

**FLUOROMONOMERS AND PPA
MANUFACTURING PROCESSES
CARBON ADSORPTION BED
EMISSIONS TEST REPORT
TEST DATES: 19, 20, 25 AND 26 JULY 2018**

**THE CHEMOURS COMPANY
FAYETTEVILLE, NORTH CAROLINA**

Prepared for:



THE CHEMOURS COMPANY
22828 NC Hwy 87 W
Fayetteville, North Carolina 28306

Prepared by:



WESTON SOLUTIONS, INC.
1400 Weston Way
P.O. Box 2653
West Chester, Pennsylvania 19380

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1. INTRODUCTION

1.1 FACILITY AND BACKGROUND INFORMATION

The Chemours Fayetteville Works (Chemours) is located in Bladen County, North Carolina, approximately ten miles south of the city of Fayetteville. Chemours operating areas on the site include the Fluoromonomers, IXM and Polymers Processing Aid (PPA) manufacturing areas, Wastewater Treatment, and Powerhouse.

Chemours contracted Weston Solutions, Inc. (WESTON) to perform HFPO Dimer Acid Fluoride, captured as HFPO Dimer Acid emission testing on two sources at the facility (VE North and PPA Carbon Beds). Testing was performed on 19, 20, 25 and 26 July 2018 and generally followed the “Emission Test Protocol” reviewed and approved by the North Carolina Department of Environmental Quality (NCDEQ). This report provides the results from the emission test program.

1.2 TEST OBJECTIVES

The specific objectives for this test program were as follows:

- Measure the emissions concentrations and mass emissions rates of HFPO Dimer Acid Fluoride from the VE North and PPA Carbon Bed inlets and outlets which are located in the Fluoromonomers and PPA processes.
- Calculate the carbon bed removal efficiency for HFPO Dimer Acid.
- Monitor and record process and emissions control data in conjunction with the test program.
- Provide representative emissions data.

1.3 TEST PROGRAM OVERVIEW

During the emissions test program, the concentrations and mass emissions rates of HFPO Dimer Acid Fluoride were measured on four sources.

Tables 1-1 and 1-2 provide a summary of the test locations and the parameters that were measured along with the sampling/analytical procedures that were followed.

Section 2 provides a summary of test results. A description of the processes is provided in Section 3. Section 4 provides a description of the test locations. The sampling and analytical procedures are provided in Section 5. Detailed test results and discussion are provided in Section 6.

Appendix C includes the summary reports for the laboratory analytical results. The full laboratory data packages are provided in electronic format and on CD with each hard copy.

**Table 1-1
Sampling Plan for VE North Carbon Bed Periodic Testing**

Sampling Point & Location	VE North Carbon Bed				
Number of Tests:	6 (3 inlet and 3 outlet)				
Parameters To Be Tested:	HFPO Dimer Acid (HFPO-DA)	Volumetric Flow Rate and Gas Velocity	Carbon Dioxide	Oxygen	Water Content
Sampling or Monitoring Method	EPA M-0010	EPA M1, M2, M3A, and M4 in conjunction with M-0010 tests	EPA M3/3A		EPA M4 in conjunction with M-0010 tests
Sample Extraction/ Analysis Method(s):	LC/MS/MS	NA ⁶	NA		NA
Sample Size	≥ 1.5m ³	NA	NA	NA	NA
Total Number of Samples Collected ¹	6	6	6	6	6
Reagent Blanks (Solvents, Resins) ¹	1 set	0	0	0	0
Field Blank Trains ¹	1 per source	0	0	0	0
Proof Blanks ¹	1 per train	0	0	0	0
Trip Blanks ^{1,2}	1 set	0	0	0	
Lab Blanks	1 per fraction ³	0	0	0	0
Laboratory or Batch Control Spike Samples (LCS)	1 per fraction ³	0	0	0	0
Laboratory or Batch Control Spike Sample Duplicate (LCSD)	1 per fraction ³	0	0	0	0
Media Blanks	1 set ⁴	0	0	0	0
Isotope Dilution Internal Standard Spikes	Each sample	0	0	0	0
Total No. of Samples	10 ⁵	4	4	4	4

Key:

¹ Sample collected in field.

² Trip blanks include one XAD-2 resin module and one methanol sample per sample shipment.

³ Lab blank and LCS/LCSD includes one set per analytical fraction (front half, back half and condensate).

⁴ One set of media blank archived at laboratory at media preparation.

⁵ Actual number of samples collected in field.

⁶ Not applicable.

**Table 1-2
Sampling Plan for PPA Carbon Bed Periodic Testing**

Sampling Point & Location	PPA Carbon Bed				
Number of Tests:	4 (2 inlet and 2 outlet)				
Parameters To Be Tested:	HFPO Dimer Acid (HFPO-DA)	Volumetric Flow Rate and Gas Velocity	Carbon Dioxide	Oxygen	Water Content
Sampling or Monitoring Method	EPA M-0010	EPA M1, M2, M3A, and M4 in conjunction with M-0010 tests	EPA M3/3A		EPA M4 in conjunction with M-0010 tests
Sample Extraction/ Analysis Method(s):	LC/MS/MS	NA ⁶	NA		NA
Sample Size	≥ 1.5m ³	NA	NA	NA	NA
Total Number of Samples Collected ¹	4	4	4	4	4
Reagent Blanks (Solvents, Resins) ¹	1 set	0	0	0	0
Field Blank Trains ¹	1 per source	0	0	0	0
Proof Blanks ¹	1 per train	0	0	0	0
Trip Blanks ^{1,2}	1 set	0	0	0	
Lab Blanks	1 per fraction ³	0	0	0	0
Laboratory or Batch Control Spike Samples (LCS)	1 per fraction ³	0	0	0	0
Laboratory or Batch Control Spike Sample Duplicate (LCSD)	1 per fraction ³	0	0	0	0
Media Blanks	1 set ⁴	0	0	0	0
Isotope Dilution Internal Standard Spikes	Each sample	0	0	0	0
Total No. of Samples	8 ⁵	4	4	4	4

Key:

¹ Sample collected in field.

² Trip blanks include one XAD-2 resin module and one methanol sample per sample shipment.

³ Lab blank and LCS/LCSD includes one set per analytical fraction (front half, back half and condensate).

⁴ One set of media blank archived at laboratory at media preparation.

⁵ Actual number of samples collected in field.

⁶ Not applicable.

2. SUMMARY OF TEST RESULTS

A total of three test runs were performed on the VE North carbon bed inlet and outlet. Two test runs (during Hydrolysis) were performed on the PPA (with dip tube in) carbon bed inlet and outlet (stack). Table 2-1 provides a summary of the HFPO Dimer Acid carbon bed emissions test results and removal efficiency. Detailed test results summaries are provided in Section 6.

It is important to note that emphasis is being placed on the characterization of the emissions based on the analytical test results. Research conducted in developing the protocol for stack testing HFPO Dimer Acid Fluoride, HFPO Dimer Acid Ammonium Salt and HFPO Dimer Acid realized that the resulting testing, including collection of the air samples and extraction of the various fraction of the sampling train, would result in all three compounds being expressed as simply the HFPO Dimer Acid. However, it should be understood that the total HFPO Dimer Acid results provided on Table 2-1 and in this report include a percentage of each of the three compounds.

**Table 2-1
Summary of HFPO Dimer Acid Carbon Bed Test Results**

	Inlet		Outlet		Removal Efficiency
	g/sec	lb/hr	g/sec	lb/hr	%
PPA Carbon Bed					
R1	5.81E-4	4.62E-3	1.23E-5	9.73E-5	97.9
R2	3.37E-4	2.67E-3	7.23E-6	5.75E-5	97.8
Average	4.59E-4	3.65E-3	9.74E-6	7.79E-5	97.9
VE North Carbon Bed					
R1	3.25E-4	2.58E-3	1.71E-5	1.36E-4	94.7
R2	2.96E-4	2.35E-3	2.19E-5	1.74E-4	92.6
R3	4.51E-4	3.58E-3	1.49E-5	1.13E-4	96.7
Average	3.58E-4	2.84E-3	1.80E-5	1.43E-4	95.0

3. PROCESS DESCRIPTIONS

The Fluoromonomers and PPA areas are included in the scope of this test program.

3.1 FLUOROMONOMERS

These facilities produce a family of fluorocarbon compounds used to produce Chemours products such as Nafion®, Krytox®, and Viton®, as well as sales to outside customers.

The VEN building air systems are vented to the carbon bed and connected to the Tower Exhaust Blower. At the time of testing, process emissions were not vented to the VEN carbon bed.

3.2 POLYMER PROCESSING AID (PPA) AREA

The PPA facility produces surfactants used to produce Chemours Teflon® as well as sales to outside producers of fluoropolymers.

Process streams are vented to a caustic wet scrubber (ACD-A1) and then vented to the carbon bed. The process inside the building is under negative pressure and the building air is also vented to the carbon bed.

3.3 PROCESS OPERATIONS AND PARAMETERS

The following table is a summary of the operation and products from the specific areas tested.

Source	Operation/Product	Batch or Continuous
VE North	EVE	Semi-continuous – Condensation is continuous Agitated Bed Reactor, Refining (ether column) is batch
PPA	Hydrolysis, AF Column Reboiler/Virgin Pressure Transfers/Virgin or Purified	Continuous once it starts taking off to feed tank Batch (pressure transfers from one vessel to another – every 2 hours)

During the test program, the following parameters were monitored by Chemours and are included in Appendix A.

- Fluoromonomers Process
 - VEN Precursor Rate
 - VEN Condensation Rate
 - VEN ABR Rate

- PPA Process
 - Caustic Wet Scrubber (ACD-A1)
 - Caustic recirculation flow rate
 - Differential pressure across the packing

4. DESCRIPTION OF TEST LOCATIONS

4.1 CARBON BEDS

The two carbon beds have been installed for control of HFPO Dimer Acid Fluoride emissions and located in the VE North and PPA process areas.

4.2 VINYL ETHERS NORTH CARBON BED

Each fiberglass reinforced plastic (FRP) duct at the inlet and outlet of the VE North carbon bed is 34" ID. The test ports are located as shown below. Based on EPA Method 1, a total of 24 traverse points (12 per port) were required for HFPO Dimer Acid sampling at both locations. Figure 4-1 provides a schematic of the test port and traverse port locations.

Location	Distance from Flow Disturbance	
	Downstream (B)	Upstream (A)
Inlet	67 inches > 1.9 duct diameters	61 inches > 1.8 duct diameters
Outlet	58 inches > 1.7 duct diameters	57 inches > 1.5 duct diameters

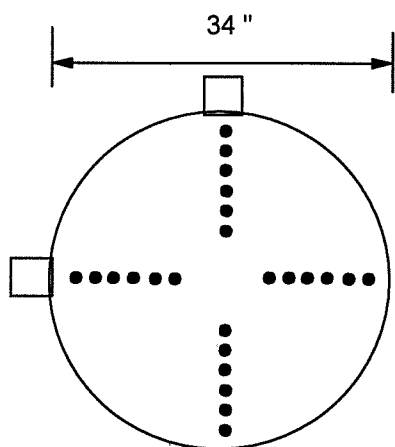
4.3 PPA CARBON BED

Each FRP duct at the inlet of the PPA carbon bed is 34" ID. The test ports are located a minimum of 42" (> 1.2 duct diameters) from the nearest downstream disturbance and at least 57" (> 1.7 diameters) from the nearest upstream disturbance. Based on EPA Method 1, a total of 24 traverse points (12 per port) were used for HFPO Dimer Acid sampling. Figure 4-2 provides a schematic of the test port and traverse port locations.

The PPA carbon bed outlet is the PPA stack. See Figure 4-3.

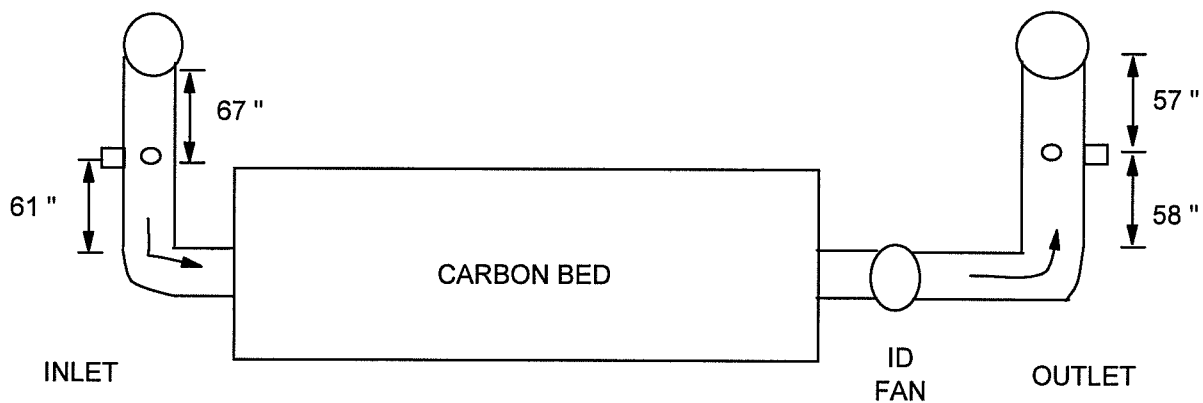
Two 4" ID test ports are in place on the 30" ID fiberglass stack. The ports are 12' (4.8 diameters) from the nearest downstream disturbance (a disconnected demister duct) and 32' (12.8 diameters) from the nearest upstream disturbance (stack exit.)

Per EPA Method 1, a total of 24 traverse points (12 per axis) were used for M0010 isokinetic sampling.



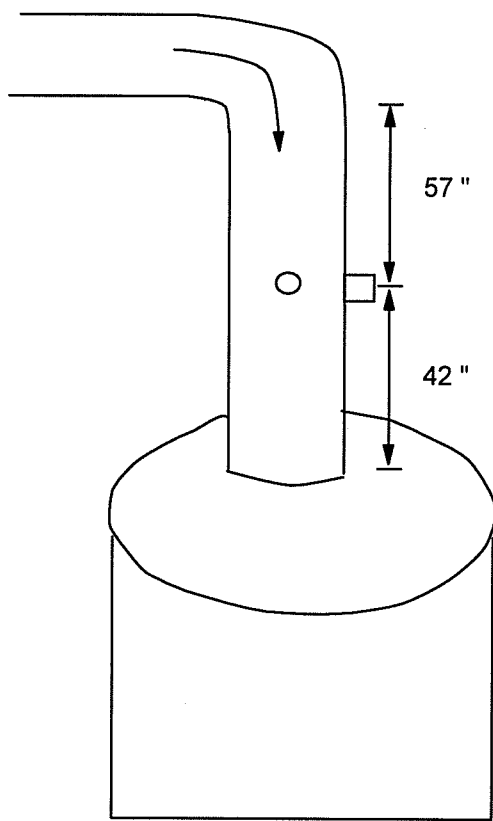
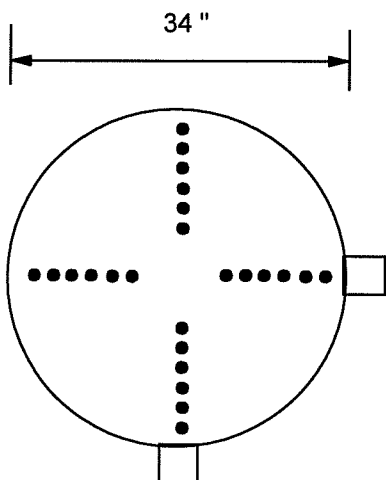
TRAVERSE POINT NUMBER	DISTANCE FROM INSIDE NEAR WALL (INCHES)
1	3/4
2	2 1/4
3	4
4	6
5	8 1/2
6	12 1/8
7	21 5/8
8	25 1/2
9	28
10	30
11	31 3/4
12	33 1/4

CEMENT BLOCK WALL



DRAWING NOT TO SCALE

**FIGURE 4-1
VE NORTH PROCESS CARBON BED INLET AND OUTLET SCHEMATIC**

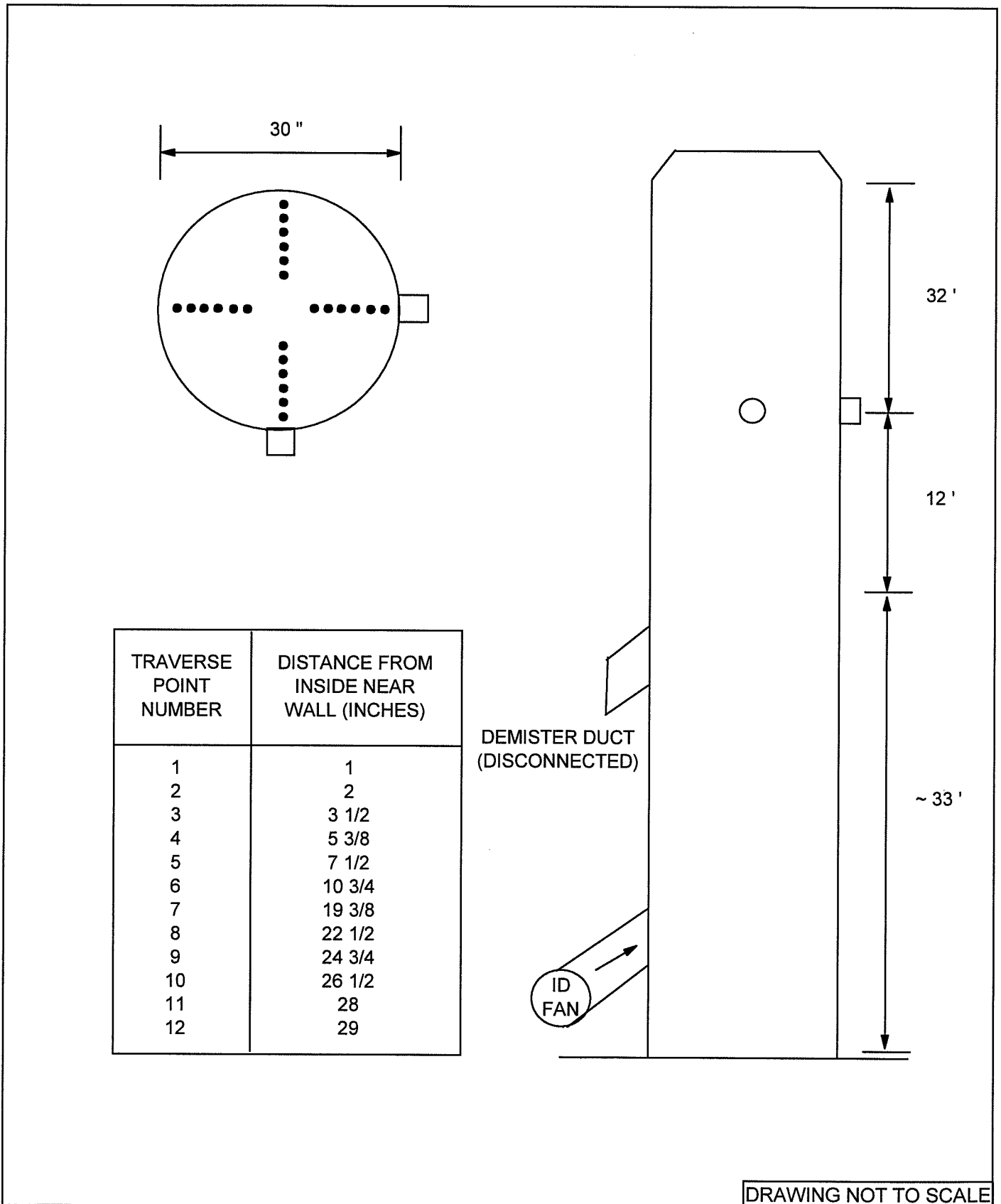


CARBON BED

TRAVERSE POINT NUMBER	DISTANCE FROM INSIDE NEAR WALL (INCHES)
1	3/4
2	2 1/4
3	4
4	6
5	8 1/2
6	12 1/8
7	21 5/8
8	25 1/2
9	28
10	30
11	31 3/4
12	33 1/4

DRAWING NOT TO SCALE

**FIGURE 4-2
PPA PROCESS CARBON BED INLET SCHEMATIC**



**FIGURE 4-3
PPA EXHAUST STACK TEST PORT
AND TRAVERSE POINT LOCATION**

5. SAMPLING AND ANALYTICAL METHODS

5.1 STACK GAS SAMPLING PROCEDURES

The purpose of this section is to describe the stack gas emissions sampling trains and to provide details of the stack sampling and analytical procedures utilized during the emissions test program.

5.1.1 Pre-Test Determinations

Preliminary test data were obtained at each test location. Stack geometry measurements were measured and recorded, and traverse point distances verified. A preliminary velocity traverse was performed utilizing a calibrated "S" type pitot tube and an inclined manometer to determine velocity profiles. Flue gas temperatures were observed with a calibrated direct readout panel meter equipped with a chromel-alumel thermocouple. Preliminary water vapor content was estimated by wet bulb/dry bulb temperature measurements.

A check for the presence or absence of cyclonic flow had been conducted at each test location. The cyclonic flow checks were negative ($< 20^\circ$) verifying that both sources were acceptable for testing.

Preliminary test data was used for nozzle sizing and sampling rate determinations for isokinetic sampling procedures.

Calibration of probe nozzles, pitot tubes, metering systems, and temperature measurement devices was performed as specified in Section 5 of EPA Method 5 test procedures.

5.2 STACK PARAMETERS

5.2.1 EPA Method 0010

The sampling train utilized to perform the HFPO Dimer Acid sampling was an EPA Method 0010 train (see Figure 5-1). The Method 0010 consisted of a borosilicate nozzle that attached directly to a heated borosilicate probe. In order to minimize possible thermal degradation of the HFPO Dimer Acid, the probe and particulate filter were heated above stack temperature to minimize water vapor condensation before the filter. The probe was connected directly to a heated borosilicate filter holder containing a solvent extracted glass fiber filter.

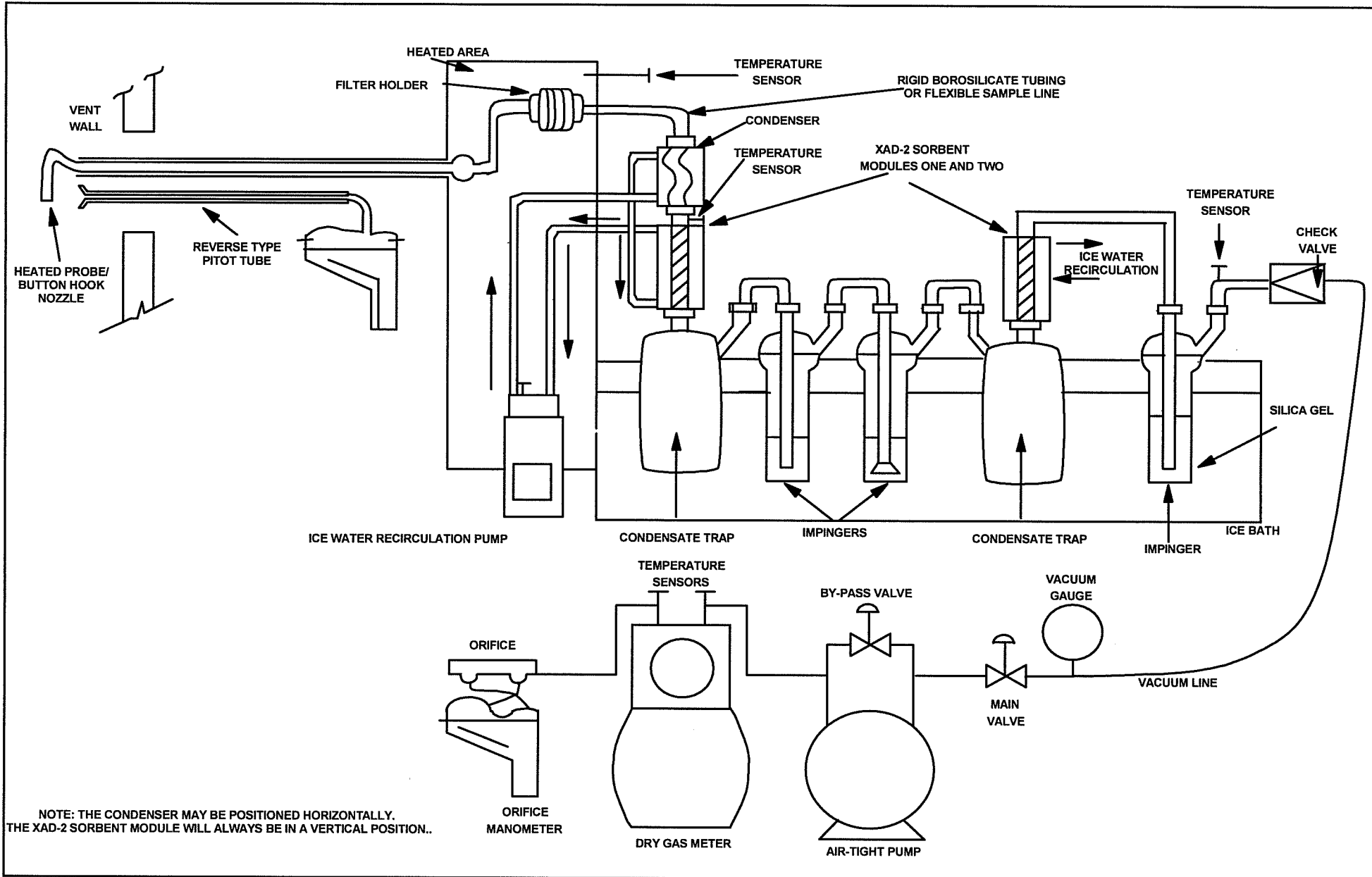


FIGURE 5-1
EPA METHOD 0010 SAMPLING TRAIN

A section of borosilicate glass [or flexible polyethylene tubing (VE North carbon bed inlet and outlet only)] connected the filter holder exit to a Graham (spiral) type ice water-cooled condenser, an icewater-jacketed sorbent module containing approximately 40 grams of XAD-2 resin. The XAD-2 resin tube was equipped with an inlet temperature sensor. The XAD-2 resin trap was followed by a condensate knockout impinger and a series of two impingers that contained 100-ml of high purity distilled water. The train also included a second XAD-2 resin trap behind the impinger section to evaluate possible sampling train breakthrough. Each XAD-2 resin trap was connected to a 1-L condensate knockout trap. The final impinger contained 300 grams of dry pre-weighed silica gel. All impingers and the condensate traps were maintained in an ice bath. Ice water was continuously circulated in the condenser and both XAD-2 modules to maintain method required temperature. A control console with a leakless vacuum pump, a calibrated orifice, and dual inclined manometers was connected to the final impinger via an umbilical cord to complete the sample train.

HFPO Dimer Acid Fluoride (CAS No. 2062-98-8) that is present in the stack gas is expected to be captured in the sampling train along with HFPO Dimer Acid (CAS No. 13252-13-6). HFPO Dimer Acid Fluoride undergoes hydrolysis instantaneously in water in the sampling train and during the sample recovery step and will be converted to HFPO Dimer Acid such that the amount of HFPO Dimer Acid emissions represents a combination of both HFPO Dimer Acid Fluoride and HFPO Dimer Acid.

During sampling, gas stream velocities were measured by attaching a calibrated "S"-type pitot tube into the gas stream adjacent to the sampling nozzle. The velocity pressure differential was observed immediately after positioning the nozzle at each traverse point, and the sampling rate adjusted to maintain isokineticity ± 10 . Flue gas temperature was monitored at each point with a calibrated panel meter and thermocouple. Isokinetic test data was recorded at each traverse point during all test periods, as appropriate. Leak checks were performed on the sampling apparatus according to reference method instructions, prior to and following each run, component change (if required) or during midpoint port changes.

5.2.2 EPA Method 0010 Sample Recovery

At the conclusion of each test, the sampling train was dismantled, the openings sealed, and the components transported to the field laboratory trailer for recovery.

A consistent procedure was employed for sample recovery:

1. The two XAD-2 covered (to minimize light degradation) sorbent modules (1 and 2) were sealed and labeled.
2. The glass fiber filter(s) were removed from the holder with tweezers and placed in a polyethylene container along with any loose particulate and filter fragments.
3. The particulate adhering to the internal surfaces of the nozzle, probe and front half of the filter holder were rinsed with a solution of methanol and ammonium hydroxide into a polyethylene container while brushing a minimum of three times until no visible particulate remains. Particulate adhering to the brush was rinsed with methanol/ammonium hydroxide into the same container. The container was sealed.
4. The volume of liquid collected in the first condensate trap was measured, the value recorded, and the contents poured into a polyethylene container.
5. All train components between the filter exit and the first condensate trap were rinsed with methanol/ammonium hydroxide. The solvent rinse was placed in a separate polyethylene container and sealed.
6. The volume of liquid in the impingers one, two, and second condensate trap were measured, the values recorded, and sample was placed in the same container as step 4 above and sealed.
7. The two impingers, condensate trap, and connectors were rinsed with methanol/ammonium hydroxide. The solvent sample was placed in a separate polyethylene container and sealed.
8. The silica gel in the final impinger was weighed and the weight gain value recorded.
9. Site (reagent) blank samples of the methanol/ammonium hydroxide, XAD resin, filter and distilled water were retained for analysis.

Each container was labeled to clearly identify its contents. The height of the fluid level was marked on the container of each liquid sample to provide a reference point for a leakage check during transport. All samples were maintained cool.

During each test campaign, a Method 0010 blank train was setup near the test location, leak checked and recovered along with the respective sample train. Following sample recovery, all samples were transported to the TestAmerica Inc. for sample extraction and analysis.

See Figure 5-2 for a schematic of the Method 0010 sample recovery process.

