## DAIMLER TRUCK

#### Energy Goals Management System

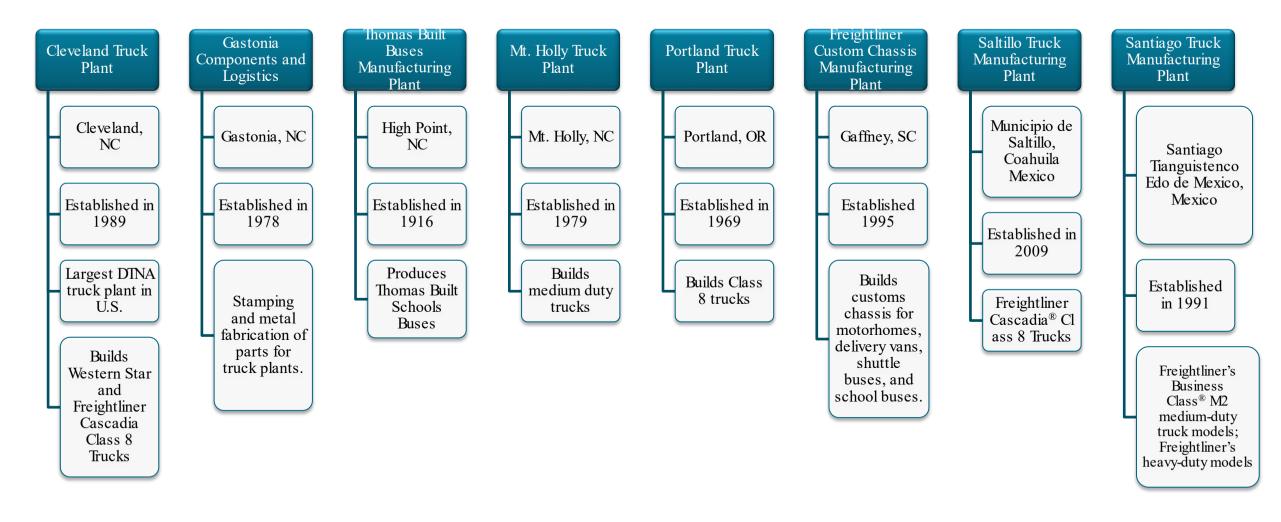
October 24<sup>th</sup>, 2022 Colin Buchanan

Facility Engineer

Cleveland Truck Plant



### Daimler Truck Sites ISO 50001 Certified

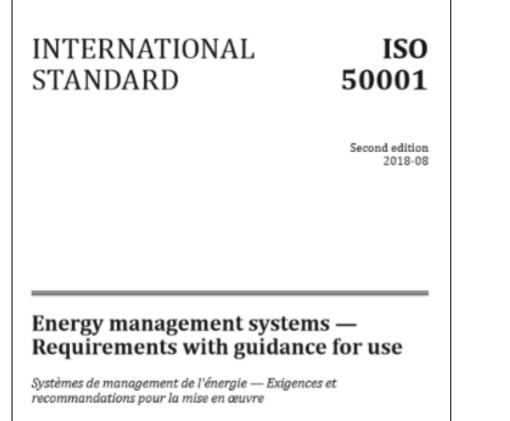


#### DTNA Energy Management Timeline

2015: Implementation of Green Production Targets 2018: Mt. Holly TMP certified in ISO 50001 and Superior Energy Performance (SEP)

2020: Mt. Holly TMP recertified in ISO 50001 2021: All DTNA manufacturing sites certified in ISO 50001

