

**FLUOROMONOMERS  
MANUFACTURING PROCESS  
VINYL ETHERS NORTH CARBON BED  
REMOVAL EFFICIENCY AND  
DIVISION STACK EMISSIONS TEST REPORT  
TEST DATES: 17 AND 18 APRIL 2019**

**THE CHEMOURS COMPANY  
FAYETTEVILLE, NORTH CAROLINA**

Prepared for:



**THE CHEMOURS COMPANY**  
22828 NC Hwy 87 W  
Fayetteville, North Carolina 28306

Prepared by:



**WESTON SOLUTIONS, INC.**  
1400 Weston Way  
P.O. Box 2653  
West Chester, Pennsylvania 19380

June 2019

W.O. No. 15418.002.012

---

## TABLE OF CONTENTS

---

Section	Page
<b>1. INTRODUCTION.....</b>	<b>1</b>
1.1 FACILITY AND BACKGROUND INFORMATION .....	1
1.2 TEST OBJECTIVES .....	1
1.3 TEST PROGRAM OVERVIEW .....	1
<b>2. SUMMARY OF TEST RESULTS .....</b>	<b>4</b>
<b>3. PROCESS DESCRIPTIONS .....</b>	<b>6</b>
3.1 FLUOROMONOMERS .....	6
3.2 PROCESS OPERATIONS AND PARAMETERS .....	6
<b>4. DESCRIPTION OF TEST LOCATIONS.....</b>	<b>7</b>
4.1 DIVISION STACK.....	7
4.2 VINYL ETHERS NORTH CARBON BED INLET AND OUTLET .....	7
<b>5. SAMPLING AND ANALYTICAL METHODS.....</b>	<b>10</b>
5.1 STACK GAS SAMPLING PROCEDURES .....	10
5.1.1 Pre-Test Determinations .....	10
5.2 STACK PARAMETERS .....	10
5.2.1 EPA Method 0010.....	10
5.2.2 EPA Method 0010 Sample Recovery .....	12
5.2.3 EPA Method 0010 Sample Analysis.....	14
5.3 GAS COMPOSITION .....	16
<b>6. DETAILED TEST RESULTS AND DISCUSSION .....</b>	<b>19</b>
<b>APPENDIX A PROCESS OPERATIONS DATA</b>	
<b>APPENDIX B RAW AND REDUCED TEST DATA</b>	
<b>APPENDIX C LABORATORY ANALYTICAL REPORT</b>	
<b>APPENDIX D SAMPLE CALCULATIONS</b>	
<b>APPENDIX E EQUIPMENT CALIBRATION RECORDS</b>	
<b>APPENDIX F LIST OF PROJECT PARTICIPANTS</b>	

---

## LIST OF FIGURES

---

<b>Title</b>	<b>Page</b>
Figure 4-1 Division Stack Test Port and Traverse Point Location .....	8
Figure 4-2 VE North Process Carbon Bed Inlet and Outlet Schematic .....	9
Figure 5-1 EPA Method 0010 Sampling Train.....	11
Figure 5-2 HFPO Dimer Acid Sample Recovery Procedures for Method 0010 .....	15
Figure 5-3 WESTON Sampling System .....	18

---

## LIST OF TABLES

---

Title	Page
Table 1-1 Sampling Plan for VEN Carbon Bed Testing.....	3
Table 1-2 Sampling Plan for Division Stack .....	4
Table 2-1 Summary of HFPO Dimer Acid VEN Carbon Bed and Division Stack Test Results ...	5
Table 6-1 Summary of HFPO Dimer Acid Test Data and Test Results Carbon Bed Inlet – Runs 1, 2, and 3.....	20
Table 6-2 Summary of HFPO Dimer Acid Test Data and Test Results Carbon Bed Outlet – Runs 1, 2, and 3.....	22
Table 6-3 Summary of HFPO Dimer Acid Test Data and Test Results Division Stack – Runs 1, 2 and 3.....	24

# **1. INTRODUCTION**

## **1.1 FACILITY AND BACKGROUND INFORMATION**

The Chemours Fayetteville Works (Chemours) is located in Bladen County, North Carolina, approximately 10 miles south of the city of Fayetteville. Chemours operating areas on the site include the Fluoromonomers, IXM and Polymers Processing Aid (PPA) manufacturing areas, Wastewater Treatment, and Powerhouse.

Chemours contracted Weston Solutions, Inc. (Weston) to perform HFPO Dimer Acid Fluoride, captured as HFPO Dimer Acid, emission testing on the Vinyl Ethers North (VEN) Carbon Bed and Division stack at the facility. Testing was performed on 17 and 18 April 2019 and generally followed the “Emission Test Protocol” reviewed and approved by the North Carolina Department of Environmental Quality (NCDEQ). This report provides the results from the emission test program.

## **1.2 TEST OBJECTIVES**

The specific objectives for this test program were as follows:

- Measure the emissions concentrations and mass emissions rates of HFPO Dimer Acid Fluoride from the Carbon Bed inlet and outlet and Division stack which are located in the Fluoromonomers process area.
- Calculate the Carbon Bed removal efficiency for HFPO Dimer Acid.
- Monitor and record process and emissions control data in conjunction with the test program.
- Provide representative emissions data.

## **1.3 TEST PROGRAM OVERVIEW**

During the emissions test program, the concentrations and mass emissions rates of HFPO Dimer Acid were measured at three locations.

Tables 1-1 and 1-2 provide a summary of the test locations and the parameters that were measured along with the sampling/analytical procedures that were followed.

Section 2 provides a summary of test results. A description of the processes is provided in Section 3. Section 4 provides a description of the test locations. The sampling and analytical procedures are provided in Section 5. Detailed test results and discussion are provided in Section 6.

Appendix C includes the summary reports for the laboratory analytical results. The full laboratory data packages are provided in electronic format and on CD with each hard copy.

**Table 1-1  
Sampling Plan for VEN Carbon Bed Testing**

Sampling Point & Location	VEN Carbon Bed				
Number of Tests:	6 (3 Carbon Bed inlet, 3 Carbon Bed outlet)				
Parameters To Be Tested:	HFPO Dimer Acid (HFPO-DA)	Volumetric Flow Rate and Gas Velocity	Carbon Dioxide	Oxygen	Water Content
Sampling or Monitoring Method	EPA M-0010	EPA M1, M2, M3A, and M4 in conjunction with M-0010 tests	EPA M3/3A		EPA M4 in conjunction with M-0010 tests
Sample Extraction/ Analysis Method(s):	LC/MS/MS	NA <sup>6</sup>	NA		NA
Sample Size	≥ 1.5m <sup>3</sup>	NA	NA	NA	NA
Total Number of Samples Collected <sup>1</sup>	6	6	3	3	6
Reagent Blanks (Solvents, Resins) <sup>1</sup>	1 set	0	0	0	0
Field Blank Trains <sup>1</sup>	1 per source	0	0	0	0
Proof Blanks <sup>1</sup>	1 per train	0	0	0	0
Trip Blanks <sup>1,2</sup>	1 set	0	0	0	
Lab Blanks	1 per fraction <sup>3</sup>	0	0	0	0
Laboratory or Batch Control Spike Samples (LCS)	1 per fraction <sup>3</sup>	0	0	0	0
Laboratory or Batch Control Spike Sample Duplicate (LCSD)	1 per fraction <sup>3</sup>	0	0	0	0
Media Blanks	1 set <sup>4</sup>	0	0	0	0
Isotope Dilution Internal Standard Spikes	Each sample	0	0	0	0
Total No. of Samples	10 <sup>5</sup>	6	3	3	6

Key:

<sup>1</sup> Sample collected in field.

<sup>2</sup> Trip blanks include one XAD-2 resin module and one methanol sample per sample shipment.

<sup>3</sup> Lab blank and LCS/LCSD includes one set per analytical fraction (front half, back half and condensate).

<sup>4</sup> One set of media blank archived at laboratory at media preparation.

<sup>5</sup> Actual number of samples collected in field.

<sup>6</sup> Not applicable.

**Table 1-2  
Sampling Plan for Division Stack**

Sampling Point & Location	Division Stack				
Number of Tests:	3 (3 Division Stack)				
Parameters To Be Tested:	HFPO Dimer Acid (HFPO-DA)	Volumetric Flow Rate and Gas Velocity	Carbon Dioxide	Oxygen	Water Content
Sampling or Monitoring Method	EPA M-0010	EPA M1, M2, M3A, and M4 in conjunction with M-0010 tests	EPA M3/3A		EPA M4 in conjunction with M-0010 tests
Sample Extraction/ Analysis Method(s):	LC/MS/MS	NA <sup>6</sup>	NA		NA
Sample Size	≥ 1.5m <sup>3</sup>	NA	NA	NA	NA
Total Number of Samples Collected <sup>1</sup>	3	3	3	3	3
Reagent Blanks (Solvents, Resins) <sup>1</sup>	0 sets	0	0	0	0
Field Blank Trains <sup>1</sup>	0 per source	0	0	0	0
Proof Blanks <sup>1</sup>	0 per train	0	0	0	0
Trip Blanks <sup>1,2</sup>	0 sets	0	0	0	0
Lab Blanks	1 per fraction <sup>3</sup>	0	0	0	0
Laboratory or Batch Control Spike Samples (LCS)	1 per fraction <sup>3</sup>	0	0	0	0
Laboratory or Batch Control Spike Sample Duplicate (LCSD)	1 per fraction <sup>3</sup>	0	0	0	0
Media Blanks	1 set <sup>4</sup>	0	0	0	0
Isotope Dilution Internal Standard Spikes	Each sample	0	0	0	0
Total No. of Samples	3 <sup>5</sup>	3	3	3	3

Key:

<sup>1</sup> Sample collected in field.

<sup>2</sup> Trip blanks include one XAD-2 resin module and one methanol sample per sample shipment.

<sup>3</sup> Lab blank and LCS/LCSD includes one set per analytical fraction (front half, back half and condensate).

<sup>4</sup> One set of media blank archived at laboratory at media preparation.

<sup>5</sup> Actual number of samples collected in field.

<sup>6</sup> Not applicable.



## 2. SUMMARY OF TEST RESULTS

A total of three test runs each were performed on the VEN Carbon Bed inlet and outlet and Division stack. Table 2-1 provides a summary of the HFPO Dimer Acid emissions test results and Carbon Bed removal efficiencies. Detailed test results summaries are provided in Section 6.

It is important to note that emphasis is being placed on the characterization of the emissions based on the stack test results. Research conducted in developing the protocol for stack testing HFPO Dimer Acid Fluoride, HFPO Dimer Acid Ammonium Salt and HFPO Dimer Acid realized that the resulting testing, including collection of the air samples and extraction of the various fraction of the sampling train, would result in all three compounds being expressed as simply the HFPO Dimer Acid. However, it should be understood that the total HFPO Dimer Acid results provided in Table 2-1 and in this report include a percentage of each of the three compounds.

**Table 2-1**  
**Summary of HFPO Dimer Acid VEN Carbon Bed and Division Stack Test Results**

	Inlet		Outlet		Removal Efficiency	Division Stack	
	g/sec	lb/hr	g/sec	lb/hr	%	g/sec	lb/hr
R1	8.67E-04	6.89E-03	2.63E-04	2.09E-03	69.7	5.72E-04	4.55E-03
R2	2.49E-03	1.98E-02	2.51E-04	1.99E-03	90.0	1.85E-04	1.47E-03
R3	5.97E-04	4.74E-03	4.31E-04	3.42E-03	27.9	5.34E-04	4.24E-03
Average	1.32E-03	1.05E-02	3.15E-04	2.50E-03	62.5	4.31E-04	3.42E-03

### 3. PROCESS DESCRIPTIONS

The Fluoromonomers area is included in the scope of this test program.

#### 3.1 FLUOROMONOMERS

These facilities produce a family of fluorocarbon compounds used to produce Chemours products such as Nafion®, Krytox®, and Viton®, as well as sales to outside customers.

Process emissions are vented to the Division waste gas scrubber system (which includes the secondary scrubber) and vents to the Carbon Bed and then onto the Division Stack. The VE North building air systems are vented to the Carbon Bed and then onto the Division Stack.

#### 3.2 PROCESS OPERATIONS AND PARAMETERS

The following table is a summary of the operation and products from the specific areas tested.

Source	Operation/Product	Batch or Continuous
VE North	PSEPVE	Condensation is continuous. Agitated Bed Reactor and Refining are batch.

During the test program, the following parameters were monitored by Chemours and are included in Appendix A.

- Fluoromonomers Process
  - VEN Precursor Rate
  - VEN Condensation Rate
  - VEN ABR Rate

## 4. DESCRIPTION OF TEST LOCATIONS

### 4.1 DIVISION STACK

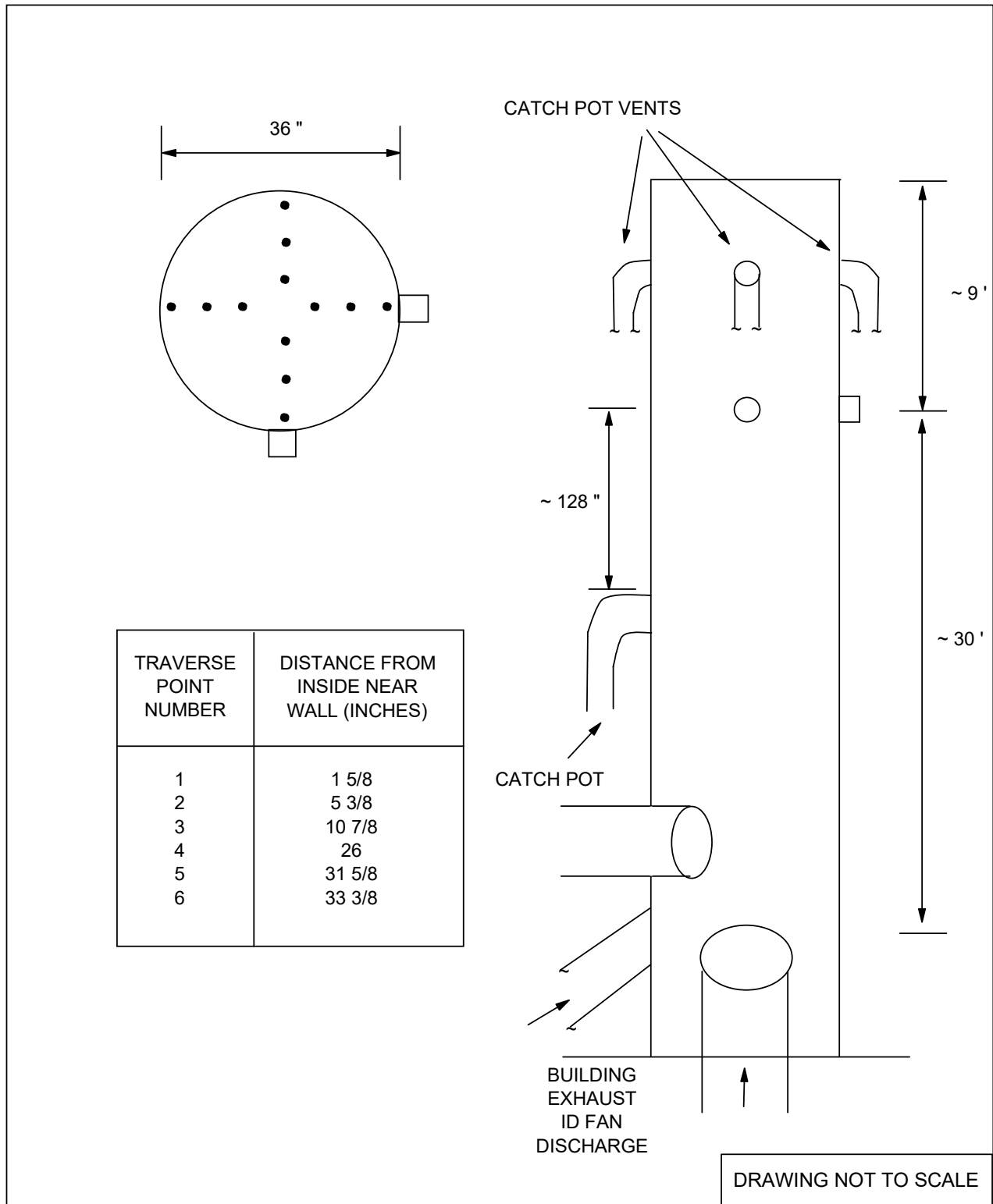
Two 6-inch ID test ports were installed on the 36-inch ID fiberglass stack as shown below. The four vents that enter the top of the stack and the one vent ~11 feet below are catch pots which, under normal process operations, do not discharge to the stack. They are used to vent process gas to the stack in the event of a process upset and are not considered a flow contributor or a disturbance.

Per EPA Method 1, a total of 12 traverse points (six per axis) were used for M-0010 isokinetic sampling. Figure 4-1 provides a schematic of the test ports and traverse point locations.

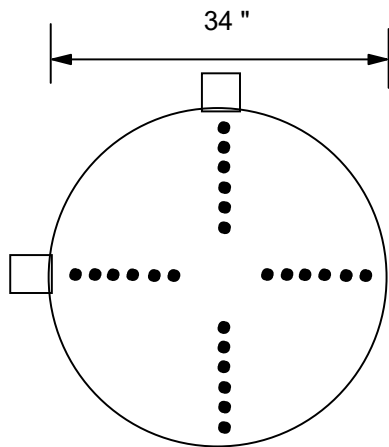
### 4.2 VINYL ETHERS NORTH CARBON BED INLET AND OUTLET

Each fiberglass reinforced plastic (FRP) duct at the inlet and outlet of the carbon bed is 34-inch ID. The test ports are located as shown below. Based on EPA Method 1, a total of 24 traverse points (12 per port) were required for HFPO Dimer Acid sampling at both locations. Figure 4-2 provides a schematic of the test port and traverse port locations.

Location	Distance from Flow Disturbance	
	Downstream (B)	Upstream (A)
Carbon Bed Inlet	67 inches > 1.9 duct diameters	61 inches > 1.8 duct diameters
Carbon Bed Outlet	58 inches > 1.7 duct diameters	57 inches > 1.5 duct diameters
Division Stack	30 feet > 10 duct diameters	9 feet > 3 diameters

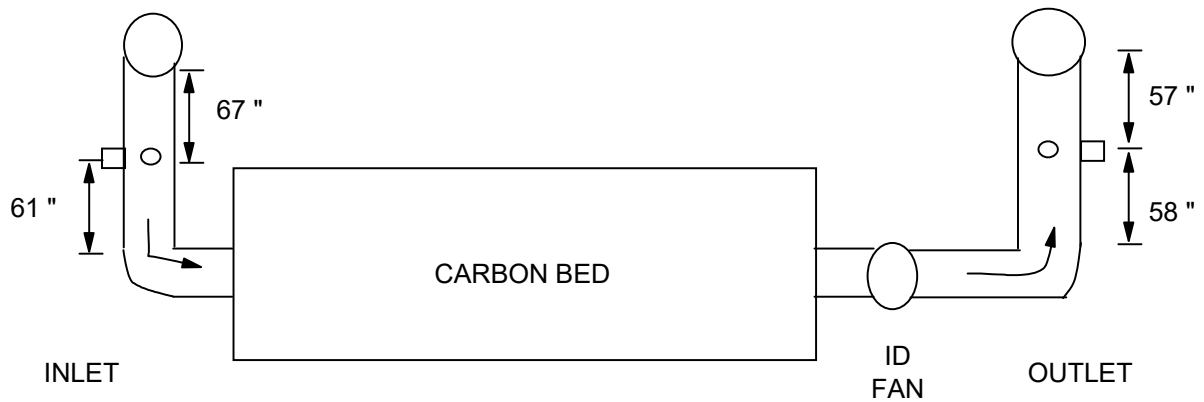


**FIGURE 4-1  
DIVISION STACK TEST PORT  
AND TRAVERSE POINT LOCATIONS**



TRAVERSE POINT NUMBER	DISTANCE FROM INSIDE NEAR WALL (INCHES)
1	3/4
2	2 1/4
3	4
4	6
5	8 1/2
6	12 1/8
7	21 5/8
8	25 1/2
9	28
10	30
11	31 3/4
12	33 1/4

CEMENT BLOCK WALL



DRAWING NOT TO SCALE

**FIGURE 4-2  
VE NORTH PROCESS CARBON BED INLET AND OUTLET SCHEMATIC**

## **5. SAMPLING AND ANALYTICAL METHODS**

### **5.1 STACK GAS SAMPLING PROCEDURES**

The purpose of this section is to describe the stack gas emissions sampling trains and to provide details of the stack sampling and analytical procedures utilized during the emissions test program.

#### **5.1.1 Pre-Test Determinations**

Preliminary test data were obtained at each test location. Stack geometry measurements were measured and recorded, and traverse point distances verified. A preliminary velocity traverse was performed utilizing a calibrated S-type pitot tube and an inclined manometer to determine velocity profiles. Flue gas temperatures were observed with a calibrated direct readout panel meter equipped with a chromel-alumel thermocouple. Preliminary water vapor content was estimated by wet bulb/dry bulb temperature measurements.

A check for the presence or absence of cyclonic flow was previously conducted at each test location. The cyclonic flow checks were negative ( $< 20^\circ$ ) verifying that the test locations were acceptable for testing.

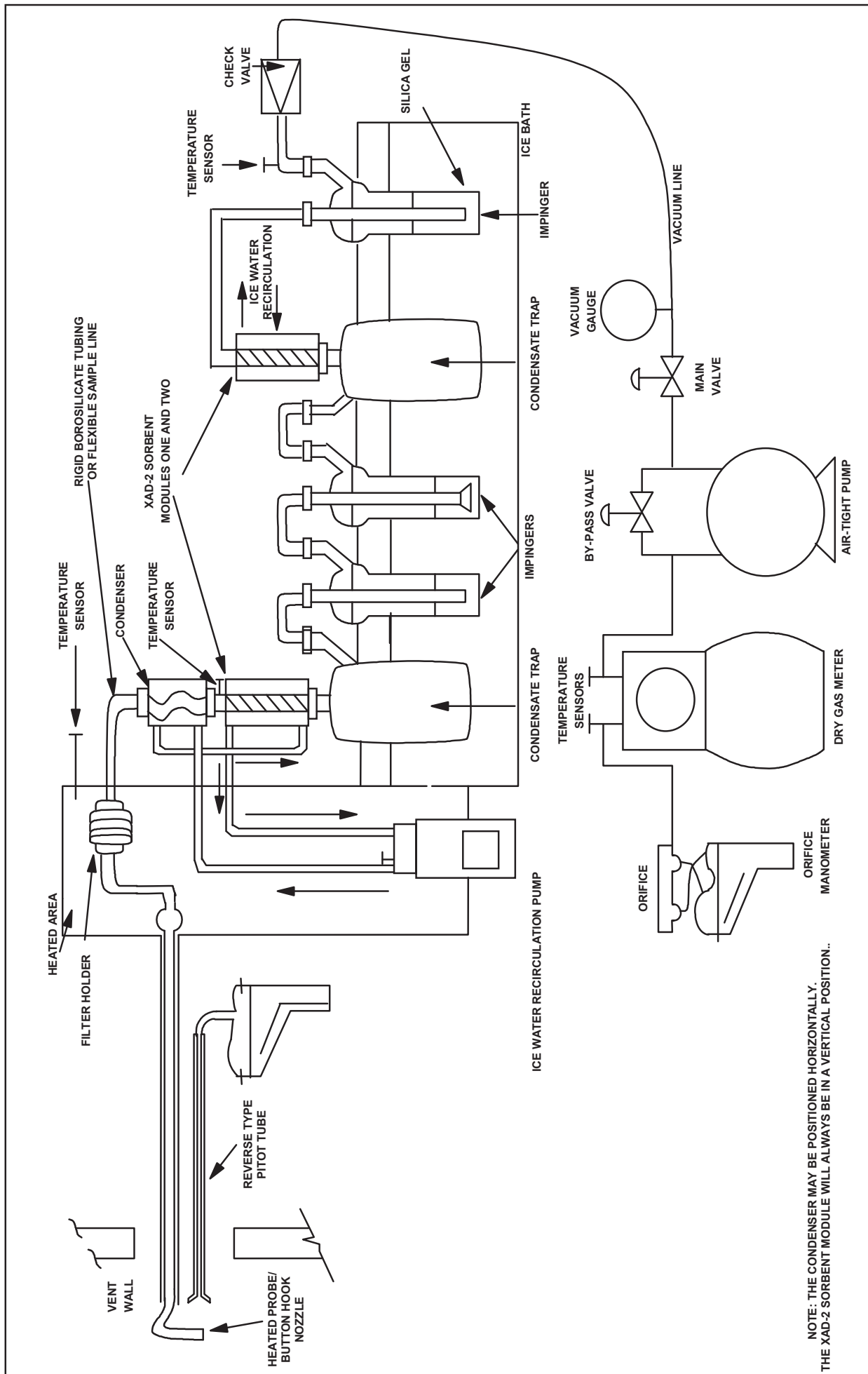
Preliminary test data was used for nozzle sizing and sampling rate determinations for isokinetic sampling procedures.