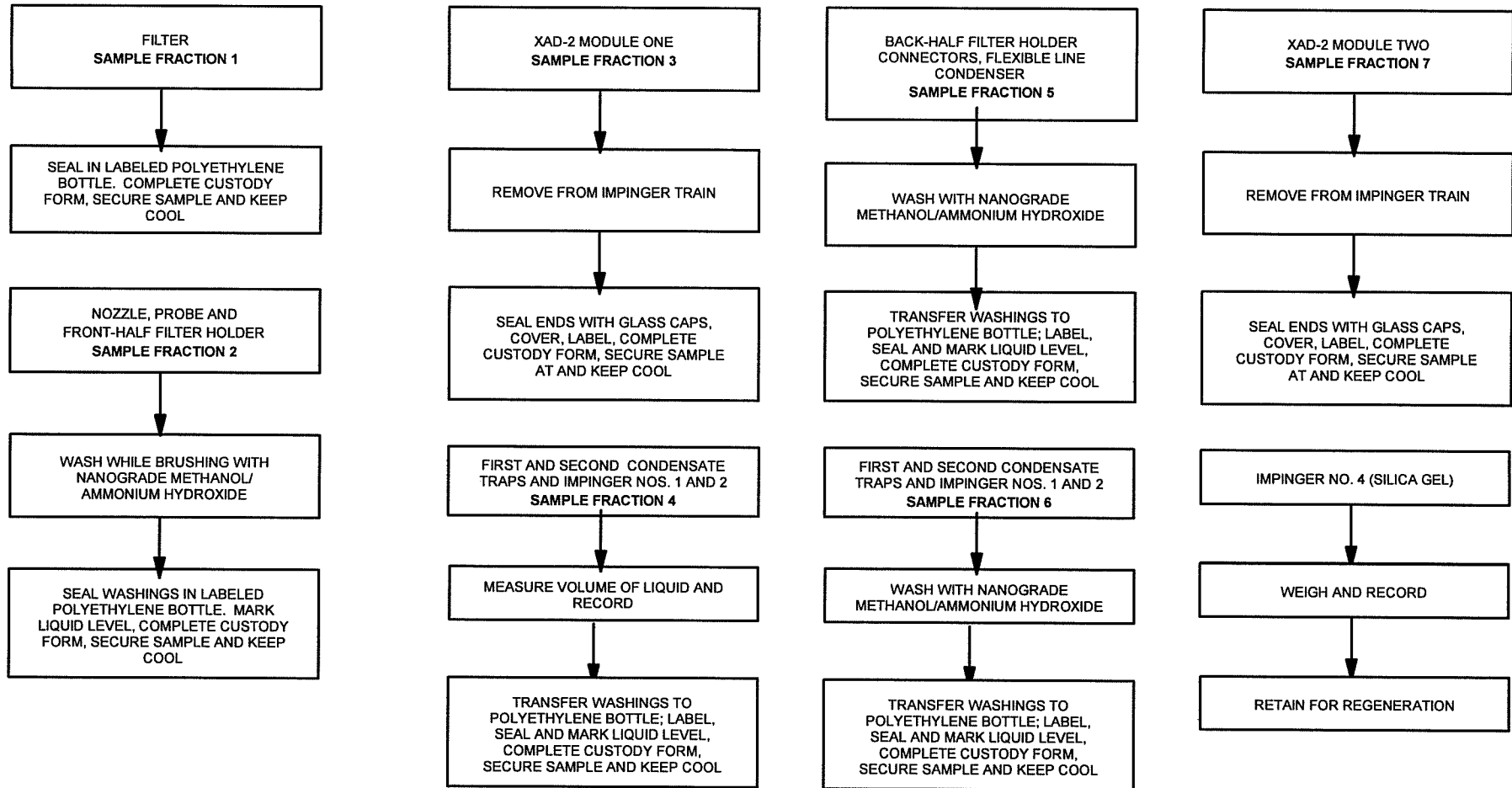


FIGURE 5-2
HFPO DIMER ACID SAMPLE RECOVERY PROCEDURES FOR METHOD 0010

5.2.3 EPA Method 0010 – Sample Analysis

Method 0010 sampling trains resulted in four separate analytical fractions for HFPO Dimer Acid analysis according to SW-846 Method 3542:

- Front-Half Composite—comprised of the Particulate Filter, and the probe, nozzle, and front-half of the filter holder solvent rinses,
- Back-half Composite—comprised of the first XAD-2 resin material and the back-half of the filter holder with connecting glassware solvent rinses,
- Condensate Composite—comprised of the aqueous condensates and the contents of Impingers #1 and 2 with solvent rinses,
- Breakthrough XAD-2 Resin Tube—comprised of the resin tube behind the series of impingers.

The second XAD-2 resin material was analyzed separately to evaluate any possible sampling train HFPO-DA breakthrough.

The Front and Back-half composites and the second XAD-2 resin material were placed in polypropylene wide-mouth bottles and tumbled with methanol containing 5% NH₄OH for 18 hours. Portions of the extracts were processed analytically for the HFPO dimer acid by Liquid Chromatography and dual mass spectroscopy (HPLC/MS/MS). The Condensate composite was concentrated onto a solid phase extraction (SPE) cartridge followed by desorption from the cartridge using methanol. Portions of those extracts were also processed analytically by HPLC/MS/MS.

Samples were spiked with isotope dilution internal standard (IDA) at the commencement of their preparation to provide accurate assessments of the analytical recoveries. Final data was corrected for IDA standard recoveries.

Test America developed detailed procedures for the sample extraction and analysis for HFPO Dimer Acid..

5.3 GAS COMPOSITION

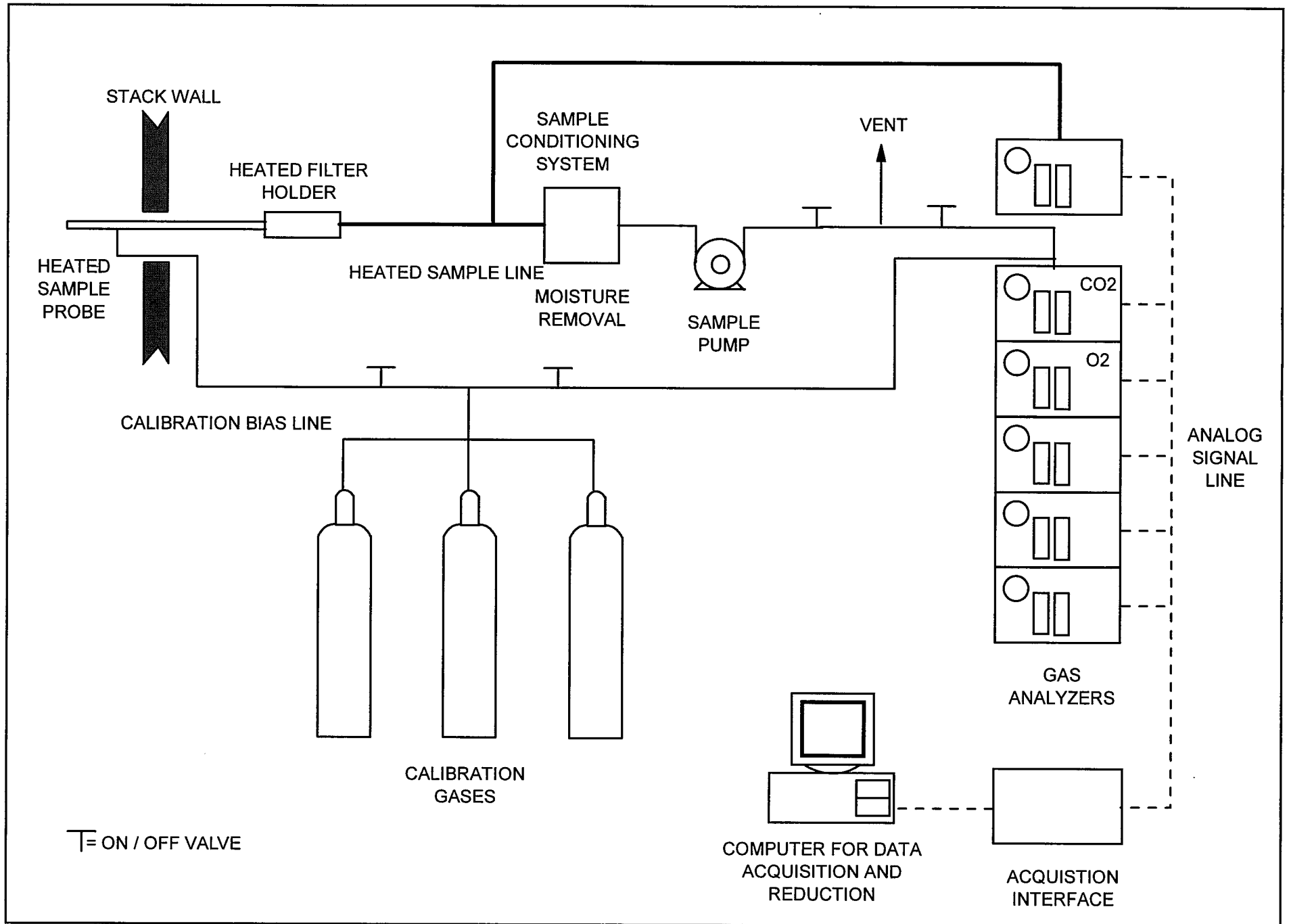
The WESTON mobile laboratory equipped with instrumental analyzers was used to measure carbon dioxide (CO₂) and oxygen (O₂) concentrations. A diagram of the WESTON sampling system is presented in Figure 5-3.

The sample was collected at the exhaust of the Method 0010 sampling system. At the end of the line, a tee permitted the introduction of calibration gas. The sample was drawn through a heated Teflon® sample line to the sample conditioner. The output from the sampling system was recorded electronically, and one-minute averages were recorded and displayed on a data logger.

Each analyzer was set up and calibrated internally by introduction of calibration gas standards directly to the analyzer from a calibration manifold. The calibration manifold is designed with an atmospheric vent to release excess calibration gas and maintains the calibration at ambient pressure. The direct calibration sequence consisted of alternate injections of zero and mid-range gases with appropriate adjustments until the desired responses were obtained. The high range standards were then introduced in sequence without further adjustment.

The sample line integrity was verified by performing a bias test before and after each test period. The sampling system bias test consisted of introducing the zero gas and one up range calibration standard in excess to the valve at the probe end when the system was sampling normally. The excess calibration gas flowed out through the probe to maintain ambient sampling system pressure. Calibration gas supply was regulated to maintain constant sampling rate and pressure. Instrument bias check response was compared to internal calibration responses to insure sample line integrity and to calculate a bias correction factor after each run using the ratio of the measured concentration of the bias gas certified by the calibration gas supplier.

The oxygen and carbon dioxide content of each stack gas was measured according to EPA Method 3A procedures which incorporate the latest updates of EPA Method 7E. A Servomex Model 4900 analyzer (or equivalent) was used to measure oxygen content. A Servomex Model 4900 analyzer (or equivalent) was used to measure carbon dioxide content of the stack gas. Both analyzers were calibrated with EPA Protocol gases prior to the start of the test program and performance was verified by sample bias checks before and after each test run.



**FIGURE 5-3
WESTON SAMPLING SYSTEM**

6. DETAILED TEST RESULTS AND DISCUSSION

Preliminary testing and the associated analytical results required significant sample dilution to bring the HFPO Dimer Acid concentration within instrument calibration, therefore, sample times and sample volumes were reduced for the formal test program. This was approved by the North Carolina Department of Environmental Quality (NCDEQ).

Each test was a minimum of 90 minutes in duration. A total of three test runs were performed on the VE North carbon bed and two test runs were performed on the PPA carbon bed.

Tables 6-1 through 6-4 provide detailed test data and test results for the PPA and VE North carbon beds, respectively.

The Method 3A sampling on all sources indicated that the O₂ and CO₂ concentrations were at ambient air levels (20.9% O₂, 0% CO₂), therefore, 20.9% O₂ and 0% CO₂ values were used in all calculations.

During run 1 of the PPA Carbon Bed testing, the CEM data system shut down. The system was re-booted and recorded data for the remainder of the test.

The carbon bed removal efficiency was calculated based upon the HFPO Dimer Acid inlet and outlet mass emission rates in lb/hr.

TABLE 6-1
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
PPA CARBON BED INLET

Test Data			
Run number	1	2	
Location	PPA Carbon Bed - IN	PPA Carbon Bed - IN	
Date	7/25/2018	7/26/2018	
Time period	0915-1121	0837-1043	
SAMPLING DATA:			
Sampling duration, min.	96.0	96.0	
Nozzle diameter, in.	0.235	0.235	
Cross sectional nozzle area, sq.ft.	0.000301	0.000301	
Barometric pressure, in. Hg	29.95	29.95	
Avg. orifice press. diff., in H ₂ O	0.88	0.84	
Avg. dry gas meter temp., deg F	78.2	77.7	
Avg. abs. dry gas meter temp., deg. R	538	538	
Total liquid collected by train, ml	25.6	52.3	
Std. vol. of H ₂ O vapor coll., cu.ft.	1.2	2.5	
Dry gas meter calibration factor	1.0150	1.0150	
Sample vol. at meter cond., dcf	52.490	51.232	
Sample vol. at std. cond., dscf ⁽¹⁾	52.412	51.197	
Percent of isokinetic sampling	103.3	105.2	
GAS STREAM COMPOSITION DATA:			
CO ₂ , % by volume, dry basis	0.0	0.0	
O ₂ , % by volume, dry basis	20.9	20.9	
N ₂ , % by volume, dry basis	79.1	79.1	
Molecular wt. of dry gas, lb/lb mole	28.84	28.84	
H ₂ O vapor in gas stream, prop. by vol.	0.022	0.046	
Mole fraction of dry gas	0.978	0.954	
Molecular wt. of wet gas, lb/lb mole	28.59	28.34	
GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:			
Static pressure, in. H ₂ O	-2.00	-2.00	
Absolute pressure, in. Hg	29.80	29.80	
Avg. temperature, deg. F	79	76	
Avg. absolute temperature, deg.R	539	536	
Pitot tube coefficient	0.84	0.84	
Total number of traverse points	24	24	
Avg. gas stream velocity, ft./sec.	30.7	30.0	
Stack/duct cross sectional area, sq.ft.	6.305	6.305	
Avg. gas stream volumetric flow, wacf/min.	11613	11342	
Avg. gas stream volumetric flow, dscf/min.	11066	10614	

⁽¹⁾ Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)

TABLE 6-1(cont.)
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
PPA CARBON BED INLET

TEST DATA

Run number	1	2
Location	PPA Carbon Bed - IN	PPA Carbon Bed - IN
Date	7/25/2018	7/26/2018
Time period	0915-1121	0837-1043

LABORATORY REPORT DATA, ug.

HFPO Dimer Acid	165.3	97.53
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EMISSION RESULTS, ug/dscm.

HFPO Dimer Acid	111.3	67.3
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EMISSION RESULTS, lb/dscf.

HFPO Dimer Acid	6.95E-09	4.20E-09
-----------------	----------	----------

EMISSION RESULTS, lb/hr.

HFPO Dimer Acid	4.62E-03	2.67E-03
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EMISSION RESULTS, g/sec.

HFPO Dimer Acid	5.81E-04	3.37E-04
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TABLE 6-2
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
PPA CARBON BED OUTLET

Test Data

	1	2
Run number		
Location	PPA Carbon Bed - OUT	PPA Carbon Bed - OUT
Date	7/25/2018	7/26/2018
Time period	0915-1121	0837-1043

SAMPLING DATA:

Sampling duration, min.	96.0	96.0
Nozzle diameter, in.	0.191	0.191
Cross sectional nozzle area, sq.ft.	0.000199	0.000199
Barometric pressure, in. Hg	29.93	29.85
Avg. orifice press. diff., in H ₂ O	0.56	0.63
Avg. dry gas meter temp., deg F	85.3	83.8
Avg. abs. dry gas meter temp., deg. R	545	544
Total liquid collected by train, ml	30.1	35.9
Std. vol. of H ₂ O vapor coll., cu.ft.	1.4	1.7
Dry gas meter calibration factor	0.9860	0.9910
Sample vol. at meter cond., dcf	43.430	42.835
Sample vol. at std. cond., dscf ⁽¹⁾	41.515	41.171
Percent of isokinetic sampling	104.1	102.3

GAS STREAM COMPOSITION DATA:

CO ₂ , % by volume, dry basis	0.0	0.0
O ₂ , % by volume, dry basis	20.9	20.9
N ₂ , % by volume, dry basis	79.1	79.1
Molecular wt. of dry gas, lb/lb mole	28.84	28.84
H ₂ O vapor in gas stream, prop. by vol.	0.033	0.039
Mole fraction of dry gas	0.967	0.961
Molecular wt. of wet gas, lb/lb mole	28.48	28.41

GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:

Static pressure, in. H ₂ O	0.23	0.22
Absolute pressure, in. Hg	29.95	29.87
Avg. temperature, deg. F	84	86
Avg. absolute temperature, deg.R	544	546
Pitot tube coefficient	0.84	0.84
Total number of traverse points	24	24
Avg. gas stream velocity, ft./sec.	37.1	37.9
Stack/duct cross sectional area, sq.ft.	4.91	4.91
Avg. gas stream volumetric flow, wacf/min.	10920	11150
Avg. gas stream volumetric flow, dscf/min.	10253	10343

⁽¹⁾ Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)

TABLE 6-2 (cont.)
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
PPA CARBON BED OUTLET

TEST DATA

	1	2
Run number		
Location	PPA Carbon Bed - OUT	PPA Carbon Bed - OUT
Date	7/25/2018	7/26/2018
Time period	0915-1121	0837-1043

LABORATORY REPORT DATA, ug.

HFPO Dimer Acid	2.980	1.729
-----------------	-------	-------

EMISSION RESULTS, ug/dscm.

HFPO Dimer Acid	2.5	1.5
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EMISSION RESULTS, lb/dscf.

HFPO Dimer Acid	1.58E-10	9.26E-11
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EMISSION RESULTS, lb/hr.

HFPO Dimer Acid	9.73E-05	5.75E-05
HFPO Dimer Acid (From Inlet Data)	4.62E-03	2.67E-03

EMISSION RESULTS, g/sec.

HFPO Dimer Acid	1.23E-05	7.23E-06
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Carbon Bed Removal Efficiency, %	97.9	97.8
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TABLE 6-3
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VE NORTH CARBON BED INLET

Test Data	1	2	3
Run number			
Location	VEN-CBed IN	VEN-CBed IN	VEN-CBed IN
Date	7/19/2018	7/20/2018	7/20/2018
Time period	0952 -1428	0847-1054	1300-1504
SAMPLING DATA:			
Sampling duration, min.	96.0	96.0	96.0
Nozzle diameter, in.	0.218	0.215	0.215
Cross sectional nozzle area, sq.ft.	0.000259	0.000252	0.000252
Barometric pressure, in. Hg	30.05	30.04	30.04
Avg. orifice press. diff., in H ₂ O	1.32	1.23	1.23
Avg. dry gas meter temp., deg F	93.6	81.1	87.5
Avg. abs. dry gas meter temp., deg. R	554	541	547
Total liquid collected by train, ml	48.0	61.7	56.8
Std. vol. of H ₂ O vapor coll., cu.ft.	2.3	2.9	2.7
Dry gas meter calibration factor	0.9860	0.9860	0.9860
Sample vol. at meter cond., dcf	66.613	63.717	64.187
Sample vol. at std. cond., dscf ⁽¹⁾	63.096	61.713	61.444
Percent of isokinetic sampling	100.0	101.3	101.1
GAS STREAM COMPOSITION DATA:			
CO ₂ , % by volume, dry basis	0.0	0.0	0.0
O ₂ , % by volume, dry basis	20.9	20.9	20.9
N ₂ , % by volume, dry basis	79.1	79.1	79.1
Molecular wt. of dry gas, lb/lb mole	28.84	28.84	28.84
H ₂ O vapor in gas stream, prop. by vol.	0.035	0.045	0.042
Mole fraction of dry gas	0.965	0.955	0.958
Molecular wt. of wet gas, lb/lb mole	28.46	28.35	28.38
GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:			
Static pressure, in. H ₂ O	-4.20	-4.20	-4.20
Absolute pressure, in. Hg	29.74	29.73	29.73
Avg. temperature, deg. F	93	89	94
Avg. absolute temperature, deg.R	553	549	554
Pitot tube coefficient	0.84	0.84	0.84
Total number of traverse points	24	24	24
Avg. gas stream velocity, ft./sec.	46.1	46.0	46.1
Stack/duct cross sectional area, sq.ft.	6.31	6.31	6.31
Avg. gas stream volumetric flow, wacf/min.	17456	17385	17453
Avg. gas stream volumetric flow, dscf/min.	15985	15872	15839

⁽¹⁾ Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)

**TABLE 6-3 (cont.)
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VE NORTH CARBON BED INLET**

TEST DATA			
Run number	1	2	3
Location	VEN-CBed IN	VEN-CBed IN	VEN-CBed IN
Date	7/19/2018	7/20/2018	7/20/2018
Time period	0952 -1428	0847-1054	1300-1504
LABORATORY REPORT DATA, ug.			
HFPO Dimer Acid	77.08	69.21	105.09
EMISSION RESULTS, ug/dscm.			
HFPO Dimer Acid	43.13	39.60	60.39
EMISSION RESULTS, lb/dscf.			
HFPO Dimer Acid	2.69E-09	2.47E-09	3.77E-09
EMISSION RESULTS, lb/hr.			
HFPO Dimer Acid	2.58E-03	2.35E-03	3.58E-03
EMISSION RESULTS, g/sec.			
HFPO Dimer Acid	3.25E-04	2.96E-04	4.51E-04

TABLE 6-4
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VE NORTH CARBON BED OUTLET

Test Data

	1	2	3
Run number			
Location	VEN-CBed Outlet	VEN-CBed Outlet	VEN-CBed Outlet
Date	7/19/2018	7/20/2018	7/20/2018
Time period	0952 -1428	0847-1054	1300-1504

SAMPLING DATA:

Sampling duration, min.	96.0	96.0	96.0
Nozzle diameter, in.	0.215	0.215	0.215
Cross sectional nozzle area, sq.ft.	0.000252	0.000252	0.000252
Barometric pressure, in. Hg	30.05	30.04	30.04
Avg. orifice press. diff., in H ₂ O	1.64	1.44	1.33
Avg. dry gas meter temp., deg F	93.5	78.9	84.5
Avg. abs. dry gas meter temp., deg. R	554	539	544
Total liquid collected by train, ml	47.6	55.7	80.3
Std. vol. of H ₂ O vapor coll., cu.ft.	2.2	2.6	3.8
Dry gas meter calibration factor	0.9915	1.0150	1.0150
Sample vol. at meter cond., dcf	65.982	66.720	64.865
Sample vol. at std. cond., dscf ⁽¹⁾	62.905	66.824	64.287
Percent of isokinetic sampling	98.5	104.5	105.2

GAS STREAM COMPOSITION DATA:

CO ₂ , % by volume, dry basis	0.0	0.0	0.0
O ₂ , % by volume, dry basis	20.9	20.9	20.9
N ₂ , % by volume, dry basis	79.1	79.1	79.1
Molecular wt. of dry gas, lb/lb mole	28.84	28.84	28.84
H ₂ O vapor in gas stream, prop. by vol.	0.034	0.038	0.056
Mole fraction of dry gas	0.966	0.962	0.944
Molecular wt. of wet gas, lb/lb mole	28.46	28.43	28.23

GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:

Static pressure, in. H ₂ O	3.50	3.50	3.50
Absolute pressure, in. Hg	30.31	30.30	30.30
Avg. temperature, deg. F	96	96	97
Avg. absolute temperature, deg.R	556	556	557
Pitot tube coefficient	0.84	0.84	0.84
Total number of traverse points	24	24	24
Avg. gas stream velocity, ft./sec.	47.4	47.6	46.5
Stack/duct cross sectional area, sq.ft.	6.31	6.31	6.31
Avg. gas stream volumetric flow, wacf/min.	17925	18020	17581
Avg. gas stream volumetric flow, dscf/min.	16639	16658	15925

⁽¹⁾ Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)

TABLE 6-4 (cont.)
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VE NORTH CARBON BED OUTLET

TEST DATA			
Run number	1	2	3
Location	VEN-CBed Outlet	VEN-CBed Outlet	VEN-CBed Outlet
Date	7/19/2018	7/20/2018	7/20/2018
Time period	0952 -1428	0847-1054	1300-1504
LABORATORY REPORT DATA, ug.			
HFPO Dimer Acid	3.88	5.27	3.61
EMISSION RESULTS, ug/dscm.			
HFPO Dimer Acid	2.18	2.78	1.98
EMISSION RESULTS, lb/dscf.			
HFPO Dimer Acid	1.36E-10	1.74E-10	1.24E-10
EMISSION RESULTS, lb/hr.			
HFPO Dimer Acid	1.36E-04	1.74E-04	1.18E-04
HFPO Dimer Acid (From Inlet Data)	2.58E-03	2.35E-03	3.58E-03
EMISSION RESULTS, g/sec.			
HFPO Dimer Acid	1.71E-05	2.19E-05	1.49E-05
Carbon Bed Removal Efficiency, %	94.7	92.6	96.7

APPENDIX A
PROCESS OPERATIONS DATA

Date		7/19/2018											
Time	800	900	1000	1100	1200	1300	1400	1500					
Stack Testing				952- 1428 (Run 1)									
HFPO	EVE												
VEN Product	EVE												
VEN Precursor													
VEN Condensation (HFPO)													
VEN ABR													
VEN Refining													
Stripper Column Vent													
Division WGS Recirculation Flow	15000 kg/h												
Division WGS Inlet Flow	47 kg/h												

Date		7/20/2018													
Time	800	900	1000	1100	1200	1300	1400	1500	1600						
Stack Testing		847 - 1054 (Run 2)					1300 - 1504 (Run 3)								
HFPO	EVE														
VEN Product	EVE														
VEN Precursor	EVE														
VEN Condensation (HFPO)	EVE														
VEN ABR															
VEN Refining															
Stripper Column Vent															
Division WGS Recirculation Flow	14500 kg/h														
Division WGS Inlet Flow	53 kg/h														

APPENDIX B
RAW AND REDUCED TEST DATA

**CHEMOURS - FAYETTEVILLE, NC
 INPUTS FOR HFPO DIMER ACID CALCULATIONS
 PPA CARBON BED INLET**

Test Data

	1	2
Run number		
Location	PPA Carbon Bed - IN	PPA Carbon Bed - IN
Date	7/25/2018	7/26/2018
Time period	0915-1121	0837-1043
Operator	RS/AS	RS/AS

Inputs For Calcs.

Sq. rt. delta P	0.53734	0.52408
Delta H	0.8833	0.8379
Stack temp. (deg.F)	79.3	76.0
Meter temp. (deg.F)	78.2	77.7
Sample volume (act.)	52.490	51.232
Barometric press. (in.Hg)	29.95	29.95
Volume H ₂ O imp. (ml)	12.4	36.7
Weight change sil. gel (g)	13.2	15.6
% CO ₂	0.0	0.0
% O ₂	20.9	20.9
% N ₂	79.1	79.1
Area of stack (sq.ft.)	6.305	6.305
Sample time (min.)	96.0	96.0
Static pressure (in.H ₂ O)	-2.00	-2.00
Nozzle dia. (in.)	0.235	0.235
Meter box cal.	1.0150	1.0150
Cp of pitot tube	0.84	0.84
Traverse points	24	24

Sample and Velocity Traverse Point Data Sheet - Method 1

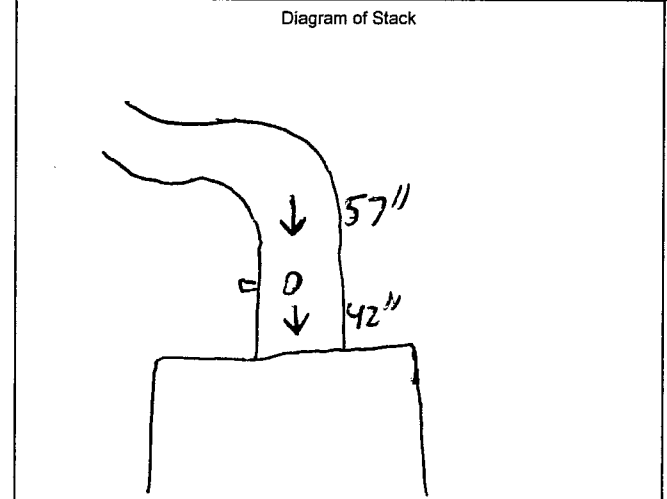
Client Chemours
 Location/Plant Fayetteville, NC
 Source PPA Carbon Feed Inlet

Operator K5
 Date 6/11/18
 W.O. Number _____

Duct Type Circular Rectangular Duct Indicate appropriate type
 Traverse Type Particulate Traverse Velocity Traverse CEM Traverse

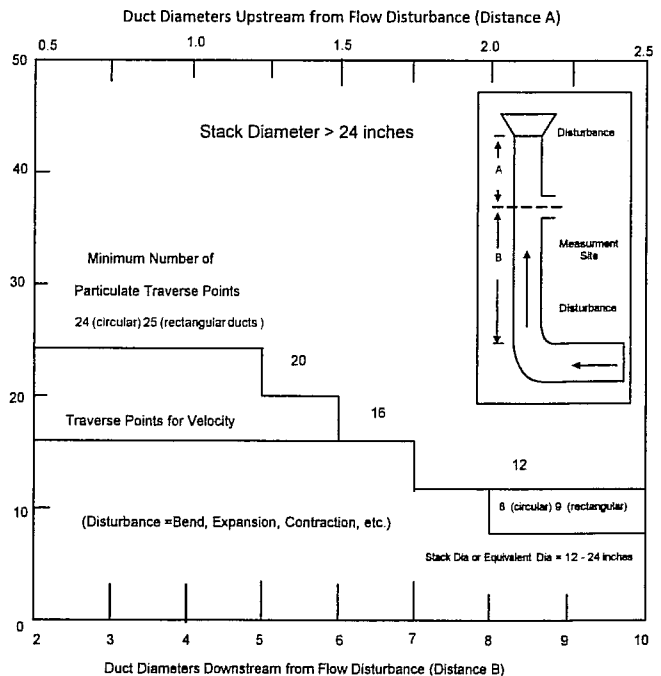
Distance from far wall to outside of port (in.) = C	51
Port Depth (in.) = D	17
Depth of Duct, diameter (in.) = C-D	34
Area of Duct (ft ²)	6.305
Total Traverse Points	21
Total Traverse Points per Port	12
Port Diameter (in.) —(Flange-Threaded-Hole)	
Monorail Length	
Rectangular Ducts Only	
Width of Duct, rectangular duct only (in.)	
Total Ports (rectangular duct only)	
Equivalent Diameter = (2*L*W)/(L+W)	

Flow Disturbances	
Upstream - A (ft)	3.50
Downstream - B (ft)	4.75
Upstream - A (duct diameters)	1.24
Downstream - B (duct diameters)	1.70



Traverse Point Locations				
Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)	
1	2.1	0.714	17.41	18
2	6.7	2.28	19.28	19 1/3
3	11.8	4.01	21.01	21
4	17.7	6.02	23.02	23
5	25	8.50	25.5	25 1/2
6	35.6	12.10	29.10	29
7	64.4	21.90	38.9	39
8	75	25.5	42.5	42 1/2
9	82.3	27.98	44.98	45
10	88.2	29.98	46.98	47
11	93.3	31.72	48.72	48 3/4
12	97.9	33.30	50.3	50

CEM 3 Point(Long Measurement Line) Stratification Point Locations		
1	0.167	
2	0.50	
3	0.833	



Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pitot port)
 Note: If stack dia > 24" then adjust traverse point to 1 inch from wall
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall

Traverse Point Location Percent of Stack -Circular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e P o i n t	1		14.6		6.7		4.4		3.2		2.6		2.1
	2		85.4		25.7		14.6		10.5		8.2		6.7
	3			75		29.6		19.4		14.6		11.8	
	4				93.3		70.4		32.3		22.6		17.7
	5					85.4		67.7		34.2		25	
	6						95.6		80.6		65.8		35.6
	7							89.5		77.4		64.4	
	8								96.8		85.4		75
	9									91.8		82.3	
	10										97.4		88.2
	11											93.3	
	12												97.9

Traverse Point Location Percent of Stack -Rectangular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e P o i n t	1		25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
	2		75.0	50.0	37.5	30.0	25.0	21.4	18.7	16.4	14.0	12.5	11.8
	3			83.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
	4				91.7	68.8	56.3	46.7	40.0	35.0	31.3	28.3	25.8
	5					90.0	75.0	64.3	56.1	50.0	45.0	40.9	37.5
	6						91.7	80.6	68.8	60.0	54.0	50.0	45.8
	7							92.9	81.3	72.2	65.0	59.1	54.2
	8								92.9	83.3	72.2	65.0	59.1
	9									94.4	85.0	77.3	70.8
	10										95.0	86.4	79.2
	11											95.5	87.5
	12												95.8



