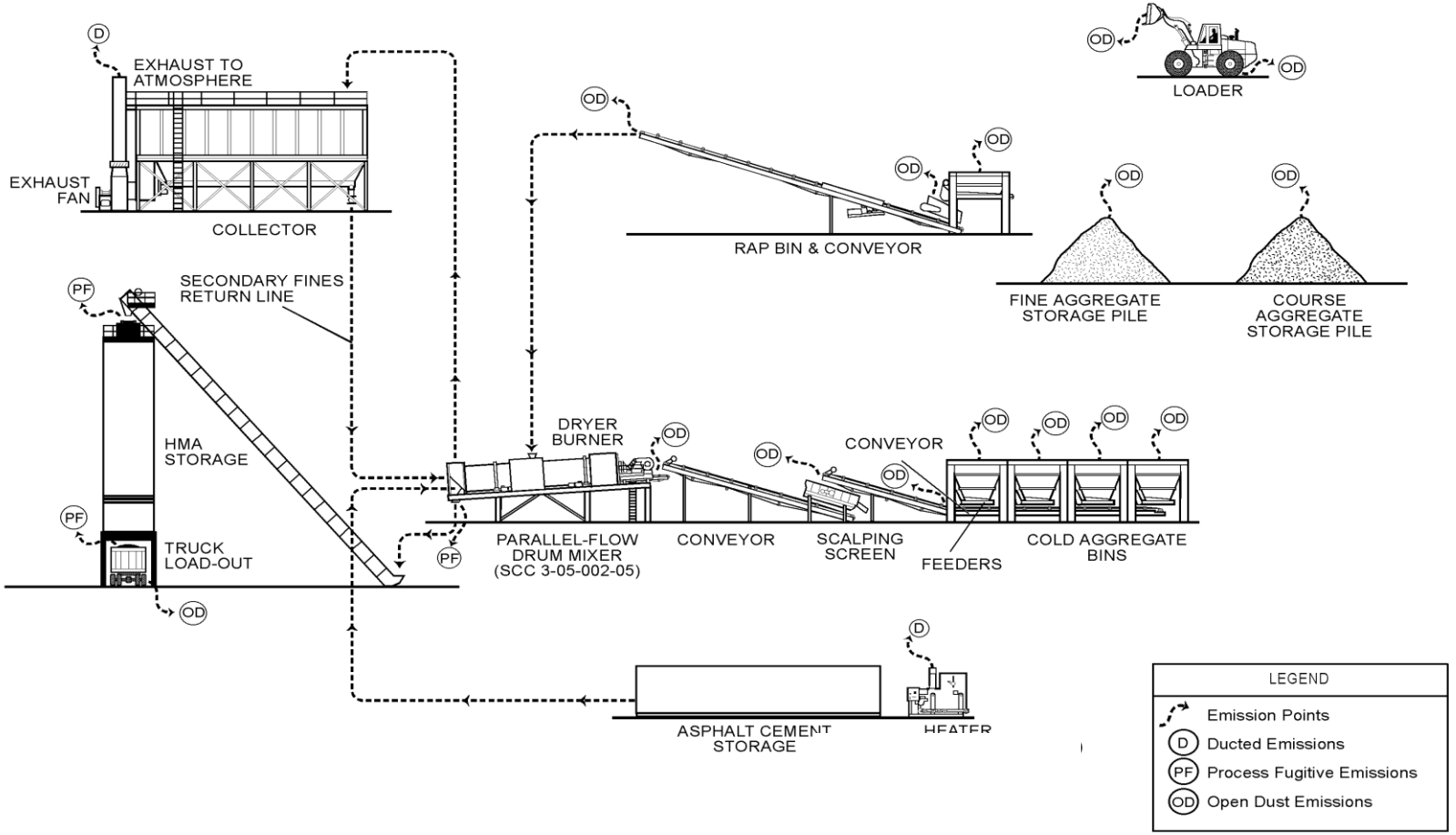General process flow diagram for drum mix asphalt plants (ref: USEAP AP-42, 2004)