Calibration of probe nozzles, pitot tubes, metering systems, and temperature measurement devices was performed as specified in Section 5 of EPA Method 5 test procedures.

### **5.2 STACK PARAMETERS**

#### **5.2.1 EPA Method 0010**

The sampling train utilized to perform the HFPO Dimer Acid sampling at all three locations was an EPA Method 0010 train (see Figure 5-1). The Method 0010 consisted of a borosilicate nozzle that attached directly to a heated borosilicate probe. In order to minimize possible thermal degradation of the HFPO Dimer Acid, the probe and particulate filter were heated above stack temperature to minimize water vapor condensation before the filter. The probe was connected directly to a heated borosilicate filter holder containing a solvent extracted glass fiber filter.



NOTE: THE CONDENSER MAY BE POSITIONED HORIZONTALLY.  
 THE XAD-2 SORBENT MODULE WILL ALWAYS BE IN A VERTICAL POSITION..

FIGURE 5-1  
 EPA METHOD 0010 SAMPLING TRAIN

A section of borosilicate glass or flexible polyethylene tubing connected the filter holder exit to a Graham (spiral) type ice water-cooled condenser, an ice water-jacketed sorbent module containing approximately 40 grams of XAD-2 resin. The XAD-2 resin tube was equipped with an inlet temperature sensor. The XAD-2 resin trap was followed by a condensate knockout impinger and a series of two impingers that contained 100 mL of high-purity distilled water. The train also included a second XAD-2 resin trap behind the impinger section to evaluate possible sampling train breakthrough. Each XAD-2 resin trap was connected to a 1-liter condensate knockout trap. The final impinger contained 300 grams of dry pre-weighed silica gel. All impingers and the condensate traps were maintained in an ice bath. Ice water was continuously circulated in the condenser and the XAD-2 module to maintain method-required temperature. A control console with a leakless vacuum pump, a calibrated orifice, and dual inclined manometers was connected to the final impinger via an umbilical cord to complete the sample train.

HFPO Dimer Acid Fluoride (CAS No. 2062-98-8) that is present in the stack gas is expected to be captured in the sampling train along with HFPO Dimer Acid (CAS No. 13252-13-6). HFPO Dimer Acid Fluoride underwent hydrolysis instantaneously in water in the sampling train and during the sample recovery step, and was converted to HFPO Dimer Acid such that the amount of HFPO Dimer Acid emissions represented a combination of both HFPO Dimer Acid Fluoride and HFPO Dimer Acid.

During sampling, gas stream velocities were measured by attaching a calibrated S-type pitot tube into the gas stream adjacent to the sampling nozzle. The velocity pressure differential was observed immediately after positioning the nozzle at each traverse point, and the sampling rate adjusted to maintain isokineticity at  $100\% \pm 10$ . Flue gas temperature was monitored at each point with a calibrated panel meter and thermocouple. Isokinetic test data was recorded at each traverse point during all test periods, as appropriate. Leak checks were performed on the sampling apparatus according to reference method instructions, prior to and following each run, component change (if required) or during midpoint port changes.

### **5.2.2 EPA Method 0010 Sample Recovery**

At the conclusion of each test, the sampling train was dismantled, the openings sealed, and the components transported to the field laboratory trailer for recovery.

A consistent procedure was employed for sample recovery:



1. The two XAD-2 covered (to minimize light degradation) sorbent modules (1 and 2) were sealed and labeled.
2. The glass fiber filter(s) were removed from the holder with tweezers and placed in a polyethylene container along with any loose particulate and filter fragments.
3. The particulate adhering to the internal surfaces of the nozzle, probe and front half of the filter holder were rinsed with a solution of methanol and ammonium hydroxide into a polyethylene container while brushing a minimum of three times until no visible particulate remained. Particulate adhering to the brush was rinsed with methanol/ammonium hydroxide into the same container. The container was sealed.
4. The volume of liquid collected in the first condensate trap was measured, the value recorded, and the contents poured into a polyethylene container.
5. All train components between the filter exit and the first condensate trap were rinsed with methanol/ammonium hydroxide. The solvent rinse was placed in a separate polyethylene container and sealed.
6. The volume of liquid in impingers one and two, and the second condensate trap, were measured, the values recorded, and the sample was placed in the same container as Step 4 above, then sealed.
7. The two impingers, condensate trap, and connectors were rinsed with methanol/ammonium hydroxide. The solvent sample was placed in a separate polyethylene container and sealed.
8. The silica gel in the final impinger was weighed and the weight gain value recorded.
9. Site (reagent) blank samples of the methanol/ammonium hydroxide, XAD resin, filter and distilled water were retained for analysis.

Each container was labeled to clearly identify its contents. The height of the fluid level was marked on the container of each liquid sample to provide a reference point for a leakage check during transport. All samples were maintained cool.

During the Carbon Bed inlet and outlet test campaign, a Method 0010 blank train was set up near the test location, leak-checked and recovered along with the respective sample train. Following sample recovery, all samples were transported to TestAmerica Laboratories, Inc. (TestAmerica) for sample extraction and analysis.

See Figure 5-2 for a schematic of the Method 0010 sample recovery process.

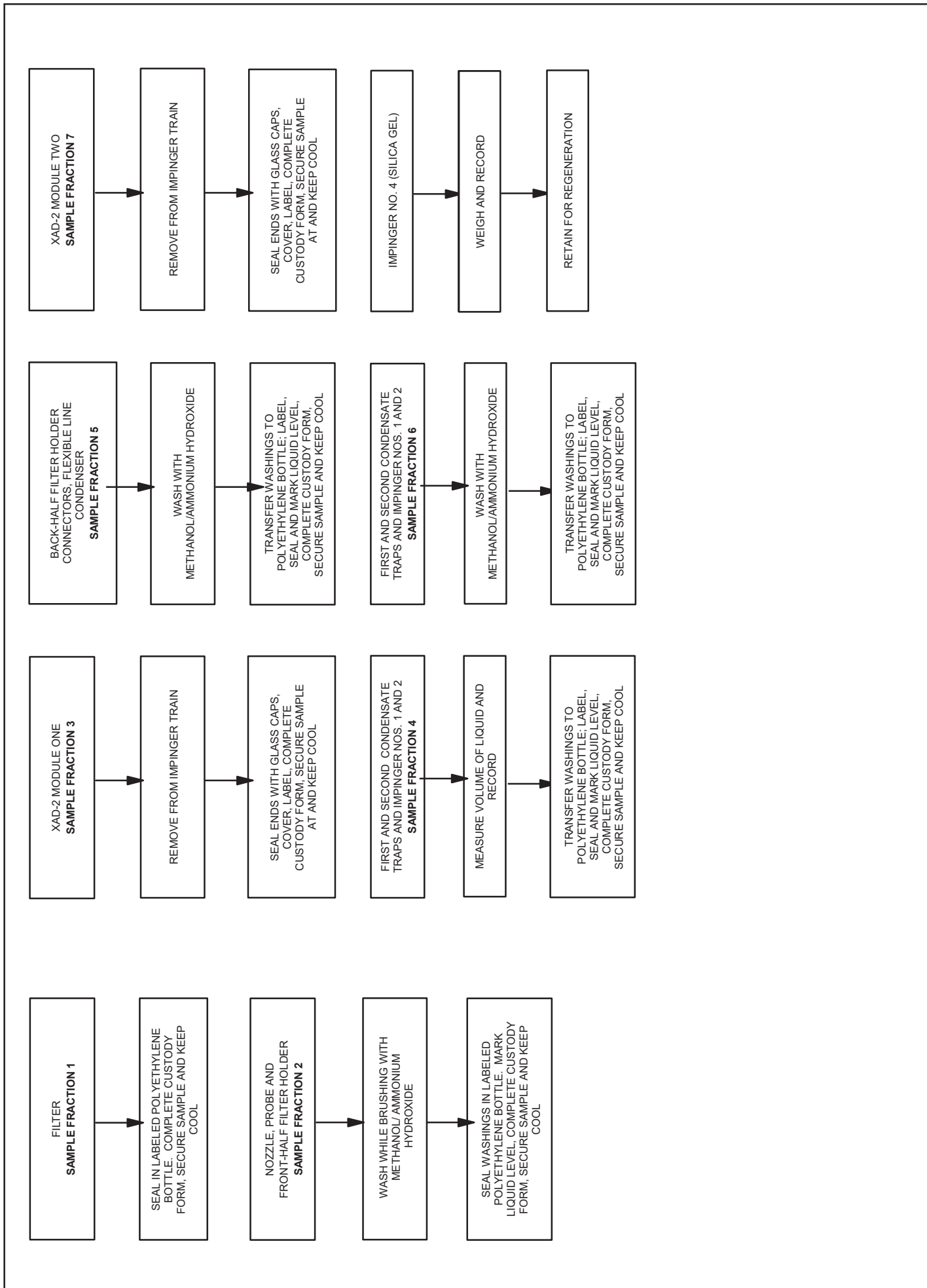
### 5.2.3 EPA Method 0010 Sample Analysis

Method 0010 sampling trains resulted in four separate analytical fractions for HFPO Dimer Acid analysis according to SW-846 Method 3542:

- Front-half Composite—comprised of the particulate filter, and the probe, nozzle, and front-half of the filter holder solvent rinses;
- Back-half Composite—comprised of the first XAD-2 resin material and the back-half of the filter holder with connecting glassware solvent rinses;
- Condensate Composite—comprised of the aqueous condensates and the contents of impingers one and two with solvent rinses;
- Breakthrough XAD-2 Resin Tube—comprised of the resin tube behind the series of impingers.

The second XAD-2 resin material was analyzed separately to evaluate any possible sampling train HFPO-DA breakthrough.

The front-half and back-half composites and the second XAD-2 resin material were placed in polypropylene wide-mouth bottles and tumbled with methanol containing 5% NH<sub>4</sub>OH for 18 hours. Portions of the extracts were processed analytically for the HFPO dimer acid by liquid chromatography and dual mass spectroscopy (HPLC/MS/MS). The condensate composite was concentrated onto a solid phase extraction (SPE) cartridge followed by desorption from the cartridge using methanol. Portions of those extracts were also processed analytically by HPLC/MS/MS.



**FIGURE 5-2**  
**HFPO DIMER ACID SAMPLE RECOVERY PROCEDURES FOR METHOD 0010**

Samples were spiked with isotope dilution internal standard (IDA) at the commencement of their preparation to provide accurate assessments of the analytical recoveries. Final data was corrected for IDA standard recoveries.

TestAmerica developed detailed procedures for the sample extraction and analysis for HFPO Dimer Acid. These procedures were incorporated into the test protocol.

### **5.3 GAS COMPOSITION**

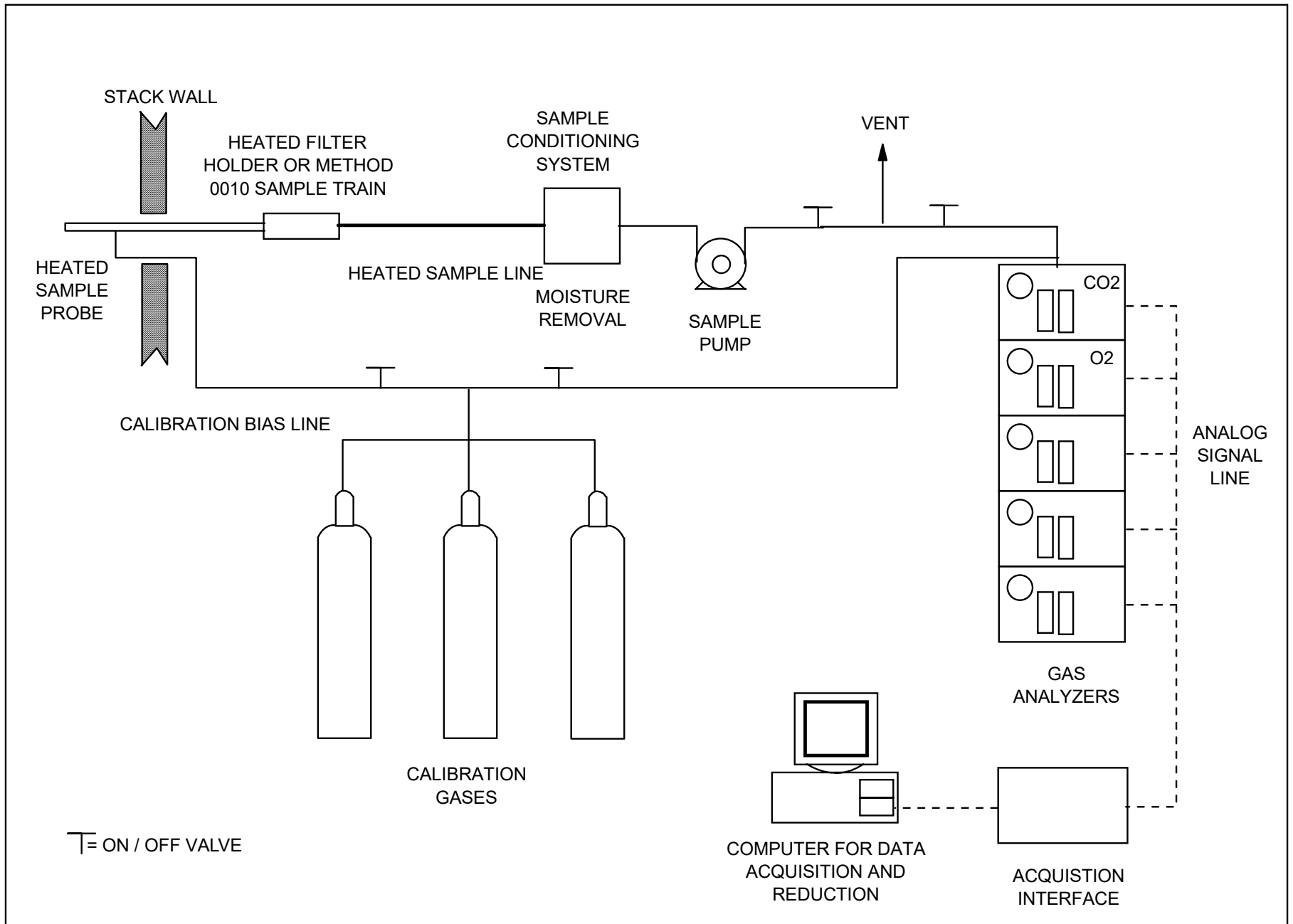
The Weston mobile laboratory equipped with instrumental analyzers was used to measure carbon dioxide (CO<sub>2</sub>) and oxygen (O<sub>2</sub>) concentrations. A diagram of the Weston sampling system is presented in Figure 5-3.

For the Division stack test campaign, the sample was collected at the exhaust of the Method 0010 sampling system. At the end of the line, a tee permitted the introduction of calibration gas. The sample was drawn through a heated Teflon® sample line to the sample conditioner. The output from the sampling system was recorded electronically, and one minute averages were recorded and displayed on a data logger.

Each analyzer was set up and calibrated internally by introduction of calibration gas standards directly to the analyzer from a calibration manifold. The calibration manifold is designed with an atmospheric vent to release excess calibration gas and maintained the calibration at ambient pressure. The direct calibration sequence consisted of alternate injections of zero and mid-range gases with appropriate adjustments until the desired responses were obtained. The high-range standards were then introduced in sequence without further adjustment.

The sample line integrity was verified by performing a bias test before and after each test period. The sampling system bias test consisted of introducing the zero gas and one up-range calibration standard in excess to the valve at the probe end when the system was sampling normally. The excess calibration gas flowed out through the probe to maintain ambient sampling system pressure. Calibration gas supply was regulated to maintain constant sampling rate and pressure. Instrument bias check response was compared to internal calibration responses to insure sample line integrity and to calculate a bias correction factor after each run using the ratio of the measured concentration of the bias gas certified by the calibration gas supplier.

The oxygen and carbon dioxide content of each stack gas was measured according to EPA Method 3A procedures which incorporate the latest updates of EPA Method 7E. A Servomex Model 4900 analyzer (or equivalent) was used to measure oxygen content. A Servomex Model 4900 analyzer (or equivalent) was used to measure carbon dioxide content of the stack gas. Both analyzers were calibrated with EPA Protocol gases prior to the start of the test program and performance was verified by sample bias checks before and after each test run.



**FIGURE 5-3  
WESTON SAMPLING SYSTEM**

## 6. DETAILED TEST RESULTS AND DISCUSSION

Each test was a minimum of 96 minutes in duration. A total of three test runs were performed at each location.

Tables 6-1 through 6-3 provide detailed test data and test results for the Carbon Bed inlet, the Carbon Bed outlet and the Division stack, respectively.

The Method 3A sampling on all sources indicated that the O<sub>2</sub> and CO<sub>2</sub> concentrations were at ambient air levels (20.9% O<sub>2</sub>, 0% CO<sub>2</sub>), therefore, 20.9% O<sub>2</sub> and 0% CO<sub>2</sub> values were used in all calculations.

The carbon bed removal efficiency was calculated based upon the HFPO Dimer Acid inlet and outlet mass emission rates in lb/hr.

During the April testing of the VEN Carbon Bed, the flowrates through the Carbon Bed were noticeably lower than previous testing. On average, the March 25 -26 testing data had an average inlet carbon bed flowrate of 13,825 dscf/min while the April 17-18 testing had an average inlet carbon bed flowrate of 8,962 dscf/min. It was also noted the dP across the bed was higher and more variable during the April testing. The March testing dP ranged between 0.65 and 0.75 in H<sub>2</sub>O, whereas the April testing ranged between 6.0 and 7.0 in H<sub>2</sub>O. The carbon was changed on 1 May 2019 because of high dP.

**TABLE 6-1**  
**CHEMOURS - FAYETTEVILLE, NC**  
**SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS**  
**CARBON BED INLET**

**Test Data**

	1	2	3
Run number			
Location	CBed Inlet	CBed Inlet	CBed Inlet
Date	4/17/2019	4/17/2019	4/18/2019
Time period	0925-1148	1346-1547	0922-1116

**SAMPLING DATA:**

Sampling duration, min.	96.0	96.0	96.0
Nozzle diameter, in.	0.215	0.215	0.215
Cross sectional nozzle area, sq.ft.	0.000252	0.000252	0.000252
Barometric pressure, in. Hg	30.17	30.13	30.08
Avg. orifice press. diff., in H <sub>2</sub> O	0.45	0.56	0.32
Avg. dry gas meter temp., deg F	78.8	92.9	77.3
Avg. abs. dry gas meter temp., deg. R	539	553	537
Total liquid collected by train, ml	2.6	15.1	15.8
Std. vol. of H <sub>2</sub> O vapor coll., cu.ft.	0.12	0.71	0.74
Dry gas meter calibration factor	1.0100	1.0100	1.0100
Sample vol. at meter cond., dcf	35.309	39.980	30.477
Sample vol. at std. cond., dscf <sup>(1)</sup>	35.267	38.868	30.421
Percent of isokinetic sampling	99.4	101.4	103.6

**GAS STREAM COMPOSITION DATA:**

CO <sub>2</sub> , % by volume, dry basis	0.0	0.0	0.0
O <sub>2</sub> , % by volume, dry basis	20.9	20.9	20.9
N <sub>2</sub> , % by volume, dry basis	79.1	79.1	79.1
Molecular wt. of dry gas, lb/lb mole	28.84	28.84	28.84
H <sub>2</sub> O vapor in gas stream, prop. by vol.	0.003	0.018	0.024
Mole fraction of dry gas	0.997	0.982	0.976
Molecular wt. of wet gas, lb/lb mole	28.80	28.64	28.58

**GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:**

Static pressure, in. H <sub>2</sub> O	-2.80	-2.80	-2.80
Absolute pressure, in. Hg	29.96	29.92	29.87
Avg. temperature, deg. F	81	90	83
Avg. absolute temperature, deg.R	541	550	543
Pitot tube coefficient	0.84	0.84	0.84
Total number of traverse points	24	24	24
Avg. gas stream velocity, ft./sec.	25.1	28.0	21.3
Stack/duct cross sectional area, sq.ft.	6.31	6.31	6.31
Avg. gas stream volumetric flow, wacf/min.	9487	10595	8073
Avg. gas stream volumetric flow, dscf/min.	9244	9992	7651

<sup>(1)</sup> Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)



**TABLE 6-1 (cont.)**  
**CHEMOURS - FAYETTEVILLE, NC**  
**SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS**  
**CARBON BED INLET**

**TEST DATA**

	1	2	3
Run number			
Location	CBed Inlet	CBed Inlet	CBed Inlet
Date	4/17/2019	4/17/2019	4/18/2019
Time period	0925-1148	1346-1547	0922-1116

**LABORATORY REPORT DATA, ug.**

HFPO Dimer Acid	198.70	582.59	142.58
-----------------	--------	--------	--------

**EMISSION RESULTS, ug/dscm.**

HFPO Dimer Acid	198.92	529.21	165.48
-----------------	--------	--------	--------

**EMISSION RESULTS, lb/dscf.**

HFPO Dimer Acid	1.24E-08	3.30E-08	1.03E-08
-----------------	----------	----------	----------

**EMISSION RESULTS, lb/hr.**

HFPO Dimer Acid	6.89E-03	1.98E-02	4.74E-03
-----------------	----------	----------	----------

**EMISSION RESULTS, g/sec.**

HFPO Dimer Acid	8.67E-04	2.49E-03	5.97E-04
-----------------	----------	----------	----------

**TABLE 6-2**  
**CHEMOURS - FAYETTEVILLE, NC**  
**SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS**  
**CARBON BED OUTLET**

**Test Data**

	1	2	3
Run number			
Location	CBed Outlet	CBed Outlet	CBed Outlet
Date	4/17/2019	4/17/2019	4/18/2019
Time period	0925-1148	1346-1547	0922-1116

**SAMPLING DATA:**

Sampling duration, min.	96.0	96.0	96.0
Nozzle diameter, in.	0.215	0.215	0.215
Cross sectional nozzle area, sq.ft.	0.000252	0.000252	0.000252
Barometric pressure, in. Hg	30.17	30.13	30.08
Avg. orifice press. diff., in H <sub>2</sub> O	0.73	0.87	0.47
Avg. dry gas meter temp., deg F	75.5	97.7	77.6
Avg. abs. dry gas meter temp., deg. R	535	558	538
Total liquid collected by train, ml	7.4	21.5	16.9
Std. vol. of H <sub>2</sub> O vapor coll., cu.ft.	0.3	1.0	0.8
Dry gas meter calibration factor	1.0107	1.0107	1.0107
Sample vol. at meter cond., dcf	42.462	46.423	34.509
Sample vol. at std. cond., dscf <sup>(1)</sup>	42.731	44.809	34.465
Percent of isokinetic sampling	105.0	101.0	106.2

**GAS STREAM COMPOSITION DATA:**

CO <sub>2</sub> , % by volume, dry basis	0.0	0.0	0.0
O <sub>2</sub> , % by volume, dry basis	20.9	20.9	20.9
N <sub>2</sub> , % by volume, dry basis	79.1	79.1	79.1
Molecular wt. of dry gas, lb/lb mole	28.84	28.84	28.84
H <sub>2</sub> O vapor in gas stream, prop. by vol.	0.008	0.022	0.023
Mole fraction of dry gas	0.992	0.978	0.977
Molecular wt. of wet gas, lb/lb mole	28.75	28.60	28.59

**GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:**

Static pressure, in. H <sub>2</sub> O	1.30	1.30	1.30
Absolute pressure, in. Hg	30.27	30.23	30.18
Avg. temperature, deg. F	89	96	93
Avg. absolute temperature, deg.R	549	556	553
Pitot tube coefficient	0.84	0.84	0.84
Total number of traverse points	24	24	24
Avg. gas stream velocity, ft./sec.	29.1	32.6	23.8
Stack/duct cross sectional area, sq.ft.	6.31	6.31	6.31
Avg. gas stream volumetric flow, wacf/min.	10999	12321	8985
Avg. gas stream volumetric flow, dscf/min.	10606	11555	8457

<sup>(1)</sup> Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)

**TABLE 6-2 (cont.)**  
**CHEMOURS - FAYETTEVILLE, NC**  
**SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS**  
**CARBON BED OUTLET**

**TEST DATA**

	1	2	3
Run number			
Location	CBed Outlet	CBed Outlet	CBed Outlet
Date	4/17/2019	4/17/2019	4/18/2019
Time period	0925-1148	1346-1547	0922-1116

**LABORATORY REPORT DATA, ug.**

HFPO Dimer Acid	63.709	58.21	105.48
-----------------	--------	-------	--------

**EMISSION RESULTS, ug/dscm.**

HFPO Dimer Acid	52.64	45.86	108.06
-----------------	-------	-------	--------

**EMISSION RESULTS, lb/dscf.**

HFPO Dimer Acid	3.29E-09	2.86E-09	6.75E-09
-----------------	----------	----------	----------

**EMISSION RESULTS, lb/hr.**

HFPO Dimer Acid	2.09E-03	1.99E-03	3.42E-03
HFPO Dimer Acid (From Inlet Data)	6.89E-03	1.98E-02	4.74E-03

**EMISSION RESULTS, g/sec.**

HFPO Dimer Acid	2.63E-04	2.51E-04	4.31E-04
-----------------	----------	----------	----------

**Carbon Bed Removal Efficiency, %**

	69.7	90.0	27.9
--	------	------	------

**TABLE 6-3**  
**CHEMOURS - FAYETTEVILLE, NC**  
**SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS**  
**DIVISION STACK**

<b>Test Data</b>	1	2	3
Run number			
Location	Divison Stack	Divison Stack	Divison Stack
Date	4/17/2019	4/17/2019	4/18/2019
Time period	0925-1148	1346-1547	0922-1116
<b>SAMPLING DATA:</b>			
Sampling duration, min.	96.0	96.0	96.0
Nozzle diameter, in.	0.160	0.160	0.160
Cross sectional nozzle area, sq.ft.	0.000140	0.000140	0.000140
Barometric pressure, in. Hg	30.08	30.06	29.98
Avg. orifice press. diff., in H <sub>2</sub> O	0.82	0.81	0.70
Avg. dry gas meter temp., deg F	66.5	86.4	72.0
Avg. abs. dry gas meter temp., deg. R	526	546	532
Total liquid collected by train, ml	22.0	16.2	28.6
Std. vol. of H <sub>2</sub> O vapor coll., cu.ft.	1.0	0.8	1.35
Dry gas meter calibration factor	1.0021	1.0021	1.0021
Sample vol. at meter cond., dcf	48.790	48.492	45.391
Sample vol. at std. cond., dscf <sup>(1)</sup>	49.377	47.250	45.294
Percent of isokinetic sampling	106.6	104.6	107.6
<b>GAS STREAM COMPOSITION DATA:</b>			
CO <sub>2</sub> , % by volume, dry basis	0.0	0.0	0.0
O <sub>2</sub> , % by volume, dry basis	20.9	20.9	20.9
N <sub>2</sub> , % by volume, dry basis	79.1	79.1	79.1
Molecular wt. of dry gas, lb/lb mole	28.84	28.84	28.84
H <sub>2</sub> O vapor in gas stream, prop. by vol.	0.021	0.016	0.029
Mole fraction of dry gas	0.979	0.984	0.971
Molecular wt. of wet gas, lb/lb mole	28.61	28.66	28.52
<b>GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:</b>			
Static pressure, in. H <sub>2</sub> O	-0.65	-0.55	-0.55
Absolute pressure, in. Hg	30.03	30.02	29.94
Avg. temperature, deg. F	79	88	82
Avg. absolute temperature, deg.R	539	548	542
Pitot tube coefficient	0.84	0.84	0.84
Total number of traverse points	12	12	12
Avg. gas stream velocity, ft./sec.	59.8	59.1	55.3
Stack/duct cross sectional area, sq.ft.	7.07	7.07	7.07
Avg. gas stream volumetric flow, wacf/min.	25372	25067	23458
Avg. gas stream volumetric flow, dscf/min.	24427	23840	22208

<sup>(1)</sup> Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)

**TABLE 6-3 (cont.)**  
**CHEMOURS - FAYETTEVILLE, NC**  
**SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS**  
**DIVISION STACK**

**TEST DATA**

	1	2	3
Run number			
Location	Divison Stack	Divison Stack	Divison Stack
Date	4/17/2019	4/17/2019	4/18/2019
Time period	0925-1148	1346-1547	0922-1116

**LABORATORY REPORT DATA, ug.**

HFPO Dimer Acid	69.46	22.01	65.44
-----------------	-------	-------	-------

**EMISSION RESULTS, ug/dscm.**

HFPO Dimer Acid	49.67	16.45	51.01
-----------------	-------	-------	-------

**EMISSION RESULTS, lb/dscf.**

HFPO Dimer Acid	3.10E-09	1.03E-09	3.19E-09
-----------------	----------	----------	----------

**EMISSION RESULTS, lb/hr.**

HFPO Dimer Acid	4.55E-03	1.47E-03	4.24E-03
-----------------	----------	----------	----------

**EMISSION RESULTS, g/sec.**

HFPO Dimer Acid	5.72E-04	1.85E-04	5.34E-04
-----------------	----------	----------	----------

---

**APPENDIX A**  
**PROCESS OPERATIONS DATA**

---

Date: 4/17/2019

Time	800				900				1000				1100				1200				1300				1400				1500				1600			
Stack Testing					RUN 1 - 0925-1148																Run 2 (1346-1547)															
HFPO	█				█				█				█				█				█				█				█							
VEN Product	PSEPVE																																			
VEN Precursor	█																																			
VEN Condensation (HFPO)	█																																			
VEN ABR	█																				█				Burnout											
VEN Refining	█								█																											
Stripper Column Vent																																				
Division WGS Recirculation Flow	15000 kg/h																																			
Division WGS Inlet Flow									100 kg/h								160	130	110	130 kg/h	93 kg/h	70 kg/h														

Date: 4/18/2019

Time	800				900				1000				1100			
Stack Testing					Run 3 - 0922-1116											
HFPO	█				█				█				█			
VEN Product	PSEPVE															
VEN Precursor	█															
VEN Condensation (HFPO)	█															
VEN ABR					█				█							
VEN Refining																
Stripper Column Vent																
Division WGS Recirculation Flow	15000 kg/h															
Division WGS Inlet Flow	60 kg/h				91 kg/h								80 kg/h			

---

**APPENDIX B**  
**RAW AND REDUCED TEST DATA**

---



# INLET

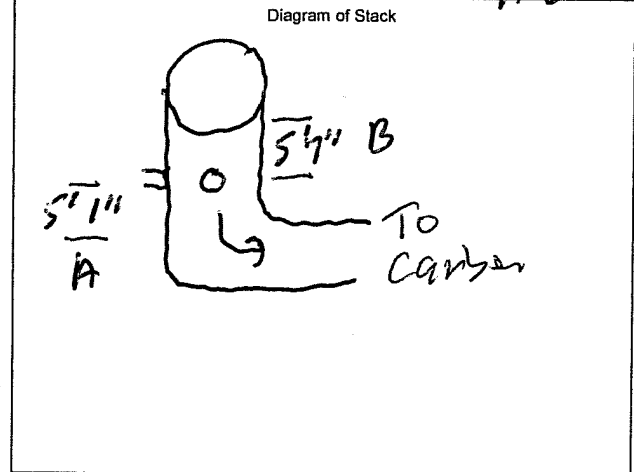
## Sample and Velocity Traverse Point Data Sheet - Method 1

Client Chemours Operator AS  
 Location/Plant Fayetteville NC Date 6-13-18  
 Source VE Port Carbon Inlet W.O. Number \_\_\_\_\_

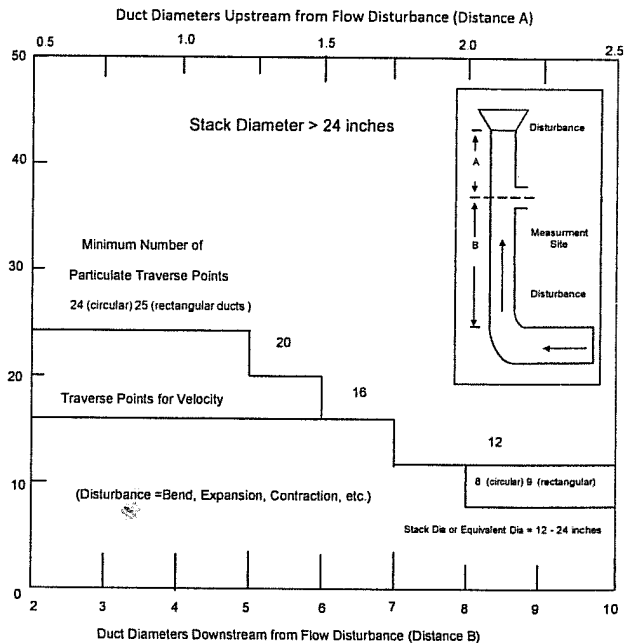
Duct Type	<input checked="" type="checkbox"/> Circular	<input type="checkbox"/> Rectangular Duct	Indicate appropriate type
Traverse Type	<input checked="" type="checkbox"/> Particulate Traverse	<input type="checkbox"/> Velocity Traverse	<input type="checkbox"/> CEM Traverse

Distance from far wall to outside of port (in.) = C	54 9/4"
Port Depth (in.) = D	20 5/8"
Depth of Duct, diameter (in.) = C-D	34"
Area of Duct (ft <sup>2</sup> )	6.305
Total Traverse Points	24
Total Traverse Points per Port	12
Port Diameter (in.) ---(Flange-Threaded-Hole)	
Monorail Length	
Rectangular Ducts Only	
Width of Duct, rectangular duct only (in.)	X
Total Ports (rectangular duct only)	
Equivalent Diameter = (2*L*W)/(L+W)	

Flow Disturbances	
Upstream - A (ft)	5' 7"
Downstream - B (ft)	5' 1"
Upstream - A (duct diameters)	1.97
Downstream - B (duct diameters)	1.80



Traverse Point Locations			
Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	10.21	3 1/4	15 1/2
2	10.67	2 1/4	22 1/8
3	11.30	4	24 3/8
4	11.77	6	26 1/8
5	12.50	8 1/2	29 1/8
6	13.26	12 1/8	32 3/4
7	14.14	21 1/8	42 1/2
8	15.00	25 1/2	46 1/8
9	15.97	28	48 3/8
10	17.00	30	50 3/8
11	18.18	31 3/4	52 3/8
12	19.44	33 1/4	53 1/8



Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pitot port)  
 Note: If stack dia > 24" then adjust traverse point to 1 inch from wall  
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall

Traverse Point Location Percent of Stack -Circular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
Traverse Point Location	1		14.6		6.7		4.4		3.2		2.6		2.1
	2		85.4		25		14.6		10.5		8.2		6.7
	3			75		29.6		19.4		14.6		11.8	
	4				93.3		70.4		32.3		22.6		17.7
	5					85.3		67.7		34.2		25	
	6						95.6		80.6		65.8		35.6
	7							89.5		77.4		64.4	
	8								96.8		85.4		75
	9									91.8		82.3	
	10										97.4		88.2
	11											93.3	
	12												97.9

Traverse Point Location Percent of Stack -Rectangular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
Traverse Point Location	1		25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
	2		75.0	50.0	37.5	30.0	25.0	21.4	18.8	16.7	15.0	13.6	12.5
	3			83.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
	4				87.5	70.0	58.3	50.0	43.8	38.9	35.0	31.8	29.2
	5					90.0	75.0	64.3	56.3	50.0	45.0	40.9	37.5
	6						91.7	78.6	68.8	61.1	55.0	50.0	45.8
	7							92.9	81.3	72.2	65.0	59.1	54.2
	8								93.8	83.3	75.0	68.2	62.5
	9									94.4	85.0	77.3	70.8
	10										95.0	86.4	79.2
	11											95.5	87.5
	12												95.8



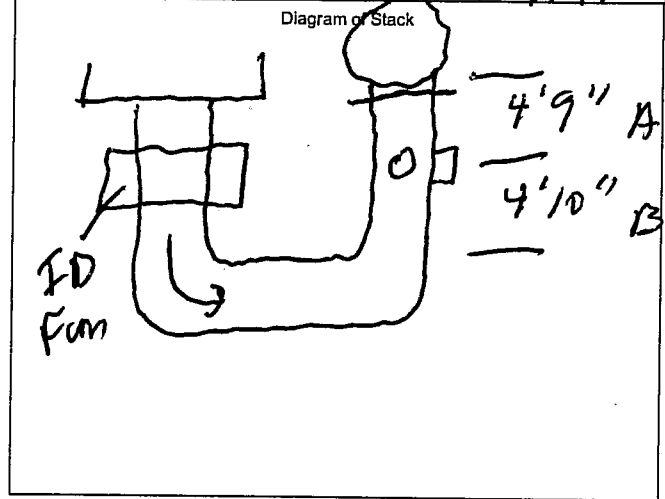
# OUTLET Sample and Velocity Traverse Point Data Sheet - Method 1

Client Chemours Operator WCS  
 Location/Plant Fayetteville NC Date 6/13/18  
 Source VE North Carbon Outlet W.O. Number \_\_\_\_\_

Duct Type  Circular  Rectangular Duct Indicate appropriate type  
 Traverse Type  Particulate Traverse  Velocity Traverse  CEM Traverse

Distance from far wall to outside of port (in.) = C	54 5/8
Port Depth (in.) = D	20 7/8
Depth of Duct, diameter (in.) = C-D	34
Area of Duct (ft <sup>2</sup> )	6.205
Total Traverse Points	24
Total Traverse Points per Port	12
Port Diameter (in.) --(Flange-Threaded-Hole)	
Monorail Length	
<b>Rectangular Ducts Only</b>	
Width of Duct, rectangular duct only (in.)	X
Total Ports (rectangular duct only)	X
Equivalent Diameter = (2*L*W)/(L+W)	X

Flow Disturbances	
Upstream - A (ft)	4' 4"
Downstream - B (ft)	4' 10"
Upstream - A (duct diameters)	6.53
Downstream - B (duct diameters)	1.77



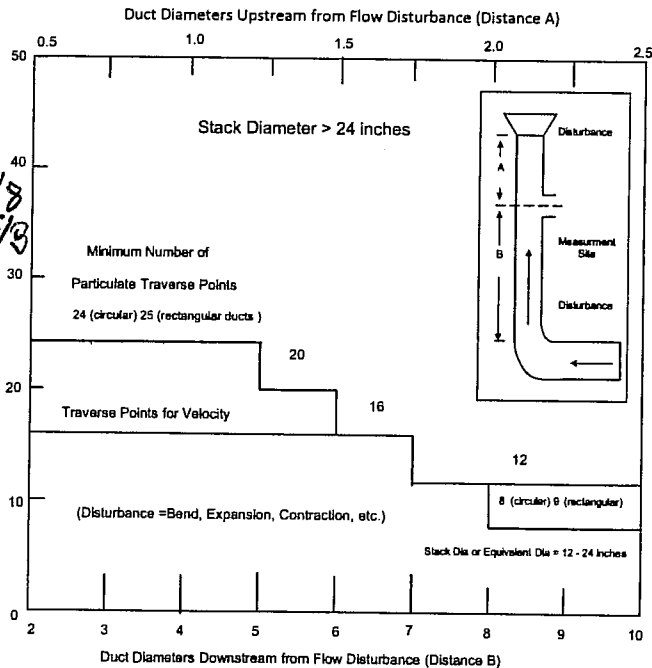
Traverse Point Locations			
Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	10.21	3 1/4	21 7/8
2	10.67	2 1/4	22 7/8
3	11.18	4	24 5/8
4	11.77	6	26 5/8
5	12.50	8 1/2	29 1/8
6	13.56	12 1/8	32 3/4
7	14.44	21 5/8	42 1/3
8	17.5	25 1/2	48 5/8
9	18.23	28	50 5/8
10	18.82	30	50 5/8
11	19.33	31 3/4	52 3/8
12	19.79	33 1/4	53 7/8

46 1/8  
48 5/8

CEM 3 Point (Long Measurement Line) Stratification Point Locations		
1	0.167	
2	0.50	
3	0.833	

Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pitot port)

Note: If stack dia > 24" then adjust traverse point to 1 inch from wall  
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall



Traverse Point Location Percent of Stack -Circular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e P o i n t	1		14.6		6.7		4.4		3.2		2.6		2.1
	2		85.4		25.3		14.6		10.5		8.2		6.7
	3			75		29.6		19.4		14.6		11.8	
	4				93.3		70.4		52.3		32.6		17.7
	5					85.4		67.7		54.2		42.6	
	6						95.6		80.6		65.8		51.6
	7							89.5		77.4		64.4	
	8								96.8		85.4		75.8
	9									91.8		82.3	
	10										97.4		88.2
	11											93.3	
	12												97.9

Traverse Point Location Percent of Stack -Rectangular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e P o i n t	1		25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
	2		75.0	50.0	37.5	30.0	25.0	21.4	18.8	16.7	15.0	13.6	12.5
	3			83.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
	4				87.5	70.0	58.3	50.0	43.8	38.9	35.0	31.8	29.2
	5					90.0	75.0	64.3	56.3	50.0	45.0	40.9	37.5
	6						91.7	78.6	68.8	61.1	55.0	50.0	45.8
	7							92.9	81.3	72.2	65.0	59.1	54.2
	8								93.8	83.3	75.0	68.2	62.5
	9									94.4	85.0	77.3	70.8
	10										95.0	86.4	79.2
	11											95.5	87.5
	12												95.8



# Sample and Velocity Traverse Point Data Sheet - Method 1

Client CHCMANS  
 Location/Plant Fayetteville, NC  
 Source Divisional Stack

Operator M. J. K. S.  
 Date 1/22/12  
 W.O. Number 15418-501-002

Duct Type	<input checked="" type="checkbox"/> Circular	<input type="checkbox"/> Rectangular Duct	Indicate appropriate type
Traverse Type	<input checked="" type="checkbox"/> Particulate Traverse	<input type="checkbox"/> Velocity Traverse	<input type="checkbox"/> CEM Traverse

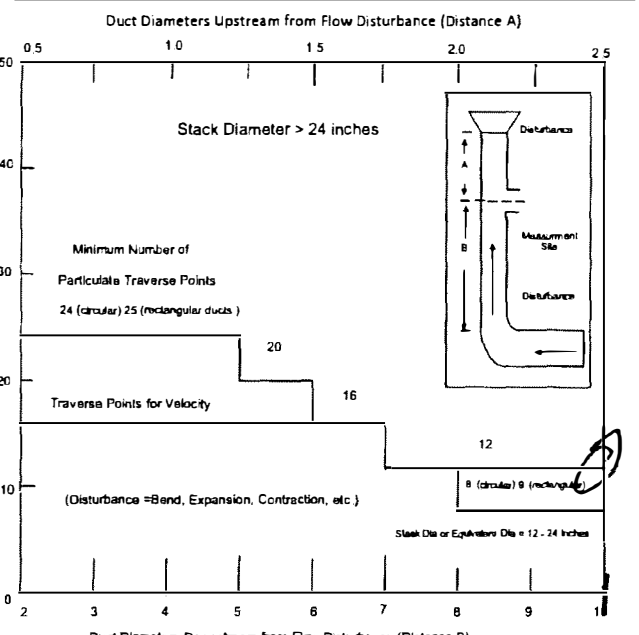
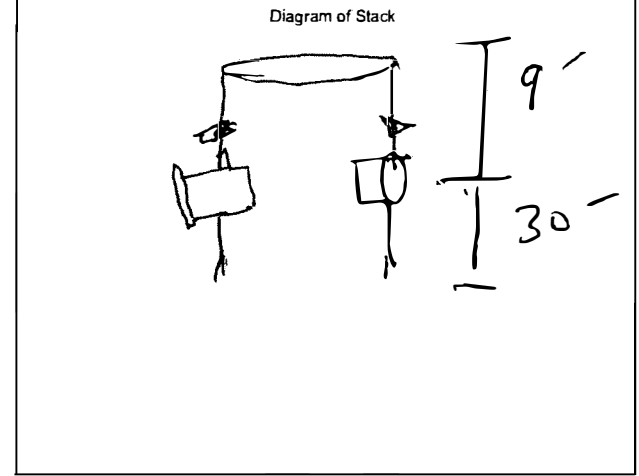
Distance from far wall to outside of port (in.) = C	55
Port Depth (in.) = D	12.00
Depth of Duct, diameter (in.) = C-D	3.9
Area of Duct (ft <sup>2</sup> )	3.07 / 7.07
Total Traverse Points	24 / 65
Total Traverse Points per Port	6
Port Diameter (in.) —(Flange-Threaded-Hole)	4"
Monorail Length	0'

<b>Rectangular Ducts Only</b>	
Width of Duct, rectangular duct only (in.)	/
Total Ports (rectangular duct only)	/
Equivalent Diameter = (2*L*W)/(L+W)	/

Traverse Point Locations			
Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	4.4	1.62	19 3/8 20 1/8
2	14.6	5.40	23 1/4 24 1/8
3	29.6	10.95	28 7/8 29 1/8
4	70.4	26.04	44.0 45
5	95.4	31.59	49 3/8 50 5/8
6	95.6	35.37	53 1/4 54 3/8
7			
8			TAMM
9			
10			
11			
12			

Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pilot port)  
 Note: If stack dia > 24" then adjust traverse point to 1 inch from wall  
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall

Flow Disturbances	
Upstream - A (ft)	12 2'
Downstream - B (ft)	12 30'
Upstream - A (duct diameters)	3 1/2
Downstream - B (duct diameters)	7 1/2



Traverse Point Location Percent of Stack -Circular												
	Number of Traverse Points											
	1	2	3	4	5	6	7	8	9	10	11	12
T	1	14.6	6.7	4.4	3.2	2.6	2.1					
r	2	85.4	26	14.6	10.5	8.2	6.7					
a	3		75	29.6	19.4	14.6	11.8					
v	4			93.3	70.4	32.3	22.6	17.7				
e	5				85.4	67.7	34.2	25				
o	6					95.6	80.6	65.8	35.6			
d	7						89.5	77.4	64.4			
s	8							96.8	85.4	75		
p	9								91.8	82.3		
o	10									97.4	88.2	
n	11										93.3	
n	12											97.9

Traverse Point Location Percent of Stack -Rectangular												
	Number of Traverse Points											
	1	2	3	4	5	6	7	8	9	10	11	12
T	1	25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
r	2	75.0	90.0	37.5	30.0	26.0	21.4	18.8	16.7	15.0	13.6	12.5
a	3		83.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
v	4			87.5	70.0	58.3	50.0	43.8	38.9	35.0	31.8	29.2
e	5				90.0	75.0	64.3	56.3	50.0	45.0	40.9	37.5
o	6					91.7	78.6	68.8	61.1	55.0	50.0	45.8
d	7						92.9	81.3	72.2	65.0	59.1	54.2
s	8							93.8	83.3	75.0	68.2	62.5
p	9								94.4	85.0	77.3	70.8
o	10									95.0	86.4	79.2
n	11										95.5	87.5
n	12											95.8