ISOKINETIC FIELD DATA SHEET

EPA Method 0010- HFPO Dimer Acid

Client: The Chemours Company
 W.O.#: 15418.002.006
 Project ID: Chemours % Moisture
 Mode/Source ID: PPA Carbon Bed Impinger Vol (ml)
 Samp. Loc. ID: IN Silica gel (g)
 Run No. ID: 1 CO2, % by Vol
 Test Method ID: M0010 O2, % by Vol
 Date ID: 25 JUL 2018 Temperature (°F)
 Source/Location: PPA Carbon Bed Inlet Meter Temp (°F)
 Sample Date: 7-25-2018 Static Press (in H₂O)
 Baro. Press (in Hg): 29.95
 Operator: RS/AS Ambient Temp (°F)

Stack Conditions	
Assumed	Actual
<u>2</u>	<u>36.7</u>
<u>0</u>	<u>15.6</u>
<u>20.9</u>	
<u>80</u>	
<u>80</u>	
<u>-2</u>	<u>-2</u>
<u>~75</u>	

Meter Box ID: A0 20
 Meter Box Y: 1.015
 Meter Box Del H: 1.709
 Probe ID / Length: P711 6'
 Probe Material: (Brd)
 Pitot / Thermocouple ID: P711
 Pitot Coefficient: 0.85
 Nozzle ID: .235
 Nozzle Measurements: .235 .235 .235
 Avg Nozzle Dia (in): .235
 Area of Stack (ft²): 6.31
 Sample Time: 96
 Total Traverse Pts: 24

K Factor		
Initial	Mid-Point	Final
<u>0.009</u>	<u>0.004</u>	<u>0.003</u>
<u>15"</u>	<u>6"</u>	<u>6"</u>
<u>Yes / no</u>	<u>Yes / no</u>	<u>Yes / no</u>
<u>Yes / no</u>	<u>Yes / no</u>	<u>Yes / no</u>
<u>yes / no</u>	<u>yes / no</u>	<u>yes / no</u>
Pre-Test Set		Post-Test Set
<u>75</u>	<u>82</u>	
<u>76.1</u>	<u>83.4</u>	
<u>Pass / Fail</u>	<u>Pass / Fail</u>	
<u>Yes / no</u>	<u>Yes / no</u>	

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft ³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (F)	IMPINGER EXIT TEMP (oF)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (F)	COMMENTS
	<u>0</u>	<u>9:15</u>			<u>780.521</u>								
A	1	4	.44	1.3	783.1	79	75	119	118	65	5.5	55	
	2	8	.45	1.3	785.7	79	75	120	120	56	5.5	56	
	3	12	.44	1.3	788.3	79	75	120	119	54	5.5	53	
	4	16	.42	1.3	791.0	79	76	118	119	55	5.5	56	
	5	20	.41	1.2	793.6	79	76	121	122	57	5.5	56	
	6	24	.38	1.1	796.0	79	76	119	120	58	5	54	
	7	28	.26	.78	798.2	79	76	120	122	53	4	47	
	8	32	.26	.60	800.0	79	76	119	123	54	3.5	50	
	9	36	.18	.54	801.7	79	76	120	122	53	3.5	49	<u>26.045</u>
	10	40	.15	.45	803.4	79	76	120	120	53	3	46	
	11	44	.15	.45	805.0	79	77	122	120	52	3	52	
	12	48	.14	.42	806.566	79	77	120	120	52	3	55	
B	1	52	.26	.78	808.8	79	79	121	119	62	4.5	58	<u>26.445</u>
	2	56	.26	.78	810.9	79	79	122	120	57	4.5	53	
	3	60	.26	.78	812.9	79	79	122	121	54	4.5	54	
	4	64	.26	.78	815.0	79	80	118	118	54	4.5	56	
	5	68	.27	.81	817.1	80	80	120	119	56	5	59	<u>107.2 Iso</u>
	6	72	.31	.93	819.4	80	80	119	120	59	5	61	
	7	76	.34	1.0	821.8	80	81	120	119	59	5.5	42	<u>2.25 % m</u>
	8	80	.33	1.0	824.2	80	81	121	119	56	5.5	42	
	9	84	.32	.96	826.4	80	81	122	119	55	5	48	<u>11073 scfm</u>
	10	88	.29	.87	828.7	80	82	121	119	55	5	54	
	11	92	.31	.93	831.0	80	82	121	120	53	5	52	<u>52.4 Vm</u>
	12	96	.29	.84	833.185	80	82	120	119	52	5	54	

Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max
<u>.2962</u>	<u>.88333</u>	<u>52.490</u>	<u>79.33</u>	<u>78.2083</u>	<u>118/122</u>	<u>118/123</u>	<u>65</u>	<u>5.5</u>	<u>42/59</u>
Avg Sqrt Delta P	Avg Sqrt Del H	Comments							
<u>.53733</u>	<u>.9282</u>	<u>port change leak check.</u>							

806.566 → 806.740
= -3474



✓ MW 8/13/18
✓ JDD

ISOKINETIC FIELD DATA SHEET

EPA Method 0010- HFPO Dimer Acid

Client: The Chemours Company
 W.O.#: 15418.002.006
 Project ID: Chemours % Moisture
 Mode/Source ID: PPA Carbon Bed Impinger Vol (ml)
 Samp. Loc. ID: IN Silica gel (g)
 Run No. ID: 2 CO2, % by Vol
 Test Method ID: M0010 O2, % by Vol
 Date ID: 26 JUL 2018 Temperature (°F)
 Source/Location: PPA Carbon Bed Inlet Meter Temp (°F)
 Sample Date: 7-26-2018 Static Press (in H₂O)
 Baro. Press (in Hg): 29.95
 Operator: RS / AS Ambient Temp (°F)

Stack Conditions	
Assumed	Actual
<u>2</u>	
	<u>124</u>
	<u>13.2</u>
<u>0</u>	
<u>20.9</u>	
<u>75</u>	
<u>75</u>	
<u>-2</u>	<u>-2</u>
	<u>75</u>

Meter Box ID: A0 20
 Meter Box Y: 1.015
 Meter Box Del H: 1.709
 Probe ID / Length: P711 6'
 Probe Material: Boro
 Pitot / Thermocouple ID: P711
 Pitot Coefficient: 0.84
 Nozzle ID: .235
 Nozzle Measurements: .235 .235 .235
 Avg Nozzle Dia (in): .235
 Area of Stack (ft²): 6.31
 Sample Time: 96
 Total Traverse Pts: 24

K Factor <u>3.0</u>		
Initial	Mid-Point	Final
<u>0.010</u>	<u>0.003</u>	<u>0.004</u>
<u>15"</u>	<u>6"</u>	<u>6"</u>
<u>Yes / no</u>	<u>Yes / no</u>	<u>Yes / no</u>
<u>Yes / no</u>	<u>Yes / no</u>	<u>Yes / no</u>
<u>Yes / no</u>	<u>Yes / no</u>	<u>Yes / no</u>
Pre-Test Set		Post-Test Set
<u>70</u>	<u>85</u>	
<u>71.4</u>	<u>76.4</u>	
<u>Pass / Fail</u>	<u>Pass / Fail</u>	
<u>Yes / no</u>	<u>Yes / no</u>	

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft ³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
	<u>0</u>	<u>8:37</u>			<u>833.831</u>								
A 1	4		<u>.41</u>	<u>1.2</u>	<u>836.4</u>	<u>75</u>	<u>73</u>	<u>119</u>	<u>119</u>	<u>65</u>	<u>5.5</u>	<u>58</u>	
2	8		<u>.44</u>	<u>1.3</u>	<u>839.1</u>	<u>75</u>	<u>73</u>	<u>118</u>	<u>118</u>	<u>63</u>	<u>5.5</u>	<u>52</u>	
3	12		<u>.41</u>	<u>1.2</u>	<u>841.7</u>	<u>75</u>	<u>73</u>	<u>118</u>	<u>119</u>	<u>56</u>	<u>5</u>	<u>51</u>	
4	16		<u>.40</u>	<u>1.2</u>	<u>844.2</u>	<u>75</u>	<u>73</u>	<u>119</u>	<u>120</u>	<u>54</u>	<u>5</u>	<u>48</u>	
5	20		<u>.38</u>	<u>1.1</u>	<u>846.7</u>	<u>75</u>	<u>73</u>	<u>119</u>	<u>119</u>	<u>52</u>	<u>5</u>	<u>48</u>	
6	24		<u>.34</u>	<u>1.0</u>	<u>849.0</u>	<u>76</u>	<u>74</u>	<u>119</u>	<u>120</u>	<u>51</u>	<u>4.5</u>	<u>50</u>	
7	28		<u>.24</u>	<u>.72</u>	<u>850.0</u>	<u>75</u>	<u>74</u>	<u>122</u>	<u>119</u>	<u>50</u>	<u>4</u>	<u>57</u>	
8	32		<u>.26</u>	<u>.60</u>	<u>852.8</u>	<u>75</u>	<u>75</u>	<u>122</u>	<u>120</u>	<u>51</u>	<u>3.5</u>	<u>61</u>	
9	36		<u>.19</u>	<u>.57</u>	<u>854.6</u>	<u>75</u>	<u>75</u>	<u>119</u>	<u>119</u>	<u>53</u>	<u>3.5</u>	<u>59</u>	
10	40		<u>.15</u>	<u>.45</u>	<u>856.2</u>	<u>75</u>	<u>75</u>	<u>122</u>	<u>120</u>	<u>54</u>	<u>3</u>	<u>56</u>	
11	44		<u>.15</u>	<u>.45</u>	<u>857.7</u>	<u>75</u>	<u>75</u>	<u>119</u>	<u>119</u>	<u>56</u>	<u>3</u>	<u>54</u>	
12	48	<u>9:25</u>	<u>.13</u>	<u>.39</u>	<u>859.292</u>	<u>75</u>	<u>75</u>	<u>122</u>	<u>120</u>	<u>56</u>	<u>3</u>	<u>51</u>	
B 1	52	<u>9:55</u>	<u>.23</u>	<u>.69</u>	<u>861.3</u>	<u>76</u>	<u>78</u>	<u>120</u>	<u>119</u>	<u>60</u>	<u>4</u>	<u>57</u>	
2	56		<u>.26</u>	<u>.78</u>	<u>863.4</u>	<u>76</u>	<u>79</u>	<u>119</u>	<u>119</u>	<u>51</u>	<u>4</u>	<u>51</u>	
3	60		<u>.25</u>	<u>.75</u>	<u>865.5</u>	<u>76</u>	<u>80</u>	<u>119</u>	<u>120</u>	<u>49</u>	<u>4</u>	<u>55</u>	
4	64		<u>.24</u>	<u>.72</u>	<u>867.4</u>	<u>77</u>	<u>80</u>	<u>121</u>	<u>120</u>	<u>50</u>	<u>4</u>	<u>60</u>	
5	68		<u>.25</u>	<u>.75</u>	<u>869.5</u>	<u>77</u>	<u>81</u>	<u>120</u>	<u>119</u>	<u>51</u>	<u>4</u>	<u>64</u>	
6	72		<u>.28</u>	<u>.84</u>	<u>871.7</u>	<u>77</u>	<u>80</u>	<u>122</u>	<u>120</u>	<u>51</u>	<u>4.5</u>	<u>56</u>	
7	76		<u>.31</u>	<u>.93</u>	<u>874.0</u>	<u>77</u>	<u>81</u>	<u>119</u>	<u>120</u>	<u>52</u>	<u>5</u>	<u>56</u>	
8	80		<u>.31</u>	<u>.93</u>	<u>876.2</u>	<u>77</u>	<u>82</u>	<u>121</u>	<u>119</u>	<u>52</u>	<u>5</u>	<u>54</u>	
9	84		<u>.30</u>	<u>.90</u>	<u>878.5</u>	<u>77</u>	<u>83</u>	<u>120</u>	<u>120</u>	<u>53</u>	<u>5</u>	<u>54</u>	
10	88		<u>.36</u>	<u>.90</u>	<u>880.7</u>	<u>77</u>	<u>84</u>	<u>118</u>	<u>118</u>	<u>59</u>	<u>5</u>	<u>58</u>	
11	92		<u>.31</u>	<u>.93</u>	<u>883.6</u>	<u>77</u>	<u>84</u>	<u>120</u>	<u>119</u>	<u>56</u>	<u>5</u>	<u>58</u>	
12	96	<u>10:43</u>	<u>.27</u>	<u>.81</u>	<u>885.160</u>	<u>78</u>	<u>85</u>	<u>122</u>	<u>120</u>	<u>58</u>	<u>5</u>	<u>60</u>	
			Avg Delta P <u>.2812</u>	Avg Delta H <u>.8379</u>	Total Volume <u>51.232</u>	Avg Ts <u>75.95</u>	Avg Tm <u>77.70</u>	Min/Max <u>118/122</u>	Min/Max <u>119/120</u>	Max <u>65</u>	Max Vac <u>5.5</u>	Min/Max <u>48/64</u>	



Avg Sqrt Delta P .52408
 Avg Sqrt Del H .9050

Comments: port change leak check
859.292 → 859.389
= -.097

MP
8/23/18

SAMPLE RECOVERY FIELD DATA

JW

EPA Method 0010
PPA Carbon Bed Inlet

Client The Chemours Company W.O. # 15418.002.006
 Location/Plant Fayetteville, NC Source & Location PPA Carbon Bed Inlet

Run No. 1 Sample Date 7-25-18 Recovery Date 7-25-18
 Sample I.D. Chemours - PPA Carbon Bed - IN - 1 - M0010 - Analyst SM/AS Filter Number NK

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty	XAD-1		XAD-2		Silica Gel	
Final	12	90	100	0	322.5		305.2	829.7	313.2	1142.9
Initial	0	100	100	0	305.4		305.4	817.3	300	1117.3
Gain	12	-10	0	0	311.9		-1.2	12.4	13.2	25.6

Impinger Color all clear Labeled?
 Silica Gel Condition 5% 80% Sealed?

Run No. 2 Sample Date 7-25-18 Recovery Date 7-26-18
 Sample I.D. Chemours - PPA Carbon Bed - IN - 2 - M0010 - Analyst SM/AS Filter Number N14

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty	XAD-1		XAD-2		Silica Gel	
Final	20	100	100	5	309.0		XAD-2	842.5	315.6	1158.1
Initial	0	100	100	0	297.3		308.5	805.8	300	1105.8
Gain	20	0	0	5	11.7		0	36.7	15.6	52.3

Impinger Color all clear Labeled?
 Silica Gel Condition 5% 80% Sealed?

Run No. 3 Sample Date _____ Recovery Date _____
 Sample I.D. Chemours - PPA Carbon Bed - IN - 3 - M0010 - Analyst _____ Filter Number _____

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty					Silica Gel	
Final										
Initial		100	100						300	
Gain										

Impinger Color _____ Labeled? _____
 Silica Gel Condition _____ Sealed? _____

Check COC for Sample IDs of Media Blanks



SAMPLE RECOVERY FIELD DATA

EPA Method 0010

PPA Carbon Bed Inlet-BLANK TRAINS

Client The Chemours Company W.O. # 15418.002.006
 Location/Plant Fayetteville, NC Source & Location PPA Carbon Bed Inlet

Run No. _____ Sample Date 7/25/13 Recovery Date 7/25/13
 Sample I.D. Chemours -PPA Carbon Bed - Inlet - BT - M0010 - Analyst Sho Filter Number N/A

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	emp	XMP-1		XMP-0		Silica Gel	
Final	0	100	100	0	300.6		293.0	793.6	300	1093.6
Initial	0	100	100	0	300.5		293.1	793.6	300	1093.6
Gain	0	0	0	0	.1		-.1	0	0	0

Impinger Color Black Labeled?
 Silica Gel Condition 100% H2O Sealed?

Run No. _____ Sample Date _____ Recovery Date _____
 Sample I.D. Chemours -PPA Carbon Bed - Inlet - BT - M0010 - Analyst _____ Filter Number _____

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final										
Initial		100	100						300	
Gain										

Impinger Color _____ Labeled? _____
 Silica Gel Condition _____ Sealed? _____

Run No. _____ Sample Date _____ Recovery Date _____
 Sample I.D. Chemours -PPA Carbon Bed - Inlet - BT - M0010 - Analyst _____ Filter Number _____

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final										
Initial		100	100						300	
Gain										

Impinger Color _____ Labeled? _____
 Silica Gel Condition _____ Sealed? _____

Check COC for Sample IDs of Media Blanks



CHEMOURS - FAYETTEVILLE, NC
INPUTS FOR HFPO DIMER ACID CALCULATIONS
PPA CARBON BED OUTLET

Test Data

	1	2
Run number		
Location	PPA Carbon Bed - OUT	PPA Carbon Bed - OUT
Date	7/25/2018	7/26/2018
Time period	0915-1121	0837-1043
Operator	RS/AS	RS/AS

Inputs For Calcs.

Sq. rt. delta P	0.64638	0.65743
Delta H	0.5600	0.6333
Stack temp. (deg.F)	84.1	85.5
Meter temp. (deg.F)	85.3	83.8
Sample volume (act.)	43.430	42.835
Barometric press. (in.Hg)	29.93	29.85
Volume H ₂ O imp. (ml)	21.3	25.0
Weight change sil. gel (g)	8.8	10.9
% CO ₂	0.0	0.0
% O ₂	20.9	20.9
% N ₂	79.1	79.1
Area of stack (sq.ft.)	4.909	4.909
Sample time (min.)	96.0	96.0
Static pressure (in.H ₂ O)	0.23	0.22
Nozzle dia. (in.)	0.191	0.191
Meter box cal.	0.9860	0.9910
Cp of pitot tube	0.84	0.84
Traverse points	24	24

Sample and Velocity Traverse Point Data Sheet - Method 1

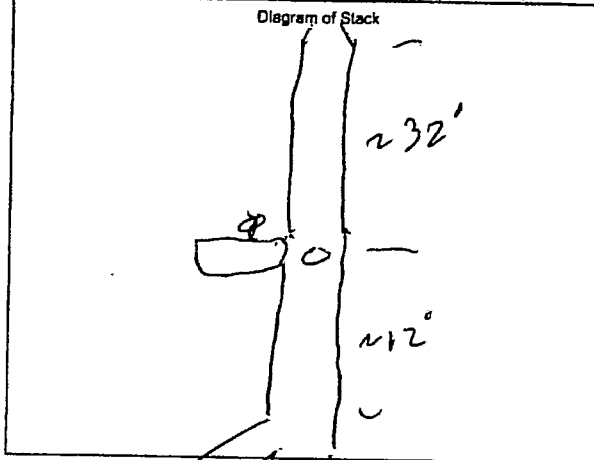
Client CHEMOURS
 Location/Plant Extonville DC
 Source Pit Stack

Operator PALOM
 Date 11/8/08
 W.O. Number 12518

Duct Type Circular Rectangular Duct Indicate appropriate type
 Traverse Type Particulate Traverse Velocity Traverse CEM Traverse

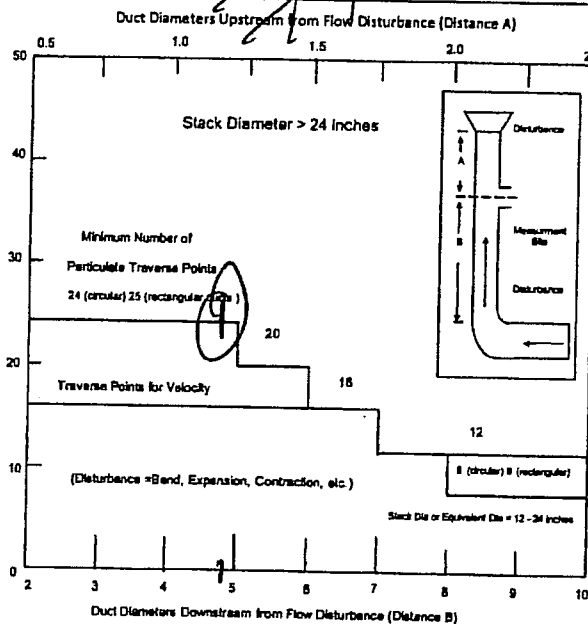
Distance from far wall to outside of port (in.) = C	45
Port Depth (in.) = D	15
Depth of Duct, diameter (in.) = C-D	30
Area of Duct (ft ²)	4.909
Total Traverse Points	24
Total Traverse Points per Port	12
Port Diameter (in.) --(Flange-Threaded-Hole)	4"
Monorail Length	
Rectangular Ducts Only	
Width of Duct, rectangular duct only (in.)	
Total Ports (rectangular duct only)	
Equivalent Diameter = (2*L*W)/(L+W)	

Flow Disturbances	
Upstream - A (ft)	132
Downstream - B (ft)	112
Upstream - A (duct diameters)	~12.8
Downstream - B (duct diameters)	~14.8



Traverse Point Locations			
Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	2.1	6.3	16
2	6.7	20	17
3	11.8	35.5	18 1/2
4	17.7	53	20 3/4
5	25	75	22 1/2
6	35.2	107	25 3/4
7	44.4	133	34 3/8
8	52.3	157	37 1/2
9	58.2	175	39 3/4
10	63.8	190	46 1/2
11	69.3	207	47
12	75	225	47

CEM 3 Point (Long Measurement Line) Stratification Point Locations			
	1	2	3
1	0.167		
2	0.50		
3	0.833		



Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pitot port)
 Note: If stack dia > 24" then adjust traverse point to 1 inch from wall
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall

Traverse Point Location Percent of Stack - Circular												
Number of Traverse Points												
	1	2	3	4	5	6	7	8	9	10	11	12
T	1	14.6		6.7		4.4		3.2		2.6		2.1
r	2	25.4		25		14.6		10.5		8.2		6.7
A	3		75		29.6		19.4		14.6		11.8	
V	4			91.3		70.4		52.3		42.6		17.7
L	5				85.4		67.7		54.2		25	
R	6					95.6		80.6		65.8		35.6
C	7						89.5		77.4		64.4	
O	8							96.8		85.4		75
I	9								91.8		82.3	
N	10									97.4		88.2
E	11										93.3	
S	12											97.9

Traverse Point Location Percent of Stack - Rectangular												
Number of Traverse Points												
	1	2	3	4	5	6	7	8	9	10	11	12
T	1	25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
r	2	35.0	30.0	25.0	20.0	16.7	14.3	12.5	11.1	10.0	9.1	8.3
A	3		63.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
V	4			87.5	70.0	58.3	50.0	43.8	38.9	35.0	31.8	28.3
L	5				90.0	75.0	64.3	56.3	50.0	45.0	40.9	37.5
R	6					91.7	78.6	68.8	61.1	55.0	50.0	45.8
C	7						92.9	81.3	72.2	65.0	59.1	54.2
O	8							91.8	83.3	75.0	68.2	62.5
I	9								94.4	85.0	77.3	70.8
N	10									95.0	86.4	79.2
E	11										95.5	87.5
S	12											95.8



ISOKINETIC FIELD DATA SHEET

EPA Method 0010- HFPO Dimer Acid

Page 1 of 1

Client: The Chemours Company
 W.O.#: 15418.002.006
 Project ID: Chemours % Moisture
 Mode/Source ID: PPA Impinger Vol (ml)
 Samp. Loc. ID: STK Silica gel (g)
 Run No. ID: 1 CO2, % by Vol
 Test Method ID: M0010 O2, % by Vol
 Date ID: 16JUL2018 Temperature (°F)
 Source/Location: PPA Stack Meter Temp (°F)
 Sample Date: 7/25/18 Static Press (in H2O)
 Baro. Press (in Hg): 29.93
 Operator: KS/KA Ambient Temp (°F)

Stack Conditions
 Assumed: 2 Actual: 21.3
8.2
0.1
20.3
64
80
0.23 0.23
770F

Meter Box ID: A026
 Meter Box Y: 0.986
 Meter Box Del H: 1.674
 Probe ID / Length: P707 6'
 Probe Material: Boro
 Pitot / Thermocouple ID: P707
 Pitot Coefficient: 0.84
 Nozzle ID: 0.191
 Nozzle Measurements: 0.191 2.191 2.191
 Avg Nozzle Dia (in): 0.191
 Area of Stack (ft²): 4.90
 Sample Time: 16
 Total Traverse Pts: 24

K Factor: 1.33

Initial	Mid-Point	Final
<u>0.016</u>	<u>0.008</u>	<u>0.008</u>
<u>15</u>	<u>7</u>	<u>7</u>
yes / no	yes / no	yes / no
<u>yes</u> / no	<u>yes</u> / no	<u>yes</u> / no
<u>yes</u> / no	<u>yes</u> / no	<u>yes</u> / no
<u>yes</u> / no	<u>yes</u> / no	<u>yes</u> / no
Pre-Test Set		Post-Test Set
<u>80</u>		<u>82</u>
<u>80.3</u>		<u>82.4</u>
Pass / Fail		Pass / Fail
<u>Pass</u> / Fail		<u>Pass</u> / Fail
yes / no		yes / no
<u>yes</u> / no		<u>yes</u> / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (F)	IMPINGER EXIT TEMP (oF)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (F)	COMMENTS
	0	0915			658.190								
A1	4		0.50	0.67	660.0	83	79	122	123	65	2.0	64	
2	8		0.50	0.67	662.0	84	80	127	123	65	2.0	62	
3	12		0.50	0.67	663.9	84	80	125	123	60	2.0	60	
4	16		0.52	0.69	665.9	84	80	121	124	58	2.5	57	
5	20		0.46	0.61	667.7	85	81	126	124	57	2.0	56	
6	24		0.46	0.61	669.7	85	81	127	124	57	2.0	56	
7	28		0.43	0.57	671.5	85	82	124	123	57	2.0	56	
8	32		0.42	0.56	673.3	84	82	126	124	57	2.0	55	
9	36		0.40	0.53	675.1	84	83	125	124	57	2.0	53	
10	40		0.38	0.51	676.9	84	83	124	123	58	2.0	53	
11	44		0.30	0.40	678.4	84	84	124	124	58	2.0	54	
12	48	1003	0.28	0.37	680.010	84	84	125	123	59	2.0	55	21.820
-	-				680.125								
B1	4	1033	0.45	0.60	682.0	84	87	127	124	63	2.0	56	
2	8		0.45	0.60	683.9	84	87	126	124	63	2.0	54	
3	12		0.45	0.60	685.7	84	87	127	124	59	2.0	54	
4	16		0.43	0.57	687.6	84	88	126	123	58	2.0	53	
5	20		0.45	0.60	689.5	84	88	125	125	58	2.0	53	
6	24		0.45	0.60	691.3	84	89	127	124	58	2.0	54	
7	28		0.43	0.57	693.0	84	90	125	125	59	2.0	54	
8	32		0.43	0.57	694.8	84	90	125	127	59	2.0	55	
9	36		0.40	0.53	696.6	84	90	127	124	60	2.0	55	
10	40		0.35	0.47	698.3	84	91	124	123	60	2.0	55	
11	44		0.35	0.47	700.0	84	91	125	123	60	2.0	54	
12	48	1121	0.30	0.40	701.735	84	91	123	124	60	2.0	54	21.610

Avg Delta P: 0.4204 Avg Delta H: 0.5600 Total Volume: 43.430 Avg Ts: 84.1 Avg Tm: 85.3 Min/Max: 122/127 Min/Max: 123/127 Max: 65 Max Vac: 2.5 Min/Max: 53/64
 Avg Sqrt Delta P: 0.6464 Avg Sqrt Del H: 0.7460 Comments: ✓ ✓ ✓



✓ ✓

✓ M2W 8/03/18

✓ JMO

EPA Method 0010 from EPA SW-846

ISOKINETIC FIELD DATA SHEET

EPA Method 0010- HFPO Dimer Acid

Client: The Chemours Company
 W.O.#: 15418,002,006
 Project ID: Chemours
 Mode/Source ID: PPA
 Samp. Loc. ID: STK
 Run No. ID: 2
 Test Method ID: M0010
 Date ID: 16JUL2018
 Source/Location: PPA Stack
 Sample Date: 7/26/18
 Baro. Press (in Hg): 29.85
 Operator: RS/KA

Stack Conditions	
Assumed	Actual
2	
	25
	10.9
0.1	
20.8	
80	
80	
±0.23	0.22
	77°F

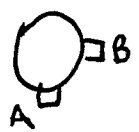
Meter Box ID: A04
 Meter Box Y: 0.986 0.991
 Meter Box Del H: 1.694 1.884
 Probe ID / Length: P707 6'
 Probe Material: Boro
 Pitot / Thermocouple ID: P707
 Pitot Coefficient: 0.84
 Nozzle ID: 0.191
 Nozzle Measurements: 0.191 0.191 0.191
 Avg Nozzle Dia (in): 0.191
 Area of Stack (ft²): 4.96
 Sample Time: 96
 Total Traverse Pts: 24

K Factor <u>1.46</u>		
Initial	Mid-Point	Final
0.012	0.008	0.004
15	3	6
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
85		88
84.8		88.2
Pass / Fail		Pass / Fail
yes / no		yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (F)	COMMENTS
	0	0837			969.514								
A 1	4		0.55	0.80	971.4	85	77	120	121	65	2.0	63	
2	8		0.50	0.73	973.4	85	77	122	120	60	2.0	57	
3	12		0.48	0.70	975.3	85	79	122	120	56	2.0	53	
4	16		0.45	0.66	977.1	85	80	123	122	58	2.0	53	
5	20		0.45	0.66	978.8	85	80	124	120	60	2.0	54	
6	24		0.45	0.66	980.7	85	80	121	118	60	2.0	55	
7	28		0.45	0.66	982.4	85	81	126	121	60	2.0	56	
8	32		0.44	0.64	984.2	85	81	125	122	57	2.0	54	
9	36		0.42	0.61	986.0	85	82	121	120	56	2.0	56	
10	40		0.40	0.58	987.8	85	82	122	118	58	2.0	56	
11	44		0.38	0.55	989.3	85	82	121	120	56	2.0	55	
12	48	0925	0.35	0.51	990.970	85	83	120	120	55	2.0	53	21.456
					991.075								
B 1	4	0955	0.50	0.73	992.9	85	85	122	123	66	2.0	60	
2	8		0.45	0.66	994.7	85	86	121	119	62	2.0	55	
3	12		0.45	0.66	996.6	85	86	120	119	59	2.0	54	
4	16		0.45	0.66	998.4	85	86	121	118	57	2.0	53	
5	20		0.45	0.66	1000.3	85	86	121	120	59	2.0	53	
6	24		0.45	0.66	1002.0	86	88	124	119	59	2.0	52	
7	28		0.43	0.63	1003.9	87	88	122	118	60	2.0	52	
8	32		0.43	0.63	1005.7	87	88	120	119	61	2.0	52	
9	36		0.40	0.58	1007.4	87	88	120	120	61	2.0	53	
10	40		0.42	0.61	1009.3	87	88	121	120	62	2.0	54	
11	44		0.35	0.51	1010.9	87	88	120	121	62	2.0	55	
12	48	1043	0.31	0.45	1012.454	87	89	120	122	62	2.0	56	21.379

Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Trp	Min/Max	Min/Max	Max	Max Vac	Min/Max
0.4338	0.6333	42.835	85.5	83.8	120/126	118/123	66	2.0	52/63
Avg Sqrt Delta P	Avg Sqrt Del H	Comments:							
0.6574	0.7944		83.8 MP, 8/03/18						

EPA Method 0010 from EPA SW-846



✓ MP 8/03/18

SAMPLE RECOVERY FIELD DATA

OUT

EPA Method 0010

PPA Stack

Client The Chemours Company W.O. # 15418.002.006
 Location/Plant Fayetteville, NC Source & Location PPA Stack

Run No. 1 Sample Date 7/29/18 Recovery Date 7/29/18
 Sample I.D. Chemours - PPA - STK - 1 - M0010 - Analyst JMO/MS Filter Number 104

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty	XAD-2		XAD-2		Silica Gel	
Final	18	90	100	0	307.1		301.7	816.8	308.8	1125.6
Initial	0	100	100	0	294.1		303.1	795.5	300	1095.5
Gain	18	-10	0	0	13		.3	21.3	8.8	30.1

Impinger Color all clear Labeled? 301.4 ✓
 Silica Gel Condition blue 90% Sealed?

