

**Truck Certification Inspection Form**



Name of Certifying Facility: (please print or stamp)

This vessel has been tested in accordance with

EPA Reference Method 27:  
 (tanks ≥ 2500 gallons) Truck certified to 1.0 - inch   
 (tanks =1500-2499 gallons) Truck certified to 1.5 - inch

CT #

DOT Leakage Test:  
 MAWP/Design Pressure \_\_\_\_\_ Test Pressure \_\_\_\_\_

Tank Owner: _____		Type Overfill Protection System <input type="checkbox"/> Optic <input type="checkbox"/> Thermister <input type="checkbox"/> Other	
Address: _____		Overfill Protection System <input type="checkbox"/> Good <input type="checkbox"/> Faulty <input type="checkbox"/> Repaired	
Tank Mfg _____ Tank Unit or Fleet #: _____		Lined _____ Insulated _____ Dedicated service Yes/No	
Year/Mfg _____ VIN/serial #: _____		MC/DOT SPEC _____ Type Material _____	
Total Tank Capacity Gallons _____ Individual Compartment Capacity: _____		1 _____ 2 _____ 3 _____ 4 _____ 5 _____ (Gallons)	
<input type="checkbox"/> Yes <input type="checkbox"/> No	Connect static electrical ground to tank	<input type="checkbox"/> Yes <input type="checkbox"/> No	Temp Stabilization _____ Testing location: _____
<input type="checkbox"/> Yes <input type="checkbox"/> No	Purged lines of liquid	<input type="checkbox"/> Yes <input type="checkbox"/> No	Open & Close each dome cover
<input type="checkbox"/> Yes <input type="checkbox"/> No	Purged tank compartments of Vapor:	<input type="checkbox"/> Yes <input type="checkbox"/> No	Connect compartments of tank internally
Check Method <input checked="" type="checkbox"/>	<input type="checkbox"/> Load of Non-Volatile	<input type="checkbox"/> Yes <input type="checkbox"/> No	Attach test cap to vapor recovery coupling
	<input type="checkbox"/> Steam cleaned	<input type="checkbox"/> Yes <input type="checkbox"/> No	Connect pressure-vacuum supply & pressure relief valve
	<input type="checkbox"/> Purge each compartment with air for 20 minutes	<input type="checkbox"/> Yes <input type="checkbox"/> No	Attach Manometer (or equivalent) to pressure tap

**Pressure Test for Method 27**

Increase pressure to a minimum of 18+ inches (maximum of 26.6) Water Gauge (Manometer); Indicate starting pressure **Pi** and pressure **Pf** at the end of 5 minutes. Record initial **Ti** and final time **Tf** of test. Note if you are using a stop watch.

RUN 1				RUN 2				RUN 3			
Water Gauge Readings		Total Inches Water	Start Time Ti Finishing Time Tf	Water Gauge Readings		Total Inches Water	Start Time Ti Finishing Time Tf	Water Gauge Readings		Total Inches Water	Start Time Ti Finishing Time Tf
9.00	9.00	18.00	0:00	9.00	9.00	18.00	0:00	9.00	9.00	18.00	0:00
		Pi=	Ti=			Pi=	Ti=			Pi=	Ti=
		Pf=	Tf=			Pf=	Tf=			Pf=	Tf=
		a=	Tf-Ti =			b=	Tf-Ti =			c=	Tf-Ti =

To obtain a, b, and c take the difference between Pi and Pf respectively.

- A third run or fourth run are only necessary if the truck should fail the preceding run.
- the difference in the consecutive runs (a-b) or (b-c) must be less than 0.5 inch and
- the average (a + b)/2 or (b+c)/2 must be no more than 1.0 inches difference from the initial pressure

$|a - b| = \text{_____}$   $|b - c| = \text{_____}$  Average  $|(a + b) / 2| = \text{_____}$  Average  $|(b + c) / 2| = \text{_____}$

**Internal Vapor Valve Test**

After two consecutive pressure runs, with the tank still pressurized to 18 inches water, close all the internal vapor valves, and drop the pressure on the vapor rail. Record time test is initialized and initial pressure (**Pi** should be zero), then record time and final pressure **Pf**. Test is run over 5 minutes allowing no more than 5 inch increase over that time (water gauge). Record initial **Ti** and final time **Tf** of test. Note if a stop watch is being used.

Water Gauge Readings	Pi = 0-inch	Pf =	Pf - Pi =	Ti =	Tf =	Tf-Ti =
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**Vacuum Test**

Draw vacuum to -6 inches (maximum of -10.0) Water gauge (Manometer); Indicate vacuum **Vi** at the start and **Vf** at the end of the 5 minute time frame. Record initial **Ti** and final time **Tf** of test. Note if a stop watch is being used.

RUN 1				RUN 2				RUN 3			
Water Gauge Readings		Total Inches Water	Start Time Ti Finishing Time Tf	Water Gauge Readings		Total Inches Water	Start Time Ti Finishing Time Tf	Water Gauge Readings		Total Inches Water	Start Time Ti Finishing Time Tf
-3.00	-3.00	-6.00	0:00	-3.00	-3.00	-6.00	0:00	-3.00	-3.00	-6.00	0:00
		Vi=	Ti=			Vi=	Ti=			Vi=	Ti=
		Vf=	Tf=			Vf=	Tf=			Vf=	Tf=
		a=	Tf-Ti =			b=	Tf-Ti =			c=	Tf-Ti =

To obtain a, b, and c take the difference between Vi and Vf respectively.

- A third run or fourth run are only necessary if the truck should fail the preceding run.
- the difference in the consecutive runs (a-b) or (b-c) must be less than 0.5 inch and
- the average (a + b)/2 or (b+c)/2 must be no more than 1.0 inches difference from the initial vacuum

$-|a - b| = \text{_____}$   $-|b - c| = \text{_____}$  Average  $|(a + b) / 2| = \text{_____}$  Average  $|(b + c) / 2| = \text{_____}$

**Continued Qualification statement:** Cargo tank meets the requirements of the DOT specification on this Report, Leakage test, 49 CFR 180.407 **Yes/No**

**Repairs/comments:** \_\_\_\_\_ **Return to Service Yes/No**

Test conducted by: _____	Signed Name: _____	Date Tested: _____
State Decal Issued: _____	Responsible Party: _____	Date: _____