**CHEMOURS - FAYETTEVILLE, NC**  
**INPUTS FOR HFPO DIMER ACID CALCULATIONS**  
**CARBON BED INLET**

**Test Data**

	1	2	3
Run number			
Location	CBed Inlet	CBed Inlet	CBed Inlet
Date	4/17/2019	4/17/2019	4/18/2019
Time period	0925-1148	1346-1547	0922-1116
Operator	RS/JL	RS/JL	RS/JL

**Inputs For Calcs.**

Sq. rt. delta P	0.44122	0.48699	0.37269
Delta H	0.4508	0.5600	0.3208
Stack temp. (deg.F)	80.5	89.7	82.7
Meter temp. (deg.F)	78.8	92.9	77.3
Sample volume (act.)	35.309	39.980	30.477
Barometric press. (in.Hg)	30.17	30.13	30.08
Volume H <sub>2</sub> O imp. (ml)	-4.0	6.0	8.0
Weight change sil. gel (g)	6.6	9.1	7.8
% CO <sub>2</sub>	0.0	0.0	0.0
% O <sub>2</sub>	20.9	20.9	20.9
% N <sub>2</sub>	79.1	79.1	79.1
Area of stack (sq.ft.)	6.305	6.305	6.305
Sample time (min.)	96.0	96.0	96.0
Static pressure (in.H <sub>2</sub> O)	-2.80	-2.80	-2.80
Nozzle dia. (in.)	0.215	0.215	0.215
Meter box cal.	1.0100	1.0100	1.0100
Cp of pitot tube	0.84	0.84	0.84
Traverse points	24	24	24

**CHEMOURS - FAYETTEVILLE, NC**  
**INPUTS FOR HFPO DIMER ACID CALCULATIONS**  
**CARBON BED OUTLET**

**Test Data**

	1	2	3
Run number			
Location	CBed Outlet	CBed Outlet	CBed Outlet
Date	4/17/2019	4/17/2019	4/18/2019
Time period	0925-1148	1346-1547	0922-1116
Operator	KA/AS	KA/AS	KA/AS

**Inputs For Cales.**

Sq. rt. delta P	0.50961	0.56548	0.41322
Delta H	0.7321	0.8725	0.4663
Stack temp. (deg.F)	89.2	96.0	92.8
Meter temp. (deg.F)	75.5	97.7	77.6
Sample volume (act.)	42.462	46.423	34.509
Barometric press. (in.Hg)	30.17	30.13	30.08
Volume H <sub>2</sub> O imp. (ml)	-2.0	8.0	8.0
Weight change sil. gel (g)	9.4	13.5	8.9
% CO <sub>2</sub>	0.0	0.0	0.0
% O <sub>2</sub>	20.9	20.9	20.9
% N <sub>2</sub>	79.1	79.1	79.1
Area of stack (sq.ft.)	6.305	6.305	6.305
Sample time (min.)	96.0	96.0	96.0
Static pressure (in.H <sub>2</sub> O)	1.30	1.30	1.30
Nozzle dia. (in.)	0.215	0.215	0.215
Meter box cal.	1.0107	1.0107	1.0107
Cp of pitot tube	0.84	0.84	0.84
Traverse points	24	24	24

**CHEMOURS - FAYETTEVILLE, NC**  
**INPUTS FOR HFPO DIMER ACID CALCULATIONS**  
**DIVISION STACK**

**Test Data**

	1	2	3
Run number			
Location	Divison Stack	Divison Stack	Divison Stack
Date	4/17/2019	4/17/2019	4/18/2019
Time period	0925-1148	1346-1547	0922-1116
Operator	MW	MW	MW

**Inputs For Calcs.**

Sq. rt. delta P	1.05170	1.03118	0.96682
Delta H	0.8199	0.8066	0.6984
Stack temp. (deg.F)	79.0	88.0	81.8
Meter temp. (deg.F)	66.5	86.4	72.0
Sample volume (act.)	48.790	48.492	45.391
Barometric press. (in.Hg)	30.08	30.06	29.98
Volume H <sub>2</sub> O imp. (ml)	8.0	5.0	14.0
Weight change sil. gel (g)	14.0	11.2	14.6
% CO <sub>2</sub>	0.0	0.0	0.0
% O <sub>2</sub>	20.9	20.9	20.9
% N <sub>2</sub>	79.1	79.1	79.1
Area of stack (sq.ft.)	7.070	7.070	7.070
Sample time (min.)	96.0	96.0	96.0
Static pressure (in.H <sub>2</sub> O)	-0.65	-0.55	-0.55
Nozzle dia. (in.)	0.160	0.160	0.160
Meter box cal.	1.0021	1.0021	1.0021
Cp of pitot tube	0.84	0.84	0.84
Traverse points	12	12	12

# ISOKINETIC FIELD DATA SHEET



\* starting points for each port \*

## EPA Method 0010 - HFPO Dimer Acid

Client: Chemours  
 W.O.#: 15418.002.012  
 Project ID: Chemours  
 Mode/Source ID: Carbon Bed  
 Samp. Loc. ID: IN  
 Run No. ID: 1  
 Test Method ID: M0010  
 Date ID: 15APR2019  
 Source/Location: VE North Inlet  
 Sample Date: 4-17-2019  
 Baro. Press (in Hg): 30.17  
 Operator: RS / JL

### Stack Conditions

Assumed	Actual
2	
0	✓
20.9	✓
80	
65.70	
-2.8 PS	-2.8 ✓

Meter Box ID: 29  
 Meter Box Y: 1.0100 ✓  
 Meter Box Del H: 1.9363  
 Probe ID / Length: 703  
 Probe Material: Boro  
 Probe Material: Pitot / Thermocouple ID  
 Pitot Coefficient: 0.84 ✓  
 Nozzle ID: .215  
 Nozzle Measurements: .215 .215 .215  
 Avg Nozzle Dia (in): .215 ✓  
 Area of Stack (ft²): 6.305 ✓  
 Sample Time: 96 ✓  
 Total Traverse Pts: 24 ✓

Sample Train (ft³)  
 Leak Check @ (in Hg)  
 Pitot leak check good  
 Pitot inspection good  
 Method 3 System good NA  
**Temp Check**  
 Meter Box Temp  
 Reference Temp  
 Pass/Fail (+/- 2°)  
 Temp Change Response

K Factor		
2.29 2.33		
Initial	Mid-Point	Final
0.010	0.000	0.000
5"	5"	5"
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
Pass / Fail		Pass / Fail
yes / no		yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
	0	9:25 ✓			641.567								
A	4		.25	.58	643.2	78	67	120	120	64	3	46	
	8		.25	.58	644.9	78	68	120	121	60	3	43	
	12		.25	.58	646.5	78	68	120	120	58	3	44	
	16		.23	.53	648.1	78	69	120	120	57	3	45	
	20		.24	.55	649.8	78	70	120	119	57	3	46	
	24		.23	.53	651.3	78	71	120	120	57	3	46	
	28		.21	.48	652.8	78	72	120	119	59	3	47	
	32		.21	.48	654.3	79	72	120	120	59	3	48	
	36		.20	.46	655.9	79	73	120	121	60	3	50	
	40		.20	.46	657.4	79	74	120	119	60	3	51	
	44		.19	.44	658.8	80	76	120	119	61	2.5	52	
	48	10:13	.19	.44	660.275	80	77	120	120	62	2.5	52	
B	4	11:00	.17	.39	661.7	83	84	120	120	65	2	43	
	8		.16	.37	663.1	82	84	120	120	65	2	46	
	12		.16	.37	664.4	82	85	120	120	66	2.5	40	
	16		.16	.37	665.8	82	85	120	120	58	2.5	39	
	20		.16	.37	667.1	82	85	120	120	57	2.5	39	
	24		.16	.37	668.5	83	86	120	120	56	2.5	38	
	28		.19	.44	669.9	82	86	120	120	56	2.5	39	
	32		.18	.41	671.3	82	87	120	119	56	2.5	38	
	36		.18	.41	672.7	82	87	120	120	56	2.5	38	
	40		.18	.41	674.2	83	88	120	120	57	2.5	39	
	44		.18	.41	675.6	83	88	120	119	58	2.5	39	
	48	11:48 ✓	.17	.39	676.945	84	88	120	120	58	2.5	40	
			Avg Delta P .1958 ✓	Avg Delta H .4508 ✓	Total Volume 35.309	Avg Ts 80.54 ✓	Avg Tm 78.75 ✓	Min/Max 120/120	Min/Max 119/121	Max 65	Max Vac 3	Min/Max 38/52	
			Avg Sqrt Delta P .4412 ✓	Avg Sqrt Del H .6694 ✓	Comments: midpoint leak check.								



DGM = 660.275 → 660.344  
 32.3097 35 \* .069 \*

amd

# ISOKINETIC FIELD DATA SHEET

Client: Chemours  
 W.O.#: 15418.002.012  
 Project ID: Chemours  
 Mode/Source ID: Carbon Bed  
 Samp. Loc. ID: IN  
 Run No. ID: 2  
 Test Method ID: M0010  
 Date ID: 15APR2019  
 Source/Location: VE North Inlet  
 Sample Date: 4-17-2019  
 Baro. Press (in Hg): 30.13  
 Operator: RS / JL

## Stack Conditions

Assumed	Actual
2	
0	✓
20.9	✓
40	
-2.8	-2.8 ✓
82	

## EPA Method 0010 - HFPO Dimer Acid

Meter Box ID: 29  
 Meter Box Y: 1.0160 ✓  
 Meter Box Del H: 1.4363  
 Probe ID / Length: 705  
 Probe Material: Boro  
 Pitot / Thermocouple ID:  
 Pitot Coefficient: 0.84 ✓  
 Nozzle ID: .215  
 Nozzle Measurements: .215  
 Avg Nozzle Dia (in): .215  
 Area of Stack (ft²): 6.365 ✓  
 Sample Time: 96 ✓  
 Total Traverse Pts: 24 ✓

K Factor		2.38	
Initial	Mid-Point	Final	
0.010	0.001	0.000	
15"	5"	5"	
yes / no	yes / no	yes / no	
yes / no	yes / no	yes / no	
yes / no	yes / no	yes / no	
Pre-Test Set	Post-Test Set		
Pass / Fail	Pass / Fail		
yes / no	yes / no		

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
A	4	13:46 ✓	.28	.66	677.222	90	87	120	121	64	3.5	42	
	8		.27	.64	680.8	89	87	120	120	64	3	37	
	12		.27	.64	682.6	89	87	120	120	63	3	37	
	16		.26	.61	684.3	89	88	120	119	63	3	37	
	20		.25	.59	685.9	89	88	119	120	60	3	36	
	24		.25	.59	687.7	89	88	120	120	60	3	36	
	28		.25	.59	689.4	89	88	120	121	58	3	36	
	32		.21	.49	691.0	89	89	120	120	57	3	36	
	36		.23	.54	692.5	90	89	120	119	57	3	36	
	40		.23	.54	694.2	90	89	120	120	56	3	36	
	44		.23	.54	695.8	90	89	120	119	56	3	36	
	48	14:34	.24	.57	697.508	91	90	119	120	57	3	36	
B	4		.20	.47	699.1	92	94	120	119	64	3	37	
	8	14:59	.20	.47	700.7	90	94	120	121	64	3	38	
	12		.20	.47	702.2	90	95	120	120	61	3	37	
	16		.20	.47	703.7	90	96	120	120	60	3	37	
	20		.20	.47	705.2	89	97	120	119	60	3	37	
	24		.20	.47	706.8	89	97	120	119	60	3	36	
	28		.26	.61	708.5	89	98	120	119	59	3	37	
	32		.26	.61	710.3	89	99	120	120	61	3	37	
	36		.26	.61	712.0	89	99	119	120	62	3	36	
	40		.26	.61	713.8	90	100	120	120	63	3.5	37	
	44		.26	.61	715.5	90	101	120	119	63	3.5	38	
	48	15:47 ✓	.24	.57	717.259	91	101	120	120	63	3.5	38	
			Avg Delta P .2379 ✓	Avg Delta H .5600 ✓	Total Volume 39.98 ✓	Avg Ts 89.66 ✓	Avg Tm 92.91 ✓	Min/Max 119/120	Min/Max 119/121	Max 64	Max Vac 3.5	Min/Max 36/42	
			Avg Sqrt Delta P .4869 ✓	Avg Sqrt Del H .7471 ✓	Comments: midpoint leak check								



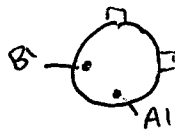
DGM = 697.508 → 697.565

36 \* .057 \*

amd



Starting points



# ISOKINETIC FIELD DATA SHEET

## EPA Method 0010 - HFPO Dimer Acid

Client	Chemours
W.O.#	15418.002.012
Project ID	Chemours
Mode/Source ID	Carbon Bed
Samp. Loc. ID	IN
Run No. ID	3
Test Method ID	M0010
Date ID	15APR2019
Source/Location	VE North Inlet
Sample Date	4-18-2019 ✓
Baro. Press (In Hg)	30.08 ✓
Operator	RS / JL ✓

### Stack Conditions

Assumed	Actual
2	
0	
28.9	
85	
75	
-2.8	-2.8 ✓
70	

Meter Box ID	29
Meter Box Y	1.0100 ✓
Meter Box Del H	1.9363
Probe ID / Length	705
Probe Material	Boro
Pitot / Thermocouple ID	
Pitot Coefficient	0.84 ✓
Nozzle ID	.215
Nozzle Measurements	.215 .215 .215
Avg Nozzle Dia (in)	.215 ✓
Area of Stack (ft²)	6.305 ✓
Sample Time	96 ✓
Total Traverse Pts	24 ✓

Sample Train (ft³)	
Leak Check @ (in Hg)	
Pitot leak check good	
Pitot inspection good	
Method 3 System good	N/A
Temp Check	
Meter Box Temp	
Reference Temp	
Pass/Fail (+/- 2°)	
Temp Change Response	

K Factor 2.34		
Initial	Mid-Point	Final
0.009	0.004	0.002
15"	5"	5"
Yes / no	Yes / no	Yes / no
Yes / no	Yes / no	Yes / no
Yes / no	Yes / no	Yes / no
Pre-Test Set		Post-Test Set
Pass / Fail		Pass / Fail
yes / no		yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (In H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (In Hg)	XAD EXIT TEMP (F)	COMMENTS
	0	9:22 ✓			717.498								
A 1	4		.15	.35	718.8	82	71	120	120	64	2	40	
2	8		.16	.37	719.7	82	71	120	121	61	2	39	
3	12		.16	.37	721.5	82	72	120	120	58	2	39	
4	16		.16	.37	722.9	82	72	120	120	56	2	39	
5	20		.16	.37	724.2	82	73	120	119	55	2	39	
6	24		.15	.35	725.5	82	73	120	120	54	2	39	
7	28		.14	.32	726.8	82	74	120	119	55	2	38	
8	32		.14	.32	728.0	82	74	119	120	55	2	39	
9	36		.13	.30	729.2	82	75	120	120	56	2	38	
10	40		.14	.32	730.4	82	75	120	120	56	2	38	
11	44		.14	.32	731.7	82	76	120	121	56	2	39	
12	48	10:10	.14	.32	732.935	82	76	119	121	55	2	38	
B 1	4	10:28	.14	.32	734.2	82	78	120	120	64	2	42	
2	8		.13	.30	735.5	83	78	119	120	60	2	41	
3	12		.13	.30	736.7	83	78	120	121	58	2	41	
4	16		.12	.28	737.9	83	79	120	120	57	2	41	
5	20		.12	.28	739.1	83	79	120	120	57	2	41	
6	24		.12	.28	740.3	83	80	120	120	57	2	42	
7	28		.13	.30	741.6	83	81	120	120	57	2	44	
8	32		.13	.30	742.9	84	82	120	120	58	2	43	
9	36		.13	.30	744.2	84	83	120	120	59	2	45	
10	40		.14	.32	745.5	84	85	120	120	59	2	46	
11	44		.14	.32	746.7	84	85	120	120	60	2	47	
12	48	11:16 ✓	.14	.32	748.045	85	86	120	120	60	2	47	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			.1391 ✓	.3208 ✓	30.547	82.70	77.33 ✓	119/120	119/121	64	2	38/47	
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments: midpoint leak check								
			.3726 ✓	.5658 ✓	DGM = 732.935 → 733.005								
			30.477 * .070 *										



amd

# SAMPLE RECOVERY FIELD DATA

EPA Method 0010 - HFPO Dimer Acid

Client Chemours W.O. # 15418.002.012  
 Location/Plant Fayetteville, NC Source & Location VE North Inlet

Run No. 1 Sample Date 4/17/19 Recovery Date 4/17/19  
 Sample I.D. Chemours - Carbon Bed - IN - 1 - M0010 - Analyst AW Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty					Silica Gel	
Final	0	96	100	0				196	300.6	
Initial	0	100	100	0				200	300	
Gain	0	-4	0	0				-4	6.6	2.6

Impinger Color Clear Labeled?  Sealed?   
 Silica Gel Condition 3/4 Blue

Run No. 2 Sample Date 4/17/19 Recovery Date 4/17/19  
 Sample I.D. Chemours - Carbon Bed - IN - 2 - M0010 - Analyst AW Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty					Silica Gel	
Final	0	104	102	0				206	309.1	
Initial	0	100	100	0				200	300	
Gain	0	4	2	0				6	9.1	15.1

Impinger Color Clear Labeled?  Sealed?   
 Silica Gel Condition 3/4 Blue

Run No. 3 Sample Date 4/18/19 Recovery Date 4/18/19  
 Sample I.D. Chemours - Carbon Bed - IN - 3 - M0010 - Analyst AW Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty					Silica Gel	
Final	0	0	108	0				208	307.8	
Initial	0	100	100	0				200	300	
Gain	0	0	8	0				8	7.8	15.8

Impinger Color Clear Labeled?  Sealed?   
 Silica Gel Condition 3/4 Blue

Check COC for Sample IDs of Media Blanks



# SAMPLE RECOVERY FIELD DATA

EPA Method 0010 - HFPO Dimer Acid

Client Chemours W.O. # 15418.002.012  
 Location/Plant Fayetteville, NC Source & Location VE North Inlet

Run No. BT Sample Date 4/18/19 Recovery Date 4/18/19  
 Sample I.D. Chemours - Carbonyl - BT - max10 Analyst ew Filter Number NA

Impinger										
	1	2	3	4	5	6	7	Imp.Total	8	Total
Contents	Empty	HPLC H2O	HPLC H2O	<u>Empty</u>					Silica Gel	
Final	<u>0</u>	<u>100</u>	<u>100</u>	<u>0</u>				<u>200</u>	<u>300</u>	
Initial	<u>0</u>	100	100	<u>0</u>				<u>200</u>	300	
Gain	<u>0</u>	<u>0</u>	<u>0</u>	<u>0</u>				<u>0</u>	<u>0.0</u>	<u>0</u>

Impinger Color clear Labeled?   
 Silica Gel Condition 100% Blue Sealed?

Run No. \_\_\_\_\_ Sample Date \_\_\_\_\_ Recovery Date \_\_\_\_\_  
 Sample I.D. \_\_\_\_\_ Analyst \_\_\_\_\_ Filter Number \_\_\_\_\_

Impinger										
	1	2	3	4	5	6	7	Imp.Total	8	Total
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final										
Initial		100	100						300	
Gain										

Impinger Color \_\_\_\_\_ Labeled? \_\_\_\_\_  
 Silica Gel Condition \_\_\_\_\_ Sealed? \_\_\_\_\_

Run No. \_\_\_\_\_ Sample Date \_\_\_\_\_ Recovery Date \_\_\_\_\_  
 Sample I.D. \_\_\_\_\_ Analyst \_\_\_\_\_ Filter Number \_\_\_\_\_

Impinger										
	1	2	3	4	5	6	7	Imp.Total	8	Total
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final										
Initial		100	100						300	
Gain										

Impinger Color \_\_\_\_\_ Labeled? \_\_\_\_\_  
 Silica Gel Condition \_\_\_\_\_ Sealed? \_\_\_\_\_

Check COC for Sample IDs of Media Blanks



# ISOKINETIC FIELD DATA SHEET

## EPA Method 0010 - HFPO Dimer Acid

Client: Chemours  
 W.O.#: 15418.002.012  
 Project ID: Chemours  
 Mode/Source ID: Carbon Bed  
 Samp. Loc. ID: OUT  
 Run No. ID: 1  
 Test Method ID: M0010  
 Date ID: 15APR2019  
 Source/Location: VE North Outlet  
 Sample Date: 17 Apr 19  
 Baro. Press (in Hg): 30.17  
 Operator: KA/AS

**Stack Conditions**

Assumed	Actual
2	
0.0	✓
20.9	✓
83	89.208
80	1548
3.5	3.5, 1.3
58	

Meter Box ID: 26  
 Meter Box Y: 2.0868  
 Meter Box Del H: P707  
 Probe ID / Length: 8' 6"  
 Probe Material: Boro  
 Pitot / Thermocouple ID: P707  
 Pitot Coefficient: 0.84  
 Nozzle ID: .215  
 Nozzle Measurements: .215, .215, .215  
 Avg Nozzle Dia (in): .215  
 Area of Stack (ft²): 6.305  
 Sample Time: 96  
 Total Traverse Pts: 24

Sample Train (ft³):  
 Leak Check @ (in Hg): 15"  
 Pitot leak check good: yes / no  
 Pitot Inspection good: yes / no  
 Method 3 System good: yes / no  
**Temp Check**  
 Meter Box Temp: 215  
 Reference Temp: 215  
 Pass/Fail (+/- 2°): 96  
 Temp Change Response: 24

K Factor 2.6\*

Initial	Mid-Point	Final
0.009	0.007	0.010
15"	5"	5"
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
Pass / Fail	Pass / Fail	Pass / Fail
yes / no	yes / no	yes / no

TRAVERSE POINT	SAMPLE NO.	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
A	1	0925 ✓	.58	.15	201.779	84	KA-6369	120	119	66	4	51	
	2		.55	.14	206.9	87	69	120	118	61	4	43	
	3		.54	.14	209.4	87	70	120	119	59	4	43	
	4		.46	.12	211.5	87	70	120	122	58	4	47	
	5		.39	.10	213.5	87	71	120	122	59	3	47	
	6		.30	.78	215.7	88	71	120	118	59	2	48	*Flow drop
	7		.17	.46	217.2	88	73	120	121	60	2	49	2.7
	8		.17	.46	218.6	88	73	120	121	61	2	51	
	9		.13	.35	220.0	88	74	120	119	62	2	51	
	10		.11	.30	221.1	88	75	120	120	63	2	52	MPLC
	11		.11	.30	222.4	89	76	120	119	64	2	53	223.717
	12	1013	.09	.24	223.394	89	76	120	121	65	2	53	0.323
B	1	1100	.30	.81	225.6	89	79	120	121	67	2	59	
	2		.30	.81	227.5	91	79	120	122	63	2	46	
	3		.32	.86	229.5	91	79	120	120	60	2	46	
	4		.31	.84	231.4	90	79	120	120	60	2	47	
	5		.30	.81	233.4	91	79	120	122	60	2	47	
	6		.30	.81	235.3	91	78	120	119	61	2	48	
	7		.28	.62	236.9	91	78	121	121	62	2	48	
	8		.21	.57	238.5	91	78	120	120	61	2	48	
	9		.21	.57	240.1	91	78	120	120	63	2	48	
	10		.19	.51	241.6	91	79	120	121	63	2	49	
	11		.19	.51	243.2	92	79	120	120	63	2	50	
	12	1148 ✓	.17	.46	244.564	92	79	120	121	63	2	51	
			Avg Delta P: 276 ✓	Avg Delta H: 732 ✓	Total Volume: 42.785	Avg Ts: 89.208	Avg Tm: 75.458 ✓	Min/Max: 120/120	Min/Max: 118/122	Max: 67	Max Vac: 4	Min/Max: 43/59	
			Avg Sqrt Delta P: .510	Avg Sqrt Del H: .831 ✓	Comments: ?								