Run No. 2 Sample Date 7/26/18 Recovery Date 7/26/18
 Sample I.D. Chemours - PPA - STK - 2 - M0010 - Analyst JMO/MS Filter Number N/A

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty	XAD-2		XAD-2		Silica Gel	
Final	5	102	100	3	320.6		293.4	824	310.9	1134.9
Initial	0	100	100	0	305.6		293.4	799	300	1099
Gain	5	2	0	3		15	0	25	10.9	35.9

Impinger Color All clear Labeled?
 Silica Gel Condition 80% Blue Sealed?

Run No. 3 Sample Date _____ Recovery Date _____
 Sample I.D. Chemours - PPA - STK - 3 - M0010 - Analyst _____ Filter Number _____

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty					Silica Gel	
Final										
Initial		100	100						300	
Gain										

Impinger Color _____ Labeled? _____
 Silica Gel Condition _____ Sealed? _____

Check COC for Sample IDs of Media Blanks



METHODS AND ANALYZERS

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **25 Jul 2018**

File: E:\Chemours carbon bed inlet.com
Program Version: 2.0, built 21 Feb 2015 **File Version:** 2.02
Computer: WSWCEQUIP2 **Trailer:**
Analog Input Device: MCC USB-1608G

Channel 1

Analyte	O₂
Method	EPA 3A, Using Bias
Analyzer Make, Model & Serial No.	Servomex 1440, S/N 0144001
Full-Scale Output, mv	10000
Analyzer Range, %	25.0
Span Concentration, %	20.9

Channel 2

Analyte	CO₂
Method	EPA 3A, Using Bias
Analyzer Make, Model & Serial No.	Servomex 1440 S/N 0144001
Full-Scale Output, mv	1000
Analyzer Range, %	20.0
Span Concentration, %	16.3

CALIBRATION DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **25 Jul 2018**

Start Time: 10:22

O₂

Method: EPA 3A

Calibration Type: Linear Zero and High Span

Calibration Standards

%	Cylinder ID
12.0	XC016060B
20.9	CC72346

Calibration Results

Zero	31 mv
Span, 20.9 %	876 mv

Curve Coefficients

Slope	Intercept
40.47	31

CO₂

Method: EPA 3A

Calibration Type: Linear Zero and High Span

Calibration Standards

%	Cylinder ID
8.9	XC016060B
16.3	CC72346

Calibration Results

Zero	-2 mv
Span, 16.3 %	809 mv

Curve Coefficients

Slope	Intercept
49.85	-2

CALIBRATION ERROR DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **25 Jul 2018**

Start Time: 10:22

O₂

Method: EPA 3A

Span Conc. 20.9 %

Slope 40.47 Intercept 31.0

Standard	Result	Difference	Error	Status
%	%	%	%	
Zero	0.0	0.0	0.0	Pass
12.0	12.0	0.0	0.0	Pass
20.9	20.9	0.0	0.0	Pass

CO₂

Method: EPA 3A

Span Conc. 16.3 %

Slope 49.85 Intercept -2.0

Standard	Result	Difference	Error	Status
%	%	%	%	
Zero	0.0	0.0	0.0	Pass
8.9	8.9	0.0	0.0	Pass
16.3	16.3	0.0	0.0	Pass

BIAS

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **25 Jul 2018**

Calibration 1

Start Time: 10:26

O₂

Method: EPA 3A
Span Conc. 20.9 %

Bias Results						
Standard	Cal.	Bias	Difference	Error	Status	
Gas	%	%	%	%		
Zero	0.0	0.0	0.0	0.0	Pass	
Span	12.0	12.0	0.0	0.0	Pass	

CO₂

Method: EPA 3A
Span Conc. 16.3 %

Bias Results						
Standard	Cal.	Bias	Difference	Error	Status	
Gas	%	%	%	%		
Zero	0.0	0.1	0.1	0.6	Pass	
Span	8.9	8.9	0.0	0.0	Pass	

RUN DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **25 Jul 2018**

Time	O ₂ %	CO ₂ %
------	---------------------	----------------------

CEMS PROGRAM SHUT DOWN DURNING PORT CHANGE

10:30	20.8	0.2
10:31	20.8	0.2
10:32	20.9	0.1
10:33	20.9	0.1
10:34	20.9	0.1
10:35	20.9	0.1
10:36	20.9	0.1
10:37	20.9	0.1
10:38	20.9	0.1
10:39	20.9	0.1
10:40	20.9	0.1
10:41	20.9	0.1
10:42	20.9	0.1
10:43	20.9	0.1
10:44	20.9	0.1
10:45	20.9	0.1
10:46	20.9	0.1
10:47	20.9	0.1
10:48	20.8	0.1
10:49	20.9	0.1
10:50	20.9	0.1
10:51	20.8	0.1
10:52	20.8	0.1
10:53	20.8	0.1
10:54	20.9	0.1
10:55	20.8	0.1
10:56	20.8	0.1
10:57	20.8	0.1
10:58	20.9	0.1
10:59	20.9	0.1
11:00	20.9	0.1
11:01	20.9	0.1
11:02	20.9	0.1
11:03	20.9	0.1
11:04	20.9	0.1
11:05	20.9	0.1
11:06	20.9	0.1
11:07	20.9	0.1
11:08	20.9	0.1
11:09	20.9	0.1
11:10	20.9	0.1

RUN DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **25 Jul 2018**

Calibration 1

Time	O ₂ %	CO ₂ %
11:11	20.9	0.1
11:12	20.9	0.1
11:13	20.9	0.1
11:14	20.9	0.1
11:15	20.9	0.1
11:16	20.9	0.1
11:17	20.9	0.1
11:18	20.9	0.1
11:19	20.9	0.1
11:20	20.9	0.1
11:21	20.9	0.1
11:22	20.9	0.1
11:23	20.9	0.1
Avg	20.9	0.1

RUN SUMMARY

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **25 Jul 2018**

Method	O₂	CO₂
Conc. Units	EPA 3A	EPA 3A
	%	%

Time: 10:29 to 11:23

Run Averages

20.9 0.1

Pre-run Bias at 10:26

Zero Bias	0.0	0.1
Span Bias	12.0	8.9
Span Gas	12.0	8.9

Post-run Bias at 11:25

Zero Bias	0.0	0.0
Span Bias	12.0	8.8
Span Gas	12.0	8.9

Averages corrected for the average of the pre-run and post-run bias

20.9 0.1

BIAS AND CALIBRATION DRIFT

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **25 Jul 2018**

Calibration 1

Start Time: 11:25

O₂
Method: EPA 3A
Span Conc. 20.9 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	0.0	0.0	0.0	Pass
Span	12.0	12.0	0.0	0.0	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.0	0.0	0.0	0.0	Pass
Span	12.0	12.0	0.0	0.0	Pass

*Bias No. 1

CO₂
Method: EPA 3A
Span Conc. 16.3 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	0.0	0.0	0.0	Pass
Span	8.9	8.8	-0.1	-0.6	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.1	0.0	-0.1	-0.6	Pass
Span	8.9	8.8	-0.1	-0.6	Pass

*Bias No. 1

CALIBRATION DATA

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **26 Jul 2018**

Start Time: 07:22

O₂

Method: EPA 3A

Calibration Type: Linear Zero and High Span

Calibration Standards

%	Cylinder ID
12.0	XC016060B
20.9	CC72346

Calibration Results

Zero	25 mv
Span, 20.9 %	875 mv

Curve Coefficients

Slope	Intercept
40.71	25

CO₂

Method: EPA 3A

Calibration Type: Linear Zero and High Span

Calibration Standards

%	Cylinder ID
8.9	XC016060B
16.3	CC72346

Calibration Results

Zero	-8 mv
Span, 16.3 %	808 mv

Curve Coefficients

Slope	Intercept
50.15	-8

CALIBRATION ERROR DATA

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **26 Jul 2018**

Start Time: 07:22

O₂

Method: EPA 3A

Span Conc. 20.9 %

Slope 40.47 Intercept 31.0

Standard	Result	Difference	Error	Status
%	%	%	%	
Zero	0.0	0.0	0.0	Pass
12.0	12.0	0.0	0.0	Pass
20.9	20.9	0.0	0.0	Pass

CO₂

Method: EPA 3A

Span Conc. 16.3 %

Slope 49.85 Intercept -2.0

Standard	Result	Difference	Error	Status
%	%	%	%	
Zero	0.0	0.0	0.0	Pass
8.9	8.9	0.0	0.0	Pass
16.3	16.3	0.0	0.0	Pass

BIAS AND CALIBRATION DRIFT

Number 3

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **26 Jul 2018**

Calibration 2

Start Time: 07:31

O₂

Method: EPA 3A
Span Conc. 20.9 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	0.0	0.0	0.0	Pass
Span	12.0	11.9	-0.1	-0.5	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.0	0.0	0.0	0.0	Pass
Span	12.0	11.9	-0.1	-0.5	Pass

*Bias No. 2

CO₂

Method: EPA 3A
Span Conc. 16.3 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	0.1	0.1	0.6	Pass
Span	8.9	8.9	0.0	0.0	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.0	0.1	0.1	0.6	Pass
Span	8.8	8.9	0.1	0.6	Pass

*Bias No. 2

RUN DATA

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Calibration 2

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **26 Jul 2018**

Time	O ₂ %	CO ₂ %
08:38	20.9	0.1
08:39	20.8	0.1
08:40	20.9	0.1
08:41	20.9	0.1
08:42	20.9	0.1
08:43	20.9	0.1
08:44	20.8	0.1
08:45	20.8	0.1
08:46	20.8	0.1
08:47	20.8	0.1
08:48	20.8	0.1
08:49	20.8	0.1
08:50	20.8	0.1
08:51	20.8	0.1
08:52	20.8	0.1
08:53	20.8	0.1
08:54	20.8	0.0
08:55	20.8	0.1
08:56	20.8	0.1
08:57	20.9	0.1
08:58	20.9	0.1
08:59	20.9	0.0
09:00	20.9	0.1
09:01	20.9	0.0
09:02	20.9	0.1
09:03	20.9	0.1
09:04	20.9	0.0
09:05	20.9	0.1
09:06	20.9	0.1
09:07	20.9	0.1
09:08	20.9	0.1
09:09	20.9	0.1
09:10	20.9	0.1
09:11	20.9	0.1
09:12	20.9	0.1
09:13	20.9	0.1
09:14	20.9	0.1
09:15	20.9	0.1
09:16	20.9	0.1
09:17	20.9	0.1
09:18	20.9	0.1
09:19	20.9	0.1

RUN DATA

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **26 Jul 2018**

Calibration 2

Time	O ₂ %	CO ₂ %
09:20	20.9	0.0
09:21	20.9	0.1
09:22	20.9	0.1
09:23	20.9	0.0
09:24	20.9	0.1
09:25	20.9	0.0
09:26	21.0	0.0
09:27	20.9	0.1
09:28	21.0	0.1
09:29	21.0	0.1
09:30	20.9	0.1
09:31	21.0	0.1
09:32	21.0	0.1
09:33	21.0	0.1
09:34	21.0	0.1
09:35	20.9	0.1
09:36	20.9	0.1
09:37	20.9	0.1
09:38	20.9	0.1
09:39	20.9	0.1
09:40	20.9	0.1
09:41	20.9	0.1
09:42	20.9	0.1
09:43	20.9	0.1
09:44	20.9	0.1
09:45	20.9	0.1
09:46	20.9	0.1
09:47	20.9	0.0
09:48	21.0	0.1
09:49	21.0	0.1
09:50	21.0	0.1
09:51	21.0	0.1
09:52	21.0	0.1
09:53	21.0	0.1
09:54	21.0	0.1
09:55	21.0	0.0
09:56	21.0	0.1
09:57	20.9	0.1
09:58	20.9	0.1
09:59	20.9	0.1
10:00	20.9	0.1
10:01	20.9	0.1

RUN DATA

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **26 Jul 2018**

Calibration 2

Time	O ₂ %	CO ₂ %
10:02	20.9	0.1
10:03	20.9	0.1
10:04	20.9	0.1
10:05	20.9	0.1
10:06	20.9	0.1
10:07	20.8	0.1
10:08	20.9	0.1
10:09	20.9	0.1
10:10	20.9	0.1
10:11	20.9	0.1
10:12	20.9	0.1
10:13	20.9	0.1
10:14	20.9	0.1
10:15	20.9	0.1
10:16	20.9	0.1
10:17	20.9	0.1
10:18	20.9	0.1
10:19	20.9	0.1
10:20	20.9	0.1
10:21	20.9	0.1
10:22	20.9	0.1
10:23	20.9	0.1
10:24	20.9	0.1
10:25	20.9	0.1
10:26	20.9	0.1
10:27	20.9	0.1
10:28	20.9	0.1
10:29	20.9	0.1
10:30	20.9	0.1
10:31	20.8	0.1
10:32	20.8	0.1
10:33	20.8	0.1
10:34	20.8	0.1
10:35	20.8	0.0
10:36	20.9	0.0
10:37	20.9	0.0
10:38	20.9	0.0
10:39	20.9	0.0
10:40	20.9	0.1
10:41	20.9	0.1
10:42	20.9	0.1
10:43	20.9	0.1

RUN DATA

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **26 Jul 2018**

Calibration 2

Time	O ₂ %	CO ₂ %
Avg	20.9	0.1

RUN SUMMARY

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Calibration 2

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **26 Jul 2018**

Method	O ₂	CO ₂
Conc. Units	EPA 3A	EPA 3A
	%	%

Time: 08:37 to 10:43

Run Averages

20.9 0.1

Pre-run Bias at 07:31

Zero Bias	0.0	0.1
Span Bias	11.9	8.9
Span Gas	12.0	8.9

Post-run Bias at 10:50

Zero Bias	0.0	0.0
Span Bias	11.9	8.9
Span Gas	12.0	8.9

Averages corrected for the average of the pre-run and post-run bias

21.1 0.0

BIAS AND CALIBRATION DRIFT

Number 4

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **PPA Carbon Bed**

Project Number: **15418.002.006.0001**
Operator: **dryden**
Date: **26 Jul 2018**

Calibration 2

Start Time: 10:50

O₂
Method: EPA 3A
Span Conc. 20.9 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	0.0	0.0	0.0	Pass
Span	12.0	11.9	-0.1	-0.5	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.0	0.0	0.0	0.0	Pass
Span	11.9	11.9	0.0	0.0	Pass

*Bias No. 3

CO₂
Method: EPA 3A
Span Conc. 16.3 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	0.0	0.0	0.0	Pass
Span	8.9	8.9	0.0	0.0	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.1	0.0	-0.1	-0.6	Pass
Span	8.9	8.9	0.0	0.0	Pass

*Bias No. 3

**CHEMOURS - FAYETTEVILLE, NC
 INPUTS FOR HFPO DIMER ACID CALCULATIONS
 VE NORTH CARBON BED INLET**

Test Data

	1	2	3
Run number			
Location	VEN-CBed IN	VEN-CBed IN	VEN-CBed IN
Date	7/19/2018	7/20/2018	7/20/2018
Time period	0952 -1428	0847-1054	1300-1504
Operator	RS	RS	RS

Inputs For Calcs.

Sq. rt. delta P	0.79491	0.79321	0.79305
Delta H	1.3233	1.2346	1.2342
Stack temp. (deg.F)	93.1	88.6	93.8
Meter temp. (deg.F)	93.6	81.1	87.5
Sample volume (act.)	66.613	63.717	64.187
Barometric press. (in.Hg)	30.05	30.04	30.04
Volume H ₂ O imp. (ml)	26.2	44.7	37.0
Weight change sil. gel (g)	21.8	17.0	19.8
% CO ₂	0.0	0.0	0.0
% O ₂	20.9	20.9	20.9
% N ₂	79.1	79.1	79.1
Area of stack (sq.ft.)	6.305	6.305	6.305
Sample time (min.)	96.0	96.0	96.0
Static pressure (in.H ₂ O)	-4.20	-4.20	-4.20
Nozzle dia. (in.)	0.218	0.215	0.215
Meter box cal.	0.9860	0.9860	0.9860
Cp of pitot tube	0.84	0.84	0.84
Traverse points	24	24	24

INLET

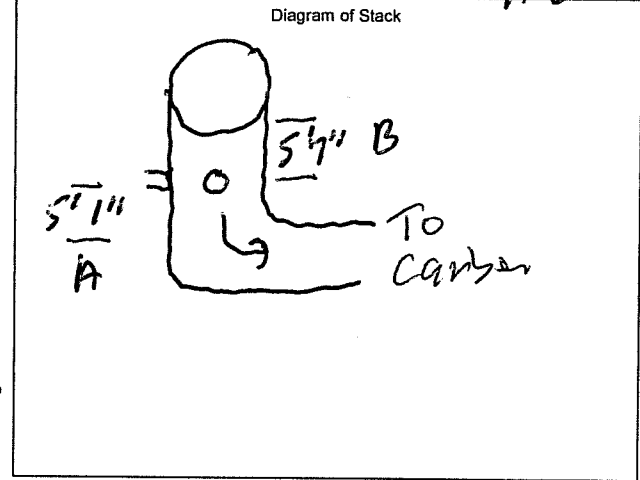
Sample and Velocity Traverse Point Data Sheet - Method 1

Client Chemours Operator AS
 Location/Plant Fayetteville NC Date 6-13-13
 Source VE North Carbon Inlet W.O. Number _____

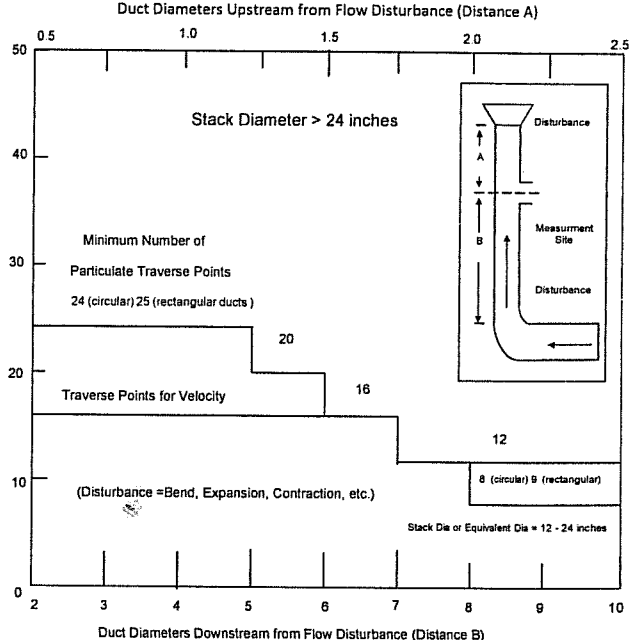
Duct Type	<input checked="" type="checkbox"/> Circular	<input type="checkbox"/> Rectangular Duct	Indicate appropriate type
Traverse Type	<input checked="" type="checkbox"/> Particulate Traverse	<input type="checkbox"/> Velocity Traverse	<input type="checkbox"/> CEM Traverse

Distance from far wall to outside of port (in.) = C	54 5/4"
Port Depth (in.) = D	20 5/4"
Depth of Duct, diameter (in.) = C-D	34"
Area of Duct (ft ²)	6.305
Total Traverse Points	24
Total Traverse Points per Port	12
Port Diameter (in.) ---(Flange-Threaded-Hole)	
Monorail Length	
Rectangular Ducts Only	
Width of Duct, rectangular duct only (in.)	X
Total Ports (rectangular duct only)	X
Equivalent Diameter = (2*L*W)/(L+W)	X

Flow Disturbances	
Upstream - A (ft)	5' 7"
Downstream - B (ft)	5' 1"
Upstream - A (duct diameters)	1.97
Downstream - B (duct diameters)	1.80



Traverse Point Locations			
Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	1.021	3/4	15 1/2
2	1.067	2 1/4	22 7/8
3	1.113	4	24 5/8
4	1.177	6	26 7/8
5	1.250	8 1/2	29 7/8
6	1.356	12 1/8	32 3/4
7	1.444	21 1/8	42 1/2
8	1.520	25 1/2	46 7/8
9	1.622	28	48 3/8
10	1.802	30	50 3/8
11	1.933	31 3/4	52 3/8
12	1.979	33 1/4	53 1/8
CEM 3 Point(Long Measurement Line) Stratification Point Locations			
1	0.167		
2	0.50		
3	0.833		



Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pitot port)
 Note: If stack dia > 24" then adjust traverse point to 1 inch from wall
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall

Traverse Point Location Percent of Stack -Circular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
Traverse Point Location	1		14.6		6.7		4.4		3.2		2.6		2.1
	2		85.4		25		14.6		10.5		8.2		6.7
	3			75		29.6		19.4		14.6		11.8	
	4				93.3		70.4		32.3		22.6		17.7
	5					85.4		67.7		34.2		25	
	6						95.6		80.6		65.8		35.6
	7							89.5		77.4		64.4	
	8								96.8		85.4		75
	9									91.8		82.3	
	10										97.4		88.2
	11											93.3	
	12												97.9

Traverse Point Location Percent of Stack -Rectangular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
Traverse Point Location	1		25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
	2		75.0	50.0	37.5	30.0	25.0	21.4	18.8	16.7	15.0	13.6	12.5
	3			83.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
	4				87.5	70.0	58.3	50.0	43.8	38.9	35.0	31.8	29.2
	5					90.0	75.0	64.3	56.3	50.0	45.0	40.9	37.5
	6						91.7	78.6	68.8	61.1	55.0	50.0	45.8
	7							92.9	81.3	72.2	65.0	59.1	54.2
	8								93.8	83.3	75.0	68.2	62.5
	9									94.4	85.0	77.3	70.8
	10										95.0	86.4	79.2
	11											95.5	87.5
	12												95.8



ISOKINETIC FIELD DATA SHEET

EPA Method 0010- HFPO Dimer Acid

Client: The Chemours Company
 W.O.#: 15418.002.006
 Project ID: Chemours % Moisture
 Mode/Source ID: VEN Carbon Bed Impinger Vol (ml):
 Samp. Loc. ID: IN Silica gel (g):
 Run No. ID: 1 CO2, % by Vol:
 Test Method ID: M0010 O2, % by Vol:
 Date ID: 16JUL2018 Temperature (°F):
 Source/Location: VEN Carbon Bed Inlet Meter Temp (°F):
 Sample Date: 7/19/18 Static Press (in H₂O):
 Baro. Press (in Hg): 30.05
 Operator: RS Ambient Temp (°F):

Stack Conditions
 Assumed Actual
4 26.2
0 21.8
20.9 20.9
95
90
-4.2 -4.2
81

Meter Box ID: AC 26
 Meter Box Y: .986
 Meter Box Del H: 1.674
 Probe ID / Length: P711 / 6'
 Probe Material: Boro
 Pitot / Thermocouple ID: P711
 Pitot Coefficient: 0.84
 Nozzle ID: .218
 Nozzle Measurements: .218 / .218 / .218
 Avg Nozzle Dia (in): .218
 Area of Stack (ft²): 6.305
 Sample Time: 96 min
 Total Traverse Pts: 24

K Factor	<u>2.09</u>	
Initial	Mid-Point	Final
<u>0.015</u>	<u>0.008</u>	<u>0.006</u>
<u>15"</u>	<u>10"</u>	<u>10"</u>
<u>yes</u> / no	<u>yes</u> / no	<u>yes</u> / no
<u>yes</u> / no	<u>yes</u> / no	<u>yes</u> / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
<u>73</u>		<u>75</u>
<u>74</u>		<u>76</u>
<u>Pass</u> / Fail		<u>Pass</u> / Fail
<u>yes</u> / no		<u>yes</u> / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H ₂ O)	ORIFICE PRESSURE Delta H (in H ₂ O)	DRY GAS METER READING (ft ³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
	<u>0</u>	<u>0952</u>			<u>460.237</u>								
B 12	4		.42	.88	462.4	90	86	128	128	66	5	57	
11	8		.45	.94	464.7	90	88	128	126	63	6	55	
10	12		.47	.98	467.1	90	88	128	125	60	6	56	
9	16		.46	.96	469.4	90	89	126	129	59	6	55	
8	20		.50	1.0	471.8	90	90	128	125	59	6	56	
7	24		.55	1.1	474.2	91	91	126	125	60	6	56	
6	28		.70	1.4	477.2	91	92	128	128	60	7.5	54	
5	32		.74	1.5	480.5	91	92	128	126	60	7.5	55	
4	36		.77	1.6	483.7	91	93	126	125	61	8	54	
3	40		.78	1.6	486.1	92	94	127	128	62	8	52	
2	44		.82	1.7	489.4	92	95	126	126	63	8.5	54	
1	48	1040	.84	1.7	492.508	92	95	127	127	64	8.5	53	
A 1	52	1340	.78	1.6	495.9	95	97	128	127	66	9	55	
2	56		.74	1.5	498.9	95	96	126	126	65	9	54	
3	60		.72	1.5	502.0	95	96	128	126	64	8.5	48	
4	64		.67	1.4	504.9	95	96	127	128	63	8	43	
5	68		.67	1.4	507.5	95	96	128	126	63	8	44	
6	72		.65	1.4	510.6	95	96	127	126	61	8	47	
7	76		.67	1.4	513.5	95	96	128	126	61	8	51	
8	80		.61	1.3	516.3	95	96	127	125	62	8	52	
9	84		.61	1.3	519.2	96	96	127	126	63	8	54	
10	88		.60	1.3	521.9	96	96	127	125	64	8	47	
11	92		.56	1.2	524.6	96	96	126	127	65	7.5	50	
12	96	1428	.53	1.1	527.225	96	96	128	127	66	7	51	
					<u>63.546</u>								

Avg Delta P /	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max
<u>.6379</u>	<u>1.3233</u>	<u>66.613</u>	<u>93.08</u>	<u>93.58</u>	<u>126/128</u>	<u>125/129</u>	<u>66</u>	<u>9</u>	<u>43/57</u>
Avg Sqrt Delta P	Avg Sqrt Del H	Comments: <u>MPJ Mid point leak check.</u>							
<u>.7949</u>	<u>1.1451</u>	<u>08/06/18 492.508 → 492.883</u>							

66.613 = .375 62

MPJ 8/06/18

EPA Method 0010 from EPA SW-846

63.09

100 lbs
3.5 % H₂
15984 dsctw



ISOKINETIC FIELD DATA SHEET

EPA Method 0010- HFPO Dimer Acid

Client: The Chemours Company
 W.O.#: 15418.002.006
 Project ID: Chemours % Moisture
 Mode/Source ID: VEN Carbon Bed Impinger Vol (ml)
 Samp. Loc. ID: IN Silica gel (g)
 Run No. ID: 2 CO2, % by Vol
 Test Method ID: M0010 O2, % by Vol
 Date ID: 16JUL2018 Temperature (°F)
 Source/Location: VEN Carbon Bed - Inlet Meter Temp (°F)
 Sample Date: 7/20/18 Static Press (in H2O)
 Baro. Press (in Hg): 30.04
 Operator: RS Ambient Temp (°F)

Stack Conditions

Assumed	Actual
3.5	
	44.7
	17
0	0
20.9	20.9
93	88.62
80	81.28
-4.2	-4.2
	75

Meter Box ID: Ag 26
 Meter Box Y: .926
 Meter Box Del H: 1.674
 Probe ID / Length: P711
 Probe Material: Boro
 Pitot / Thermocouple ID: P711
 Pitot Coefficient: 0.84
 Nozzle ID: .215
 Nozzle Measurements: .215 .215 .215
 Avg Nozzle Dia (in): .215
 Area of Stack (ft²): 6.305
 Sample Time: 96 min
 Total Traverse Pts: 24

K Factor: 1.95

Initial	Mid-Point	Final
0.015	0.009	0.005
15"	8"	8"
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no

Temp Check

Pre-Test Set	Post-Test Set
74	88
75.4	89.0
Pass / Fail	Pass / Fail
yes / no	yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
	0	0847			528.000								
B 12	4		.42	.81	530.1	86	76	122	126	66	5	40	
11	8		.42	.81	532.3	86	76	120	125	62	5	39	
10	12		.46	.84	534.5	87	76	120	124	56	5	37	
9	16		.49	.95	536.7	87	77	121	123	53	5	38	
8	20		.50	.97	539.1	87	77	119	123	52	5	39	
7	24		.54	1.0	541.5	87	78	120	124	52	5	38	
6	28		.62	1.3	544.2	88	78	120	123	52	6	39	
5	32		.76	1.5	547.1	88	78	120	123	51	7	40	
4	36		.78	1.5	550.0	88	79	121	123	51	7	39	31.003
3	40		.79	1.5	553.0	88	80	120	124	52	7.5	40	
2	44		.81	1.6	555.9	89	80	121	123	52	8	42	
1	48	0955	.81	1.6	559.003	89	81	121	124	53	8	40	
A 1	52	1006	.77	1.5	562.1	89	82	121	120	61	7.5	41	
2	56		.73	1.4	564.0	89	82	120	121	54	7	39	
3	60		.73	1.4	567.7	90	83	121	121	51	7	39	
4	64		.70	1.3	570.6	89	83	120	120	51	6.5	40	
5	68		.67	1.3	573.3	90	83	120	121	52	6.5	41	32.714
6	72		.67	1.3	576.1	90	84	119	122	53	6.5	41	
7	76		.66	1.3	578.9	90	84	122	121	54	6.5	42	
8	80		.60	1.2	581.5	90	85	120	122	55	6.5	43	
9	84		.60	1.2	584.2	90	86	120	121	57	6.5	44	
10	88		.59	1.2	586.9	90	86	121	121	57	6.5	46	
11	92		.56	1.1	589.4	90	86	120	121	58	6.5	44	
12	96	1054	.51	1.0	591.888	90	86	123	123	59	6	47	

Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max
.6354	1.2345	63.717	88.62	81.08	119/123	120/126	66	8	37/47
Avg Sqrt Delta P	Avg Sqrt Del H	Comments							
.7932	1.1059	Part change leak check							

559.003 → 559.174
 = 63
 = .171

MP 8/06/18

EPA Method 0010 from EPA SW-846
 150 - 101.31
 moist - 4.49
 scfm - 15872.115
 svol - 61.71341708



ISOKINETIC FIELD DATA SHEET

EPA Method 0010- HFPO Dimer Acid

Client: The Chemours Company
 W.O.#: 15418.002.006
 Project ID: Chemours % Moisture
 Mode/Source ID: VEN Carbon Bed Impinger Vol (ml)
 Samp. Loc. ID: IN Silica gel (g)
 Run No. ID: 3 CO2, % by Vol
 Test Method ID: M0010 O2, % by Vol
 Date ID: 16JUL2018 Temperature (°F)
 Source/Location: VEN Carbon Bed Inlet Meter Temp (°F)
 Sample Date: 7/20/18 Static Press (in H2O)
 Baro. Press (in Hg): 30.04
 Operator: RS Ambient Temp (°F)

Stack Conditions	
Assumed	Actual
<u>4.49</u>	
	<u>37</u>
	<u>19.8</u>
<u>0</u>	<u>0.0</u>
<u>20.9</u>	<u>20.9</u>
<u>88-90</u>	
<u>90</u>	
<u>-4.2</u>	<u>-4.2</u>
	<u>80</u>