#### Why 50001?



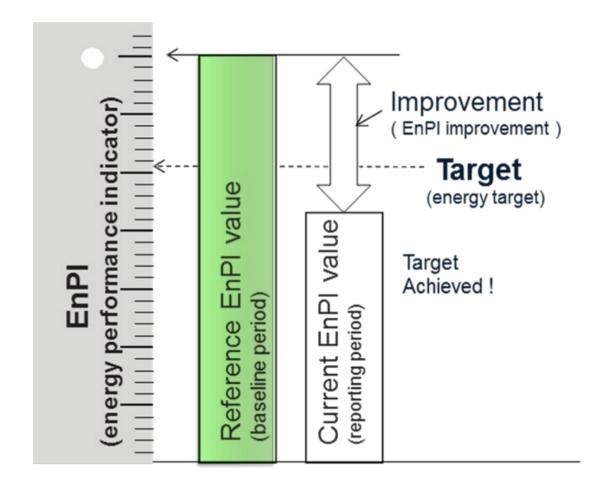


50001 Ready





#### Why 50001? – Goal Orientated & Data Driven



#### Why 50001? – Leverage

Previous experience with other ISO management systems:

- ISO 9001 for Quality
- ISO 14001 for Environmental





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#### Why 50001? - 50001 Ready

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١	Welcome to the 50001 Ready Navigator!					
s	The 50001 Ready Navigator is an online application that provides step-by-step guidance for implementing and maintaining an energy management system in conformance with the ISO 50001 Energy Management System Standard. Join the 23,000+ sites worldwide benefiting from an energy management system! The 50001 Ready Navigator has been updated to reflect the changes made to the ISO 50001 standard in 2018. The original version of the 50001 Ready Navigator, based upon the 2011 publication of ISO 50001, will be available online for one year and accessible by existing projects to allow for a seamless transition to the revised version. Information about the full transition from the current to updated 50001 Ready Navigator is available below.					
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	Navigator crosswalk	and tasks II	ave been updated to align with 150 50001.	2010. Document	action of this can be found here	ř.

#### 50001 Ready and Functionality for Multisite Tracking

ICOI Glen Raven \* Central Office Portfolio View Manage Central Office Manage CO Team Add Site Central Office Dashboard Central Office CONTRIBUTOR Not Started Ready for Review by Site Central Office Tasks In Progress Support Only Completed 24 25 1 20 21 23 9 12 13 17 22 19 Contact Site Name Task Progress Action Last Activity 1 2 3 4 5 6 7 8 9 10 11 12 13 Notes 0 Remove 01/25/2021 B **GR** Offices Continue Setup 14 15 16 17 18 19 20 21 22 23 24 25 1 2 3 4 5 6 7 8 9 10 11 12 13 Notes 0 Remove B Continue Setup 01/25/2021 **GR** Anderson 14 15 16 17 18 19 20 21 22 23 24 25 1 2 3 4 5 6 7 8 9 10 11 12 13 Notes 0 Remove B Continue Setup 01/25/2021 **GR Burnsville** 14 15 16 17 18 19 20 21 22 23 24 25 1 2 3 4 5 6 7 8 9 10 11 12 13 Notes 0 Remove Continue Setup 01/25/2021 **GR** Norlina 14 15 16 17 18 19 20 21 22 23 24 25 1 2 3 4 5 6 7 8 9 10 11 12 13 Notes 0 Remove **GR Novelty Yarn** Continue Setup 01/25/2021 14 15 16 17 18 19 20 21 22 23 24 25 1 2 3 4 5 6 7 8 9 10 11 12 13 Notes 0 Remove Continue Setup 01/25/2021 **GR Yarn Plant** 14 15 16 17 18 19 20 21 22 23 24 25 U.S. DEPARTMENT OF ENERGY BERRELLY LAB Privacy and Security Notice English Español Français About Contact Us

#### 50001 Ready - Playbooks



#### **50001 Ready Navigator Playbook**

#### Task 9: Significant Energy Uses (SEUs)

Date last modified/updated: Click here to enter a date. Who last modified/updated: Click here to enter text. Internal audit: Click here to enter a date. Management review: Click here to enter a date

This part of the Navigator Playbook is completed when you have:

- 1. Identified the energy uses that consume the most energy within your boundaries.
- 2. Identified factors and persons that affect the energy consumption of identified energy uses.
- 3. Established selection criteria for identifying which of these energy uses should be a significant energy use (SEU).
- 4. Determine SEU energy performance based upon energy consumption and relevant variables as appropriate.
- 5. Review the SEU selection criteria as part of the SEU update process.
- 1. Identify the energy uses that consume the most energy within your boundaries.
- 2. Identify factors and persons that affect the energy consumption of identified energy uses.