ama

? 42.462

# ISOKINETIC FIELD DATA SHEET

## EPA Method 0010 - HFPO Dimer Acid

Client: Chemours  
 W.O.#: 15418.002.012  
 Project ID: Chemours  
 Mode/Source ID: Carbon Bed  
 Samp. Loc. ID: OUT  
 Run No. ID: 2  
 Test Method ID: M0010  
 Date ID: 15APR2019  
 Source/Location: VE North Outlet  
 Sample Date: 17 April  
 Baro. Press (in Hg): 30.18 @ 30.13 V  
 Operator: KA/AS

### Stack Conditions

Assumed	Actual
2	
0.0	✓
20.9	✓
94	95.158 ✓
80	97.108 ✓
3.5	6.3 ✓
69	

Meter Box ID: 26  
 Meter Box Y: L0107 ✓  
 Meter Box Del H: 20868 ✓  
 Probe ID / Length: P707 / 16'  
 Probe Material: Boro  
 Pitot / Thermocouple ID: P707  
 Pitot Coefficient: 0.84 ✓  
 Nozzle ID: .215  
 Nozzle Measurements: .215 | .215 | .215  
 Avg Nozzle Dia (in): .215 ✓  
 Area of Stack (ft²): 6.305 ✓  
 Sample Time: 96 ✓  
 Total Traverse Pts: 24 ✓

Sample Train (ft³):  
 Leak Check @ (in Hg):  
 Pitot leak check good  
 Pitot inspection good  
 Method 3 System good  
**Temp Check**  
 Meter Box Temp:  
 Reference Temp:  
 Pass/Fall (+/- 2°):  
 Temp Change Response:

K Factor 2.6		
Initial	Mid-Point	Final
0.003	0.002	0.004
5"	6"	6"
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
Pass / Fail	Pass / Fail	
yes / no	yes / no	

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
A	4	1346 ✓	.66	.67	244.818	94	97	120	120	66	5	59	
	8		.66	.67	250.4	95	97	120	119	64	5	43	
	12		.61	.6	253.1	96	97	120	118	56	5	44	
	16		.57	.5	255.6	96	97	120	121	55	4	45	
	20		.50	.63	258.1	96	96	120	121	56	4	45	
	24		.43	.6	260.3	96	97	120	118	57	3	45	
	28		.26	.68	262.1	95	96	120	120	56	2	45	
	32		.21	.55	263.6	95	97	120	121	57	2	46	
	36		.19	.49	265.2	95	96	120	122	56	2	47	
	40		.19	.49	266.6	95	96	120	119	56	2	47	
	44		.15	.39	267.9	95	95	120	118	57	2	48	
	48	1434	.11	.29	269.052	95	95	120	122	59	2	48	
B	4	1459	.30	.78	271.0	97	98	120	119	67	3	57	MPLC 269.167
	8		.30	.78	272.9	96	98	120	121	64	2	54	.115
	12		.32	.83	274.8	97	98	120	119	60	3	50	
	16		.32	.83	276.8	97	99	120	119	58	3	50	
	20		.32	.83	278.7	97	99	120	122	57	3	50	
	24		.34	.88	280.7	97	99	120	121	58	3	50	
	28		.32	.83	282.5	96	100	120	120	58	3	51	
	32		.28	.73	284.4	96	100	120	119	59	3	51	
	36		.28	.73	286.2	96	100	120	121	60	3	52	
	40		.26	.68	288.0	97	100	120	121	62	3	52	
	44		.25	.65	289.8	97	99	120	118	64	2	53	
	48	1547 ✓	.23	.60	291.356	97	99	120	121	65	2	54	
			Avg Delta P: .336 ✓	Avg Delta H: .873 ✓	Total Volume: 46.423 ✓	Avg Ts: 95.958 ✓	Avg Tm: 97.708 ✓	Min/Max: 120/120	Min/Max: 118/122	Max: 67	Max Vac: 5	Min/Max: 43/57	
			Avg Sqrt Delta P: .565 ✓	Avg Sqrt Del H: .912 ✓	Comments:								



*ama*

# ISOKINETIC FIELD DATA SHEET

## EPA Method 0010 - HFPO Dimer Acid

Client: Chemours  
 W.O.#: 15418.002.012  
 Project ID: Chemours  
 Mode/Source ID: Carbon Bed  
 Samp. Loc. ID: OUT  
 Run No. ID: 3  
 Test Method ID: M0010  
 Date ID: 15APR2019  
 Source/Location: VE North Outlet  
 Sample Date: 18 Apr 19  
 Baro. Press (in Hg): 30.08  
 Operator: KA/AS

### Stack Conditions

Assumed	Actual
<u>2</u>	
<u>0.0</u>	<u>✓</u>
<u>20.9</u>	<u>✓</u>
<u>84</u>	<u>92.15</u>
<u>82</u>	<u>72.583</u>
<u>6.3</u>	<u>6.3</u>
<u>67</u>	

Meter Box ID: 26  
 Meter Box Y: 1.0107 ✓  
 Meter Box Del H: 2.0869  
 Probe ID / Length: P707 / 6'  
 Probe Material: Boro  
 Pitot / Thermocouple ID: P707  
 Pitot Coefficient: 0.84 ✓  
 Nozzle ID: .215  
 Nozzle Measurements: .215 / .215 / .215  
 Avg Nozzle Dia (in): .215 ✓  
 Area of Stack (ft²): 6.305 ✓  
 Sample Time: 96 ✓  
 Total Traverse Pts: 24 ✓

K Factor <u>2.6</u>			KA <u>0.000</u>
Initial	Mid-Point	Final	
<u>6.000</u>	<u>0.000</u>	<u>6.000</u>	
<u>15"</u>	<u>5"</u>	<u>5"</u>	
(yes / no)	(yes / no)	(yes / no)	
(yes / no)	(yes / no)	(yes / no)	
(yes / no)	(yes / no)	(yes / no)	
Pre-Test Set		Post-Test Set	
Pass / Fail		Pass / Fail	
yes / no		yes / no	

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
A	4	0922 ✓	.34	.88	291.602	90	73	120	122	66	3	60	
	8		.34	.88	293.6	92	74	120	119	58	3	43	
	12		.31	.81	295.6	92	75	120	119	54	3	44	
	16		.29	.75	297.6	92	76	120	121	53	3	43	
	20		.24	.62	299.4	92	76	120	120	53	2	43	
	24		.19	.49	301.1	92	77	120	120	54	2	44	
	28		.14	.36	302.6	92	77	120	120	54	2	44	
	32		.12	.31	303.9	92	77	120	120	54	2	44	
	36		.10	.26	305.1	92	77	120	120	55	2	44	
	40		.08	.21	306.2	92	77	120	121	55	2	44	
	44		.08	.21	307.3	92	78	120	119	56	2	45	
	48	1010	.07	.18	308.2	92	78	120	121	56	2	45	
					309.115	92	78	120	120	57	2	46	
B	4	1028	.24	.62	310.9	93	77	120	118	66	2	56	MPLC 309.20/ 0.092
	8		.24	.62	312.6	93	78	120	121	59	2	47	
	12		.22	.57	314.2	93	78	120	119	57	2	46	
	16		.22	.57	315.8	93	78	120	121	56	2	48	
	20		.20	.52	317.5	93	78	120	121	57	2	49	
	24		.18	.47	318.9	93	79	121	119	57	2	49	
	28		.14	.36	320.2	94	79	120	121	58	2	49	
	32		.14	.36	321.6	94	79	120	120	59	2	50	
	36		.12	.31	322.8	94	80	120	120	60	2	51	
	40		.12	.31	324.0	94	80	120	120	60	2	51	
	44		.10	.26	325.1	95	80	120	121	61	2	52	
	48	1116 ✓	.10	.26	326.203	95	80	120	120	62	2	53	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			<u>180</u> ✓	<u>466</u> ✓	<u>37.509</u>	<u>92.75</u>	<u>77.583</u> ✓	<u>120/121</u>	<u>118/122</u>	<u>66</u>	<u>3</u>	<u>43/60</u>	
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			<u>.413</u> ✓	<u>.665</u> ✓									



*AMA*

# SAMPLE RECOVERY FIELD DATA

EPA Method 0010 - HFPO Dimer Acid

Client Chemours W.O. # 15418.002.012  
 Location/Plant Fayetteville, NC Source & Location VE North Outlet

Run No. 1 Sample Date 4/17/19 Recovery Date 4/17/19  
 Sample I.D. Chemours - Carbon Bed - OUT - 1 - M0010 - Analyst EW Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty					Silica Gel	
Final	0	98	100	0				198	309.4	
Initial	0	100	100	0				200	300	
Gain	0	-2	0	0				-2	9.4	7.4

Impinger Color Clear Labeled?   
 Silica Gel Condition 3/4 Blue Sealed?

Run No. 2 Sample Date 4/17/19 Recovery Date 4/17/19  
 Sample I.D. Chemours - Carbon Bed - OUT - 2 - M0010 - Analyst EW Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty					Silica Gel	
Final	2	100	106	0				208	313.5	
Initial	0	100	100	0				200	300	
Gain	2	0	6	0				8	13.5	21.5

Impinger Color Clear Labeled?   
 Silica Gel Condition 3/4 Blue Sealed?

Run No. 3 Sample Date 4/18/19 Recovery Date 4/18/19  
 Sample I.D. Chemours - Carbon Bed - OUT - 3 - M0010 - Analyst EW Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O	Empty					Silica Gel	
Final	0	106	102	0				208	308.9	
Initial	0	100	100	0				200	300	
Gain	0	6	2	0				8	8.9	16.9

Impinger Color Clear Labeled?   
 Silica Gel Condition 3/4 Blue Sealed?

Check COC for Sample IDs of Media Blanks



# ISOKINETIC FIELD DATA SHEET

## EPA Method 0010 - HFPO Dimer Acid

Client: Chemours  
 W.O.#: 15418.002.012  
 Project ID: Chemours  
 Mode/Source ID: Division  
 Samp. Loc. ID: STK  
 Run No. ID: 1  
 Test Method ID: M0010  
 Date ID: 15APR2019  
 Source/Location: Division Stack  
 Sample Date: 4/17/19  
 Baro. Press (in Hg): 30.68  
 Operator: *MP WINKEL*

**Stack Conditions**

Assumed	Actual
22.0	
	12
	14
0.1	0.1
20.3	20.9
75	
60	
0.65	-0.65
55	

Meter Box ID: 25  
 Meter Box Y: 1,8021 ✓  
 Meter Box Del H: 1,9757  
 Probe ID / Length: P700 5'  
 Probe Material: Borg  
 Pitot / Thermocouple ID: P700  
 Pitot Coefficient: 0.84 ✓  
 Nozzle ID: G150  
 Nozzle Measurements: 0.160 | 0.160 | 0.139  
 Avg Nozzle Dia (in): 0.160 ✓  
 Area of Stack (ft²): 7.07 ✓  
 Sample Time: 46 ✓  
 Total Traverse Pts: 12 ✓

**K Factor** 0.752

Initial	Mid-Point	Final
0.1001	0.007	0.001
0.15	0.7	0.7
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
36		70
35		30
Pass / Fail		Pass / Fail
yes / no		yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
(A) 1	4	10925	1.1	0.827	271.270	74	59	99	99	63	4	64	
1	8		1.1	0.827	275.40	76	59	100	100	58	4	49	
2	12		1.2	0.902	277.67	76	60	100	100	58	4	49	
2	16		1.2	0.902	279.59	76	60	100	100	58	4	49	
3	20		1.3	0.977	281.89	77	62	100	100	56	5	46	
3	24		1.3	0.977	283.88	77	64	100	100	56	5	46	
4	28		1.2	0.877	285.88	77	64	100	100	56	5	44	← K-Factor
4	32		1.2	0.877	288.31	77	64	101	101	56	5	44	← 0.731
5	36		1.1	0.804	289.99	77	65	101	101	58	4	43	
5	40		1.1	0.804	291.89	77	65	101	101	58	4	43	24.525
6	44		0.95	0.694	293.85	78	65	102	102	58	4	43	
6	48	1013 1100	0.95	0.694	295.795	78	65	102	102	58	3	43	
(B) 1	4		1.1	0.804	297.95	80	65	100	100	67	4	59	
1	8		1.1	0.804	300.87	81	68	100	100	65	4	58	
2	12		1.2	0.888	301.97	81	70	100	100	65	4	58	24.27
2	16		1.2	0.888	303.87	81	70	100	100	65	4	58	24.265
3	20		1.4	1.02	307.10	81	70	100	100	63	5	43	
3	24		1.4	1.02	308.98	81	70	100	100	63	5	43	
4	28		1.1	0.804	310.95	81	71	100	100	62	4	44	
4	32		1.1	0.804	313.10	81	71	100	100	59	4	43	
5	36		0.95	0.694	315.06	82	71	100	100	58	3	44	
5	40		0.95	0.694	316.73	82	72	100	100	58	3	45	
6	44		0.75	0.548	318.98	82	72	100	100	58	3	45	
6	48	11148	0.75	0.548	320.165	82	73	100	100	58	3	45	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			1.11230	0.81992	48.79	78.9	66.5	99/102	99/102	67	5	43/64	
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			1.05170	0.90273									



*ama*



# ISOKINETIC FIELD DATA SHEET

## EPA Method 0010 - HFPO Dimer Acid

Page 1 of 1

Client Chemours  
 W.O.# 15418.002.012  
 Project ID Chemours  
 Mode/Source ID Division  
 Samp. Loc. ID STK  
 Run No. ID 2  
 Test Method ID M0010  
 Date ID 15APR2019  
 Source/Location Division Stack  
 Sample Date 4/17/19  
 Baro. Press (in Hg) 30.86  
 Operator M. WINKEL

**Stack Conditions**  
 Assumed Actual  
 % Moisture 1.8  
 Impinger Vol (ml) 5  
 Silica gel (g) 11.2  
 CO2, % by Vol 0.1  
 O2, % by Vol 20.89  
 Temperature (°F) 78  
 Meter Temp (°F) 79  
 Static Press (in H<sub>2</sub>O) -0.55  
 Ambient Temp (°F) 75

Meter Box ID 25  
 Meter Box Y 1.0021  
 Meter Box Del H 1.9757  
 Probe ID / Length P700 / 5  
 Probe Material Boro  
 Pitot / Thermocouple ID P700  
 Pitot Coefficient 0.84  
 Nozzle ID G160  
 Nozzle Measurements 0.160 0.160 0.160  
 Avg Nozzle Dia (in) 0.160  
 Area of Stack (ft<sup>2</sup>) 7.07  
 Sample Time 96  
 Total Traverse Pts 12

K Factor 0.755		
Initial	Mid-Point	Final
0.001	0.001	0.001
15	6	7
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
75		80
75		87
Pass / Fail		Pass / Fail
yes / no		yes / no

**BURNOUT**

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H <sub>2</sub> O)	ORIFICE PRESSURE Delta H (in H <sub>2</sub> O)	DRY GAS METER READING (ft <sup>3</sup> )	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
①	0	1346			320.250								
1	4		0.95	0.717	322.08	86	81	100	100	67	4	59	
2	8		0.95	0.717	324.10	86	81	100	100	65	4	55	
2	12		1.2	0.906	326.55	87	81	100	100	65	4	55	
2	16		1.2	0.906	328.35	87	84	100	100	65	5	49	24,270
3	20		1.3	0.981	330.68	87	84	100	100	65	5	49	
3	24		1.3	0.981	333.00	87	85	100	100	65	5	49	
4	28		1.2	0.906	335.18	87	85	101	101	65	5	48	
4	32		1.2	0.906	337.12	88	87	101	101	66	5	53	
5	36		1.0	0.755	339.32	88	87	100	100	65	4	48	
5	40		1.0	0.755	341.14	88	87	101	101	65	4	48	
6	44		0.85	0.641	343.10	88	88	99	99	65	4	48	
6	48	1434	0.85	0.641	344.725	88	88	99	99	64	4	48	
		1459			344.825								
②	1		0.95	0.714	346.75	88	88	100	100	66	4	48	
1	8		0.95	0.714	348.66	88	88	100	100	58	4	44	← 0.752 K-FACTOR
2	12		1.2	0.902	351.26	89	88	100	100	58	4	44	
2	16		1.2	0.902	353.16	89	88	100	100	58	4	44	
3	20		1.3	0.977	355.17	89	88	99	103	58	5	44	24,015
3	24		1.3	0.977	357.44	89	88	99	103	58	5	44	
4	28		1.2	0.902	359.70	88	88	100	103	54	5	43	
4	32		1.2	0.902	361.63	88	88	100	103	54	5	43	
5	36		0.95	0.714	363.55	89	88	100	100	55	4	44	
5	40		0.95	0.714	365.55	89	88	100	100	55	4	46	
6	44		0.75	0.564	367.18	89	88	99	98	55	4	42	
6	48	1547	0.75	0.564	368.900	89	88	99	98	57	4	42	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			1.070	0.806	48.49	88	86.4	99/101	98/103	67	5	59	
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			1.03/1.9	0.89494	✓								



EPA Method 0010 from EPA SW-846

amd

# ISOKINETIC FIELD DATA SHEET

## EPA Method 0010 - HFPO Dimer Acid

Page 1 of 1

Client Chemours  
 W.O.# 15418.002.012  
 Project ID Chemours  
 Mode/Source ID Division % Moisture  
 Samp. Loc. ID STK Impinger Vol (ml)  
 Run No. ID 3 Silica gel (g)  
 Test Method ID M0010 CO<sub>2</sub>, % by Vol  
 Date ID 15APR2019 Temperature (°F)  
 Source/Location Division Stack Meter Temp (°F)  
 Sample Date 4/18/19 ✓ Static Press (in H<sub>2</sub>O)  
 Baro. Press (in Hg) 29.98 ✓  
 Operator Mr. WINKELER ✓ Ambient Temp (°F)

Stack Conditions	
Assumed	Actual
1.5	14.6
0.1	14.7
20.8	✓
63	✓
0.55	✓
63	✓

Meter Box ID 25  
 Meter Box Y 1.0021  
 Meter Box Del H 1.9757  
 Probe ID / Length P700 | 5  
 Probe Material Boro  
 Pitot / Thermocouple ID P700  
 Pitot Coefficient 0.84 ✓  
 Nozzle ID G160  
 Nozzle Measurements 0.160 | 0.160 | 0.160  
 Avg Nozzle Dia (in) 0.160  
 Area of Stack (ft<sup>2</sup>) 7.07 ✓  
 Sample Time 96 ✓  
 Total Traverse Pts 12 ✓

Sample Train (ft<sup>3</sup>)  
 Leak Check @ (in Hg)  
 Pitot leak check good  
 Pitot Inspection good  
 Method 3 System good  
**Temp Check**  
 Meter Box Temp  
 Reference Temp  
 Pass/Fail (+/- 2°)  
 Temp Change Response

K Factor 0.742		
Initial	Mid-Point	Final
0.001	0.001	0.001
e15	e6	e6
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set	Post-Test Set	
69	76	
63	75	
Pass / Fail	Pass / Fail	
yes / no	yes / no	

TRAVERSE POINT	NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H <sub>2</sub> O)	ORIFICE PRESSURE Delta H (in H <sub>2</sub> O)	DRY GAS METER READING (ft <sup>3</sup> )	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
Ⓐ	1	4	0922	0.75	0.557	368.970	80	69	100	100	64	3	62	
	1	8		0.75	0.557	372.40	80	69	100	100	60	3	60	
	2	12		0.95	0.704	374.39	80	70	100	100	59	3	60	
	2	16		0.95	0.704	376.25	80	70	100	100	57	3	60	
	3	20		1.1	0.816	378.29	81	71	99	101	57	4	60	22.53
	3	24		1.1	0.816	380.37	81	71	99	100	57	4	60	
	4	28		1.2	0.890	382.50	81	71	99	99	57	4	61	
	4	32		1.2	0.890	384.59	81	71	100	100	57	4	61	
	5	36		0.85	0.630	386.35	82	71	100	100	57	4	61	
	5	40		0.85	0.630	388.10	82	71	100	100	57	3	55	
	6	44		0.75	0.557	389.92	82	72	100	101	57	3	49	
	6	48	1010	0.75	0.557	391.500	82	72	100	100	57	3	44	
			1028			391.640								
Ⓑ	1	4		0.85	0.630	393.50	82	72	100	98	62	3	50	
	1	8		0.85	0.630	395.21	82	72	100	98	59	3	50	
	2	12		0.95	0.704	397.14	82	72	100	102	59	4	48	22.86
	2	16		0.95	0.704	399.07	82	72	100	100	59	4	48	
	3	20		1.1	0.816	401.13	82	72	100	100	59	4	47	
	3	24		1.1	0.816	403.21	82	72	100	100	57	4	48	
	4	28		1.2	0.890	405.35	83	73	101	101	57	4	49	
	4	32		1.2	0.890	407.44	83	73	101	101	57	4	49	
	5	36		0.85	0.630	409.42	83	75	100	100	60	3	52	
	5	40		0.85	0.630	411.05	83	75	100	100	61	3	55	
	6	44		0.75	0.557	413.00	83	76	100	101	63	3	58	
	6	48	1116	0.75	0.557	414.501	83	76	100	101	64	3	59	
				Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
				0.94167	0.69342	45.391	82	72	99/101	98/102	64	4	47/62	
				Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
				0.96622	0.83264									



EPA Method 0010 from EPA SW-846

*ama*

# SAMPLE RECOVERY FIELD DATA

EPA Method 0010 - HFPO Dimer Acid

Client Chemours W.O. # 15418.002.012  
 Location/Plant Fayetteville, NC Source & Location Division Stack

Run No. 1 Sample Date 4/17/19 Recovery Date 4/17/19  
 Sample I.D. Chemours - Division - STK - 1 - M0010 - Analyst pmu Filter Number NA

Impinger										
	1	2	3	4	5	6	7	Imp.Total	8	Total
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	2	96	105	5					314.0	
Initial	0	100	100	0					300	
Gain	2	-4	5	5				12	14.0	26.0

Impinger Color clear Labeled?  8?   
 Silica Gel Condition Good Sealed?

Run No. 2 Sample Date 4/17/19 Recovery Date 4/17/19  
 Sample I.D. Chemours - Division - STK - 2 - M0010 - Analyst pmu Filter Number NA

Impinger										
	1	2	3	4	5	6	7	Imp.Total	8	Total
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	2	95	104	4					311.2	
Initial	0	100	100	0					300	
Gain	2	-5	4	4				5	11.2	16.2

Impinger Color clear Labeled?     
 Silica Gel Condition Good Sealed?

Run No. 3 Sample Date 4/18/19 Recovery Date 4/18/19  
 Sample I.D. Chemours - Division - STK - 3 - M0010 - Analyst pmu Filter Number NA

Impinger										
	1	2	3	4	5	6	7	Imp.Total	8	Total
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	8	100	102	4					314.6	
Initial	0	100	100	0					300	
Gain	8	0	2	4				14	14.6	28.6

Impinger Color clear Labeled?     
 Silica Gel Condition Good Sealed?