Meter Box ID: A0 26
 Meter Box Y: .986
 Meter Box Del H: 1.674
 Probe ID / Length: P711
 Probe Material: (BOP)
 Pitot / Thermocouple ID: P711
 Pitot Coefficient: (0.84)
 Nozzle ID: .215
 Nozzle Measurements: .215 .215 .215
 Avg Nozzle Dia (in): .215
 Area of Stack (ft²): 6.305
 Sample Time: 96
 Total Traverse Pts: 24

K Factor		
Initial	Mid-Point	Final
<u>0.004</u>	<u>0.009</u>	<u>0.010</u>
<u>15"</u>	<u>7"</u>	<u>7 1/2"</u>
<u>(yes) / no</u>	<u>(yes) / no</u>	<u>(yes) / no</u>
<u>(yes) / no</u>	<u>(yes) / no</u>	<u>(yes) / no</u>
<u>yes / no</u>	<u>yes / no</u>	<u>yes / no</u>
Pre-Test Set		Post-Test Set
<u>85</u>	<u>83</u>	
<u>84.7</u>	<u>82.7</u>	
<u>(Pass) / Fail</u>	<u>(Pass) / Fail</u>	
<u>(yes) / no</u>	<u>(yes) / no</u>	

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (F)	COMMENTS
	<u>0</u>	<u>1300</u>			<u>592.352</u>								
<u>B</u>	<u>12</u>		<u>.41</u>	<u>.80</u>	<u>594.5</u>	<u>93</u>	<u>85</u>	<u>121</u>	<u>122</u>	<u>66</u>	<u>4.5</u>	<u>51</u>	
	<u>11</u>		<u>.44</u>	<u>.86</u>	<u>596.7</u>	<u>93</u>	<u>85</u>	<u>123</u>	<u>123</u>	<u>62</u>	<u>4.5</u>	<u>46</u>	
	<u>10</u>		<u>.47</u>	<u>.92</u>	<u>599.0</u>	<u>93</u>	<u>86</u>	<u>120</u>	<u>120</u>	<u>58</u>	<u>4.5</u>	<u>45</u>	
	<u>9</u>		<u>.49</u>	<u>.96</u>	<u>601.3</u>	<u>93</u>	<u>86</u>	<u>120</u>	<u>122</u>	<u>56</u>	<u>5</u>	<u>46</u>	
	<u>8</u>		<u>.50</u>	<u>.98</u>	<u>603.7</u>	<u>94</u>	<u>87</u>	<u>120</u>	<u>120</u>	<u>56</u>	<u>5</u>	<u>47</u>	
	<u>7</u>		<u>.55</u>	<u>1.0</u>	<u>606.1</u>	<u>94</u>	<u>87</u>	<u>120</u>	<u>122</u>	<u>57</u>	<u>5</u>	<u>48</u>	
	<u>6</u>		<u>.68</u>	<u>1.3</u>	<u>608.8</u> (85)	<u>94</u>	<u>87</u>	<u>122</u>	<u>124</u>	<u>57</u>	<u>6</u>	<u>48</u>	<u>608.8 DGM (85)</u>
	<u>5</u>		<u>.74</u>	<u>1.4</u>	<u>611.8</u>	<u>94</u>	<u>87</u>	<u>122</u>	<u>124</u>	<u>57</u>	<u>6</u>	<u>49</u>	
	<u>4</u>		<u>.77</u>	<u>1.5</u>	<u>614.6</u>	<u>94</u>	<u>88</u>	<u>120</u>	<u>123</u>	<u>59</u>	<u>6.5</u>	<u>51</u>	
	<u>3</u>		<u>.79</u>	<u>1.5</u>	<u>617.6</u>	<u>94</u>	<u>88</u>	<u>122</u>	<u>124</u>	<u>60</u>	<u>6.5</u>	<u>52</u>	
	<u>2</u>		<u>.81</u>	<u>1.6</u>	<u>620.6</u>	<u>94</u>	<u>88</u>	<u>122</u>	<u>124</u>	<u>62</u>	<u>7</u>	<u>54</u>	
	<u>1</u>	<u>1348</u>	<u>.81</u>	<u>1.6</u>	<u>623.770</u>	<u>94</u>	<u>89</u>	<u>120</u>	<u>123</u>	<u>63</u>	<u>7</u>	<u>53</u>	
<u>A</u>	<u>1</u>	<u>1416</u>	<u>.74</u>	<u>1.4</u>	<u>626.7</u>	<u>94</u>	<u>87</u>	<u>120</u>	<u>123</u>	<u>65</u>	<u>6.5</u>	<u>47</u>	<u>101.7% I</u>
	<u>2</u>		<u>.72</u>	<u>1.4</u>	<u>629.5</u>	<u>94</u>	<u>87</u>	<u>120</u>	<u>123</u>	<u>59</u>	<u>6.5</u>	<u>43</u>	
	<u>3</u>		<u>.71</u>	<u>1.4</u>	<u>632.4</u>	<u>94</u>	<u>88</u>	<u>120</u>	<u>121</u>	<u>56</u>	<u>6.5</u>	<u>43</u>	<u>4.2% II</u>
	<u>4</u>		<u>.70</u>	<u>1.4</u>	<u>635.3</u>	<u>94</u>	<u>87</u>	<u>122</u>	<u>124</u>	<u>56</u>	<u>6.5</u>	<u>44</u>	
	<u>5</u>		<u>.67</u>	<u>1.3</u>	<u>638.1</u>	<u>95</u>	<u>89</u>	<u>120</u>	<u>124</u>	<u>58</u>	<u>6</u>	<u>44</u>	
	<u>6</u>		<u>.67</u>	<u>1.3</u>	<u>640.9</u>	<u>94</u>	<u>89</u>	<u>121</u>	<u>124</u>	<u>59</u>	<u>6</u>	<u>45</u>	<u>15.000</u>
	<u>7</u>		<u>.65</u>	<u>1.3</u>	<u>643.7</u>	<u>94</u>	<u>88</u>	<u>122</u>	<u>123</u>	<u>59</u>	<u>6</u>	<u>44</u>	<u>d.504</u>
	<u>8</u>		<u>.61</u>	<u>1.2</u>	<u>646.3</u>	<u>94</u>	<u>89</u>	<u>122</u>	<u>123</u>	<u>60</u>	<u>6</u>	<u>46</u>	
	<u>9</u>		<u>.61</u>	<u>1.2</u>	<u>649.0</u>	<u>94</u>	<u>88</u>	<u>123</u>	<u>123</u>	<u>60</u>	<u>6</u>	<u>47</u>	<u>61.4 U_w</u>
	<u>10</u>		<u>.60</u>	<u>1.2</u>	<u>(85) 647.651.7</u>	<u>94</u>	<u>88</u>	<u>121</u>	<u>124</u>	<u>61</u>	<u>6</u>	<u>48</u>	
	<u>11</u>		<u>.57</u>	<u>1.1</u>	<u>654.3</u>	<u>93</u>	<u>88</u>	<u>120</u>	<u>124</u>	<u>62</u>	<u>5.5</u>	<u>49</u>	
	<u>12</u>	<u>1504</u>	<u>.52</u>	<u>1.0</u>	<u>656.689</u>	<u>93</u>	<u>88</u>	<u>120</u>	<u>123</u>	<u>63</u>	<u>5</u>	<u>52</u>	

Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max
<u>.6345</u>	<u>1.2341</u>	<u>64.187</u>	<u>93.79</u>	<u>87.458</u>	<u>120/123</u>	<u>120/124</u>	<u>66</u>	<u>7</u>	<u>43/54</u>
Avg Sqrt Delta P	Avg Sqrt Del H	Comments: <u>Port change leak check</u>							
<u>.7930</u>	<u>1.1059</u>	<u>623.770 → 623.920</u> <u>= .150</u>							



MP 8/06/18

SAMPLE RECOVERY FIELD DATA

EPA Method 0010
VEN Carbon Bed Inlet

Client The Chemours Company W.O. # 15418.002.006
 Location/Plant Fayetteville, NC Source & Location VEN Carbon Bed Inlet

Run No. 1 Sample Date 7/19/13 Recovery Date 7/19/13
 Sample I.D. Chemours - VEN Carbon Bed - IN - 1 - M0010 - Analyst MS/SL/MS Filter Number 124

	Impinger								Imp.Total	8	Total
	1	2	3	4	5	6	7				
Contents	Empty	HPLC H2O	HPLC H2O	Empty	XAD 1		XAD 3			Silica Gel	
Final	20	90	110		283.1		312.6			371.8	
Initial	0	100	100		277.1		312.4			300	
Gain	20	-10	10		6.0		.2	26.2		71.8	73

Impinger Color all clear Labeled?
 Silica Gel Condition 5/2 90% Sealed?

Run No. 2 Sample Date 7/20/13 Recovery Date 7/20/13
 Sample I.D. Chemours - VEN Carbon Bed - IN - 2 - M0010 - Analyst MS/SL Filter Number N/A

	Impinger								Imp.Total	8	Total
	1	2	3	4	5	6	7				
Contents	Empty	HPLC H2O	HPLC H2O	Empty	XAD -1		XAD 3			Silica Gel	
Final	30	100	100	6	309.4		305.6			317	
Initial		100	100		301.7		304.6			300	
Gain	30	0	0	6	7.7		1	44.7		17	61.7

Impinger Color all clear Labeled?
 Silica Gel Condition 5/2 90% Sealed?

Run No. 3 Sample Date 7/20/13 Recovery Date 7/20/13
 Sample I.D. Chemours - VEN Carbon Bed - IN - 3 - M0010 - Analyst MS/AS Filter Number N/A

	Impinger								Imp.Total	8	Total
	1	2	3	4	5	6	7				
Contents	Empty	HPLC H2O	HPLC H2O	Empty	XAD -1		XAD -2			Silica Gel	
Final	15	103	105	4	319.6		304.7			319.8	
Initial	0	100	100	0	309.7		304.6			300	
Gain	15	3	5	4	9.9		.1	37		19.8	56.9

Impinger Color all clear Labeled?
 Silica Gel Condition 5/2 30% Sealed?

Check COC for Sample IDs of Media Blanks

MS/AS/06/13



**CHEMOURS - FAYETTEVILLE, NC
 INPUTS FOR HFPO DIMER ACID CALCULATIONS
 VE NORTH CARBON BED OUTLET**

Test Data

	1	2	3
Run number			
Location	VEN-CBed Outlet	VEN-CBed Outlet	VEN-CBed Outlet
Date	7/19/2018	7/20/2018	7/20/2018
Time period	0952 -1428	0847-1054	1300-1504
Operator	SR	DRYDEN	DRYDEN

Inputs For Calcs.

Sq. rt. delta P	0.82180	0.82536	0.80184
Delta H	1.6417	1.4436	1.3303
Stack temp. (deg.F)	96.1	96.3	97.3
Meter temp. (deg.F)	93.5	78.9	84.5
Sample volume (act.)	65.982	66.720	64.865
Barometric press. (in.Hg)	30.05	30.04	30.04
Volume H ₂ O imp. (ml)	28.0	34.8	54.8
Weight change sil. gel (g)	19.6	20.9	25.5
% CO ₂	0.0	0.0	0.0
% O ₂	20.9	20.9	20.9
% N ₂	79.1	79.1	79.1
Area of stack (sq.ft.)	6.305	6.305	6.305
Sample time (min.)	96.0	96.0	96.0
Static pressure (in.H ₂ O)	3.50	3.50	3.50
Nozzle dia. (in.)	0.215	0.215	0.215
Meter box cal.	0.9915	1.0150	1.0150
Cp of pitot tube	0.84	0.84	0.84
Traverse points	24	24	24

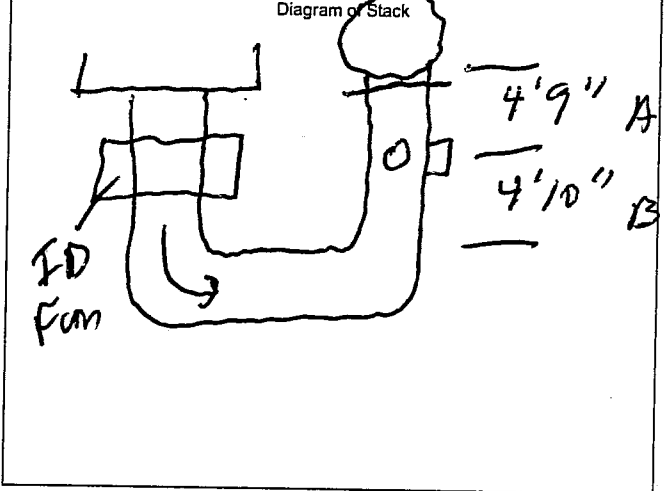
OUTLET Sample and Velocity Traverse Point Data Sheet - Method 1

Client Chemours Operator WGS
 Location/Plant Fayetteville, NC Date 6/13/18
 Source VE North Carbon Outlet W.O. Number _____

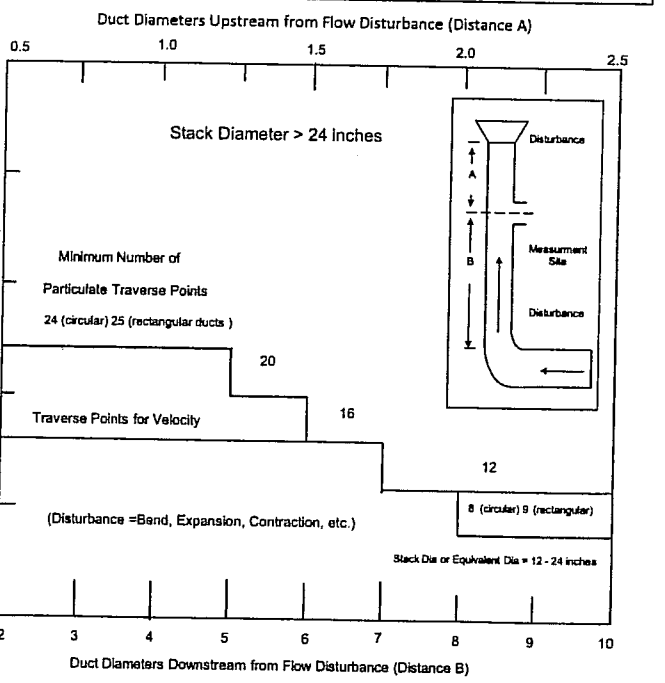
Duct Type Circular Rectangular Duct Indicate appropriate type
 Traverse Type Particulate Traverse Velocity Traverse CEM Traverse

Distance from far wall to outside of port (in.) = C	54 5/8
Port Depth (in.) = D	20 7/8
Depth of Duct, diameter (in.) = C-D	34
Area of Duct (ft ²)	6.205
Total Traverse Points	24
Total Traverse Points per Port	12
Port Diameter (in.) ---(Flange-Threaded-Hole)	
Monorail Length	
Rectangular Ducts Only	
Width of Duct, rectangular duct only (in.)	
Total Ports (rectangular duct only)	
Equivalent Diameter = (2*L*W)/(L+W)	

Flow Disturbances	
Upstream - A (ft)	4' 9"
Downstream - B (ft)	4' 10"
Upstream - A (duct diameters)	1.53
Downstream - B (duct diameters)	1.77



Traverse Point Locations			
Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	10.21	3 1/4	21 3/8
2	10.67	2 1/4	22 3/8
3	11.18	4	24 5/8
4	11.77	6	26 5/8
5	12.50	8 1/2	29 7/8
6	13.56	12 1/8	32 3/4
7	16.44	21 5/8	42 1/3
8	17.5	25 1/2	48 5/8
9	18.23	28	50 5/8
10	18.82	30	50 5/8
11	19.33	31 3/4	52 1/8
12	19.79	33 1/4	53 7/8



Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pitot port)
 Note: If stack dia > 24" then adjust traverse point to 1 inch from wall
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall

Traverse Point Location Percent of Stack -Circular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e P o i n t	1		14.6										
	2		85.4										
	3			67									
	4			75									
	5				70.4								
	6				85.4								
	7					95.6							
	8						89.5						
	9							91.8					
	10								97.4				
	11									93.3			
	12										97.9		

Traverse Point Location Percent of Stack -Rectangular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e P o i n t	1		25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
	2		75.0	83.3	87.5	90.0	92.5	95.0	97.5	98.8	99.4	99.8	99.9
	3			83.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
	4				62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
	5					50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
	6						41.7	35.7	31.3	27.8	25.0	22.7	20.8
	7							35.7	31.3	27.8	25.0	22.7	20.8
	8								31.3	27.8	25.0	22.7	20.8
	9									27.8	25.0	22.7	20.8
	10										25.0	22.7	20.8
	11											22.7	20.8
	12												20.8



ISOKINETIC FIELD DATA SHEET

Client: The Chemours Company
 W.O.#: 15418:002:006
 Project ID: Chemours % Moisture
 Mode/Source ID: VEN Carbon Bed Impinger Vol (ml)
 Samp. Loc. ID: OUT Silica gel (g)
 Run No. ID: 1 CO2, % by Vol
 Test Method ID: M0010 O2, % by Vol
 Date ID: 16JUL2018 Temperature (°F)
 Source/Location: VEN Carbon Bed Outlet Meter Temp (°F)
 Sample Date: 7/19/18 Static Press (in H₂O)
 Baro. Press (in Hg): 30.05
 Operator: SL Ambient Temp (°F)

Stack Conditions
 Assumed Actual
2 28
19.6
0.0 0.0
20.9 20.9
95
90
4.2 3.5
90

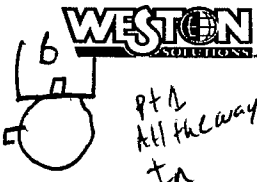
EPA Method 0010- HFPO Dimer Acid

Meter Box ID: WLAB 21
 Meter Box Y: 2.9915
 Meter Box Del H: 2.0094
 Probe ID / Length: 1-701 4'
 Probe Material: Boro
 Pitot / Thermocouple ID: 1-701
 Pitot Coefficient: 0.84
 Nozzle ID: 6-215
 Nozzle Measurements: 2.18 2.18
 Avg Nozzle Dia (in): 2.18
 Area of Stack (ft²): 6.305
 Sample Time: 46
 Total Traverse Pts: 21

SP Page 1 of 1
 K Factor: 2.6 2.36

Initial	Mid-Point	Final
<u>004</u>	<u>004</u>	<u>002</u>
<u>11</u>	<u>15</u>	<u>15</u>
<u>yes / no</u>	<u>yes / no</u>	<u>yes / no</u>
<u>yes / no</u>	<u>yes / no</u>	<u>yes / no</u>
<u>yes / no</u>	<u>yes / no</u>	<u>yes / no</u>
Pre-Test Set		Post-Test Set
<u>74</u>		<u>75</u>
<u>74.6</u>		<u>75.2</u>
<u>Pass / Fail</u>		<u>Pass / Fail</u>
<u>yes / no</u>		<u>yes / no</u>

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H ₂ O)	ORIFICE PRESSURE Delta H (in H ₂ O)	DRY GAS METER READING (ft ³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
	0	0452			381.805								
B	1	4	0.55	1.30	384.4	93	83	117	120	65	4.0	59	
	2	8	0.55	1.30	387.1	93	83	118	115	61	3.5	54	
	3	12	0.58	1.47	389.4	93	83	116	110	57	3.5	53	
	4	16	0.61	1.44	392.0	93	84	117	112	56	3.5	56	
	5	20	0.67	1.58	394.6	93	85	112	116	57	3.5	53	
	6	24	0.74	1.75	397.8	93	85	117	116	57	3.5	54	
	7	28	0.74	1.75	400.2	93	86	117	113	55	3.5	54	
	8	32	0.61	1.44	403.7	93	87	117	114	56	3.5	54	
	9	36	0.64	1.51	406.9	93	87	118	113	57	3.5	55	
	10	40	0.60	1.42	409.8	93	87	116	115	58	3.5	58	
	11	44	0.55	1.30	410.8	93	88	116	116	59	3.5	60	
	12	48	0.50	1.14	413.025	93	88	116	115	61	3.5	61	
L	0	1340			413.163								
	1	4	0.40	0.94	413.843	98	102	116	114	60	4.0	60	
	2	8	0.43	1.02	415.340	98	101	115	115	60	4.0	60	
	3	12	0.44	1.03	417.690	98	101	117	115	56	4.0	53	
	4	16	0.47	1.11	419.830	99	101	117	113	51	4.0	55	
	5	20	0.53	1.25	422.125	99	101	117	113	50	4.1	56	
	6	24	0.63	1.49	424.457	99	101	116	115	50	4.16	59	
	7	28	1.0	2.36	427.390	99	101	116	115	52	7.0	60	
	8	32	1.0	2.36	433.985	99	101	117	114	54	7.0	56	
	9	36	1.1	2.60	437.765	100	102	116	117	56	7.0	56	
	10	40	1.1	2.60	440.010	100	102	117	117	56	7.0	55	
	11	44	1.1	2.60	444.480	101	102	117	117	56	7.0	54	
	12	48	1.1	2.60	447.925	101	103	117	115	58	7.0	56	
		1428											
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			0.69	1.642	65.98	96.80	93.5	115/118	110/120	65	7.0	53/61	
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			0.822	1.265									



MP 76.125
 03/06/18

EPA Method 0010 from EPA SW-846
 ISO 98.54
 moisture 3.44
 SCFM 16633.15283
 SVOL 62.90307551

ISOKINETIC FIELD DATA SHEET

EPA Method 0010- HFPO Dimer Acid

Client: The Chemours Company
 W.O.#: 15418.002.008
 Project ID: Chemours % Moisture
 Mode/Source ID: VEN Carbon Bed Impinger Vol (ml)
 Samp. Loc. ID: OUT Silica gel (g)
 Run No. ID: 2 CO2, % by Vol
 Test Method ID: M0010 O2, % by Vol
 Date ID: 16JUL2018 Temperature (°F)
 Source/Location: VEN Carbon Bed Outlet Meter Temp (°F)
 Sample Date: July 20, 2018 Static Press (in H₂O)
 Baro. Press (in Hg): 30.04
 Operator: Dryden Ambient Temp (°F)

Stack Conditions

Assumed	Actual
3.44	3.48
	20.9
0	0
20.9	20.9
96.80	
90	
3.5	3.5
73	

Meter Box ID: A020
 Meter Box Y: 1.015
 Meter Box Del H: 1.709
 Probe ID / Length: P-701 / 6'
 Probe Material: (Boro)
 Pitot / Thermocouple ID: P-701
 Pitot Coefficient: (0.84)
 Nozzle ID: 6-215
 Nozzle Measurements: .215 / .215 / .215
 Avg Nozzle Dia (in): .215 / .215 / .215
 Area of Stack (ft²): 6.305
 Sample Time: 96
 Total Traverse Pts: 24

Page 1 of 1

K Factor 2.06 2.06

Initial	Mid-Point	Final
0.002	0.002	0.010
15	10	11
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
73		78
74		79
Pass / Fail		Pass / Fail
yes / no		yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H ₂ O)	ORIFICE PRESSURE Delta H (in H ₂ O)	DRY GAS METER READING (ft ³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (F)	COMMENTS
	0	0847			647.805								
A-1	4		0.55	1.133	650.730	95	74	122	121	64	5	64	
2	8		0.55	1.133	653.200	95	74	121	120	64	5	64	
3	12		0.60	1.236	655.820	96	75	120	123	57	5	53	
4	16		0.65	1.339	658.550	95	75	120	122	56	5	52	31.97
5	20		0.70	1.442	661.305	95	76	123	121	58	5	53	37.75
6	24		0.77	1.586	664.220	95	76	120	121	58	5	52	
7	28		0.69	1.421	667.105	95	77	121	120	59	5	52	
8	32		0.65	1.339	669.825	96	76	119	119	60	5	52	Chipped Nozz
9	36		0.60	1.236	672.105	96	76	122	119	59	4.5	51	move - replace
10	40		0.58	1.195	675.110	96	78	120	121	59	4.5	53	same size
11	44		0.52	1.071	677.45	96	78	121	121	60	4	54	679.775
12	48	0935	0.52	1.071	679.775	95	79	121	119	59	4	55	679.905
		1006			680.000								680.000
B-1	4		0.37	0.7622	682.115	94	80	119	122	66	3.5	57	
2	8		0.40	0.824	684.225	97	81	121	121	51	4	54	
3	12		0.42	0.865	686.450	97	81	121	121	48	4	55	
4	16		0.45	0.927	688.700	97	80	121	121	47	4	54	
5	20		0.52	1.071	691.135	97	81	119	121	48	4.5	54	
6	24		0.94	1.936	694.360	97	82	121	121	49	6	54	
7	28		0.94	1.936	697.540	98	81	121	122	50	6	55	
8	32		1.00	2.06	700.80	98	82	119	121	51	6.5	55	
9	36		1.1	2.266	704.260	97	83	120	121	53	7	54	
10	40		1.1	2.266	707.450	98	83	121	121	55	7	54	
11	44		1.1	2.266	711.250	98	83	119	121	56	7	56	
12	48	1054	1.1	2.266	714.750	98	83	120	121	57	7	57	

Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max
0.701	1.444	666.720	96.29	78.92	119/123	119/123	66	7	51/64
Avg Sqrt Delta P	Avg Sqrt Del H	Comments:							
0.8254	1.185	✓✓							



EPA Method 0010 from EPA SW-846

ISO 104.566
 Moist 3.78
 SCFM 16651.30286
 SVOL 66.82340427

MP 08/06/18

08/06/18

ISOKINETIC FIELD DATA SHEET

EPA Method 0010- HFPO Dimer Acid

MR 08/06/18
Page 1 of 1

Client: The Chemours Company
 W.O.#: 15418.002.006
 Project ID: Chemours % Moisture
 Mode/Source ID: VEN Carbon Bed Impinger Vol (ml)
 Samp. Loc. ID: OUT Silica gel (g)
 Run No. ID: 3 CO2, % by Vol
 Test Method ID: M0010 O2, % by Vol
 Date ID: 16JUL2018 Temperature (°F)
 Source/Location: VEN Carbon Bed Outlet Meter Temp (°F)
 Sample Date: July 20, 2018 Static Press (in H2O)
 Baro. Press (in Hg): 30.04
 Operator: DRYDEN Ambient Temp (°F)

Stack Conditions	
Assumed	Actual
3.78	
	54.8
	25.5
0	0
20.9	20.9
96.29	
78.92	
3.5	3.5
	80°

Meter Box ID: A020
 Meter Box Y: 1.015
 Meter Box Del H: 1.709
 Probe ID / Length: R-TM/709 | 6'
 Probe Material: Boro
 Pitot / Thermocouple ID: 6-215
 Pitot Coefficient: 0.84
 Nozzle ID: 215
 Nozzle Measurements: .215 | .215 | .215
 Avg Nozzle Dia (in): .215
 Area of Stack (ft²): 6.305
 Sample Time: 96
 Total Traverse Pts: 24

K Factor		
Initial	Mid-Point	Final
0.006	0.02 / 0.015	0.01
10	10 / 10	10
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
74°F		87°F
75°F		83°F
Pass / Fail	Pass / Fail	Pass / Fail
yes / no	yes / no	yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (F)	COMMENTS
	0	1300			715.140								
A 1	4		0.48	0.965	717.480	97	84	120	121	62	4	56	
2	8		0.52	1.045	719.975	97	84	120	120	51	4.5	50	
3	12		0.56	1.126	722.580	97	84	119	120	48	5	51	
4	16		0.63	1.266	725.250	97	84	120	120	47	5	53	
5	20		0.63	1.266	727.955	97	84	120	120	48	5	53	
6	24		0.65	1.307	730.745	98	85	120	120	49	5	55	
7	28		0.62	1.246	733.43	97	83	119	119	50	5	54	
8	32		0.57	1.146	735.995	97	85	119	119	51	4.5	56	
9	36		0.58	1.166	738.510	97	85	121	121	53	4.5	56	746.125
10	40		0.58	1.166	741.080	97	85	120	120	54	4.5	55	746.195
11	44		0.56	1.126	743.575	98	85	120	120	54	4.5	55	
12	48	1348	0.56	1.126	746.030	98	86	120	120	54	4.5	55	PROP LEAK CHECK PASS
	0	1416			746.285								
B 1	4		0.38	0.764	748.375	95	84	122	117	61	4	56	
2	8		0.38	0.764	750.485	97	84	119	119	48	4	55	
3	12		0.40	0.804	752.640	98	84	122	121	46	4	55	
4	16		0.45	0.905	754.975	97	85	120	120	46	4.5	54	
5	20		0.50	1.01	757.350	97	85	123	119	48	5	56	
6	24		0.58	1.166	760.000	97	85	124	120	49	5	56	
7	28		0.95	1.91	763.250	98	84	122	120	51	7	55	
8	32		1.0	2.01	766.530	98	84	121	120	53	7	55	
9	36		1.1	2.211	769.940	98	84	121	120	57	7.5	57	
10	40		1.1	2.211	773.420	98	84	120	121	60	7.5	59	
11	44		1.0	2.01	776.880	97	85	121	120	63	7	59	
12	48	1504	1.1	2.211	780.260	97	85	121	121	65	7.5	60	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			0.662	1.330	64.865	97.25	84.46	119/124	117/121	65	7.5	50/60	
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			0.802	1.137	MR 08/06/2018								



EPA Method 0010 from EPA SW-846

I30 105.16
 moist 5.56
 SCFM 15928.33521
 SVOL 64.28661052

SAMPLE RECOVERY FIELD DATA

EPA Method 0010

VEN Carbon Bed Outlet

Client The Chemours Company W.O. # 15418.002.006
 Location/Plant Fayetteville, NC Source & Location VEN Carbon Bed Outlet

Run No. 1 Sample Date 7/19/18 Recovery Date 7/19/18
 Sample I.D. Chemours - VEN Carbon Bed - OUT - 1 - M0010 - Analyst MD/MS Filter Number N/A

	Impinger								Imp.Total	8	Total
	1	2	3	4	5	6	7				
Contents	Empty	HPLC H2O	HPLC H2O	Empty	XAD-1		XAD-2			Silica Gel	
Final	8	105	105	0	312.4		304.5			319.6	
Initial	0	100	100	0	302.6		304.3			300	
Gain	8	5	5	0	9.8		0.2		28	19.6	47.6

Impinger Color all clear Labeled?
 Silica Gel Condition ble 90% Sealed?

Run No. 2 Sample Date 7/20/18 Recovery Date 7/20/18
 Sample I.D. Chemours - VEN Carbon Bed - OUT - 2 - M0010 - Analyst MD/MS Filter Number N/A

	Impinger								Imp.Total	8	Total
	1	2	3	4	5	6	7				
Contents	Empty	HPLC H2O	HPLC H2O	Empty	XAD-1		XAD-2			Silica Gel	
Final	15	98	105	5	315.7		311.8			320.9	
Initial	0	100	100	0	305.2		310.5			300	
Gain	15	-2	5	5	322.2		321.5		40	20.8	55.7

Impinger Color all clear Labeled?
 Silica Gel Condition ble 80% Sealed?

Run No. 3 Sample Date 7/20/18 Recovery Date 7/20/18
 Sample I.D. Chemours - VEN Carbon Bed - OUT - 3 - M0010 - Analyst MD/MS Filter Number N/A

	Impinger								Imp.Total	8	Total
	1	2	3	4	5	6	7				
Contents	Empty	HPLC H2O	HPLC H2O	Empty	330.1		295.5			Silica Gel	
Final	17	108	110	5	XAD-1		XAD-2			325.5	
Initial	0	100	100	0	316.7		296.9			300	
Gain	17	8	10	5	13.4		1.4		54.8	25.5	80.3

Impinger Color all clear Labeled?
 Silica Gel Condition ble 80% Sealed?