#### ISO 50001 and 50001 Ready Outputs

Gain an understanding of ISO 50001

Use the 50001 Ready Navigator tool to complete the 25 tasks

Gain DOE recognition for self-attesting to this completion

Demonstrate continual energy performance improvement

Now a "<u>shall</u>" in ISO 50001: 2018

Improve overall site energy operations

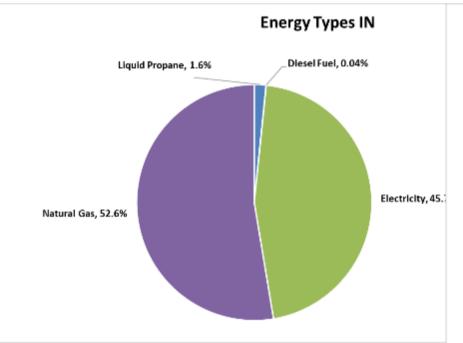


#### Partnerships – Advanced Energy

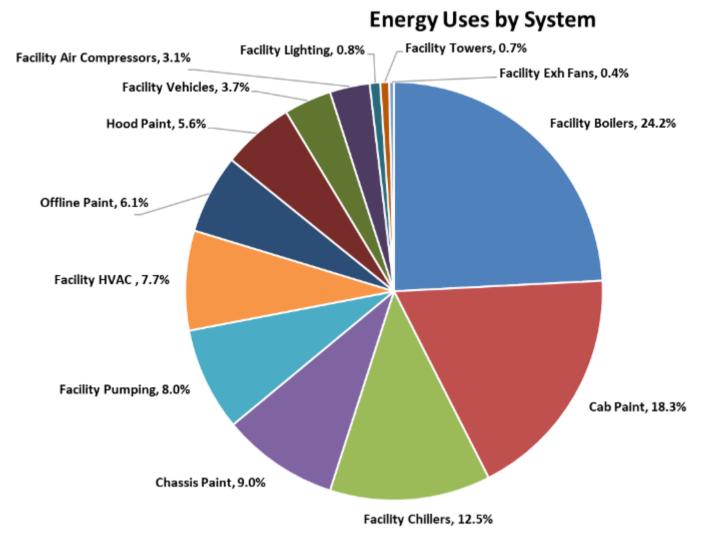
#### Michael Stowe (919) 857-9043 {desk} (919) 904-0279 {cell} mstowe@advancedenergy.org www.advancedenergy.org



Planning

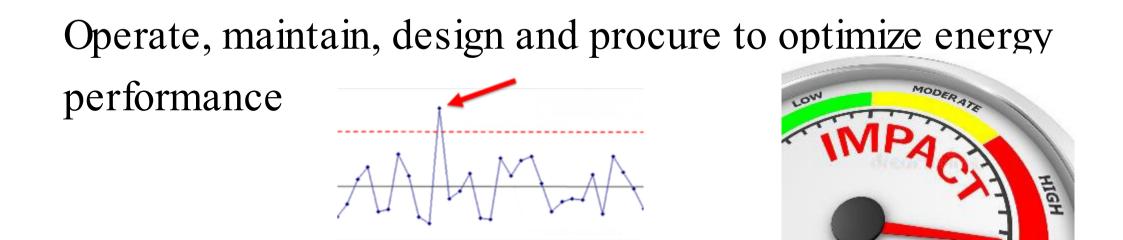


What energy comes into my site? Where does all this energy go? [SEL What are my EnPIs and EnBs? What are my objectives, energy targo & action plans?



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Operation



Do I have good operational and maintenance controls for my SEUs and action plans?

Do my operators know what to do when energy expectations are not met? Are design and procurement teams are engaged?

#### Continual Improvement

# When we <u>check</u>, if things are not okay, then we <u>act</u> to fix them, and we do this in an ongoing method



**Continual Improvement** 

Plan Act Do Ollc Check

Do you have a strong corrective action program to fix and follo on nonconformities to your EnMS? Do you continually improve both your EnMS and your energy performance?