Check COC for Sample IDs of Media Blanks



# METHODS AND ANALYZERS

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

**File:** C:\DATA\Chemours\041719.cem  
**Program Version:** 2.1, built 19 May 2017   **File Version:** 2.02  
**Computer:** WSWCAIRSERVICES   **Trailer:** 27  
**Analog Input Device:** Keithley KUSB-3108

---

## Channel 1

Analyte	<b>O<sub>2</sub></b>
Method	<b>EPA 3A, Using Bias</b>
Analyzer Make, Model & Serial No.	<b>Servomex 4900</b>
Full-Scale Output, mv	<b>10000</b>
Analyzer Range, %	<b>25.0</b>
Span Concentration, %	<b>21.0</b>

## Channel 2

Analyte	<b>CO<sub>2</sub></b>
Method	<b>EPA 3A, Using Bias</b>
Analyzer Make, Model & Serial No.	<b>Servomex 4900</b>
Full-Scale Output, mv	<b>10000</b>
Analyzer Range, %	<b>20.0</b>
Span Concentration, %	<b>16.6</b>

# CALIBRATION DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

Start Time: 07:25

**O<sub>2</sub>**

Method: EPA 3A

Calibration Type: Linear Zero and High Span

---

Calibration Standards

%	Cylinder ID
12.0	CC18055
21.0	SG9169108

---

Calibration Results

<b>Zero</b>	2 mv
<b>Span, 21.0 %</b>	8013 mv

---

Curve Coefficients

Slope	Intercept
381.5	2

---

**CO<sub>2</sub>**

Method: EPA 3A

Calibration Type: Linear Zero and High Span

---

Calibration Standards

%	Cylinder ID
8.9	CC18055
16.6	SG9169108

---

Calibration Results

<b>Zero</b>	-2 mv
<b>Span, 16.6 %</b>	8244 mv

---

Curve Coefficients

Slope	Intercept
497.3	-2

# CALIBRATION ERROR DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

Start Time: 07:25

**O<sub>2</sub>**

Method: EPA 3A  
Span Conc. 21.0 %

**Slope 381.5**                      **Intercept 2.0**

---

<b>Standard</b>	<b>Result</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
Zero	0.0	0.0	0.0	Pass
12.0	12.0	0.0	0.0	Pass
21.0	21.0	0.0	0.0	Pass

---

**CO<sub>2</sub>**

Method: EPA 3A  
Span Conc. 16.6 %

**Slope 497.3**                      **Intercept -2.0**

---

<b>Standard</b>	<b>Result</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
Zero	0.0	0.0	0.0	Pass
8.9	8.6	-0.3	-1.8	Pass
16.6	16.6	0.0	0.0	Pass

---

# BIAS

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

Calibration 1

Start Time: 07:30

**O<sub>2</sub>**  
Method: EPA 3A  
Span Conc. 21.0 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.1	0.1	0.5	Pass
<b>Span</b>	12.0	11.9	-0.1	-0.5	Pass

---

**CO<sub>2</sub>**  
Method: EPA 3A  
Span Conc. 16.6 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	8.6	8.4	-0.2	-1.2	Pass

---

# RUN DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

Time	O <sub>2</sub> %	CO <sub>2</sub> %
<b>Start R1</b>		
09:26	20.7	0.1
09:27	20.7	0.1
09:28	20.7	0.0
09:29	20.7	0.0
09:30	20.7	0.0
09:31	20.7	0.0
09:32	20.7	0.0
09:33	20.7	0.0
09:34	20.7	0.0
09:35	20.7	0.0
09:36	20.7	0.0
09:37	20.7	0.0
09:38	20.7	0.0
09:39	20.7	0.0
09:40	20.7	0.0
09:41	20.7	0.0
09:42	20.7	0.0
09:43	20.7	0.0
09:44	20.7	0.0
09:45	20.7	0.0
09:46	20.7	0.0
09:47	20.7	0.0
09:48	20.7	0.0
09:49	20.7	0.0
09:50	20.7	0.0
09:51	20.7	0.0
09:52	20.7	0.0
09:53	20.7	0.0
09:54	20.7	0.0
09:55	20.7	0.0
09:56	20.7	0.0
09:57	20.7	0.0
09:58	20.7	0.0
09:59	20.7	0.0
10:00	20.7	0.0
10:01	20.7	0.0
10:02	20.7	0.0
10:03	20.7	0.0
10:04	20.7	0.0

---



# RUN DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

Time	O <sub>2</sub> %	CO <sub>2</sub> %
10:05	20.7	0.0
10:06	20.7	0.0
10:07	20.7	0.0
10:08	20.7	0.0
10:09	20.7	0.0
10:10	20.7	0.0
10:11	20.7	0.0
10:12	20.7	0.0
10:13	20.7	0.0
<b>Port Change</b>		
<b>Start Port B</b>		
11:01	20.7	0.0
11:02	20.7	0.0
11:03	20.7	0.1
11:04	20.7	0.1
11:05	20.7	0.1
11:06	20.7	0.1
11:07	20.7	0.1
11:08	20.7	0.1
11:09	20.7	0.1
11:10	20.7	0.1
11:11	20.7	0.1
11:12	20.7	0.1
11:13	20.7	0.1
11:14	20.7	0.1
11:15	20.7	0.1
11:16	20.7	0.1
11:17	20.7	0.1
11:18	20.7	0.1
11:19	20.7	0.1
11:20	20.7	0.1
11:21	20.7	0.1
11:22	20.7	0.1
11:23	20.7	0.1
11:24	20.7	0.1
11:25	20.7	0.1
11:26	20.7	0.1
11:27	20.7	0.1
11:28	20.7	0.1
11:29	20.7	0.1

# RUN DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

Time	O <sub>2</sub> %	CO <sub>2</sub> %
11:30	20.7	0.1
11:31	20.7	0.1
11:32	20.7	0.1
11:33	20.7	0.1
11:34	20.7	0.1
11:35	20.8	0.1
11:36	20.8	0.1
11:37	20.8	0.1
11:38	20.8	0.1
11:39	20.8	0.1
11:40	20.8	0.1
11:41	20.8	0.1
11:42	20.8	0.1
11:43	20.8	0.1
11:44	20.8	0.1
11:45	20.8	0.1
11:46	20.8	0.1
11:47	20.8	0.1
11:48	20.8	0.1
	<b>End R1</b>	
<b>Avg</b>	<b>20.7</b>	<b>0.0</b>

---

# RUN SUMMARY

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

Method	O <sub>2</sub>	CO <sub>2</sub>
Conc. Units	EPA 3A	EPA 3A
	%	%

---

Time: 09:25 to 11:48

### Run Averages

20.7      0.0

### Pre-run Bias at 07:30

Zero Bias	0.1	0.0
Span Bias	11.9	8.4
Span Gas	12.0	8.9

### Post-run Bias at 12:37

Zero Bias	0.1	0.0
Span Bias	12.0	8.4
Span Gas	12.0	8.9

Run averages corrected for the average of the pre-run and post-run bias

20.9      0.1

# BIAS AND CALIBRATION DRIFT

Number 2

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

Calibration 1

Start Time: 12:37

**O<sub>2</sub>**  
Method: EPA 3A  
Span Conc. 21.0 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.1	0.1	0.5	Pass
<b>Span</b>	12.0	12.0	0.0	0.0	Pass

---

<b>Calibration Drift</b>					
<b>Standard</b>	<b>Initial*</b>	<b>Final</b>	<b>Difference</b>	<b>Drift</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.1	0.1	0.0	0.0	Pass
<b>Span</b>	11.9	12.0	0.1	0.5	Pass

\*Bias No. 1

---

---

**CO<sub>2</sub>**  
Method: EPA 3A  
Span Conc. 16.6 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	8.6	8.4	-0.2	-1.2	Pass

---

<b>Calibration Drift</b>					
<b>Standard</b>	<b>Initial*</b>	<b>Final</b>	<b>Difference</b>	<b>Drift</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	8.4	8.4	0.0	0.0	Pass

\*Bias No. 1

---

---

# RUN DATA

Number 2

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

Time	O <sub>2</sub> %	CO <sub>2</sub> %
<b>Start R2</b>		
13:47	20.7	0.1
13:48	20.7	0.1
13:49	20.7	0.0
13:50	20.7	0.1
13:51	20.7	0.1
13:52	20.7	0.1
13:53	20.7	0.1
13:54	20.7	0.1
13:55	20.6	0.1
13:56	20.6	0.1
13:57	20.7	0.1
13:58	20.7	0.1
13:59	20.7	0.1
14:00	20.7	0.1
14:01	20.6	0.1
14:02	20.7	0.1
14:03	20.7	0.1
14:04	20.7	0.1
14:05	20.7	0.1
14:06	20.7	0.1
14:07	20.7	0.1
14:08	20.7	0.1
14:09	20.7	0.1
14:10	20.7	0.1
14:11	20.7	0.1
14:12	20.7	0.1
14:13	20.7	0.1
14:14	20.7	0.1
14:15	20.7	0.1
14:16	20.7	0.1
14:17	20.7	0.1
14:18	20.7	0.1
14:19	20.7	0.1
14:20	20.7	0.1
14:21	20.7	0.1
14:22	20.7	0.1
14:23	20.7	0.1
14:24	20.7	0.1
14:25	20.7	0.1

---

# RUN DATA

Number 2

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

Time	O <sub>2</sub> %	CO <sub>2</sub> %
14:26	20.7	0.1
14:27	20.8	0.1
14:28	20.8	0.1
14:29	20.8	0.1
14:30	20.8	0.1
14:31	20.8	0.1
14:32	20.8	0.1
14:33	20.8	0.1
<b>Port Change Start Port B</b>		
14:59	20.7	0.1
15:00	20.7	0.0
15:01	20.7	0.1
15:02	20.7	0.1
15:03	20.7	0.1
15:04	20.6	0.1
15:05	20.6	0.1
15:06	20.6	0.1
15:07	20.6	0.1
15:08	20.6	0.1
15:09	20.6	0.1
15:10	20.7	0.1
15:11	20.7	0.1
15:12	20.7	0.1
15:13	20.7	0.1
15:14	20.7	0.1
15:15	20.8	0.1
15:16	20.8	0.1
15:17	20.8	0.1
15:18	20.8	0.1
15:19	20.8	0.1
15:20	20.8	0.1
15:21	20.8	0.1
15:22	20.8	0.1
15:23	20.8	0.1
15:24	20.8	0.1
15:25	20.8	0.1
15:26	20.8	0.1
15:27	20.8	0.1
15:28	20.8	0.1

# RUN DATA

Number 2

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

Time	O <sub>2</sub> %	CO <sub>2</sub> %
15:29	20.8	0.1
15:30	20.8	0.1
15:31	20.8	0.1
15:32	20.8	0.1
15:33	20.8	0.1
15:34	20.8	0.1
15:35	20.8	0.1
15:36	20.8	0.1
15:37	20.8	0.1
15:38	20.8	0.1
15:39	20.8	0.1
15:40	20.8	0.1
15:41	20.8	0.1
15:42	20.8	0.1
15:43	20.8	0.1
15:44	20.8	0.1
15:45	20.8	0.1
15:46	20.8	0.1
15:47	20.8	0.1
	<b>End R2</b>	
<b>Avg</b>	<b>20.7</b>	<b>0.1</b>

---

# RUN SUMMARY

Number 2

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

---

Method	O <sub>2</sub>	CO <sub>2</sub>
Conc. Units	EPA 3A	EPA 3A
	%	%

---

Time: 13:46 to 15:47

### Run Averages

20.7      0.1

### Pre-run Bias at 12:37

Zero Bias	0.1	0.0
Span Bias	12.0	8.4
Span Gas	12.0	8.9

### Post-run Bias at 16:27

Zero Bias	0.1	0.0
Span Bias	11.9	8.4
Span Gas	12.0	8.9

Run averages corrected for the average of the pre-run and post-run bias

20.9      0.1



# BIAS AND CALIBRATION DRIFT

Number 3

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Project Number:  
Operator: **CMH**  
Date: **17 Apr 2019**

Calibration 1

Start Time: 16:27

**O<sub>2</sub>**  
Method: EPA 3A  
Span Conc. 21.0 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.1	0.1	0.5	Pass
<b>Span</b>	12.0	11.9	-0.1	-0.5	Pass

---

<b>Calibration Drift</b>					
<b>Standard</b>	<b>Initial*</b>	<b>Final</b>	<b>Difference</b>	<b>Drift</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.1	0.1	0.0	0.0	Pass
<b>Span</b>	12.0	11.9	-0.1	-0.5	Pass

\*Bias No. 2

---

---

**CO<sub>2</sub>**  
Method: EPA 3A  
Span Conc. 16.6 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	8.6	8.4	-0.2	-1.2	Pass

---

<b>Calibration Drift</b>					
<b>Standard</b>	<b>Initial*</b>	<b>Final</b>	<b>Difference</b>	<b>Drift</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	8.4	8.4	0.0	0.0	Pass

\*Bias No. 2

---

---

# METHODS AND ANALYZERS

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Project Number:  
Operator: **CMH**  
Date: **18 Apr 2019**

---

**File:** C:\DATA\Chemours\041819.cem  
**Program Version:** 2.1, built 19 May 2017   **File Version:** 2.02  
**Computer:** WSWCAIRSERVICES   **Trailer:** 27  
**Analog Input Device:** Keithley KUSB-3108

---

## Channel 1

Analyte	<b>O<sub>2</sub></b>
Method	<b>EPA 3A, Using Bias</b>
Analyzer Make, Model & Serial No.	<b>Servomex 4900</b>
Full-Scale Output, mv	<b>10000</b>
Analyzer Range, %	<b>25.0</b>
Span Concentration, %	<b>21.0</b>

## Channel 2

Analyte	<b>CO<sub>2</sub></b>
Method	<b>EPA 3A, Using Bias</b>
Analyzer Make, Model & Serial No.	<b>Servomex 4900</b>
Full-Scale Output, mv	<b>10000</b>
Analyzer Range, %	<b>20.0</b>
Span Concentration, %	<b>16.6</b>

# CALIBRATION DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Project Number:  
Operator: **CMH**  
Date: **18 Apr 2019**

---

Start Time: 07:24

**O<sub>2</sub>**

Method: EPA 3A

Calibration Type: Linear Zero and High Span

---

Calibration Standards

%	Cylinder ID
12.0	CC18055
21.0	SG9169108

---

Calibration Results

<b>Zero</b>	3 mv
<b>Span, 21.0 %</b>	7997 mv

---

Curve Coefficients

Slope	Intercept
380.7	3

---

**CO<sub>2</sub>**

Method: EPA 3A

Calibration Type: Linear Zero and High Span

---

Calibration Standards

%	Cylinder ID
8.9	CC18055
16.6	SG9169108

---

Calibration Results

<b>Zero</b>	-1 mv
<b>Span, 16.6 %</b>	8290 mv

---

Curve Coefficients

Slope	Intercept
500.1	-1

# CALIBRATION ERROR DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **18 Apr 2019**

---

Start Time: 07:24

**O<sub>2</sub>**

Method: EPA 3A

Span Conc. 21.0 %

**Slope 380.7**

**Intercept 3.0**

---

<b>Standard</b>	<b>Result</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
Zero	0.0	0.0	0.0	Pass
12.0	12.0	0.0	0.0	Pass
21.0	21.0	0.0	0.0	Pass

---

**CO<sub>2</sub>**

Method: EPA 3A

Span Conc. 16.6 %

**Slope 500.1**

**Intercept -1.0**

---

<b>Standard</b>	<b>Result</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
Zero	0.0	0.0	0.0	Pass
8.9	8.6	-0.3	-1.8	Pass
16.6	16.6	0.0	0.0	Pass

---

**BIAS**  
Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Project Number:  
Operator: **CMH**  
Date: **18 Apr 2019**

Calibration 1

---

Start Time: 07:28

**O<sub>2</sub>**  
Method: EPA 3A  
Span Conc. 21.0 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	12.0	12.0	0.0	0.0	Pass

---

**CO<sub>2</sub>**  
Method: EPA 3A  
Span Conc. 16.6 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	8.6	8.4	-0.2	-1.2	Pass

---

# RUN DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **18 Apr 2019**

---

Time	O <sub>2</sub> %	CO <sub>2</sub> %
<b>start R3</b>		
09:23	20.8	0.0
09:24	20.8	0.0
09:25	20.8	0.0
09:26	20.8	0.0
09:27	20.8	0.0
09:28	20.8	0.0
09:29	20.8	0.0
09:30	20.8	0.0
09:31	20.8	0.0
09:32	20.8	0.0
09:33	20.8	0.0
09:34	20.8	0.0
09:35	20.8	0.0
09:36	20.8	0.0
09:37	20.8	0.0
09:38	20.8	0.0
09:39	20.8	0.0
09:40	20.8	0.0
09:41	20.8	0.0
09:42	20.8	0.0
09:43	20.8	0.0
09:44	20.8	0.0
09:45	20.8	0.0
09:46	20.8	0.0
09:47	20.8	0.0
09:48	20.8	0.0
09:49	20.8	0.0
09:50	20.8	0.0
09:51	20.8	0.0
09:52	20.8	0.0
09:53	20.8	0.0
09:54	20.8	0.0
09:55	20.8	0.0
09:56	20.8	0.0
09:57	20.8	0.0
09:58	20.8	0.0
09:59	20.8	0.0
10:00	20.8	0.0
10:01	20.8	0.0

---

# RUN DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **18 Apr 2019**

---

Time	O <sub>2</sub> %	CO <sub>2</sub> %
10:02	20.8	0.0
10:03	20.8	0.0
10:04	20.8	0.0
10:05	20.8	0.0
10:06	20.8	0.0
10:07	20.8	0.0
10:08	20.8	0.0
10:09	20.8	0.0
10:10	20.8	0.0
<b>Port Change</b>		
<b>Start Port B</b>		
10:29	20.8	0.0
10:30	20.8	0.0
10:31	20.8	0.0
10:32	20.8	0.0
10:33	20.8	0.0
10:34	20.8	0.0
10:35	20.8	0.0
10:36	20.8	0.0
10:37	20.8	0.0
10:38	20.8	0.0
10:39	20.8	0.0
10:40	20.8	0.0
10:41	20.8	0.0
10:42	20.8	0.0
10:43	20.8	0.0
10:44	20.8	0.0
10:45	20.8	0.0
10:46	20.8	0.0
10:47	20.8	0.0
10:48	20.8	0.0
10:49	20.8	0.0
10:50	20.8	0.0
10:51	20.8	0.0
10:52	20.8	0.0
10:53	20.8	0.0
10:54	20.8	0.0
10:55	20.8	0.0
10:56	20.8	0.0
10:57	20.8	0.0

---

# RUN DATA

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **18 Apr 2019**

---

Time	O <sub>2</sub> %	CO <sub>2</sub> %
10:58	20.8	0.0
10:59	20.9	0.0
11:00	20.9	0.0
11:01	20.9	0.0
11:02	20.9	0.0
11:03	20.9	0.0
11:04	20.9	0.0
11:05	20.9	0.0
11:06	20.9	0.0
11:07	20.9	0.0
11:08	20.9	0.0
11:09	20.9	0.0
11:10	20.9	0.0
11:11	20.9	0.0
11:12	20.9	0.0
11:13	20.9	0.0
11:14	20.9	0.0
11:15	20.9	0.0
11:16	20.9	0.0
	<b>End R3</b>	
<b>Avg</b>	<b>20.8</b>	<b>0.0</b>

---



# RUN SUMMARY

Number 1

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Calibration 1

Project Number:  
Operator: **CMH**  
Date: **18 Apr 2019**

---

Method	O <sub>2</sub>	CO <sub>2</sub>
Conc. Units	EPA 3A	EPA 3A
	%	%

---

Time: 09:22 to 11:16

### Run Averages

20.8      0.0

### Pre-run Bias at 07:28

Zero Bias	0.0	0.0
Span Bias	12.0	8.4
Span Gas	12.0	8.9

### Post-run Bias at 07:28

Zero Bias	0.0	0.0
Span Bias	12.0	8.4
Span Gas	12.0	8.9

Run averages corrected for the average of the pre-run and post-run bias

20.8      0.0

# BIAS AND CALIBRATION DRIFT

Number 2

Client: **Chemours**  
Location: **Fayetteville, NC**  
Source: **VE North**

Project Number:  
Operator: **CMH**  
Date: **18 Apr 2019**

Calibration 1

Start Time: 07:28

**O<sub>2</sub>**

Method: EPA 3A  
Span Conc. 21.0 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	12.0	12.0	0.0	0.0	Pass

---

<b>Calibration Drift</b>					
<b>Standard</b>	<b>Initial*</b>	<b>Final</b>	<b>Difference</b>	<b>Drift</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	12.0	12.0	0.0	0.0	Pass

\*Bias No. 1

---

---

**CO<sub>2</sub>**

Method: EPA 3A  
Span Conc. 16.6 %

---

<b>Bias Results</b>					
<b>Standard</b>	<b>Cal.</b>	<b>Bias</b>	<b>Difference</b>	<b>Error</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	8.6	8.4	-0.2	-1.2	Pass

---

<b>Calibration Drift</b>					
<b>Standard</b>	<b>Initial*</b>	<b>Final</b>	<b>Difference</b>	<b>Drift</b>	<b>Status</b>
<b>Gas</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	
<b>Zero</b>	0.0	0.0	0.0	0.0	Pass
<b>Span</b>	8.4	8.4	0.0	0.0	Pass

\*Bias No. 1

---

---

---

**APPENDIX C**  
**LABORATORY ANALYTICAL REPORT**

---

Note: The analytical report is included on the attached CD.

**ANALYTICAL REPORT**

Job Number: 140-15031-1

Job Description: VEN Carbon Bed Inlet

Contract Number: LBIO-67048

For:

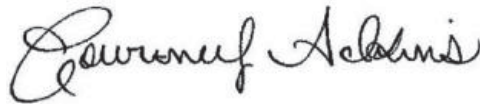
Chemours Company FC, LLC The  
c/o AECOM

Sabre Building, Suite 300

4051 Ogletown Road

Newark, DE 19713

Attention: Michael Aucoin

Approved for release.  
Courtney M Adkins  
Project Manager I  
5/6/2019 3:46 PM

---

Courtney M Adkins, Project Manager I  
5815 Middlebrook Pike, Knoxville, TN, 37921  
(865)291-3000  
courtney.adkins@testamericainc.com  
05/06/2019

This report may not be reproduced except in full, and with written approval from the laboratory. For questions please contact the Project Manager at the e-mail address or telephone number listed on this page.