Check COC for Sample IDs of Media Blanks

MD/MS
08/06/18



SAMPLE RECOVERY FIELD DATA

EPA Method 0010

VEN Carbon Bed Outlet-BLANK TRAINS

Client The Chemours Company W.O. # 15418.002.006
 Location/Plant Fayetteville, NC Source & Location VEN Carbon Bed Outlet

Run No. _____ Sample Date 7-19-18 Recovery Date 7-19-18
 Sample I.D. Chemours -VEN Carbon Bed - Outlet - BT - M0010 - Analyst SMO Filter Number N/A

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	VEN-1			VEN-2		Silica Gel	
Final	0	100	100	318.3			204.7		300	
Initial	0	100	100	318.1			204.7		300	
Gain	0	0	0	.2			0		0	0.2

Impinger Color all clear Labeled?
 Silica Gel Condition blk 100% Sealed?

Run No. _____ Sample Date _____ Recovery Date _____
 Sample I.D. Chemours -VEN Carbon Bed - Outlet - BT - M0010 - Analyst _____ Filter Number _____

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final										
Initial		100	100						300	
Gain										

Impinger Color _____ Labeled? _____
 Silica Gel Condition _____ Sealed? _____

Run No. _____ Sample Date _____ Recovery Date _____
 Sample I.D. Chemours -VEN Carbon Bed - Outlet - BT - M0010 - Analyst _____ Filter Number _____

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final										
Initial		100	100						300	
Gain										

Impinger Color _____ Labeled? _____
 Silica Gel Condition _____ Sealed? _____

Check COC for Sample IDs of Media Blanks



METHODS AND ANALYZERS

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

C:\Users\Administrator.WSWCEQUIP2\Desktop\DATA\Chemours\CHEMOURS DIVISION STACK JULY 071918

Program Version: 2.0, built 21 Feb 2015 **File Version:** 2.02

Computer: WSWCEQUIP2 **Trailer:**
Analog Input Device: MCC USB-1608G

Channel 1

Analyte	O₂
Method	EPA 3A, Using Bias
Analyzer Make, Model & Serial No.	Servomex 1440, S/N 0144001
Full-Scale Output, mv	10000
Analyzer Range, %	25.0
Span Concentration, %	20.9

Channel 2

Analyte	CO₂
Method	EPA 3A, Using Bias
Analyzer Make, Model & Serial No.	Servomex 1440 S/N 0144001
Full-Scale Output, mv	1000
Analyzer Range, %	20.0
Span Concentration, %	16.3

CALIBRATION DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

Start Time: 07:00

O₂

Method: EPA 3A

Calibration Type: Linear Zero and High Span

Calibration Standards

%	Cylinder ID
12.0	XC016060B
20.9	CC72346

Calibration Results

Zero	16 mv
Span, 20.9 %	846 mv

Curve Coefficients

Slope	Intercept
39.75	16

CO₂

Method: EPA 3A

Calibration Type: Linear Zero and High Span

Calibration Standards

%	Cylinder ID
8.9	XC016060B
16.3	CC72346

Calibration Results

Zero	6 mv
Span, 16.3 %	808 mv

Curve Coefficients

Slope	Intercept
49.29	6

CALIBRATION ERROR DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

Start Time: 07:00

O₂

Method: EPA 3A

Span Conc. 20.9 %

Slope 39.75

Intercept 16.0

Standard	Result	Difference	Error	Status
%	%	%	%	
Zero	0.0	0.0	0.0	Pass
12.0	12.0	0.0	0.0	Pass
20.9	20.9	0.0	0.0	Pass

CO₂

Method: EPA 3A

Span Conc. 16.3 %

Slope 49.29

Intercept 6.0

Standard	Result	Difference	Error	Status
%	%	%	%	
Zero	0.0	0.0	0.0	Pass
8.9	9.0	0.1	0.6	Pass
16.3	16.3	0.0	0.0	Pass

BIAS

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

Calibration 1

Start Time: 07:05

O₂
Method: EPA 3A
Span Conc. 20.9 %

Bias Results						
Standard	Cal.	Bias	Difference	Error	Status	
Gas	%	%	%	%		
Zero	0.0	0.0	0.0	0.0	Pass	
Span	12.0	11.9	-0.1	-0.5	Pass	

CO₂
Method: EPA 3A
Span Conc. 16.3 %

Bias Results						
Standard	Cal.	Bias	Difference	Error	Status	
Gas	%	%	%	%		
Zero	0.0	0.0	0.0	0.0	Pass	
Span	9.0	9.0	0.0	0.0	Pass	

RUN DATA

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

Calibration 1

Time	O ₂ %	CO ₂ %
------	---------------------	----------------------

RESPONSE TIMES

07:07:10	0.0	0.0
----------	-----	-----

O₂/ CO₂ UP

07:07:20	0.0	0.0
----------	-----	-----

07:07:30	0.0	0.0
----------	-----	-----

07:07:40	0.0	0.0
----------	-----	-----

07:07:50	7.3	5.2
----------	-----	-----

07:08:00	11.4	8.8
----------	------	-----

07:08:10	11.9	9.0
----------	------	-----

O₂/CO₂ DOWN

07:08:20	11.9	9.0
----------	------	-----

07:08:30	11.9	9.0
----------	------	-----

07:08:40	5.9	4.6
----------	-----	-----

07:08:50	0.3	0.1
----------	-----	-----

07:09:00	0.0	0.0
----------	-----	-----

Avg	5.0	3.8
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RUN DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

Calibration 1

Time	O ₂ %	CO ₂ %
------	---------------------	----------------------

RUN 1
ALL TIME EASTERN STANDARD TIME

09:53	20.8	0.0
09:54	20.8	0.0
09:55	20.8	0.0
09:56	20.9	0.0
09:57	20.8	0.0
09:58	20.9	0.0
09:59	20.9	0.0
10:00	20.9	0.0
10:01	20.9	0.0
10:02	20.9	0.0
10:03	20.9	0.0
10:04	20.9	0.0
10:05	20.9	0.0
10:06	20.9	0.0
10:07	20.9	0.0
10:08	20.8	0.0
10:09	20.9	0.0
10:10	20.9	0.0
10:11	20.9	0.0
10:12	20.9	0.0
10:13	20.9	0.0
10:14	20.9	0.0
10:15	20.9	0.0
10:16	20.9	0.0
10:17	20.9	0.0
10:18	20.9	0.0
10:19	20.9	0.0
10:20	20.9	0.0
10:21	20.9	0.0
10:22	20.9	0.0
10:23	20.9	0.0
10:24	20.9	0.0
10:25	20.9	0.0
10:26	20.9	0.0
10:27	20.9	0.0
10:28	20.9	0.0
10:29	20.9	0.0
10:30	20.9	0.0
10:31	20.9	0.0
10:32	20.9	0.0

RUN DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

Calibration 1

Time	O ₂ %	CO ₂ %
10:33	20.8	0.0
10:34	20.8	0.0
10:35	20.8	0.0
10:36	20.9	0.0
10:37	20.9	0.0
10:38	20.9	0.0
10:39	20.9	0.0
10:40	20.9	0.0
END FIRST PORT		
LEAK CHECK ISSUE ON STACK		
13:40	20.8	0.0
13:41	20.8	0.0
13:42	20.8	0.0
13:43	20.8	0.0
13:44	20.9	0.0
13:45	20.9	0.0
13:46	20.9	0.0
13:47	20.9	0.0
13:48	20.9	0.0
13:49	20.9	0.0
13:50	20.9	0.0
13:51	20.9	0.0
13:52	20.9	0.0
13:53	20.9	0.0
13:54	20.9	0.0
13:55	20.8	0.0
13:56	20.8	0.0
13:57	20.8	0.0
13:58	20.8	0.0
13:59	20.8	0.0
14:00	20.8	0.0
14:01	20.8	0.0
14:02	20.8	0.0
14:03	20.8	0.0
14:04	20.8	0.0
14:05	20.8	0.0
14:06	20.8	0.0
14:07	20.9	0.0
14:08	20.9	0.0
14:09	20.9	0.0
14:10	20.9	0.0
14:11	20.9	0.0

RUN DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

Calibration 1

Time	O ₂ %	CO ₂ %
14:12	20.9	0.0
14:13	20.9	0.0
14:14	20.9	0.0
14:15	20.9	0.0
14:16	20.9	0.0
14:17	20.9	0.0
14:18	20.9	0.0
14:19	20.9	0.0
14:20	20.9	0.0
14:21	20.9	0.0
14:22	20.9	0.0
14:23	20.9	0.0
14:24	20.9	0.0
14:25	20.9	0.0
14:26	20.9	0.0
14:27	20.9	0.0
14:28	20.9	0.0
Avg	20.9	0.0

RUN SUMMARY

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

Method	O₂	CO₂
Conc. Units	EPA 3A	EPA 3A
	%	%

Time: 09:52 to 14:28

Run Averages

20.9 0.0

Pre-run Bias at 07:05

Zero Bias	0.0	0.0
Span Bias	11.9	9.0
Span Gas	12.0	8.9

Post-run Bias at 15:15

Zero Bias	-0.1	-0.2
Span Bias	11.9	8.9
Span Gas	12.0	8.9

Averages corrected for the average of the pre-run and post-run bias

21.0 0.1

BIAS AND CALIBRATION DRIFT

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK**

Project Number: **15418.002.006.0001**
Operator: **SDRYDEN**
Date: **19 Jul 2018**

Calibration 1

Start Time: 15:15

O₂
Method: EPA 3A
Span Conc. 20.9 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	-0.1	-0.1	-0.5	Pass
Span	12.0	11.9	-0.1	-0.5	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.0	-0.1	-0.1	-0.5	Pass
Span	11.9	11.9	0.0	0.0	Pass

*Bias No. 1

CO₂
Method: EPA 3A
Span Conc. 16.3 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	-0.2	-0.2	-1.2	Pass
Span	9.0	8.9	-0.1	-0.6	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.0	-0.2	-0.2	-1.2	Pass
Span	9.0	8.9	-0.1	-0.6	Pass

*Bias No. 1

METHODS AND ANALYZERS

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

File: C:\Users\Administrator.WSWCEQUIP2\Desktop\DATA\Chemours\072018 DIVISION.com
Program Version: 2.0, built 21 Feb 2015 **File Version:** 2.02
Computer: WSWCEQUIP2 **Trailer:**
Analog Input Device: MCC USB-1608G

Channel 1

Analyte	O₂
Method	EPA 3A, Using Bias
Analyzer Make, Model & Serial No.	Servomex 1440, S/N 0144001
Full-Scale Output, mv	10000
Analyzer Range, %	25.0
Span Concentration, %	20.9

Channel 2

Analyte	CO₂
Method	EPA 3A, Using Bias
Analyzer Make, Model & Serial No.	Servomex 1440 S/N 0144001
Full-Scale Output, mv	1000
Analyzer Range, %	20.0
Span Concentration, %	16.3

CALIBRATION DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Start Time: 07:30

O₂

Method: EPA 3A

Calibration Type: Linear Zero and High Span

Calibration Standards

%	Cylinder ID
12.0	XC016060B
20.9	CC72346

Calibration Results

Zero	9 mv
Span, 20.9 %	841 mv

Curve Coefficients

Slope	Intercept
39.85	9

CO₂

Method: EPA 3A

Calibration Type: Linear Zero and High Span

Calibration Standards

%	Cylinder ID
8.9	XC016060B
16.3	CC72346

Calibration Results

Zero	14 mv
Span, 16.3 %	830 mv

Curve Coefficients

Slope	Intercept
50.15	14

CALIBRATION ERROR DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Start Time: 07:30

O₂

Method: EPA 3A

Span Conc. 20.9 %

Slope 39.85

Intercept 9.0

Standard	Result	Difference	Error	Status
%	%	%	%	
Zero	0.0	0.0	0.0	Pass
12.0	12.0	0.0	0.0	Pass
20.9	20.9	0.0	0.0	Pass

CO₂

Method: EPA 3A

Span Conc. 16.3 %

Slope 50.15

Intercept 14.0

Standard	Result	Difference	Error	Status
%	%	%	%	
Zero	0.0	0.0	0.0	Pass
8.9	9.1	0.2	1.2	Pass
16.3	16.3	0.0	0.0	Pass

BIAS
Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Start Time: 07:34

O₂
Method: EPA 3A
Span Conc. 20.9 %

Bias Results						
Standard	Cal.	Bias	Difference	Error	Status	
Gas	%	%	%	%		
Zero	0.0	0.1	0.1	0.5	Pass	
Span	12.0	12.0	0.0	0.0	Pass	

CO₂
Method: EPA 3A
Span Conc. 16.3 %

Bias Results						
Standard	Cal.	Bias	Difference	Error	Status	
Gas	%	%	%	%		
Zero	0.0	0.1	0.1	0.6	Pass	
Span	9.1	9.1	0.0	0.0	Pass	

RUN DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Time	O ₂ %	CO ₂ %
08:48	20.7	0.0
08:49	20.9	0.0
08:50	20.9	0.0
08:51	20.9	0.0
08:52	20.9	0.0
08:53	20.9	0.0
08:54	20.9	0.0
08:55	21.0	0.0
08:56	20.9	0.0
08:57	21.1	0.0
08:58	21.1	0.0
08:59	21.1	0.0
09:00	21.1	0.0
09:01	21.0	0.0
09:02	21.1	0.0
09:03	21.1	0.0
09:04	21.0	0.0
09:05	21.0	0.0
09:06	21.0	0.0
09:07	21.0	0.0
09:08	21.0	0.0
09:09	21.0	0.0
09:10	21.0	0.0
09:11	21.0	0.0
09:12	21.1	0.0
09:13	21.0	0.0
09:14	21.0	0.0
09:15	21.1	0.0
09:16	21.1	0.0
09:17	21.1	0.0
09:18	21.0	0.0
09:19	20.9	0.0
09:20	20.9	0.0
09:21	20.9	0.0
09:22	20.9	0.0
09:23	20.9	0.0
09:24	20.9	0.0
09:25	20.9	0.0
09:26	20.9	0.0
09:27	21.0	0.0
09:28	21.1	0.0
09:29	21.0	0.0

RUN DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Time	O ₂ %	CO ₂ %
09:30	20.8	0.0
09:31	20.9	0.0
09:32	21.0	0.0
09:33	20.9	0.0
09:34	20.9	0.0
09:35	20.9	0.0
09:36	20.9	0.0
09:37	20.9	0.0
09:38	20.9	0.0
09:39	20.9	0.0
09:40	20.9	0.0
09:41	20.9	0.0
09:42	21.0	0.0
09:43	21.1	0.0
09:44	21.0	0.0
09:45	20.9	0.0
09:46	20.8	0.0
09:47	20.9	0.0
09:48	20.9	0.0
09:49	21.0	0.0
09:50	21.0	0.0
09:51	20.9	0.0
09:52	20.9	0.0
09:53	20.9	0.0
09:54	20.9	0.0
09:55	20.8	0.0
SAMPLE PORT CHANGE		
10:05	20.9	0.0
10:06	21.0	0.0
10:07	21.0	0.0
10:08	21.0	0.0
10:09	20.9	0.0
10:10	20.9	0.0
10:11	20.8	0.0
10:12	20.8	0.0
10:13	20.8	0.0
10:14	20.8	0.0
10:15	20.9	0.0
10:16	20.9	0.0
10:17	20.8	0.0
10:18	20.8	0.0
10:19	20.8	0.0

RUN DATA

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Time	O ₂ %	CO ₂ %
10:20	20.9	0.0
10:21	20.9	0.0
10:22	20.9	0.0
10:23	20.9	0.0
10:24	20.9	0.0
10:25	20.8	0.0
10:26	20.8	0.0
10:27	20.8	0.0
10:28	20.8	0.0
10:29	20.8	0.0
10:30	20.8	0.0
10:31	20.8	0.0
10:32	20.9	0.0
10:33	20.9	0.0
10:34	20.9	0.0
10:35	20.9	0.0
10:36	20.9	0.0
10:37	20.9	0.0
10:38	20.9	0.0
10:39	20.9	0.0
10:40	20.9	0.0
10:41	20.9	0.0
10:42	20.8	0.0
10:43	20.8	0.0
10:44	20.8	0.0
10:45	20.8	0.0
10:46	20.8	0.0
10:47	20.8	0.0
10:48	20.9	0.0
10:49	20.9	0.0
10:50	20.9	0.0
10:51	20.9	0.0
10:52	21.2	0.0
10:53	21.1	0.0
10:54	21.1	0.0
Avg s	20.9	0.0

RUN SUMMARY

Number 1

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Method	O₂	CO₂
Conc. Units	EPA 3A	EPA 3A
	%	%

Time: 08:47 to 10:54

Run Averages

20.9 0.0

Pre-run Bias at 07:34

Zero Bias	0.1	0.1
Span Bias	12.0	9.1
Span Gas	12.0	8.9

Post-run Bias at 07:34

Zero Bias	0.1	0.1
Span Bias	12.0	9.1
Span Gas	12.0	8.9

Averages corrected for the average of the pre-run and post-run bias

21.0 0.0

BIAS AND CALIBRATION DRIFT

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Start Time: 07:34

O₂

Method: EPA 3A
Span Conc. 20.9 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	0.1	0.1	0.5	Pass
Span	12.0	12.0	0.0	0.0	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.1	0.1	0.0	0.0	Pass
Span	12.0	12.0	0.0	0.0	Pass

*Bias No. 1

CO₂

Method: EPA 3A
Span Conc. 16.3 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	0.1	0.1	0.6	Pass
Span	9.1	9.1	0.0	0.0	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.1	0.1	0.0	0.0	Pass
Span	9.1	9.1	0.0	0.0	Pass

*Bias No. 1

RUN DATA

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Time	O ₂ %	CO ₂ %
13:01	20.8	0.0
13:02	20.8	0.0
13:03	20.8	0.0
13:04	20.7	0.0
13:05	20.7	0.0
13:06	20.7	0.0
13:07	20.7	0.0
13:08	20.7	0.0
13:09	20.7	0.0
13:10	20.7	0.0
13:11	20.7	0.0
13:12	20.7	0.0
13:13	20.7	0.0
13:14	20.7	0.0
13:15	20.7	0.0
13:16	20.7	0.0
13:17	20.7	0.0
13:18	20.7	0.0
13:19	20.7	0.0
13:20	20.7	0.0
13:21	20.7	0.0
13:22	20.7	0.0
13:23	20.7	0.0
13:24	20.7	0.0
13:25	20.7	0.0
13:26	20.7	0.0
13:27	20.7	0.0
13:28	20.7	0.0
13:29	20.7	0.0
13:30	20.8	0.0
13:31	20.8	0.0
13:32	20.8	0.0
13:33	20.8	0.0
13:34	20.8	0.0
13:35	20.8	0.0
13:36	20.8	0.0
13:37	20.7	0.0
13:38	20.7	0.0
13:39	20.7	0.0
13:40	20.7	0.0
13:41	20.7	0.0
13:42	20.7	0.0

RUN DATA

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Time	O ₂ %	CO ₂ %
13:43	20.7	0.0
13:44	20.7	0.0
13:45	20.7	0.0
13:46	20.7	0.0
13:47	20.7	0.0
13:48	20.7	0.0
13:49	20.7	0.0
13:50	20.7	0.0
13:51	20.7	0.0
13:52	20.7	0.0
13:53	20.7	0.0
13:54	20.7	0.0
13:55	20.7	0.0
13:56	20.7	0.0
13:57	20.7	0.0
13:58	20.7	0.0
13:59	20.7	0.0
14:00	20.8	0.0
14:01	20.7	0.0
14:02	20.7	0.0
14:03	20.7	0.0
14:04	20.7	0.0
14:05	20.7	0.0
14:06	20.7	0.0
14:07	20.7	0.0
14:08	20.7	0.0
14:09	20.7	0.0
14:10	20.7	0.0
14:11	20.7	0.0
14:12	20.7	0.0
14:13	20.7	0.0
14:14	20.7	0.0
14:15	20.7	0.0
14:16	20.7	0.0
14:17	20.7	0.0
14:18	20.7	0.0
14:19	20.7	0.0
14:20	20.7	0.0
14:21	20.7	0.0
14:22	20.7	0.0
14:23	20.6	0.0
14:24	20.6	0.0



RUN DATA

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Time	O ₂ %	CO ₂ %
14:25	20.6	0.0
14:26	20.6	0.0
14:27	20.6	0.0
14:28	20.6	0.0
14:29	20.6	0.0
14:30	20.6	0.0
14:31	20.6	0.0
14:32	20.6	0.0
14:33	20.6	0.0
14:34	20.6	0.0
14:35	20.6	0.0
14:36	20.7	0.0
14:37	20.7	0.0
14:38	20.7	0.0
14:39	20.7	0.0
14:40	20.7	0.0
14:41	20.7	0.0
14:42	20.7	0.0
14:43	20.7	0.0
14:44	20.7	0.0
14:45	20.7	0.0
14:46	20.8	0.0
14:47	20.8	0.0
14:48	20.8	0.0
14:49	20.7	0.0
14:50	20.6	0.0
14:51	20.7	0.0
14:52	20.7	0.0
14:53	20.7	0.0
14:54	20.7	0.0
14:55	20.7	0.0
14:56	20.7	0.0
14:57	20.7	0.0
14:58	20.7	0.0
14:59	20.7	0.0
15:00	20.7	0.0
15:01	20.7	0.0
15:02	20.7	0.0
15:03	20.7	0.0
15:04	20.7	0.0
Avg	20.7	0.0

RUN SUMMARY

Number 2

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Method	O₂	CO₂
Conc. Units	EPA 3A	EPA 3A
	%	%

Time: 13:00 to 15:04

Run Averages

20.7 0.0

Pre-run Bias at 07:34

Zero Bias	0.1	0.1
Span Bias	12.0	9.1
Span Gas	12.0	8.9

Post-run Bias at 15:37

Zero Bias	-0.2	0.1
Span Bias	11.8	9.1
Span Gas	12.0	8.9

Averages corrected for the average of the pre-run and post-run bias

20.8 0.0

BIAS AND CALIBRATION DRIFT

Number 3

Client: **Chemours**
Location: **Fayetteville, NC**
Source: **DIVISION STACK RUNS 2+3**

Calibration 1

Project Number: **15418.002.006.0001**
Operator: **SR**
Date: **20 Jul 2018**

Start Time: 15:37

O₂
Method: EPA 3A
Span Conc. 20.9 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	-0.2	-0.2	-1.0	Pass
Span	12.0	11.8	-0.2	-1.0	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.1	-0.2	-0.3	-1.4	Pass
Span	12.0	11.8	-0.2	-1.0	Pass

*Bias No. 2

CO₂
Method: EPA 3A
Span Conc. 16.3 %

Bias Results					
Standard	Cal.	Bias	Difference	Error	Status
Gas	%	%	%	%	
Zero	0.0	0.1	0.1	0.6	Pass
Span	9.1	9.1	0.0	0.0	Pass

Calibration Drift					
Standard	Initial*	Final	Difference	Drift	Status
Gas	%	%	%	%	
Zero	0.1	0.1	0.0	0.0	Pass
Span	9.1	9.1	0.0	0.0	Pass

*Bias No. 2

APPENDIX C
LABORATORY ANALYTICAL DESCRIPTION AND
ANALYTICAL REPORT

Note: The analytical report is included on the attached CD.

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: PPA Carbon Bed Inlet Dip Tube In

TestAmerica Job ID: 140-12236-1

**Client Sample ID: K-2640,2641 PPA CARBON BED INLET R1
M0010 FH COMPOSITE**

Lab Sample ID: 140-12236-1

Date Collected: 07/25/18 00:00
Date Received: 07/26/18 20:20
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	146		1.25	1.25	ug/Sample		07/31/18 07:50	08/14/18 10:53	10
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	102	D	50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 07:50	08/14/18 10:53	10

**Client Sample ID: K-2642,2643,2645 PPA CARBON BED INLET
R1 M0010 BH COMPOSITE**

Lab Sample ID: 140-12236-2

Date Collected: 07/25/18 00:00
Date Received: 07/26/18 20:20
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	7.17		0.250	0.250	ug/Sample		08/01/18 11:44	08/09/18 10:15	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	95		50 - 200						
							Prepared	Analyzed	Dil Fac
							08/01/18 11:44	08/09/18 10:15	1

**Client Sample ID: K-2644 PPA CARBON BED INLET R1 M0010
IMPINGERS 1,2&3 CONDENSATE**

Lab Sample ID: 140-12236-3

Date Collected: 07/25/18 00:00
Date Received: 07/26/18 20:20
Sample Container: Air Train

Matrix: Air

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	12.1		0.101	0.00515	ug/Sample		07/31/18 10:24	08/06/18 13:46	2
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	64	D	50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 10:24	08/06/18 13:46	2

**Client Sample ID: K-2646 PPA CARBON BED INLET R1 M0010
BREAKTHROUGH XAD-2 RESIN TUBE**

Lab Sample ID: 140-12236-4

Date Collected: 07/25/18 00:00
Date Received: 07/26/18 20:20
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		08/01/18 11:44	08/09/18 10:18	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	93		50 - 200						
							Prepared	Analyzed	Dil Fac
							08/01/18 11:44	08/09/18 10:18	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: PPA Carbon Bed Inlet Dip Tube In

TestAmerica Job ID: 140-12236-1

Client Sample ID: K-2647,2648 PPA CARBON BED INLET R2

Lab Sample ID: 140-12236-5

M0010 FH COMPOSITE

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	90.4		1.25	1.25	ug/Sample		07/31/18 07:50	08/14/18 10:56	10
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	110	D	50 - 200				07/31/18 07:50	08/14/18 10:56	10

Client Sample ID: K-2649,2650,2652 PPA CARBON BED INLET

Lab Sample ID: 140-12236-6

R2 M0010 BH COMPOSITE

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	3.72		0.250	0.250	ug/Sample		08/01/18 11:44	08/09/18 10:21	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	91		50 - 200				08/01/18 11:44	08/09/18 10:21	1

Client Sample ID: K-2651 PPA CARBON BED INLET R2 M0010

Lab Sample ID: 140-12236-7

IMPINGERS 1,2&3 CONDENSATE

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	3.41		0.0500	0.00255	ug/Sample		07/31/18 10:24	08/06/18 13:49	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	66		50 - 200				07/31/18 10:24	08/06/18 13:49	1

Client Sample ID: K-2653 PPA CARBON BED INLET R2 M0010

Lab Sample ID: 140-12236-8

BREAKTHROUGH XAD-2 RESIN TUBE

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		08/01/18 11:44	08/09/18 10:25	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	96		50 - 200				08/01/18 11:44	08/09/18 10:25	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: PPA Carbon Bed Outlet Dip Tube In

TestAmerica Job ID: 140-12234-1

Client Sample ID: E-1642,1643 PPA CARBON BED OUTLET R1
M0010 FH COMPOSITE

Lab Sample ID: 140-12234-1

Date Collected: 07/25/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	1.59		0.100	0.100	ug/Sample		07/31/18 07:50	08/14/18 10:33	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	108		50 - 200				07/31/18 07:50	08/14/18 10:33	1

Client Sample ID: E-1644,1645,1647 PPA CARBON BED
OUTLET R1 M0010 BH COMPOSITE

Lab Sample ID: 140-12234-2

Date Collected: 07/25/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.250	0.250	ug/Sample		07/31/18 07:53	08/14/18 11:09	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	91		50 - 200				07/31/18 07:53	08/14/18 11:09	1

Client Sample ID: E-1646 PPA CARBON BED OUTLET R1
M0010 IMPINGER 1,2&3 CONDENSATE

Lab Sample ID: 140-12234-3

Date Collected: 07/25/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	1.39	J	2.48	0.126	ug/Sample		07/31/18 10:24	08/06/18 11:42	50
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	90	D	50 - 200				07/31/18 10:24	08/06/18 11:42	50
13C3 HFPO-DA	69		50 - 200				07/31/18 10:24	08/06/18 13:33	1

Client Sample ID: E-1648 PPA CARBON BED OUTLET R1
M0010 BREAKTHROUGH XAD-2 RESIN TUBE

Lab Sample ID: 140-12234-4

Date Collected: 07/25/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/31/18 07:53	08/14/18 11:13	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	88		50 - 200				07/31/18 07:53	08/14/18 11:13	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: PPA Carbon Bed Outlet Dip Tube In

TestAmerica Job ID: 140-12234-1

Client Sample ID: E-1649,1650 PPA CARBON BED OUTLET R2
M0010 FH COMPOSITE

Lab Sample ID: 140-12234-5

Date Collected: 07/26/18 00:00
Date Received: 07/26/18 20:20
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	1.05		0.100	0.100	ug/Sample		07/31/18 07:50	08/14/18 10:37	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	109		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 07:50	08/14/18 10:37	1

Client Sample ID: E-1651,1652,1654 PPA CARBON BED
OUTLET R2 M0010 BH COMPOSITE

Lab Sample ID: 140-12234-6

Date Collected: 07/26/18 00:00
Date Received: 07/26/18 20:20
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.292		0.250	0.250	ug/Sample		07/31/18 07:53	08/14/18 11:16	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	95		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 07:53	08/14/18 11:16	1

Client Sample ID: E-1653 PPA CARBON BED OUTLET R2
M0010 IMPINGER 1,2&3 CONDENSATE

Lab Sample ID: 140-12234-7

Date Collected: 07/26/18 00:00
Date Received: 07/26/18 20:20
Sample Container: Air Train

Matrix: Air

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.387		0.0495	0.00253	ug/Sample		07/31/18 10:24	08/06/18 13:36	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	72		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 10:24	08/06/18 13:36	1

Client Sample ID: E-1655 PPA CARBON BED OUTLET R2
M0010 BREAKTHROUGH XAD-2 RESIN TUBE

Lab Sample ID: 140-12234-8

Date Collected: 07/26/18 00:00
Date Received: 07/26/18 20:20
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/31/18 07:53	08/14/18 11:19	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	91		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 07:53	08/14/18 11:19	1

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: PPA Carbon Bed Outlet Dip Tube In

TestAmerica Job ID: 140-12234-1

Client Sample ID: C-1408 PPA CARBON BED QC M0010 DI

Lab Sample ID: 140-12234-13

WATER RB

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.00250	0.000128	ug/Sample		07/31/18 10:24	08/06/18 13:43	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	70		50 - 200				07/31/18 10:24	08/06/18 13:43	1

Client Sample ID: C-1409 PPA CARBON BED QC M0010 MEOH

Lab Sample ID: 140-12234-14

WITH 5% NH4OH RB

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.0250	0.0250	ug/Sample		07/31/18 07:53	08/14/18 11:29	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	105		50 - 200				07/31/18 07:53	08/14/18 11:29	1

Client Sample ID: C-1410 PPA CARBON BED QC M0010 XAD-2

Lab Sample ID: 140-12234-15

RESIN TUBE RB

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/31/18 07:53	08/14/18 11:32	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	93		50 - 200				07/31/18 07:53	08/14/18 11:32	1

Client Sample ID: C-1411 PPA CARBON BED QC M0010 MEOH

Lab Sample ID: 140-12234-16

WITH 5% NH4OH TB

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.0250	0.0250	ug/Sample		07/31/18 07:53	08/14/18 11:39	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	92		50 - 200				07/31/18 07:53	08/14/18 11:39	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: PPA Carbon Bed Outlet Dip Tube In

TestAmerica Job ID: 140-12234-1

Client Sample ID: C-1412 PPA CARBON BED QC M0010 XAD-2

Lab Sample ID: 140-12234-17

RESIN TUBE TB

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/31/18 07:53	08/14/18 11:42	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	91		50 - 200	07/31/18 07:53	08/14/18 11:42	1