# Table of Contents

Cover Title Page . . . . .	1
Data Summaries . . . . .	4
Definitions . . . . .	4
Method Summary . . . . .	5
Sample Summary . . . . .	6
Case Narrative . . . . .	7
QC Association . . . . .	8
Client Sample Results . . . . .	9
Default Detection Limits . . . . .	12
Surrogate Summary . . . . .	13
QC Sample Results . . . . .	14
Chronicle . . . . .	16
Certification Summary . . . . .	20
Manual Integration Summary . . . . .	22
Organic Sample Data . . . . .	23
LCMS . . . . .	23
8321A_HFPO_Du . . . . .	23
8321A_HFPO_Du QC Summary . . . . .	24
8321A_HFPO_Du Sample Data . . . . .	27
Standards Data . . . . .	40
8321A_HFPO_Du ICAL Data . . . . .	40
8321A_HFPO_Du CCAL Data . . . . .	63
Raw QC Data . . . . .	66
8321A_HFPO_Du Blank Data . . . . .	66
8321A_HFPO_Du LCS/LCSD Data . . . . .	70
8321A_HFPO_Du Run Logs . . . . .	75

# Table of Contents

8321A_HFPO_Du Prep Data .....	77
Method DV-LC-0012 .....	82
Method DV-LC-0012 QC Summary .....	83
Method DV-LC-0012 Sample Data .....	89
Standards Data .....	127
Method DV-LC-0012 CCAL Data .....	127
Raw QC Data .....	140
Method DV-LC-0012 Tune Data .....	140
Method DV-LC-0012 Blank Data .....	145
Method DV-LC-0012 LCS/LCSD Data .....	153
Method DV-LC-0012 Run Logs .....	165
Method DV-LC-0012 Prep Data .....	168
Shipping and Receiving Documents .....	180
Client Chain of Custody .....	181

# Definitions/Glossary

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Inlet

Job ID: 140-15031-1

## Qualifiers

### LCMS

Qualifier	Qualifier Description
D	Sample results are obtained from a dilution; the surrogate or matrix spike recoveries reported are calculated from diluted samples.
J	Result is less than the RL but greater than or equal to the MDL and the concentration is an approximate value.
X	Surrogate is outside control limits

## Glossary

Abbreviation	These commonly used abbreviations may or may not be present in this report.
α	Listed under the "D" column to designate that the result is reported on a dry weight basis
%R	Percent Recovery
CFL	Contains Free Liquid
CNF	Contains No Free Liquid
DER	Duplicate Error Ratio (normalized absolute difference)
Dil Fac	Dilution Factor
DL	Detection Limit (DoD/DOE)
DL, RA, RE, IN	Indicates a Dilution, Re-analysis, Re-extraction, or additional Initial metals/anion analysis of the sample
DLC	Decision Level Concentration (Radiochemistry)
EDL	Estimated Detection Limit (Dioxin)
LOD	Limit of Detection (DoD/DOE)
LOQ	Limit of Quantitation (DoD/DOE)
MDA	Minimum Detectable Activity (Radiochemistry)
MDC	Minimum Detectable Concentration (Radiochemistry)
MDL	Method Detection Limit
ML	Minimum Level (Dioxin)
NC	Not Calculated
ND	Not Detected at the reporting limit (or MDL or EDL if shown)
PQL	Practical Quantitation Limit
QC	Quality Control
RER	Relative Error Ratio (Radiochemistry)
RL	Reporting Limit or Requested Limit (Radiochemistry)
RPD	Relative Percent Difference, a measure of the relative difference between two points
TEF	Toxicity Equivalent Factor (Dioxin)
TEQ	Toxicity Equivalent Quotient (Dioxin)

# Method Summary

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Inlet

Job ID: 140-15031-1

---

---

<b>Method</b>	<b>Method Description</b>	<b>Protocol</b>	<b>Laboratory</b>
8321A	HFPO-DA	SW846	TAL DEN
8321A	PFOA and PFOS	SW846	TAL DEN
None	Leaching Procedure	TAL SOP	TAL DEN
None	Leaching Procedure for Condensate	TAL SOP	TAL DEN
None	Leaching Procedure for XAD	TAL SOP	TAL DEN

**Protocol References:**

SW846 = "Test Methods For Evaluating Solid Waste, Physical/Chemical Methods", Third Edition, November 1986 And Its Updates.  
TAL SOP = TestAmerica Laboratories, Standard Operating Procedure

**Laboratory References:**

TAL DEN = Eurofins TestAmerica, Denver, 4955 Yarrow Street, Arvada, CO 80002, TEL (303)736-0100



# Sample Summary

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Inlet

Job ID: 140-15031-1

Lab Sample ID	Client Sample ID	Matrix	Collected	Received
140-15031-1	E-2112,2113 VEN CB INLET R1 M0010 FH	Air	04/17/19 00:00	04/19/19 07:00
140-15031-2	E-2114,2115,2117 VEN CB INLET R1 M0010 BH	Air	04/17/19 00:00	04/19/19 07:00
140-15031-3	E-2116 VEN CB INLET R1 M0010 IMP 1,2&3 CONDENSATE	Air	04/17/19 00:00	04/19/19 07:00
140-15031-4	E-2118 VEN CB INLET R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	04/17/19 00:00	04/19/19 07:00
140-15031-5	E-2119,2120 VEN CB INLET R2 M0010 FH	Air	04/18/19 00:00	04/19/19 07:00
140-15031-6	E-2121,2122,2124 VEN CB INLET R2 M0010 BH	Air	04/18/19 00:00	04/19/19 07:00
140-15031-7	E-2123 VEN CB INLET R2 M0010 IMP 1,2&3 CONDENSATE	Air	04/18/19 00:00	04/19/19 07:00
140-15031-8	E-2125 VEN CB INLET R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	04/18/19 00:00	04/19/19 07:00
140-15031-9	E-2126,2127 VEN CB INLET R3 M0010 FH	Air	04/18/19 00:00	04/19/19 07:00
140-15031-10	E-2128,2129,2131 VEN CB INLET R3 M0010 BH	Air	04/18/19 00:00	04/19/19 07:00
140-15031-11	E-2130 VEN CB INLET R3 M0010 IMP 1,2&3 CONDENSATE	Air	04/18/19 00:00	04/19/19 07:00
140-15031-12	E-2132 VEN CB INLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	04/18/19 00:00	04/19/19 07:00

## Job Narrative 140-15031-1

### Sample Receipt

The samples were received on April 19, 2019 at 7:00 AM in good condition and properly preserved. The temperature of the cooler at receipt was 1.1° C.

### Method 0010/Method 3542 Sampling Train Preparation

Train fractions were extracted and prepared for analysis in TestAmerica's Knoxville laboratory. Extracts and condensate samples were forwarded to the Denver laboratory for HFPO-DA analysis. All results are reported in "Total ug" per sample.

### Quality Control and Data Interpretation

Unless otherwise noted, all holding times, and QC criteria were met and the test results shown in this report meet all applicable NELAC requirements.

### LCMS

Method 8321A: The Isotope Dilution Analyte (IDA) recovery associated with the following samples is below the method recommended limit: E-2118 VEN CB INLET R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE (140-15031-4), E-2121,2122,2124 VEN CB INLET R2 M0010 BH (140-15031-6), E-2125 VEN CB INLET R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE (140-15031-8) and E-2132 VEN CB INLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE (140-15031-12). Generally, data quality is not considered affected if the IDA signal-to-noise ratio is greater than 10:1, which is achieved for all IDA in the sample(s). All detection limits are below the lower calibration.

No additional analytical or quality issues were noted, other than those described above or in the Definitions/Glossary page.

### Organic Prep

No analytical or quality issues were noted, other than those described in the Definitions/Glossary page.

### Comments

Reporting Limits (RLs) and Method Detection Limits (MDLs) for the HFPO-DA used in this report were derived in Denver for reporting soils and water samples. Method 0010 sampling train matrix specific RLs and MDLs have not been established for HFPO-DA. The soil and water limits are expected to be reasonable approximations of the actual matrix specific limits, under these conditions.

Breakthrough from the Modified Method 0010 Sampling Train for PFAS compounds will be measured by the percentage (%) concentration of a specific PFAS target analyte determined to be present in the Breakthrough XAD-2 resin module of a test run. If the concentration of a specific PFAS compound is  $\leq 30\%$  of the sum of the concentrations determined for the other three (3) fractions of the sampling train, then sampling breakthrough is determined not to have occurred. Also, no breakthrough will be determined to have occurred if  $< 250 \mu\text{g}$  of a target analyte is collected on all fractions of a sampling train. Breakthrough the sampling train implies that sample loss through the train has occurred and results in a negative bias to the sample results.

# QC Association Summary

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Inlet

Job ID: 140-15031-1

## LCMS

### Analysis Batch: 436957

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
DLCK 280-436957/13	Lab Control Sample	Total/NA	Air	8321A	

### Prep Batch: 455653

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15031-1	E-2112,2113 VEN CB INLET R1 M0010 FH	Total/NA	Air	None	
140-15031-5	E-2119,2120 VEN CB INLET R2 M0010 FH	Total/NA	Air	None	
140-15031-9	E-2126,2127 VEN CB INLET R3 M0010 FH	Total/NA	Air	None	
MB 280-455653/1-A	Method Blank	Total/NA	Air	None	
LCS 280-455653/2-A	Lab Control Sample	Total/NA	Air	None	

### Prep Batch: 455736

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15031-3	E-2116 VEN CB INLET R1 M0010 IMP 1,2&3 CC	Total/NA	Air	None	
140-15031-7	E-2123 VEN CB INLET R2 M0010 IMP 1,2&3 CC	Total/NA	Air	None	
140-15031-11	E-2130 VEN CB INLET R3 M0010 IMP 1,2&3 CC	Total/NA	Air	None	
MB 280-455736/1-A	Method Blank	Total/NA	Air	None	
LCS 280-455736/2-A	Lab Control Sample	Total/NA	Air	None	

### Prep Batch: 455752

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15031-2	E-2114,2115,2117 VEN CB INLET R1 M0010 BH	Total/NA	Air	None	
140-15031-4	E-2118 VEN CB INLET R1 M0010 BREAKTHRO	Total/NA	Air	None	
140-15031-6	E-2121,2122,2124 VEN CB INLET R2 M0010 BH	Total/NA	Air	None	
140-15031-8	E-2125 VEN CB INLET R2 M0010 BREAKTHRO	Total/NA	Air	None	
140-15031-10	E-2128,2129,2131 VEN CB INLET R3 M0010 BH	Total/NA	Air	None	
140-15031-12	E-2132 VEN CB INLET R3 M0010 BREAKTHRO	Total/NA	Air	None	
MB 280-455752/1-A	Method Blank	Total/NA	Air	None	
LCS 280-455752/2-A	Lab Control Sample	Total/NA	Air	None	

### Analysis Batch: 456394

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15031-1	E-2112,2113 VEN CB INLET R1 M0010 FH	Total/NA	Air	8321A	455653
140-15031-2	E-2114,2115,2117 VEN CB INLET R1 M0010 BH	Total/NA	Air	8321A	455752
140-15031-3	E-2116 VEN CB INLET R1 M0010 IMP 1,2&3 CC	Total/NA	Air	8321A	455736
140-15031-4	E-2118 VEN CB INLET R1 M0010 BREAKTHRO	Total/NA	Air	8321A	455752
140-15031-5	E-2119,2120 VEN CB INLET R2 M0010 FH	Total/NA	Air	8321A	455653
140-15031-6	E-2121,2122,2124 VEN CB INLET R2 M0010 BH	Total/NA	Air	8321A	455752
140-15031-7	E-2123 VEN CB INLET R2 M0010 IMP 1,2&3 CC	Total/NA	Air	8321A	455736
140-15031-8	E-2125 VEN CB INLET R2 M0010 BREAKTHRO	Total/NA	Air	8321A	455752
140-15031-9	E-2126,2127 VEN CB INLET R3 M0010 FH	Total/NA	Air	8321A	455653
140-15031-10	E-2128,2129,2131 VEN CB INLET R3 M0010 BH	Total/NA	Air	8321A	455752
140-15031-11	E-2130 VEN CB INLET R3 M0010 IMP 1,2&3 CC	Total/NA	Air	8321A	455736
140-15031-12	E-2132 VEN CB INLET R3 M0010 BREAKTHRO	Total/NA	Air	8321A	455752
MB 280-455653/1-A	Method Blank	Total/NA	Air	8321A	455653
MB 280-455736/1-A	Method Blank	Total/NA	Air	8321A	455736
MB 280-455752/1-A	Method Blank	Total/NA	Air	8321A	455752
LCS 280-455653/2-A	Lab Control Sample	Total/NA	Air	8321A	455653
LCS 280-455736/2-A	Lab Control Sample	Total/NA	Air	8321A	455736
LCS 280-455752/2-A	Lab Control Sample	Total/NA	Air	8321A	455752

# Client Sample Results

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Inlet

Job ID: 140-15031-1

**Client Sample ID: E-2112,2113 VEN CB INLET R1 M0010 FH**

**Lab Sample ID: 140-15031-1**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	20.7		0.760	0.0821	ug/Sample		04/23/19 15:35	04/29/19 11:13	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	82	D	50 - 200	04/23/19 15:35	04/29/19 11:13	10

**Client Sample ID: E-2114,2115,2117 VEN CB INLET R1 M0010**

**Lab Sample ID: 140-15031-2**

**BH**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	178		2.00	0.400	ug/Sample		04/24/19 07:26	04/29/19 12:44	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	59	D	50 - 200	04/24/19 07:26	04/29/19 12:44	10

**Client Sample ID: E-2116 VEN CB INLET R1 M0010 IMP 1,2&3**

**Lab Sample ID: 140-15031-3**

**CONDENSATE**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.188	0.00959	ug/Sample		04/24/19 03:41	04/29/19 11:58	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	70		50 - 200	04/24/19 03:41	04/29/19 11:58	1

**Client Sample ID: E-2118 VEN CB INLET R1 M0010**

**Lab Sample ID: 140-15031-4**

**BREAKTHROUGH XAD-2 RESIN TUBE**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.0400	ug/Sample		04/24/19 07:26	04/29/19 12:50	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	42	X	50 - 200	04/24/19 07:26	04/29/19 12:50	1

# Client Sample Results

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Inlet

Job ID: 140-15031-1

**Client Sample ID: E-2119,2120 VEN CB INLET R2 M0010 FH**

**Lab Sample ID: 140-15031-5**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	26.4		0.760	0.0821	ug/Sample		04/23/19 15:35	04/29/19 11:16	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	77	D	50 - 200	04/23/19 15:35	04/29/19 11:16	10

**Client Sample ID: E-2121,2122,2124 VEN CB INLET R2 M0010**

**Lab Sample ID: 140-15031-6**

**BH**

Matrix: Air

Date Collected: 04/18/19 00:00

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	537		10.0	2.00	ug/Sample		04/24/19 07:26	04/29/19 12:53	50

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	46	X D	50 - 200	04/24/19 07:26	04/29/19 12:53	50

**Client Sample ID: E-2123 VEN CB INLET R2 M0010 IMP 1,2&3**

**Lab Sample ID: 140-15031-7**

**CONDENSATE**

Matrix: Air

Date Collected: 04/18/19 00:00

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	18.2		0.206	0.0105	ug/Sample		04/24/19 03:41	04/29/19 12:01	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	65		50 - 200	04/24/19 03:41	04/29/19 12:01	1

**Client Sample ID: E-2125 VEN CB INLET R2 M0010**

**Lab Sample ID: 140-15031-8**

**BREAKTHROUGH XAD-2 RESIN TUBE**

Matrix: Air

Date Collected: 04/18/19 00:00

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.985		0.200	0.0400	ug/Sample		04/24/19 07:26	04/29/19 12:57	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	35	X	50 - 200	04/24/19 07:26	04/29/19 12:57	1

# Client Sample Results

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Inlet

Job ID: 140-15031-1

**Client Sample ID: E-2126,2127 VEN CB INLET R3 M0010 FH**

**Lab Sample ID: 140-15031-9**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	18.3		0.203	0.0219	ug/Sample		04/23/19 15:35	04/29/19 11:19	2

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	73	D	50 - 200	04/23/19 15:35	04/29/19 11:19	2

**Client Sample ID: E-2128,2129,2131 VEN CB INLET R3 M0010 BH**

**Lab Sample ID: 140-15031-10**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	124		2.00	0.400	ug/Sample		04/24/19 07:26	04/29/19 13:00	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	61	D	50 - 200	04/24/19 07:26	04/29/19 13:00	10

**Client Sample ID: E-2130 VEN CB INLET R3 M0010 IMP 1,2&3 CONDENSATE**

**Lab Sample ID: 140-15031-11**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0726	J	0.204	0.0104	ug/Sample		04/24/19 03:41	04/29/19 12:05	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	67		50 - 200	04/24/19 03:41	04/29/19 12:05	1

**Client Sample ID: E-2132 VEN CB INLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE**

**Lab Sample ID: 140-15031-12**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.205		0.200	0.0400	ug/Sample		04/24/19 07:26	04/29/19 13:03	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	44	X	50 - 200	04/24/19 07:26	04/29/19 13:03	1

# Default Detection Limits

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Inlet

Job ID: 140-15031-1

## Method: 8321A - HFPO-DA

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.00250	0.00128	ug/Sample

## Method: 8321A - PFOA and PFOS

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.0250	0.00270	ug/Sample
HFPO-DA	0.100	0.0200	ug/Sample

**ANALYTICAL REPORT**

Job Number: 140-15035-1  
Job Description: VEN Carbon Bed Outlet  
Contract Number: LBIO-67048

For:  
Chemours Company FC, LLC The  
c/o AECOM  
Sabre Building, Suite 300  
4051 Ogletown Road  
Newark, DE 19713  
Attention: Michael Aucoin



Approved for release.  
Courtney M Adkins  
Project Manager I  
5/6/2019 4:14 PM

---

Courtney M Adkins, Project Manager I  
5815 Middlebrook Pike, Knoxville, TN, 37921  
(865)291-3000  
courtney.adkins@testamericainc.com  
05/06/2019

This report may not be reproduced except in full, and with written approval from the laboratory. For questions please contact the Project Manager at the e-mail address or telephone number listed on this page.



# Table of Contents

Cover Title Page . . . . .	1
Data Summaries . . . . .	4
Definitions . . . . .	4
Method Summary . . . . .	5
Sample Summary . . . . .	6
Case Narrative . . . . .	7
QC Association . . . . .	8
Client Sample Results . . . . .	10
Default Detection Limits . . . . .	13
Surrogate Summary . . . . .	14
QC Sample Results . . . . .	15
Chronicle . . . . .	17
Certification Summary . . . . .	21
Manual Integration Summary . . . . .	23
Organic Sample Data . . . . .	25
LCMS . . . . .	25
8321A_HFPO_Du . . . . .	25
8321A_HFPO_Du QC Summary . . . . .	26
8321A_HFPO_Du Sample Data . . . . .	30
Standards Data . . . . .	42
8321A_HFPO_Du ICAL Data . . . . .	42
8321A_HFPO_Du CCAL Data . . . . .	65
Raw QC Data . . . . .	68
8321A_HFPO_Du Blank Data . . . . .	68
8321A_HFPO_Du LCS/LCSD Data . . . . .	72
8321A_HFPO_Du Run Logs . . . . .	81

# Table of Contents

8321A_HFPO_Du Prep Data .....	84
Method DV-LC-0012 .....	89
Method DV-LC-0012 QC Summary .....	90
Method DV-LC-0012 Sample Data .....	95
Standards Data .....	107
Method DV-LC-0012 CCAL Data .....	107
Raw QC Data .....	119
Method DV-LC-0012 Tune Data .....	119
Method DV-LC-0012 Blank Data .....	129
Method DV-LC-0012 LCS/LCSD Data .....	137
Method DV-LC-0012 Run Logs .....	141
Method DV-LC-0012 Prep Data .....	144
Shipping and Receiving Documents .....	155
Client Chain of Custody .....	156

# Definitions/Glossary

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Outlet

Job ID: 140-15035-1

## Qualifiers

### LCMS

Qualifier	Qualifier Description
D	Sample results are obtained from a dilution; the surrogate or matrix spike recoveries reported are calculated from diluted samples.
J	Result is less than the RL but greater than or equal to the MDL and the concentration is an approximate value.
X	Surrogate is outside control limits

## Glossary

Abbreviation	These commonly used abbreviations may or may not be present in this report.
α	Listed under the "D" column to designate that the result is reported on a dry weight basis
%R	Percent Recovery
CFL	Contains Free Liquid
CNF	Contains No Free Liquid
DER	Duplicate Error Ratio (normalized absolute difference)
Dil Fac	Dilution Factor
DL	Detection Limit (DoD/DOE)
DL, RA, RE, IN	Indicates a Dilution, Re-analysis, Re-extraction, or additional Initial metals/anion analysis of the sample
DLC	Decision Level Concentration (Radiochemistry)
EDL	Estimated Detection Limit (Dioxin)
LOD	Limit of Detection (DoD/DOE)
LOQ	Limit of Quantitation (DoD/DOE)
MDA	Minimum Detectable Activity (Radiochemistry)
MDC	Minimum Detectable Concentration (Radiochemistry)
MDL	Method Detection Limit
ML	Minimum Level (Dioxin)
NC	Not Calculated
ND	Not Detected at the reporting limit (or MDL or EDL if shown)
PQL	Practical Quantitation Limit
QC	Quality Control
RER	Relative Error Ratio (Radiochemistry)
RL	Reporting Limit or Requested Limit (Radiochemistry)
RPD	Relative Percent Difference, a measure of the relative difference between two points
TEF	Toxicity Equivalent Factor (Dioxin)
TEQ	Toxicity Equivalent Quotient (Dioxin)

# Method Summary

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Outlet

Job ID: 140-15035-1

---

---

<b>Method</b>	<b>Method Description</b>	<b>Protocol</b>	<b>Laboratory</b>
8321A	HFPO-DA	SW846	TAL DEN
8321A	PFOA and PFOS	SW846	TAL DEN
None	Leaching Procedure	TAL SOP	TAL DEN
None	Leaching Procedure for Condensate	TAL SOP	TAL DEN
None	Leaching Procedure for XAD	TAL SOP	TAL DEN

**Protocol References:**

SW846 = "Test Methods For Evaluating Solid Waste, Physical/Chemical Methods", Third Edition, November 1986 And Its Updates.

TAL SOP = TestAmerica Laboratories, Standard Operating Procedure

**Laboratory References:**

TAL DEN = Eurofins TestAmerica, Denver, 4955 Yarrow Street, Arvada, CO 80002, TEL (303)736-0100

# Sample Summary

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Outlet

Job ID: 140-15035-1

Lab Sample ID	Client Sample ID	Matrix	Collected	Received
140-15035-1	K-2112,2113 VEN CB OUTLET R1 M0010 FH	Air	04/17/19 00:00	04/19/19 07:00
140-15035-2	K-2114,2115,2117 VEN CB OUTLET R1 M0010 BH	Air	04/17/19 00:00	04/19/19 07:00
140-15035-3	K-2116 VEN CB OUTLET R1 M0010 IMP 1,2&3 CONDENSATE	Air	04/17/19 00:00	04/19/19 07:00
140-15035-4	K-2118 VEN CB OUTLET R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	04/17/19 00:00	04/19/19 07:00
140-15035-5	K-2119,2120 VEN CB OUTLET R2 M0010 FH	Air	04/17/19 00:00	04/19/19 07:00
140-15035-6	K-2121,2122,2124 VEN CB OUTLET R2 M0010 BH	Air	04/17/19 00:00	04/19/19 07:00
140-15035-7	K-2123 VEN CB OUTLET R2 M0010 IMP 1,2&3 CONDENSATE	Air	04/17/19 00:00	04/19/19 07:00
140-15035-8	K-2125 VEN CB OUTLET R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	04/17/19 00:00	04/19/19 07:00
140-15035-9	K-2126,2127 VEN CB OUTLET R3 M0010 FH	Air	04/18/19 00:00	04/19/19 07:00
140-15035-10	K-2128,2129,2131 VEN CB OUTLET R3 M0010 BH	Air	04/18/19 00:00	04/19/19 07:00
140-15035-11	K-2130 VEN CB OUTLET R3 M0010 IMP 1,2&3 CONDENSATE	Air	04/18/19 00:00	04/19/19 07:00
140-15035-12	K-2132 VEN CB OUTLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	04/18/19 00:00	04/19/19 07:00

## Job Narrative 140-15035-1

### Sample Receipt

The samples were received on April 19, 2019 at 7:00 AM in good condition and properly preserved. The temperature of the cooler at receipt was 2.5° C.

### Method 0010/Method 3542 Sampling Train Preparation

Train fractions were extracted and prepared for analysis in TestAmerica's Knoxville laboratory. Extracts and condensate samples were forwarded to the Denver laboratory for HFPO-DA analysis. All results are reported in "Total ug" per sample.

### Quality Control and Data Interpretation

Unless otherwise noted, all holding times, and QC criteria were met and the test results shown in this report meet all applicable NELAC requirements.

### LCMS

Method 8321A: The Surrogate/Isotope Dilution Analyte (IDA) recovery associated with the following samples is below the method recommended limit: K-2114,2115,2117 VEN CB OUTLET R1 M0010 BH (140-15035-2), K-2118 VEN CB OUTLET R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE (140-15035-4), K-2121,2122,2124 VEN CB OUTLET R2 M0010 BH (140-15035-6), K-2125 VEN CB OUTLET R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE (140-15035-8), K-2128,2129,2131 VEN CB OUTLET R3 M0010 BH (140-15035-10) and K-2132 VEN CB OUTLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE (140-15035-12). Generally, data quality is not considered affected if the IDA signal-to-noise ratio is greater than 10:1, which is achieved for all IDA in the sample(s). All detection limits are below the lower calibration.preparation batch 280-455945 and analytical batch 280-456611 HFPO

No additional analytical or quality issues were noted, other than those described above or in the Definitions/Glossary page.

### Organic Prep

No analytical or quality issues were noted, other than those described in the Definitions/Glossary page.

### Comments

Reporting Limits (RLs) and Method Detection Limits (MDLs) for the HFPO-DA used in this report were derived in Denver for reporting soils and water samples. Method 0010 sampling train matrix specific RLs and MDLs have not been established for HFPO-DA. The soil and water limits are expected to be reasonable approximations of the actual matrix specific limits, under these conditions.

Breakthrough from the Modified Method 0010 Sampling Train for PFAS compounds will be measured by the percentage (%) concentration of a specific PFAS target analyte determined to be present in the Breakthrough XAD-2 resin module of a test run. If the concentration of a specific PFAS compound is  $\leq 30\%$  of the sum of the concentrations determined for the other three (3) fractions of the sampling train, then sampling breakthrough is determined not to have occurred. Also, no breakthrough will be determined to have occurred if  $< 250 \mu\text{g}$  of a target analyte is collected on all fractions of a sampling train. Breakthrough the sampling train implies that sample loss through the train has occurred and results in a negative bias to the sample results.