Client Sample ID: C-1413 PPA CARBON BED QC M0010

Lab Sample ID: 140-12234-18

COMBINED GLASSWARE RINSES (MEOH/5% HN4OH) PB

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.0250	0.0250	ug/Sample		07/31/18 07:53	08/14/18 11:45	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	104		50 - 200	07/31/18 07:53	08/14/18 11:45	1

Client Sample ID: A-6504 MEDIA CHECK XAD

Lab Sample ID: 140-12234-19

Date Collected: 07/25/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/31/18 07:53	08/14/18 11:49	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	82		50 - 200	07/31/18 07:53	08/14/18 11:49	1

Client Sample ID: A-6505 MEDIA CHECK FILTER

Lab Sample ID: 140-12234-20

Date Collected: 07/25/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.0250	0.0250	ug/Sample		07/31/18 07:50	08/14/18 10:43	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	89		50 - 200	07/31/18 07:50	08/14/18 10:43	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: PPA Carbon Bed Outlet Dip Tube In

TestAmerica Job ID: 140-12234-1

Client Sample ID: C-1401,1402 PPA CARBON BED QC M0010

Lab Sample ID: 140-12234-9

FH COMPOSITE BT

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	39.9		0.250	0.250	ug/Sample		07/31/18 07:50	08/14/18 10:40	10
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	93	D	50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 07:50	08/14/18 10:40	10

Client Sample ID: C-1403,1404,1406 PPA CARBON BED QC

Lab Sample ID: 140-12234-10

M0010 BH COMPOSITE BT

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.255		0.200	0.200	ug/Sample		07/31/18 07:53	08/14/18 11:23	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	87		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 07:53	08/14/18 11:23	1

Client Sample ID: C-1405 PPA CARBON BED QC M0010

Lab Sample ID: 140-12234-11

IMPINGERS 1,2&3 CONDENSATE BT

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.00250	0.000128	ug/Sample		07/31/18 10:24	08/06/18 13:40	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	71		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 10:24	08/06/18 13:40	1

Client Sample ID: C-1407 PPA CARBON BED QC M0010

Lab Sample ID: 140-12234-12

BREAKTHROUGH XAD-2 RESIN TUBE BT

Date Collected: 07/26/18 00:00

Matrix: Air

Date Received: 07/26/18 20:20

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/31/18 07:53	08/14/18 11:26	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	94		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 07:53	08/14/18 11:26	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
 Project/Site: Division Stack Carbon Bed Inlet - M0010

TestAmerica Job ID: 140-12185-1

**Client Sample ID: G-2247,2248 DIV VEN CARBON BED INLET
 R1 M0010 FH COMPOSITE**

Lab Sample ID: 140-12185-1

Date Collected: 07/19/18 00:00
 Date Received: 07/21/18 12:12
 Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	5.78		0.100	0.100	ug/Sample		07/24/18 06:16	07/31/18 14:45	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	150		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/24/18 06:16	07/31/18 14:45	1

**Client Sample ID: G-2249,2250,2252 DIV VEN CARBON BED
 INLET R1 M0010 BH COMPOSITE**

Lab Sample ID: 140-12185-2

Date Collected: 07/19/18 00:00
 Date Received: 07/21/18 12:12
 Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	26.5		0.225	0.225	ug/Sample		07/26/18 09:52	08/02/18 10:09	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	124		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/26/18 09:52	08/02/18 10:09	1

**Client Sample ID: G-2251 DIV VEN CARBON BED INLET R1
 IMPINGERS 1,2&3 CONDENSATE**

Lab Sample ID: 140-12185-3

Date Collected: 07/19/18 00:00
 Date Received: 07/21/18 12:12
 Sample Container: Air Train

Matrix: Air

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	44.8		0.500	0.0255	ug/Sample		07/31/18 15:11	08/02/18 11:37	10
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	165	D	50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 15:11	08/02/18 11:37	10

**Client Sample ID: G-2253 DIV VEN CARBON BED INLET R1
 BREAKTHROUGH XAD-2 RESIN TUBE**

Lab Sample ID: 140-12185-4

Date Collected: 07/19/18 00:00
 Date Received: 07/21/18 12:12
 Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/26/18 09:52	08/02/18 10:13	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	149		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/26/18 09:52	08/02/18 10:13	1

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: Division Stack Carbon Bed Inlet - M0010

TestAmerica Job ID: 140-12185-1

**Client Sample ID: G-2254,2255 DIV VEN CARBON BED INLET
R2 M0010 FH COMPOSITE**

Lab Sample ID: 140-12185-5

Date Collected: 07/20/18 00:00
Date Received: 07/21/18 12:12
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	8.21		0.100	0.100	ug/Sample		07/24/18 06:16	07/31/18 14:48	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	152		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/24/18 06:16	07/31/18 14:48	1

**Client Sample ID: G-2256,2257,2259 DIV VEN CARBON BED
INLET R2 M0010 BH COMPOSITE**

Lab Sample ID: 140-12185-6

Date Collected: 07/20/18 00:00
Date Received: 07/21/18 12:12
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	14.8		0.225	0.225	ug/Sample		07/26/18 09:52	08/02/18 10:16	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	146		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/26/18 09:52	08/02/18 10:16	1

**Client Sample ID: G-2258 DIV VEN CARBON BED INLET R2
IMPINGERS 1,2&3 CONDENSATE**

Lab Sample ID: 140-12185-7

Date Collected: 07/20/18 00:00
Date Received: 07/21/18 12:12
Sample Container: Air Train

Matrix: Air

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	46.2		0.500	0.0255	ug/Sample		07/31/18 15:11	08/02/18 11:41	10
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	178	D	50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 15:11	08/02/18 11:41	10

**Client Sample ID: G-2260 DIV VEN CARBON BED INLET R2
BREAKTHROUGH XAD-2 RESIN TUBE**

Lab Sample ID: 140-12185-8

Date Collected: 07/20/18 00:00
Date Received: 07/21/18 12:12
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/26/18 09:52	08/02/18 10:19	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	150		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/26/18 09:52	08/02/18 10:19	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: Division Stack Carbon Bed Inlet - M0010

TestAmerica Job ID: 140-12185-1

Client Sample ID: G-2261,2262 DIV VEN CARBON BED INLET

Lab Sample ID: 140-12185-9

R3 M0010 FH COMPOSITE

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	8.99		0.100	0.100	ug/Sample		07/24/18 06:16	07/31/18 14:51	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	155		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/24/18 06:16	07/31/18 14:51	1

Client Sample ID: G-2263,2264,2266 DIV VEN CARBON BED

Lab Sample ID: 140-12185-10

INLET R3 M0010 BH COMPOSITE

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	33.7		0.275	0.275	ug/Sample		07/26/18 09:52	08/02/18 10:22	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	155		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/26/18 09:52	08/02/18 10:22	1

Client Sample ID: G-2265 DIV VEN CARBON BED INLET R3

Lab Sample ID: 140-12185-11

IMPINGERS 1,2&3 CONDENSATE

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	62.4		0.500	0.0255	ug/Sample		07/31/18 15:11	08/02/18 11:44	10
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	172	D	50 - 200						
							Prepared	Analyzed	Dil Fac
							07/31/18 15:11	08/02/18 11:44	10

Client Sample ID: G-2267 DIV VEN CARBON BED INLET R3

Lab Sample ID: 140-12185-12

BREAKTHROUGH XAD-2 RESIN TUBE

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/26/18 09:52	08/02/18 10:26	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	155		50 - 200						
							Prepared	Analyzed	Dil Fac
							07/26/18 09:52	08/02/18 10:26	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: Division Stack Carbon Bed Outlet - M0010

TestAmerica Job ID: 140-12183-1

**Client Sample ID: R-2077,2078 DIV VEN CARBON BED
OUTLET R1 M0010 FH COMPOSITE**

Lab Sample ID: 140-12183-1

Date Collected: 07/19/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	3.14		0.100	0.100	ug/Sample		07/24/18 06:16	07/31/18 14:15	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	150		50 - 200	07/24/18 06:16	07/31/18 14:15	1

**Client Sample ID: R-2079,2080,2082 DIV VEN CARBON BED
OUTLET R1 M0010 BH COMPOSITE**

Lab Sample ID: 140-12183-2

Date Collected: 07/19/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.250	0.250	ug/Sample		07/24/18 06:19	07/31/18 15:04	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	129		50 - 200	07/24/18 06:19	07/31/18 15:04	1

**Client Sample ID: R-2081 DIV VEN CARBON BED OUTLET R1
M0010 IMPINGERS 1,2&3 CONDENSATE**

Lab Sample ID: 140-12183-3

Date Collected: 07/19/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0285	J	0.0500	0.00255	ug/Sample		07/31/18 15:11	08/02/18 11:08	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	170		50 - 200	07/31/18 15:11	08/02/18 11:08	1

**Client Sample ID: R-2083 DIV VEN CARBON BED OUTLET R1
M0010 BREAKTHROUGH XAD-2 RESIN TUBE**

Lab Sample ID: 140-12183-4

Date Collected: 07/19/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.714		0.200	0.200	ug/Sample		07/24/18 06:19	07/31/18 15:08	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	131		50 - 200	07/24/18 06:19	07/31/18 15:08	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: Division Stack Carbon Bed Outlet - M0010

TestAmerica Job ID: 140-12183-1

**Client Sample ID: R-2084,2085 DIV VEN CARBON BED
OUTLET R2 M0010 FH COMPOSITE**

Lab Sample ID: 140-12183-5

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	2.74		0.100	0.100	ug/Sample		07/24/18 06:16	07/31/18 14:19	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	150		50 - 200				07/24/18 06:16	07/31/18 14:19	1

**Client Sample ID: R-2086,2087,2089 DIV VEN CARBON BED
OUTLET R2 M0010 BH COMPOSITE**

Lab Sample ID: 140-12183-6

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	1.53		0.250	0.250	ug/Sample		07/24/18 06:19	07/31/18 15:11	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	127		50 - 200				07/24/18 06:19	07/31/18 15:11	1

**Client Sample ID: R-2088 DIV VEN CARBON BED OUTLET R2
M0010 IMPINGERS 1,2&3 CONDENSATE**

Lab Sample ID: 140-12183-7

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	1.00		0.0500	0.00255	ug/Sample		07/31/18 15:11	08/02/18 11:11	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	157		50 - 200				07/31/18 15:11	08/02/18 11:11	1

**Client Sample ID: R-2090 DIV VEN CARBON BED OUTLET R2
M0010 BREAKTHROUGH XAD-2 RESIN TUBE**

Lab Sample ID: 140-12183-8

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/24/18 06:19	07/31/18 15:14	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	130		50 - 200				07/24/18 06:19	07/31/18 15:14	1

TestAmerica Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
 Project/Site: Division Stack Carbon Bed Outlet - M0010

TestAmerica Job ID: 140-12183-1

**Client Sample ID: R-2091,2092 DIV VEN CARBON BED
 OUTLET R3 M0010 FH COMPOSITE**

Lab Sample ID: 140-12183-9

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	3.08		0.100	0.100	ug/Sample		07/24/18 06:16	07/31/18 14:22	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	153		50 - 200				07/24/18 06:16	07/31/18 14:22	1

**Client Sample ID: R-2093,2094,2096 DIV VEN CARBON BED
 OUTLET R3 M0010 BH COMPOSITE**

Lab Sample ID: 140-12183-10

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.454		0.250	0.250	ug/Sample		07/24/18 06:19	07/31/18 15:17	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	140		50 - 200				07/24/18 06:19	07/31/18 15:17	1

**Client Sample ID: R-2095 DIV VEN CARBON BED OUTLET R3
 M0010 IMPINGERS 1,2&3 CONDENSATE**

Lab Sample ID: 140-12183-11

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0735		0.0500	0.00255	ug/Sample		07/31/18 15:11	08/02/18 11:14	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	160		50 - 200				07/31/18 15:11	08/02/18 11:14	1

**Client Sample ID: R-2097 DIV VEN CARBON BED OUTLET R3
 M0010 BREAKTHROUGH XAD-2 RESIN TUBE**

Lab Sample ID: 140-12183-12

Date Collected: 07/20/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/24/18 06:19	07/31/18 15:20	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	130		50 - 200				07/24/18 06:19	07/31/18 15:20	1

Client Sample Results

Client: Chemours Company FC, LLC The
 Project/Site: Division Stack Carbon Bed Outlet - M0010

TestAmerica Job ID: 140-12183-1

Client Sample ID: T-1396,1397 DIV QC CARBON BED M0010
FH COMPOSITE BT

Lab Sample ID: 140-12183-13

Date Collected: 07/19/18 00:00
 Date Received: 07/21/18 12:12
 Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	6.38		0.0500	0.0500	ug/Sample		07/24/18 06:16	07/31/18 14:25	2
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	136	D	50 - 200				07/24/18 06:16	07/31/18 14:25	2

Client Sample ID: T-1398,1399,1401 DIV QC CARBON BED
M0010 BH COMPOSITE BT

Lab Sample ID: 140-12183-14

Date Collected: 07/19/18 00:00
 Date Received: 07/21/18 12:12
 Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/24/18 06:19	07/31/18 15:24	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	123		50 - 200				07/24/18 06:19	07/31/18 15:24	1

Client Sample ID: T-1400 DIV QC CARBON BED M0010
IMPINGERS 1,2&3 CONDENSATE BT

Lab Sample ID: 140-12183-15

Date Collected: 07/19/18 00:00
 Date Received: 07/21/18 12:12
 Sample Container: Air Train

Matrix: Air

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.00779		0.00250	0.000128	ug/Sample		07/31/18 15:11	08/02/18 11:18	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	132		50 - 200				07/31/18 15:11	08/02/18 11:18	1

Client Sample ID: T-1402 DIV QC CARBON BED M0010
BREAKTHROUGH XAD-2 RESIN TUBE BT

Lab Sample ID: 140-12183-16

Date Collected: 07/19/18 00:00
 Date Received: 07/21/18 12:12
 Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/24/18 06:19	07/31/18 15:27	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	143		50 - 200				07/24/18 06:19	07/31/18 15:27	1

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: Division Stack Carbon Bed Outlet - M0010

TestAmerica Job ID: 140-12183-1

Client Sample ID: T-1403 DIV QC CARBON BED M0010 DI

Lab Sample ID: 140-12183-17

WATER RB

Date Collected: 07/19/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.00250	0.000128	ug/Sample		07/31/18 15:11	08/02/18 11:21	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	160		50 - 200						
				Prepared	Analyzed	Dil Fac			
				07/31/18 15:11	08/02/18 11:21	1			

Client Sample ID: T-1404 DIV QC CARBON BED M0010 MEOH

Lab Sample ID: 140-12183-18

WITH 5% NH4OH RB

Date Collected: 07/19/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.0250	0.0250	ug/Sample		07/24/18 06:19	07/31/18 15:33	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	162		50 - 200						
				Prepared	Analyzed	Dil Fac			
				07/24/18 06:19	07/31/18 15:33	1			

Client Sample ID: T-1405 DIV QC CARBON BED M0010 XAD-2

Lab Sample ID: 140-12183-19

RESIN TUBE RB

Date Collected: 07/19/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/24/18 06:19	07/31/18 15:37	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	126		50 - 200						
				Prepared	Analyzed	Dil Fac			
				07/24/18 06:19	07/31/18 15:37	1			

Client Sample ID: T-1406 DIV QC CARBON BED M0010 MEOH

Lab Sample ID: 140-12183-20

WITH 5% NH4OH TB

Date Collected: 07/19/18 00:00

Matrix: Air

Date Received: 07/21/18 12:12

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.0250	0.0250	ug/Sample		07/24/18 06:19	07/31/18 15:40	1
Surrogate	%Recovery	Qualifier	Limits						
13C3 HFPO-DA	171		50 - 200						
				Prepared	Analyzed	Dil Fac			
				07/24/18 06:19	07/31/18 15:40	1			

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: Division Stack Carbon Bed Outlet - M0010

TestAmerica Job ID: 140-12183-1

Client Sample ID: T-1407 DIV QC CARBON BED M0010 XAD-2
RESIN TUBE TB

Lab Sample ID: 140-12183-21

Date Collected: 07/19/18 00:00
Date Received: 07/21/18 12:12
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/24/18 06:19	07/31/18 15:43	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	122		50 - 200				07/24/18 06:19	07/31/18 15:43	1

Client Sample ID: T-1408 DIV QC CARBON BED M0010
COMBINED GLASSWARE RINSES (MEOH/5% NH4OH) PB

Lab Sample ID: 140-12183-22

Date Collected: 07/19/18 00:00
Date Received: 07/21/18 12:12
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0627		0.0250	0.0250	ug/Sample		07/24/18 06:19	07/31/18 15:46	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	166		50 - 200				07/24/18 06:19	07/31/18 15:46	1

Client Sample ID: A-6451 MEDIA CHECK XAD

Lab Sample ID: 140-12183-23

Date Collected: 07/19/18 00:00
Date Received: 07/21/18 12:12
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.200	ug/Sample		07/24/18 06:19	07/31/18 15:50	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	131		50 - 200				07/24/18 06:19	07/31/18 15:50	1

Client Sample ID: A-6452 MEDIA CHECK FILTER

Lab Sample ID: 140-12183-24

Date Collected: 07/19/18 00:00
Date Received: 07/21/18 12:12
Sample Container: Air Train

Matrix: Air

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.0250	0.0250	ug/Sample		07/24/18 06:16	07/31/18 14:29	1
Surrogate	%Recovery	Qualifier	Limits				Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	136		50 - 200				07/24/18 06:16	07/31/18 14:29	1

APPENDIX D
SAMPLE CALCULATIONS

**EXAMPLE CALCULATIONS FOR
VOLUMETRIC FLOW AND MOISTURE AND ISOKINETICS**

Client: Chemours

Facility: Fayetteville, NC

Test Number: Run 1

Test Date: 7/19/2018

Test Location: VE North Carbon Bed Inlet

Test Period: 0952 -1428

1. Volume of dry gas sampled at standard conditions (68 deg F, 29.92 in. Hg), dscf.

$$Vm(std) = \frac{17.64 \times Y \times Vm \times \left(Pb + \frac{\text{delta H}}{13.6} \right)}{(Tm + 460)}$$

$$Vm(std) = \frac{17.64 \times 0.9860 \times 66.613 \times \left(30.05 + \frac{1.323}{13.6} \right)}{93.58 + 460} = 63.096$$

Where:

- Vm(std) = Volume of gas sample measured by the dry gas meter, corrected to standard conditions, dscf.
- Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.
- Pb = Barometric Pressure, in Hg.
- delt H = Average pressure drop across the orifice meter, in H₂O
- Tm = Average dry gas meter temperature , deg F.
- Y = Dry gas meter calibration factor.
- 17.64 = Factor that includes ratio of standard temperature (528 deg R) to standard pressure (29.92 in. Hg), deg R/in. Hg.
- 13.6 = Specific gravity of mercury.

2. Volume of water vapor in the gas sample corrected to standard conditions, scf.

$$Vw(std) = (0.04707 \times Vwc) + (0.04715 \times Wwsg)$$

$$Vw(std) = (0.04707 \times 26.2) + (0.04715 \times 21.8) = 2.26$$

Where:

- Vw(std) = Volume of water vapor in the gas sample corrected to standard conditions, scf.
- Vwc = Volume of liquid condensed in impingers, ml.
- Wwsg = Weight of water vapor collected in silica gel, g.
- 0.04707 = Factor which includes the density of water (0.002201 lb/ml), the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft³/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), ft³/ml.
- 0.04715 = Factor which includes the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft³/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), and 453.6 g/lb, ft³/g.

3. Moisture content

$$\text{bws} = \frac{\text{Vw(std)}}{\text{Vw(std)} + \text{Vm(std)}}$$
$$\text{bws} = \frac{2.26}{2.26 + 63.096} = 0.035$$

Where:

bws = Proportion of water vapor, by volume, in the gas stream, dimensionless.

4. Mole fraction of dry gas.

$$\text{Md} = 1 - \text{bws}$$
$$\text{Md} = 1 - 0.035 = 0.965$$

Where:

Md = Mole fraction of dry gas, dimensionless.

5. Dry molecular weight of gas stream, lb/lb-mole.

$$\text{MWd} = (0.440 \times \% \text{CO}_2) + (0.320 \times \% \text{O}_2) + (0.280 \times (\% \text{N}_2 + \% \text{CO}))$$
$$\text{MWd} = (0.440 \times 0.0) + (0.320 \times 20.9) + (0.280 \times (79.1 + 0.0))$$
$$\text{MWd} = 28.84$$

Where:

MWd = Dry molecular weight, lb/lb-mole.
% CO₂ = Percent carbon dioxide by volume, dry basis.
% O₂ = Percent oxygen by volume, dry basis.
% N₂ = Percent nitrogen by volume, dry basis.
% CO = Percent carbon monoxide by volume, dry basis.
0.440 = Molecular weight of carbon dioxide, divided by 100.
0.320 = Molecular weight of oxygen, divided by 100.
0.280 = Molecular weight of nitrogen or carbon monoxide, divided by 100.

6. Actual molecular weight of gas stream (wet basis), lb/lb-mole.

$$\text{MWs} = (\text{MWd} \times \text{Md}) + (18 \times (1 - \text{Md}))$$
$$\text{MWs} = (28.84 \times 0.965) + (18 \times (1 - 0.965)) = 28.46$$

Where:

MWs = Molecular weight of wet gas, lb/lb-mole.
18 = Molecular weight of water, lb/lb-mole.

7. Average velocity of gas stream at actual conditions, ft/sec.

$$V_s = 85.49 \times C_p \times ((\Delta p)^{1/2})_{avg} \times \left(\frac{T_s \text{ (avg)}}{P_s \times MW_s} \right)^{1/2}$$

$$V_s = 85.49 \times 0.84 \times 0.79491 \times \left(\frac{553}{29.74 \times 28.46} \right)^{1/2} = 46.1$$

Where:

- V_s = Average gas stream velocity, ft/sec.
 85.49 = Pitot tube constant, ft/sec x $\frac{(\text{lb/lb-mole})(\text{in. Hg})^{1/2}}{(\text{deg R})(\text{in H}_2\text{O})}$
 C_p = Pitot tube coefficient, dimensionless.
 T_s = Absolute gas stream temperature, deg R = $T_s, \text{ deg F} + 460$.
 P_s = Absolute gas stack pressure, in. Hg. = $P_b + \frac{P(\text{static})}{13.6}$
 Δp = Velocity head of stack, in. H₂O.

8. Average gas stream volumetric flow rate at actual conditions, wacf/min.

$$Q_s(\text{act}) = 60 \times V_s \times A_s$$

$$Q_s(\text{act}) = 60 \times 46.1 \times 6.31 = 17456$$

Where:

- $Q_s(\text{act})$ = Volumetric flow rate of wet stack gas at actual conditions, wacf/min.
 A_s = Cross-sectional area of stack, ft².
 60 = Conversion factor from seconds to minutes.

9. Average gas stream dry volumetric flow rate at standard conditions, dscf/min.

$$Q_s(\text{std}) = 17.64 \times M_d \times \frac{P_s}{T_s} \times Q_s(\text{act})$$

$$Q_s(\text{std}) = 17.64 \times 0.965 \times \frac{29.74}{553.1} \times 17456$$

$$Q_s(\text{std}) = 15985$$

Where:

- $Q_s(\text{std})$ = Volumetric flow rate of dry stack gas at standard conditions, dscf/min.

10. Isokinetic variation calculated from intermediate values, percent.

$$I = \frac{17.327 \times T_s \times V_m(\text{std})}{V_s \times O \times P_s \times M_d \times (D_n)^2}$$

$$I = \frac{17.327 \times 553 \times 63.096}{46.1 \times 96 \times 29.74 \times 0.965 \times (0.218)^2} = 100.0$$

Where:

- I = Percent of isokinetic sampling.
O = Total sampling time, minutes.
Dn = Diameter of nozzle, inches.
17.327 = Factor which includes standard temperature (528 deg R), standard pressure (29.92 in. Hg), the formula for calculating area of circle $D^{2/4}$, conversion of square feet to square inches (144), conversion of seconds to minutes (60), and conversion to percent (100), $\frac{(\text{in. Hg})(\text{in}^2)(\text{min})}{(\text{deg R})(\text{ft}^2)(\text{sec})}$

**SAMPLE CALCULATIONS FOR
HFPO DIMER ACID (METHOD 0010)**

Client: Chemours
Test Number: Run 1
Test Location: VEN-CBed IN

Plant: Fayetteville, NC
Test Date: 7/19/2018
Test Period: 0952 -1428

1. HFPO Dimer Acid concentration, lbs/dscf.

$$\text{Conc1} = \frac{W \times 2.2046 \times 10^{-9}}{V_m(\text{std})}$$

$$\text{Conc1} = \frac{77.1 \times 2.2046 \times 10^{-9}}{63.096}$$

$$\text{Conc1} = 2.69\text{E-}09$$

Where:

W = Weight of HFPO Dimer Acid collected in sample in ug.

Conc1 = HFPO Dimer Acid concentration, lbs/dscf.

2.2046×10^{-9} = Conversion factor from ug to lbs.

2. HFPO Dimer Acid concentration, ug/dscm.

$$\text{Conc2} = \frac{W}{(V_m(\text{std}) \times 0.02832)}$$

$$\text{Conc2} = \frac{77.1}{(63.096 \times 0.02832)}$$

$$\text{Conc2} = 43.1$$

Where:

Conc2 = HFPO Dimer Acid concentration, ug/dscm.

0.02832 = Conversion factor from cubic feet to cubic meters.

3. HFPO Dimer Acid mass emission rate, lbs/hr.

$$MR1_{(Inlet)} = Conc1 \times Qs(std) \times 60 \text{ min/hr}$$

$$MR1_{(Inlet)} = 2.69E-09 \times 15985 \times 60$$

$$MR1_{(Inlet)} = 2.58E-03$$

Where:

$$MR1_{(Inlet)} = \text{HFPO Dimer Acid mass emission rate, lbs/hr.}$$

4. HFPO Dimer Acid mass emission rate, g/sec.

$$MR2_{(Inlet)} = MR1_{(Inlet)} \times 453.59 / 3600$$

$$MR2_{(Inlet)} = 2.58E-03 \times 453.59 / 3600$$

$$MR2_{(Inlet)} = 3.25E-04$$

Where:

$$MR2_{(Inlet)} = \text{HFPO Dimer Acid mass emission rate, g/sec.}$$

$$453.59 = \text{Conversion factor from pounds to grams.}$$

$$3600 = \text{Conversion factor from hours to seconds.}$$

5. HFPO Dimer Acid Removal Efficiency, %

$$RE = \frac{MR1_{(Inlet)} - MR1_{(Outlet)}}{MR1_{(Inlet)}}$$

$$RE = \frac{(2.58E-3) - (1.36E-4)}{2.58E-03}$$

$$RE = 94.73$$

Where:

$$RE = \text{Carbon Bed Removal Efficiency.}$$

$$MR1_{(Inlet)} = \text{Carbon Bed Inlet HFPO Dimer Acid mass rate, lbs/hr.}$$

$$MR1_{(Outlet)} = \text{Carbon Bed Outlet HFPO Dimer Acid mass rate, lbs/hr.}$$

APPENDIX E
EQUIPMENT CALIBRATION RECORDS

METHOD 5 DRY GAS METER CALIBRATION USING CRITICAL ORIFICES



- 1) Select three critical orifices to calibrate the dry gas meter which bracket the expected operating range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifice Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record readings in colored boxes below, other columns are automatically calculated.

DATE:	5/8/18	METER SERIAL #:	1858006	BAROMETRIC PRESSURE (in Hg):	INITIAL 29.17	FINAL 29.20	AVG (P _{bar}) 29.19
METER PART #:	AO20	CRITICAL ORIFICE SET SERIAL #:	1331s & 1825	Calibrated by:	ST		

ORIFICE #	RUN #	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (F ³)			AMBIENT F°	DGM F°			Avg DGM F° T _m	ELAPSED TIME (MIN) θ	DGM ΔH (in H ₂ O)	(1) V _m (STD)	(2) V _{cr} (STD)	(3) Y	(4) ΔH _θ
				INITIAL	FINAL	NET (V _m)		INITIAL	FINAL								
8	1	0.2313	24	641.513	647.003	5.490	85	81	82	82	18	0.25	5.226	5.206	0.996	1.602	
12	2	0.3277	22	603.200	610.237	7.037	77	73	74	74	17	0.52	6.804	7.018	1.032	1.662	
16	3	0.4349	21	634.719	641.484	6.765	84	80	80	80	12	0.93	6.468	6.532	1.010	1.693	
19	4	0.5142	20	610.237	616.119	5.882	78	74	75	75	9	1.30	5.687	5.825	1.024	1.694	
24	5	0.6742	18	626.465	632.518	6.053	79	76	77	77	7	2.30	5.845	5.934	1.015	1.749	
30	6	0.8108	15	616.119	626.465	10.346	79	75	76	76	10	3.50	10.040	10.195	1.015	1.855	
															AVG =	1.015	1.709

USING THE CRITICAL ORIFICES AS CALIBRATION STANDARDS:

The following equations are used to calculate the standard volumes of air passed through the DGM, V_m (std), and the critical orifice, V_{cr} (std), and the DGM calibration factor, Y. These equations are automatically calculated in the spreadsheet above.

- Individual Y's .02 from average?
- Individual ΔH_θ values 0.15 from average?
- Average Y value +/- .02 of 1.000?

PASS
PASS
PASS

(1) $V_m (std) = K_1 V_m \frac{P_{bar} + (\Delta H/13.6)}{T_m}$ = Net volume of gas sample passed through DGM, corrected to standard conditions

K₁ = 17.64 °R/in. Hg (English), 0.3858 °K/mm Hg (Metric)
T_m = Absolute DGM avg. temperature (°R - English, °K - Metric)

(2) $V_{cr} (std) = K' \sqrt{\frac{P_{bar} \theta}{T_{amb}}}$ = Volume of gas sample passed through the critical orifice, corrected to standard conditions

T_{amb} = Absolute ambient temperature (°R - English, °K - Metric)
K' = Average K' factor from Critical Orifice Calibration

(3) $Y = \frac{V_{cr} (std)}{V_m (std)}$ = DGM calibration factor

(4) $\Delta H_{\theta} = \frac{\Delta H 0.0319 T_m \theta^2}{P_{bar} Y^2 V_m^2}$

Next Calibration Due By: **5/8/2019**

Y Factor Calibration Check Calculation

METHOD 0010 TEST TRAIN-PPA CARBON BED INLET

METER BOX NO.AO 20

RUN NO. 2 7/26/18

MWd = Dry molecular weight source gas, lb/lb-mole.	
0.32 = Molecular weight of oxygen, divided by 100.	
0.44 = Molecular weight of carbon dioxide, divided by 100.	
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.	
% CO ₂ = Percent carbon dioxide by volume, dry basis.	0.0
% O ₂ = Percent oxygen by volume, dry basis.	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

$$MWd = 28.84$$

Tma = Source Temperature, absolute(°R)	
Tm = Average dry gas meter temperature, deg F.	77.7

$$Tma = Ts + 460$$

$$Tma = 77.7 + 460$$

$$Tma = 537.71$$

Ps = Absolute meter pressure, inches Hg.	
13.6 = Specific gravity of mercury.	
delta H = Avg pressure drop across the orifice meter during sampling, in H ₂ O	0.84
Pb = Barometric Pressure, in Hg.	29.95

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 29.95 + (0.8379 / 13.6)$$

$$Pm = 30.01$$

Yqa = dry gas meter calibration check value, dimensionless.	
0.0319 = (29.92/528)(0.75) ² (in. Hg/°R) cfm ² .	
29 = dry molecular weight of air, lb/lb-mole.	
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	51.232
Y = Dry gas meter calibration factor (based on full calibration)	1.015
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H ₂ O.	1.7090
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H ₂ O	0.9050
O = Total sampling time, minutes.	96

$$Yqa = (O / Vm) * \text{SQRT}[(0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd)] * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 51.23) * \text{SQRT}[(0.0319 * 537.71 * 29) / (1.71 * 30.01 * 28.84)] * 0.91$$

$$Yqa = 1.874 * \text{SQRT}[497.434 / 1,478.915] * 0.91$$

$$Yqa = 0.984$$

Diff = Absolute difference between Yqa and Y	
--	--

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((1.015 - 0.984) / 1.015) * 100$$

$$\text{Diff} = 3.05$$

Y Factor Calibration Check Calculation
METHOD 0010 TEST TRAIN VE NORTH CARBON BED OUTLET
METER BOX NO. AO 20
RUN NO. 3 7/20/18

MWd = Dry molecular weight source gas, lb/lb-mole.	
0.32 = Molecular weight of oxygen, divided by 100.	
0.44 = Molecular weight of carbon dioxide, divided by 100.	
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.	
% CO ₂ = Percent carbon dioxide by volume, dry basis.	0.0
% O ₂ = Percent oxygen by volume, dry basis.	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

$$MWd = 28.84$$

Tma = Source Temperature, absolute(°R)	
Tm = Average dry gas meter temperature, deg F.	84.5

$$Tma = Ts + 460$$

$$Tma = 84.5 + 460$$

$$Tma = 544.46$$

Ps = Absolute meter pressure, inches Hg.	
13.6 = Specific gravity of mercury.	
delta H = Avg pressure drop across the orifice meter during sampling, in H ₂ O	1.33
Pb = Barometric Pressure, in Hg.	30.04

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 30.04 + (1.3303 / 13.6)$$

$$Pm = 30.14$$

Yqa = dry gas meter calibration check value, dimensionless.	
0.0319 = (29.92/528)(0.75) ² (in. Hg/°R) cfm ² .	
29 = dry molecular weight of air, lb/lb-mole.	
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	64.865
Y = Dry gas meter calibration factor (based on full calibration)	1.015
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H ₂ O.	1.709
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H ₂ O	1.13697
O = Total sampling time, minutes.	96

$$Yqa = (O / Vm) * \text{SQRT}[(0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd)] * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 64.87) * \text{SQRT}[(0.0319 * 544.46 * 29) / (1.71 * 30.14 * 28.84)] * 1.14$$

$$Yqa = 1.480 * \text{SQRT}[503.678 / 1,485.321] * 1.14$$

$$Yqa = 0.980$$

Diff = Absolute difference between Yqa and Y	
--	--

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((1.015 - 0.980) / 1.015) * 100$$

$$\text{Diff} = 3.45$$

METHOD 5 DRY GAS METER CALIBRATION USING CRITICAL ORIFICES



- 1) Select three critical orifices to calibrate the dry gas meter which bracket the expected operating range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifice Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record readings in colored boxes below, other columns are automatically calculated.

DATE: **3/1/18** METER SERIAL #: **27142** BAROMETRIC PRESSURE (in Hg): **28.96** INITIAL **28.96** FINAL **28.96** AVG (P_{bar}) **28.96**

METER PART #: **AQ26** CRITICAL ORIFICE SET SERIAL #: **1515s & 1651** Calibrated by: **JAW**

ORIFICE #	RUN #	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (FT ³)			AMBIENT F°	DGM F°		Avg DGM F° T _m	ELAPSED TIME (MIN) θ	DGM ΔH (in H ₂ O)	(1) V _m (STD)	(2) V _{cr} (STD)	(3) Y	(4) ΔH _θ
				INITIAL	FINAL	NET (V _m)		INITIAL	FINAL							
8	1	0.2142	23.5	447.695	456.326	8.631	73	74	74	74	30	0.22	8.266	8.063	0.975	1.642
11	2	0.2869	22.5	434.703	447.695	12.992	72	74	74	74	34	0.40	12.449	12.251	0.984	1.663
15	3	0.4199	21	425.811	434.703	8.892	72	73	74	74	16	0.86	8.538	8.438	0.988	1.674
21	4	0.5677	19	416.790	425.811	9.021	71	72	73	73	12	1.60	8.695	8.564	0.985	1.711
26	5	0.7089	18	394.530	416.790	22.260	71	69	72	71	24	2.40	21.579	21.388	0.991	1.659
31	6	0.8627	16.5	382.200	394.530	12.330	71	67	69	68	11	3.60	12.046	11.93	0.990	1.698
													AVG =		0.986	1.674

USING THE CRITICAL ORIFICES AS CALIBRATION STANDARDS:

The following equations are used to calculate the standard volumes of air passed through the DGM, V_m (std), and the critical orifice, V_{cr} (std), and the DGM calibration factor, Y. These equations are automatically calculated in the spreadsheet above.

Individual Y's .02 from average? **PASS**
 Individual ΔH_θ values 0.15 from average? **PASS**
 Average Y value +/- .02 of 1.000? **PASS**

(1) $V_m (std) = K_1 V_m \frac{P_{bar} + (\Delta H/13.6)}{T_m}$ = Net volume of gas sample passed through DGM, corrected to standard conditions
 K₁ = 17.64 °R/in. Hg (English), 0.3858 °K/mm Hg (Metric)
 T_m = Absolute DGM avg. temperature (°R - English, °K - Metric)

(2) $V_{cr} (std) = K' \sqrt{\frac{P_{bar} \theta}{T_{amb}}}$ = Volume of gas sample passed through the critical orifice, corrected to standard conditions
 T_{amb} = Absolute ambient temperature (°R - English, °K - Metric)
 K' = Average K' factor from Critical Orifice Calibration

(3) $Y = \frac{V_{cr} (std)}{V_m (std)}$ = DGM calibration factor

(4) $\Delta H_{\theta} = \frac{\Delta H 0.0319 T_m \theta^2}{P_{bar} Y^2 V_m^2}$

Next Calibration Due By: **3/1/2019**

Y Factor Calibration Check Calculation
METHOD 0010 TEST TRAIN VE NORTH CARBON BED INLET
METER BOX NO. AO 26
RUN NO. 3 7/20/18

MWd = Dry molecular weight source gas, lb/lb-mole.	
0.32 = Molecular weight of oxygen, divided by 100.	
0.44 = Molecular weight of carbon dioxide, divided by 100.	
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.	
% CO ₂ = Percent carbon dioxide by volume, dry basis.	0.0
% O ₂ = Percent oxygen by volume, dry basis.	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

$$MWd = 28.84$$

Tma = Source Temperature, absolute(°R)	
Tm = Average dry gas meter temperature, deg F.	87.5

$$Tma = Ts + 460$$

$$Tma = 87.5 + 460$$

$$Tma = 547.46$$

Ps = Absolute meter pressure, inches Hg.	
13.6 = Specific gravity of mercury.	
delta H = Avg pressure drop across the orifice meter during sampling, in H ₂ O	1.23
Pb = Barometric Pressure, in Hg.	30.04

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 30.04 + (1.2342 / 13.6)$$

$$Pm = 30.13$$

Yqa = dry gas meter calibration check value, dimensionless.	
0.0319 = (29.92/528)(0.75)² (in. Hg/°R) cfm².	
29 = dry molecular weight of air, lb/lb-mole.	
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	64.187
Y = Dry gas meter calibration factor (based on full calibration)	0.986
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H ₂ O.	1.674
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H ₂ O	1.1059
O = Total sampling time, minutes.	96

$$Yqa = (O / Vm) * \text{SQRT}[(0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd)] * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 64.19) * \text{SQRT}[(0.0319 * 547.46 * 29) / (1.67 * 30.13 * 28.84)] * 1.11$$

$$Yqa = 1.496 * \text{SQRT}[506.454 / 1,454.419] * 1.11$$

$$Yqa = 0.976$$

Diff = Absolute difference between Yqa and Y	
--	--

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((0.986 - 0.976) / 0.986) * 100$$

$$\text{Diff} = 1.01$$

Y Factor Calibration Check Calculation
METHOD 0010 TEST TRAIN PPA CARBON BED OUTLET
METER BOX NO. A26
RUN NO. 1 7/25/18

MWd = Dry molecular weight source gas, lb/lb-mole.	
0.32 = Molecular weight of oxygen, divided by 100.	
0.44 = Molecular weight of carbon dioxide, divided by 100.	
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.	
% CO ₂ = Percent carbon dioxide by volume, dry basis.	0.0
% O ₂ = Percent oxygen by volume, dry basis.	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

$$MWd = 28.84$$

Tma = Source Temperature, absolute(°R)	
Tm = Average dry gas meter temperature, deg F.	85.3

$$Tma = Ts + 460$$

$$Tma = 85.3 + 460$$

$$Tma = 545.33$$

Ps = Absolute meter pressure, inches Hg.	
13.6 = Specific gravity of mercury.	
delta H = Avg pressure drop across the orifice meter during sampling, in H ₂ O	0.56
Pb = Barometric Pressure, in Hg.	29.93

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 29.93 + (0.5600 / 13.6)$$

$$Pm = 29.97$$

Yqa = dry gas meter calibration check value, dimensionless.	
0.0319 = (29.92/528)(0.75)2 (in. Hg/°R) cfm ² .	
29 = dry molecular weight of air, lb/lb-mole.	
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	43.430
Y = Dry gas meter calibration factor (based on full calibration)	0.986
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H ₂ O.	1.674
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H ₂ O	0.7460
O = Total sampling time, minutes.	96

$$Yqa = (O / Vm) * \text{SQRT}[(0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd)] * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 43.43) * \text{SQRT}[(0.0319 * 545.33 * 29) / (1.67 * 29.97 * 28.84)] * 0.75$$

$$Yqa = 2.210 * \text{SQRT}[504.488 / 1,446.696] * 0.75$$

$$Yqa = 0.974$$

Diff = Absolute difference between Yqa and Y	
--	--

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((0.986 - 0.974) / 0.986) * 100$$

$$\text{Diff} = 1.22$$

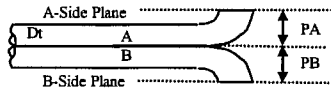
Type S Pitot Tube Inspection Data Form

Pitot Tube Identification Number: P-709

If all Criteria PASS
Cp is equal to 0.84

Inspection Date 6/15/18 Individual Conducting Inspection KS

PASS/FAIL

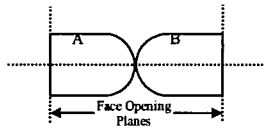


Distance to A Plane (PA) - inches 0.443
 Distance to B Plane (PB) - inches 0.443
 Pitot OD (D_t) - inches 0.375

PASS
PASS

$1.05 D_t < P < 1.5 D_t$

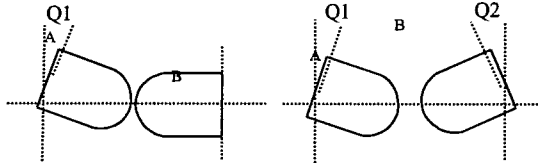
PA must Equal PB



Are Open Faces Aligned Perpendicular to the Tube Axis

YES NO

PASS

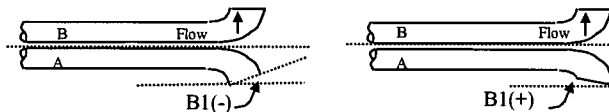


Angle of Q1 from vertical A Tube- degrees (absolute) 0
 Angle of Q2 from vertical B Tube- degrees (absolute) 0

PASS

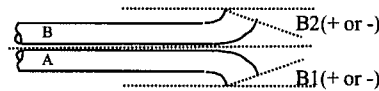
PASS

Q1 and Q2 must be $\leq 10^\circ$



Angle of B1 from vertical A Tube- degrees (absolute) 0

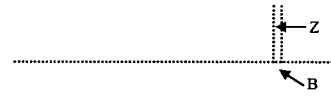
PASS



Angle of B1 from vertical B Tube- degrees (absolute) 0

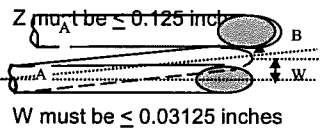
PASS

B1 or B2 must be $\leq 5^\circ$



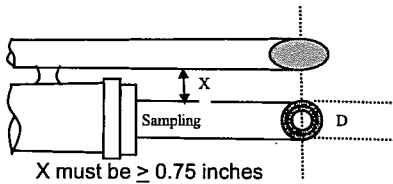
Horizontal offset between A and B Tubes (Z) - inches 0.008

PASS



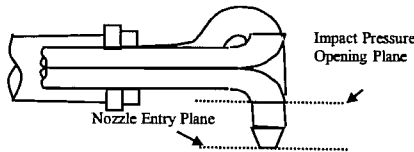
Vertical offset between A and B Tubes (W) - inches 0.024

PASS



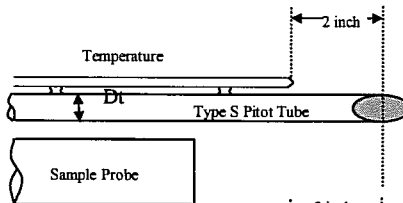
Distance between Sample Nozzle and Pitot (X) - inches 0.86

PASS



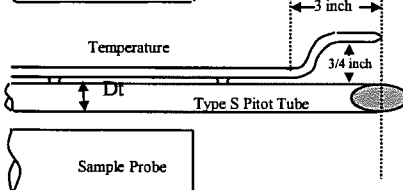
Impact Pressure Opening Plane is above the Nozzle Entry Plane

YES NO
 NA



Thermocouple meets the Distance Criteria in the adjacent figure

YES NO
 NA



Thermocouple meets the Distance Criteria in the adjacent figure

YES NO
 NA

METHOD 5 DRY GAS METER CALIBRATION USING CRITICAL ORIFICES



- 1) Select three critical orifices to calibrate the dry gas meter which bracket the expected operating range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifice Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record readings in colored boxes below, other columns are automatically calculated.

DATE:	5/8/18		METER SERIAL #:	14244720		BAROMETRIC PRESSURE (in Hg):	INITIAL	FINAL	AVG (P _{bar})
METER PART #:	AO4		CRITICAL ORIFICE SET SERIAL #:	1331s & 1825		Calibrated by:	29.17	29.20	29.19
							ST		

ORIFICE #	RUN #	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (F ³)			AMBIENT F°	DGM F°			Avg DGM F° T _m	ELAPSED TIME (MIN) θ	DGM ΔH (in H ₂ O)	(1) V _m (STD)	(2) V _{cr} (STD)	(3) Y	(4) ΔH _θ
				INITIAL	FINAL	NET (V _m)		INITIAL	FINAL	FINAL							
8	1	0.2313	25	816.198	822.313	6.115	76	76	76	76	20	0.28	5.881	5.833	0.992	1.783	
12	2	0.3277	23	807.956	816.196	8.240	75	75	76	76	19	0.57	7.938	7.858	0.990	1.809	
16	3	0.4349	22	822.313	830.915	8.602	78	78	79	79	15	1.00	8.249	8.211	0.995	1.806	
19	4	0.5142	20	838.931	846.425	7.494	79	80	80	80	11	1.50	7.176	7.112	0.991	1.941	
24	5	0.6742	17	830.915	838.931	8.016	78	79	80	80	9	2.60	7.704	7.637	0.991	1.966	
30	6	0.8108	15	846.425	852.847	6.422	80	80	81	81	6	3.80	6.179	6.112	0.989	2.002	
													AVG =	0.991	1.884		

USING THE CRITICAL ORIFICES AS CALIBRATION STANDARDS:

The following equations are used to calculate the standard volumes of air passed through the DGM, V_m (std), and the critical orifice, V_{cr} (std), and the DGM calibration factor, Y. These equations are automatically calculated in the spreadsheet above.

- Individual Y's .02 from average?
- Individual ΔH_θ values 0.15 from average?
- Average Y value +/- .02 of 1.000?

PASS
PASS
PASS

(1) $V_m (std) = K_1 V_m \frac{P_{bar} + (\Delta H / 13.6)}{T_m}$ = Net volume of gas sample passed through DGM, corrected to standard conditions
 K₁ = 17.64 °R/in. Hg (English), 0.3858 °K/mm Hg (Metric)
 T_m = Absolute DGM avg. temperature (°R - English, °K - Metric)

(2) $V_{cr} (std) = K' \sqrt{\frac{P_{bar} \theta}{T_{amb}}}$ = Volume of gas sample passed through the critical orifice, corrected to standard conditions
 T_{amb} = Absolute ambient temperature (°R - English, °K - Metric)
 K' = Average K' factor from Critical Orifice Calibration

(3) $Y = \frac{V_{cr} (std)}{V_m (std)}$ = DGM calibration factor

Next Calibration Due By:	5/8/2019
--------------------------	----------

(4) $\Delta H_{\theta} = \frac{\Delta H 0.0319 T_m \theta^2}{P_{bar} Y^2 V_m^2}$

Y Factor Calibration Check Calculation

METHOD 0010 TEST TRAIN PPA CARBON BED OUTLET

METER BOX NO. AO4

RUN NO. 2 7/26/18

MWd = Dry molecular weight source gas, lb/lb-mole.	
0.32 = Molecular weight of oxygen, divided by 100.	
0.44 = Molecular weight of carbon dioxide, divided by 100.	
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.	
% CO ₂ = Percent carbon dioxide by volume, dry basis.	0.0
% O ₂ = Percent oxygen by volume, dry basis.	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

$$MWd = 28.84$$

Tma = Source Temperature, absolute(°R)	
Tm = Average dry gas meter temperature, deg F.	83.8

$$Tma = Ts + 460$$

$$Tma = 83.8 + 460$$

$$Tma = 543.75$$

Ps = Absolute meter pressure, inches Hg.	
13.6 = Specific gravity of mercury.	
delta H = Avg pressure drop across the orifice meter during sampling, in H ₂ O	0.63
Pb = Barometric Pressure, in Hg.	29.85

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 29.85 + (0.6333 / 13.6)$$

$$Pm = 29.90$$

Yqa = dry gas meter calibration check value, dimensionless.	
0.0319 = (29.92/528)(0.75) ² (in. Hg ² /R) cfm ² .	
29 = dry molecular weight of air, lb/lb-mole.	
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, def.	42.835
Y = Dry gas meter calibration factor (based on full calibration)	0.991
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H ₂ O.	1.884
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H ₂ O	0.7944
O = Total sampling time, minutes.	96

$$Yqa = (O / Vm) * \text{SQRT}[(0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd)] * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 42.83) * \text{SQRT}[(0.0319 * 543.75 * 29) / (1.88 * 29.90 * 28.84)] * 0.79$$

$$Yqa = 2.241 * \text{SQRT}[503.023 / 1,624.378] * 0.79$$

$$Yqa = 0.991$$

Diff = Absolute difference between Yqa and Y	
--	--

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((0.991 - 0.991) / 0.991) * 100$$

$$\text{Diff} = 0$$

Long Cal and Temperature Cal Datasheet for Standard Dry Gas Meter Console

Calibrator PM

Meter Box Number 21

Ambient Temp 71

Date 12-Feb-18

Wet Test Meter Number P-2952

Temp Reference Source Thermocouple Simulator
(Accuracy +/- 1°F)

Dry Gas Meter Number 17485140

Setting		Gas Volume		Temperatures				Baro Press, in Hg (Pb)	
Orifice Manometer	Wet Test Meter	Dry gas Meter	Wet Test Meter	Dry Gas Meter			Time, min (O)	Calibration Results	
				°F (Tw)	Outlet, °F (Tdo)	Inlet, °F (Tdi)		Average, °F (Td)	Y
	in H ₂ O (ΔH)	ft ³ (Vw)	ft ³ (Vd)					29.64	
0.5	5.0	5.0	70.0	69.00	69.00	70.0	13.00	0.9948	1.9159
		5.020		71.00	71.00				
		575.035		70.00	70.00				
1.0	5.0	5.0	70.0	71.00	71.00	71.5	9.3	0.9910	1.9555
		5.047		72.00	72.00				
		580.082		71.50	71.50				
1.5	10.0	10.0	70.0	72.00	72.00	73.0	15.6	0.9898	2.0575
		10.123		74.00	74.00				
		590.205		73.00	73.00				
2.0	10.0	10.0	70.0	74.00	74.00	74.5	13.6	0.9945	2.0792
		10.091		75.00	75.00				
		590.205		74.50	74.50				
3.0	10.0	10.0	70.0	75.00	75.00	75.5	11.0	0.9873	2.0365
		10.158		76.00	76.00				
		600.296		75.50	75.50				
Average								0.9915	2.0089

Vw - Gas Volume passing through the wet test meter
 Vd - Gas Volume passing through the dry gas meter
 Tw - Temp of gas in the wet test meter
 Tdi - Temp of the inlet gas of the dry gas meter
 Tdo - Temp of the outlet gas of the dry gas meter
 Td - Average temp of the gas in the dry gas meter

O - Time of calibration run
 Pb - Barometric Pressure
 ΔH - Pressure differential across orifice
 Y - Ratio of accuracy of wet test meter to dry gas meter

$$Y = \frac{Vw * Pb * (td + 460)}{Vd * \left[Pb + \frac{(\Delta H)}{13.6} \right] * (tw + 460)}$$

$$\Delta H = \left[\frac{0.0317 * \Delta H}{Pb * (td + 460)} \right] * \left[\frac{(tw + 460) * O}{Vw} \right]^2$$

Reference Temperature Select Temperature <input type="radio"/> °C <input checked="" type="radio"/> °F	Temperature Reading from Individual Thermocouple Input ¹						Average Temperature Reading	Temp Difference ² (%)
	Channel Number							
	1	2	3	4	5	6		
32	32	32	32	32	32	32	32.0	0.0%
212	212	212	212	212	212	212	212.0	0.0%
932	932	932	932	932	932	932	932.0	0.0%
1832	1830	1830	1830	1830	1830	1830	1830.0	0.1%

¹ - Channel Temps must agree with +/- 5°F or 3°C

² - Acceptable Temperature Difference less than 1.5 %

$$\text{Temp Diff} = \left[\frac{(\text{Reference Temp}^{\circ}\text{F}) + 460}{\text{Reference Temp}^{\circ}\text{F} + 460} - \frac{(\text{Test Temp}^{\circ}\text{F}) + 460}{\text{Reference Temp}^{\circ}\text{F} + 460} \right]$$

Y Factor Calibration Check Calculation
METHOD 0010 TEST TRAIN VE NORTH CARBON BED OUTLET
METER BOX NO. WC21
RUN NO. 1 7/19/18

MWd = Dry molecular weight source gas, lb/lb-mole.	
0.32 = Molecular weight of oxygen, divided by 100.	
0.44 = Molecular weight of carbon dioxide, divided by 100.	
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.	
% CO ₂ = Percent carbon dioxide by volume, dry basis.	0.0
% O ₂ = Percent oxygen by volume, dry basis.	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

$$MWd = 28.84$$

Tma = Source Temperature, absolute(°R)	
Tm = Average dry gas meter temperature , deg F.	93.5

$$Tma = Ts + 460$$

$$Tma = 93.5 + 460$$

$$Tma = 553.5$$

Ps = Absolute meter pressure, inches Hg.	
13.6 = Specific gravity of mercury.	
delta H = Avg pressure drop across the orifice meter during sampling, in H ₂ O	1.64
Pb = Barometric Pressure, in Hg.	30.05

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 30.05 + (1.6417 / 13.6)$$

$$Pm = 30.17$$

Yqa = dry gas meter calibration check value, dimensionless.	
0.0319 = (29.92/528)(0.75) ² (in. Hg/°R) cfm ² .	
29 = dry molecular weight of air, lb/lb-mole.	
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	65.982
Y = Dry gas meter calibration factor (based on full calibration)	0.9915
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H ₂ O.	2.0089
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling , in. H ₂ O	1.265
O = Total sampling time, minutes.	96

$$Yqa = (O / Vm) * \text{SQRT}[(0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd)] * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 65.98) * \text{SQRT}[(0.0319 * 553.50 * 29) / (2.01 * 30.17 * 28.84)] * 1.26$$

$$Yqa = 1.455 * \text{SQRT}[512.043 / 1,747.707] * 1.26$$

$$Yqa = 0.996$$

Diff = Absolute difference between Yqa and Y	
--	--

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((0.9915 - 0.996) / 0.9915) * 100$$

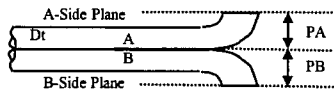
$$\text{Diff} = 0.45$$

Type S Pitot Tube Inspection Data Form

Pitot Tube Identification Number: P-707

If all Criteria PASS
Cp is equal to 0.84

Inspection Date 6/15/18 Individual Conducting Inspection KS

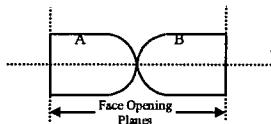


Distance to A Plane (PA) - inches	<u> 0.44 </u>	PASS
Distance to B Plane (PB) - inches	<u> 0.44 </u>	PASS
Pitot OD (Dt) - inches	<u> 0.375 </u>	

PASS/FAIL

$1.05 D_t < P < 1.5 D_t$

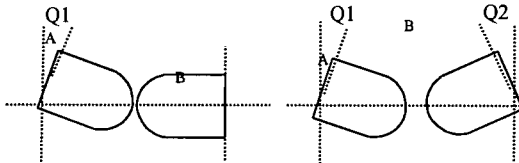
PA must Equal PB



Are Open Faces Aligned
Perpendicular to the Tube Axis

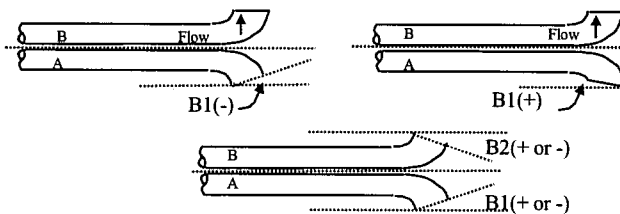
YES NO

PASS



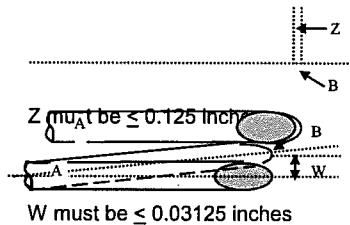
Angle of Q1 from vertical A Tube- degrees (absolute)	<u> 0 </u>	PASS
Angle of Q2 from vertical B Tube- degrees (absolute)	<u> 0 </u>	PASS

Q1 and Q2 must be $\leq 10^\circ$



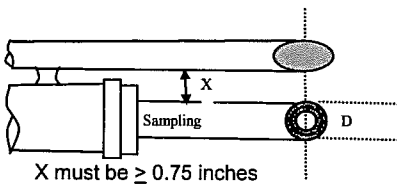
Angle of B1 from vertical A Tube- degrees (absolute)	<u> 0 </u>	PASS
Angle of B1 from vertical B Tube- degrees (absolute)	<u> 0 </u>	PASS

B1 or B2 must be $\leq 5^\circ$

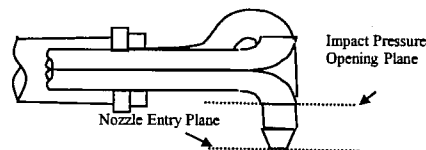


Horizontal offset between A and B Tubes (Z) - inches	<u> 0.007 </u>	PASS
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Vertical offset between A and B Tubes (W) - inches	<u> 0.018 </u>	PASS
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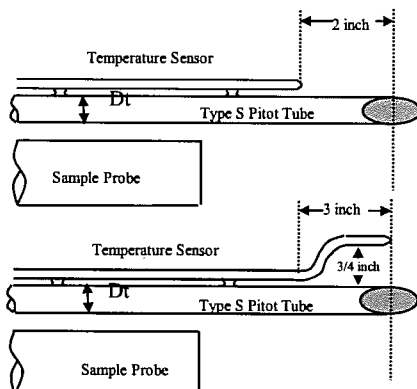
Distance between Sample Nozzle and Pitot (X) - inches	<u> 0.86 </u>	PASS
--	-----------------	------



Impact Pressure
Opening Plane is
above the Nozzle
Entry Plane

YES NO

 NA



Thermocouple meets
the Distance Criteria
in the adjacent figure

YES NO

 NA

Thermocouple meets
the Distance Criteria
in the adjacent figure

YES NO

 NA

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Part Number: E03NI79E15A00E4	Reference Number: 82-124627728-1
Cylinder Number: XC016060B	Cylinder Volume: 150.5 CF
Laboratory: 124 - Riverton (SAP) - NJ	Cylinder Pressure: 2015 PSIG
PGVP Number: B52017	Valve Outlet: 590
Gas Code: CO2,O2,BALN	Certification Date: Jul 10, 2017

Expiration Date: Jul 10, 2025

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.

Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS					
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON DIOXIDE	9.000 %	8.942 %	G1	+/- 0.7% NIST Traceable	07/10/2017
OXYGEN	12.00 %	11.99 %	G1	+/- 0.4% NIST Traceable	07/10/2017
NITROGEN	Balance			-	

CALIBRATION STANDARDS					
Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	12061336	CC360792	11.002 % CARBON DIOXIDE/NITROGEN	+/- 0.6%	Jan 11, 2018
NTRMplus	09060208	CC262337	9.961 % OXYGEN/NITROGEN	+/- 0.3%	Nov 08, 2018

ANALYTICAL EQUIPMENT		
Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
Horiba VIA 510-CO2-19GYCXEG	NDIR	Jun 30, 2017
Horiba MPA 510-O2-7TWMJ041	Paramagnetic	Jul 07, 2017

Triad Data Available Upon Request



Signature on file
Approved for Release

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Part Number:	E03NI62E15A0224	Reference Number:	82-124617628-1A
Cylinder Number:	CC72346	Cylinder Volume:	157.2 CF
Laboratory:	124 - Riverton (SAP) - NJ	Cylinder Pressure:	2015 PSIG
PGVP Number:	B52017	Valve Outlet:	590
Gas Code:	CO2,O2,BALN	Certification Date:	May 15, 2017

Expiration Date: May 15, 2025

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.

Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS					
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON DIOXIDE	17.00 %	16.27 %	G1	+/- 0.7% NIST Traceable	05/15/2017
OXYGEN	21.00 %	20.88 %	G1	+/- 1% NIST Traceable	05/15/2017
NITROGEN	Balance			-	

CALIBRATION STANDARDS					
Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	12061547	CC354845	19.87 % CARBON DIOXIDE/NITROGEN	+/- 0.6%	Jan 27, 2018
NTRM	09061419	CC273614	22.53 % OXYGEN/NITROGEN	+/- 0.4%	Mar 08, 2019

ANALYTICAL EQUIPMENT		
Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
Nicolet 6700 AHR0801933 CO2	FTIR	May 04, 2017
Horiba MPA 510-O2-7TWMJ041	Paramagnetic	May 11, 2017

Triad Data Available Upon Request



Signature on file

Approved for Release

APPENDIX F
LIST OF PROJECT PARTICIPANTS

The following WESTON employees participated in this project.

Paul Meeter	Senior Project Manager
Jeff O'Neill	Senior Project Manager
Steve Rathfon	Team Leader
Kyle Schweitzer	Team Member
Matt Winkeler	Team Member
Jack Mills	Team Member
Kris Ansley	Team Member
Jacob Little	Team Member
Austin Squires	Team Member
Steve Dryden	Team Member
Robert Scroggins	Team Member