# QC Association Summary

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Outlet

Job ID: 140-15035-1

## LCMS

### Analysis Batch: 436957

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
DLCK 280-436957/13	Lab Control Sample	Total/NA	Air	8321A	

### Prep Batch: 455653

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15035-1	K-2112,2113 VEN CB OUTLET R1 M0010 FH	Total/NA	Air	None	
140-15035-5	K-2119,2120 VEN CB OUTLET R2 M0010 FH	Total/NA	Air	None	
140-15035-9	K-2126,2127 VEN CB OUTLET R3 M0010 FH	Total/NA	Air	None	
MB 280-455653/1-A	Method Blank	Total/NA	Air	None	
LCS 280-455653/2-A	Lab Control Sample	Total/NA	Air	None	

### Prep Batch: 455736

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15035-3	K-2116 VEN CB OUTLET R1 M0010 IMP 1,2&3	Total/NA	Air	None	
140-15035-7	K-2123 VEN CB OUTLET R2 M0010 IMP 1,2&3	Total/NA	Air	None	
140-15035-11	K-2130 VEN CB OUTLET R3 M0010 IMP 1,2&3	Total/NA	Air	None	
MB 280-455736/1-A	Method Blank	Total/NA	Air	None	
LCS 280-455736/2-A	Lab Control Sample	Total/NA	Air	None	

### Prep Batch: 455945

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15035-2	K-2114,2115,2117 VEN CB OUTLET R1 M0010 IMP 1,2&3	Total/NA	Air	None	
140-15035-4	K-2118 VEN CB OUTLET R1 M0010 BREAKTHF	Total/NA	Air	None	
140-15035-6	K-2121,2122,2124 VEN CB OUTLET R2 M0010 IMP 1,2&3	Total/NA	Air	None	
140-15035-8	K-2125 VEN CB OUTLET R2 M0010 BREAKTHF	Total/NA	Air	None	
140-15035-10	K-2128,2129,2131 VEN CB OUTLET R3 M0010 IMP 1,2&3	Total/NA	Air	None	
140-15035-12	K-2132 VEN CB OUTLET R3 M0010 BREAKTHF	Total/NA	Air	None	
MB 280-455945/1-A	Method Blank	Total/NA	Air	None	
LCS 280-455945/2-A	Lab Control Sample	Total/NA	Air	None	

### Analysis Batch: 456394

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15035-1	K-2112,2113 VEN CB OUTLET R1 M0010 FH	Total/NA	Air	8321A	455653
140-15035-3	K-2116 VEN CB OUTLET R1 M0010 IMP 1,2&3	Total/NA	Air	8321A	455736
140-15035-5	K-2119,2120 VEN CB OUTLET R2 M0010 FH	Total/NA	Air	8321A	455653
140-15035-7	K-2123 VEN CB OUTLET R2 M0010 IMP 1,2&3	Total/NA	Air	8321A	455736
140-15035-9	K-2126,2127 VEN CB OUTLET R3 M0010 FH	Total/NA	Air	8321A	455653
140-15035-11	K-2130 VEN CB OUTLET R3 M0010 IMP 1,2&3	Total/NA	Air	8321A	455736
MB 280-455653/1-A	Method Blank	Total/NA	Air	8321A	455653
MB 280-455736/1-A	Method Blank	Total/NA	Air	8321A	455736
LCS 280-455653/2-A	Lab Control Sample	Total/NA	Air	8321A	455653
LCS 280-455736/2-A	Lab Control Sample	Total/NA	Air	8321A	455736

### Analysis Batch: 456611

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15035-2	K-2114,2115,2117 VEN CB OUTLET R1 M0010 IMP 1,2&3	Total/NA	Air	8321A	455945
140-15035-4	K-2118 VEN CB OUTLET R1 M0010 BREAKTHF	Total/NA	Air	8321A	455945
140-15035-6	K-2121,2122,2124 VEN CB OUTLET R2 M0010 IMP 1,2&3	Total/NA	Air	8321A	455945
140-15035-8	K-2125 VEN CB OUTLET R2 M0010 BREAKTHF	Total/NA	Air	8321A	455945
140-15035-10	K-2128,2129,2131 VEN CB OUTLET R3 M0010 IMP 1,2&3	Total/NA	Air	8321A	455945
140-15035-12	K-2132 VEN CB OUTLET R3 M0010 BREAKTHF	Total/NA	Air	8321A	455945
MB 280-455945/1-A	Method Blank	Total/NA	Air	8321A	455945

# QC Association Summary

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Outlet

Job ID: 140-15035-1

---

## LCMS (Continued)

---

### Analysis Batch: 456611 (Continued)

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
LCS 280-455945/2-A	Lab Control Sample	Total/NA	Air	8321A	455945



# Client Sample Results

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Outlet

Job ID: 140-15035-1

**Client Sample ID: K-2112,2113 VEN CB OUTLET R1 M0010 FH**

**Lab Sample ID: 140-15035-1**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	57.5		0.760	0.0821	ug/Sample		04/23/19 15:35	04/29/19 11:42	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	82	D	50 - 200	04/23/19 15:35	04/29/19 11:42	10

**Client Sample ID: K-2114,2115,2117 VEN CB OUTLET R1**

**Lab Sample ID: 140-15035-2**

**M0010 BH**

Matrix: Air

Date Collected: 04/17/19 00:00

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	6.16		0.200	0.0400	ug/Sample		04/25/19 15:30	05/01/19 10:04	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	36	X	50 - 200	04/25/19 15:30	05/01/19 10:04	1

**Client Sample ID: K-2116 VEN CB OUTLET R1 M0010 IMP**

**Lab Sample ID: 140-15035-3**

**1,2&3 CONDENSATE**

Matrix: Air

Date Collected: 04/17/19 00:00

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.192	0.00979	ug/Sample		04/24/19 03:41	04/29/19 12:27	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	65		50 - 200	04/24/19 03:41	04/29/19 12:27	1

**Client Sample ID: K-2118 VEN CB OUTLET R1 M0010**

**Lab Sample ID: 140-15035-4**

**BREAKTHROUGH XAD-2 RESIN TUBE**

Matrix: Air

Date Collected: 04/17/19 00:00

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0489	J	0.200	0.0400	ug/Sample		04/25/19 15:30	05/01/19 10:07	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	42	X	50 - 200	04/25/19 15:30	05/01/19 10:07	1

# Client Sample Results

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Outlet

Job ID: 140-15035-1

**Client Sample ID: K-2119,2120 VEN CB OUTLET R2 M0010 FH**

**Lab Sample ID: 140-15035-5**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	52.3		0.510	0.0551	ug/Sample		04/23/19 15:35	04/29/19 11:45	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	74	D	50 - 200	04/23/19 15:35	04/29/19 11:45	10

**Client Sample ID: K-2121,2122,2124 VEN CB OUTLET R2 M0010 BH**

**Lab Sample ID: 140-15035-6**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	5.71		0.250	0.0500	ug/Sample		04/25/19 15:30	05/01/19 10:10	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	40	X	50 - 200	04/25/19 15:30	05/01/19 10:10	1

**Client Sample ID: K-2123 VEN CB OUTLET R2 M0010 IMP 1,2&3 CONDENSATE**

**Lab Sample ID: 140-15035-7**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.198	J	0.206	0.0105	ug/Sample		04/24/19 03:41	04/29/19 12:31	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	63		50 - 200	04/24/19 03:41	04/29/19 12:31	1

**Client Sample ID: K-2125 VEN CB OUTLET R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE**

**Lab Sample ID: 140-15035-8**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.0400	ug/Sample		04/25/19 15:30	05/01/19 10:13	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	41	X	50 - 200	04/25/19 15:30	05/01/19 10:13	1

# Client Sample Results

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Outlet

Job ID: 140-15035-1

**Client Sample ID: K-2126,2127 VEN CB OUTLET R3 M0010 FH**

**Lab Sample ID: 140-15035-9**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	97.4		1.02	0.110	ug/Sample		04/23/19 15:35	04/29/19 11:48	20

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	71	D	50 - 200	04/23/19 15:35	04/29/19 11:48	20

**Client Sample ID: K-2128,2129,2131 VEN CB OUTLET R3**

**Lab Sample ID: 140-15035-10**

**M0010 BH**

Matrix: Air

Date Collected: 04/18/19 00:00

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	8.00		0.200	0.0400	ug/Sample		04/25/19 15:30	05/01/19 10:17	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	35	X	50 - 200	04/25/19 15:30	05/01/19 10:17	1

**Client Sample ID: K-2130 VEN CB OUTLET R3 M0010 IMP**

**Lab Sample ID: 140-15035-11**

**1,2&3 CONDENSATE**

Matrix: Air

Date Collected: 04/18/19 00:00

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.204	0.0104	ug/Sample		04/24/19 03:41	04/29/19 12:34	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	64		50 - 200	04/24/19 03:41	04/29/19 12:34	1

**Client Sample ID: K-2132 VEN CB OUTLET R3 M0010**

**Lab Sample ID: 140-15035-12**

**BREAKTHROUGH XAD-2 RESIN TUBE**

Matrix: Air

Date Collected: 04/18/19 00:00

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0846	J	0.200	0.0400	ug/Sample		04/25/19 15:30	05/01/19 10:20	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	42	X	50 - 200	04/25/19 15:30	05/01/19 10:20	1

# Default Detection Limits

Client: Chemours Company FC, LLC The  
Project/Site: VEN Carbon Bed Outlet

Job ID: 140-15035-1

## Method: 8321A - HFPO-DA

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.00250	0.00128	ug/Sample

## Method: 8321A - PFOA and PFOS

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.0250	0.00270	ug/Sample
HFPO-DA	0.100	0.0200	ug/Sample

**ANALYTICAL REPORT**

Job Number: 140-15034-1

Job Description: Division Stack

Contract Number: LBIO-67048

For:

Chemours Company FC, LLC The  
c/o AECOM

Sabre Building, Suite 300

4051 Ogletown Road

Newark, DE 19713

Attention: Michael Aucoin

Approved for release.  
Courtney M Adkins  
Project Manager I  
5/6/2019 3:52 PM

---

Courtney M Adkins, Project Manager I  
5815 Middlebrook Pike, Knoxville, TN, 37921  
(865)291-3000  
courtney.adkins@testamericainc.com  
05/06/2019

This report may not be reproduced except in full, and with written approval from the laboratory. For questions please contact the Project Manager at the e-mail address or telephone number listed on this page.

# Table of Contents

Cover Title Page . . . . .	1
Data Summaries . . . . .	4
Definitions . . . . .	4
Method Summary . . . . .	5
Sample Summary . . . . .	6
Case Narrative . . . . .	7
QC Association . . . . .	8
Client Sample Results . . . . .	9
Default Detection Limits . . . . .	12
Surrogate Summary . . . . .	13
QC Sample Results . . . . .	14
Chronicle . . . . .	16
Certification Summary . . . . .	20
Manual Integration Summary . . . . .	22
Organic Sample Data . . . . .	23
LCMS . . . . .	23
8321A_HFPO_Du . . . . .	23
8321A_HFPO_Du QC Summary . . . . .	24
8321A_HFPO_Du Sample Data . . . . .	27
Standards Data . . . . .	39
8321A_HFPO_Du ICAL Data . . . . .	39
8321A_HFPO_Du CCAL Data . . . . .	62
Raw QC Data . . . . .	65
8321A_HFPO_Du Blank Data . . . . .	65
8321A_HFPO_Du LCS/LCSD Data . . . . .	69
8321A_HFPO_Du Run Logs . . . . .	74

# Table of Contents

8321A_HFPO_Du Prep Data .....	76
Method DV-LC-0012 .....	81
Method DV-LC-0012 QC Summary .....	82
Method DV-LC-0012 Sample Data .....	89
Standards Data .....	127
Method DV-LC-0012 CCAL Data .....	127
Raw QC Data .....	146
Method DV-LC-0012 Tune Data .....	146
Method DV-LC-0012 Blank Data .....	151
Method DV-LC-0012 LCS/LCSD Data .....	167
Method DV-LC-0012 Run Logs .....	179
Method DV-LC-0012 Prep Data .....	182
Shipping and Receiving Documents .....	194
Client Chain of Custody .....	195

# Definitions/Glossary

Client: Chemours Company FC, LLC The  
Project/Site: Division Stack

Job ID: 140-15034-1

## Qualifiers

### LCMS

Qualifier	Qualifier Description
D	Sample results are obtained from a dilution; the surrogate or matrix spike recoveries reported are calculated from diluted samples.
J	Result is less than the RL but greater than or equal to the MDL and the concentration is an approximate value.
X	Surrogate is outside control limits

## Glossary

Abbreviation	These commonly used abbreviations may or may not be present in this report.
α	Listed under the "D" column to designate that the result is reported on a dry weight basis
%R	Percent Recovery
CFL	Contains Free Liquid
CNF	Contains No Free Liquid
DER	Duplicate Error Ratio (normalized absolute difference)
Dil Fac	Dilution Factor
DL	Detection Limit (DoD/DOE)
DL, RA, RE, IN	Indicates a Dilution, Re-analysis, Re-extraction, or additional Initial metals/anion analysis of the sample
DLC	Decision Level Concentration (Radiochemistry)
EDL	Estimated Detection Limit (Dioxin)
LOD	Limit of Detection (DoD/DOE)
LOQ	Limit of Quantitation (DoD/DOE)
MDA	Minimum Detectable Activity (Radiochemistry)
MDC	Minimum Detectable Concentration (Radiochemistry)
MDL	Method Detection Limit
ML	Minimum Level (Dioxin)
NC	Not Calculated
ND	Not Detected at the reporting limit (or MDL or EDL if shown)
PQL	Practical Quantitation Limit
QC	Quality Control
RER	Relative Error Ratio (Radiochemistry)
RL	Reporting Limit or Requested Limit (Radiochemistry)
RPD	Relative Percent Difference, a measure of the relative difference between two points
TEF	Toxicity Equivalent Factor (Dioxin)
TEQ	Toxicity Equivalent Quotient (Dioxin)



# Method Summary

Client: Chemours Company FC, LLC The  
Project/Site: Division Stack

Job ID: 140-15034-1

---

---

<b>Method</b>	<b>Method Description</b>	<b>Protocol</b>	<b>Laboratory</b>
8321A	HFPO-DA	SW846	TAL DEN
8321A	PFOA and PFOS	SW846	TAL DEN
None	Leaching Procedure	TAL SOP	TAL DEN
None	Leaching Procedure for Condensate	TAL SOP	TAL DEN
None	Leaching Procedure for XAD	TAL SOP	TAL DEN

**Protocol References:**

SW846 = "Test Methods For Evaluating Solid Waste, Physical/Chemical Methods", Third Edition, November 1986 And Its Updates.  
TAL SOP = TestAmerica Laboratories, Standard Operating Procedure

**Laboratory References:**

TAL DEN = Eurofins TestAmerica, Denver, 4955 Yarrow Street, Arvada, CO 80002, TEL (303)736-0100

# Sample Summary

Client: Chemours Company FC, LLC The  
Project/Site: Division Stack

Job ID: 140-15034-1

Lab Sample ID	Client Sample ID	Matrix	Collected	Received
140-15034-1	D-1877,1878 DIV STACK OUTLET R1 M0010 FH	Air	04/17/19 00:00	04/19/19 07:00
140-15034-2	D-1879,1880,1882 DIV STACK OUTLET R1 M0010 BH	Air	04/17/19 00:00	04/19/19 07:00
140-15034-3	D-1881 DIV STACK OUTLET R1 M0010 IMP 1,2&3 CONDENSATE	Air	04/17/19 00:00	04/19/19 07:00
140-15034-4	D-1883 DIV STACK OUTLET R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	04/17/19 00:00	04/19/19 07:00
140-15034-5	D-1884,1885 DIV STACK OUTLET R2 M0010 FH	Air	04/17/19 00:00	04/19/19 07:00
140-15034-6	D-1886,1887,1889 DIV STACK OUTLET R2 M0010 BH	Air	04/17/19 00:00	04/19/19 07:00
140-15034-7	D-1888 DIV STACK OUTLET R2 M0010 IMP 1,2&3 CONDENSATE	Air	04/17/19 00:00	04/19/19 07:00
140-15034-8	D-1890 DIV STACK OUTLET R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	04/17/19 00:00	04/19/19 07:00
140-15034-9	D-1891,1892 DIV STACK OUTLET R3 M0010 FH	Air	04/18/19 00:00	04/19/19 07:00
140-15034-10	D-1893,1894,1896 DIV STACK OUTLET R3 M0010 BH	Air	04/18/19 00:00	04/19/19 07:00
140-15034-11	D-1895 DIV STACK OUTLET R3 M0010 IMP 1,2&3 CONDENSATE	Air	04/18/19 00:00	04/19/19 07:00
140-15034-12	D-1897 DIV STACK OUTLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	04/18/19 00:00	04/19/19 07:00

## Job Narrative 140-15034-1

### Sample Receipt

The samples were received on April 19, 2019 at 7:00 AM in good condition and properly preserved. The temperature of the cooler at receipt was 0.6° C.

### Method 0010/Method 3542 Sampling Train Preparation

Train fractions were extracted and prepared for analysis in TestAmerica's Knoxville laboratory. Extracts and condensate samples were forwarded to the Denver laboratory for HFPO-DA analysis. All results are reported in "Total ug" per sample.

### Quality Control and Data Interpretation

Unless otherwise noted, all holding times, and QC criteria were met and the test results shown in this report meet all applicable NELAC requirements.

### LCMS

Method 8321A: The Isotope Dilution Analyte (IDA) recovery associated with the following samples is below the method recommended limit: D-1879,1880,1882 DIV STACK OUTLET R1 M0010 BH (140-15034-2), D-1883 DIV STACK OUTLET R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE (140-15034-4), D-1886,1887,1889 DIV STACK OUTLET R2 M0010 BH (140-15034-6), D-1893,1894,1896 DIV STACK OUTLET R3 M0010 BH (140-15034-10) and D-1897 DIV STACK OUTLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE (140-15034-12). Generally, data quality is not considered affected if the IDA signal-to-noise ratio is greater than 10:1, which is achieved for all IDA in the sample(s). All detection limits are below the lower calibration.

preparation batch 280-455752 and analytical batch 280-456394 HFPO

No additional analytical or quality issues were noted, other than those described above or in the Definitions/Glossary page.

### Organic Prep

No analytical or quality issues were noted, other than those described in the Definitions/Glossary page.

### Comments

Reporting Limits (RLs) and Method Detection Limits (MDLs) for the HFPO-DA used in this report were derived in Denver for reporting soils and water samples. Method 0010 sampling train matrix specific RLs and MDLs have not been established for HFPO-DA. The soil and water limits are expected to be reasonable approximations of the actual matrix specific limits, under these conditions.

Breakthrough from the Modified Method 0010 Sampling Train for PFAS compounds will be measured by the percentage (%) concentration of a specific PFAS target analyte determined to be present in the Breakthrough XAD-2 resin module of a test run. If the concentration of a specific PFAS compound is  $\leq 30\%$  of the sum of the concentrations determined for the other three (3) fractions of the sampling train, then sampling breakthrough is determined not to have occurred. Also, no breakthrough will be determined to have occurred if  $< 250 \mu\text{g}$  of a target analyte is collected on all fractions of a sampling train. Breakthrough the sampling train implies that sample loss through the train has occurred and results in a negative bias to the sample results.

# QC Association Summary

Client: Chemours Company FC, LLC The  
Project/Site: Division Stack

Job ID: 140-15034-1

## LCMS

### Analysis Batch: 436957

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
DLCK 280-436957/13	Lab Control Sample	Total/NA	Air	8321A	

### Prep Batch: 455653

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15034-1	D-1877,1878 DIV STACK OUTLET R1 M0010 F1	Total/NA	Air	None	
140-15034-5	D-1884,1885 DIV STACK OUTLET R2 M0010 F1	Total/NA	Air	None	
140-15034-9	D-1891,1892 DIV STACK OUTLET R3 M0010 F1	Total/NA	Air	None	
MB 280-455653/1-A	Method Blank	Total/NA	Air	None	
LCS 280-455653/2-A	Lab Control Sample	Total/NA	Air	None	

### Prep Batch: 455736

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15034-3	D-1881 DIV STACK OUTLET R1 M0010 IMP 1,2	Total/NA	Air	None	
140-15034-7	D-1888 DIV STACK OUTLET R2 M0010 IMP 1,2	Total/NA	Air	None	
140-15034-11	D-1895 DIV STACK OUTLET R3 M0010 IMP 1,2	Total/NA	Air	None	
MB 280-455736/1-A	Method Blank	Total/NA	Air	None	
LCS 280-455736/2-A	Lab Control Sample	Total/NA	Air	None	

### Prep Batch: 455752

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15034-2	D-1879,1880,1882 DIV STACK OUTLET R1 M00	Total/NA	Air	None	
140-15034-4	D-1883 DIV STACK OUTLET R1 M0010 BREAK	Total/NA	Air	None	
140-15034-6	D-1886,1887,1889 DIV STACK OUTLET R2 M00	Total/NA	Air	None	
140-15034-8	D-1890 DIV STACK OUTLET R2 M0010 BREAK	Total/NA	Air	None	
140-15034-10	D-1893,1894,1896 DIV STACK OUTLET R3 M00	Total/NA	Air	None	
140-15034-12	D-1897 DIV STACK OUTLET R3 M0010 BREAK	Total/NA	Air	None	
MB 280-455752/13-A	Method Blank	Total/NA	Air	None	
MB 280-455752/1-A	Method Blank	Total/NA	Air	None	
LCS 280-455752/2-A	Lab Control Sample	Total/NA	Air	None	

### Analysis Batch: 456394

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-15034-1	D-1877,1878 DIV STACK OUTLET R1 M0010 F1	Total/NA	Air	8321A	455653
140-15034-2	D-1879,1880,1882 DIV STACK OUTLET R1 M00	Total/NA	Air	8321A	455752
140-15034-3	D-1881 DIV STACK OUTLET R1 M0010 IMP 1,2	Total/NA	Air	8321A	455736
140-15034-4	D-1883 DIV STACK OUTLET R1 M0010 BREAK	Total/NA	Air	8321A	455752
140-15034-5	D-1884,1885 DIV STACK OUTLET R2 M0010 F1	Total/NA	Air	8321A	455653
140-15034-6	D-1886,1887,1889 DIV STACK OUTLET R2 M00	Total/NA	Air	8321A	455752
140-15034-7	D-1888 DIV STACK OUTLET R2 M0010 IMP 1,2	Total/NA	Air	8321A	455736
140-15034-8	D-1890 DIV STACK OUTLET R2 M0010 BREAK	Total/NA	Air	8321A	455752
140-15034-9	D-1891,1892 DIV STACK OUTLET R3 M0010 F1	Total/NA	Air	8321A	455653
140-15034-10	D-1893,1894,1896 DIV STACK OUTLET R3 M00	Total/NA	Air	8321A	455752
140-15034-11	D-1895 DIV STACK OUTLET R3 M0010 IMP 1,2	Total/NA	Air	8321A	455736
140-15034-12	D-1897 DIV STACK OUTLET R3 M0010 BREAK	Total/NA	Air	8321A	455752
MB 280-455653/1-A	Method Blank	Total/NA	Air	8321A	455653
MB 280-455736/1-A	Method Blank	Total/NA	Air	8321A	455736
MB 280-455752/13-A	Method Blank	Total/NA	Air	8321A	455752
MB 280-455752/1-A	Method Blank	Total/NA	Air	8321A	455752
LCS 280-455653/2-A	Lab Control Sample	Total/NA	Air	8321A	455653
LCS 280-455736/2-A	Lab Control Sample	Total/NA	Air	8321A	455736
LCS 280-455752/2-A	Lab Control Sample	Total/NA	Air	8321A	455752

# Client Sample Results

Client: Chemours Company FC, LLC The  
Project/Site: Division Stack

Job ID: 140-15034-1

**Client Sample ID: D-1877,1878 DIV STACK OUTLET R1 M0010**

**Lab Sample ID: 140-15034-1**

**FH**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	63.6		1.01	0.109	ug/Sample		04/23/19 15:35	04/29/19 11:29	10
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	79	D	50 - 200				04/23/19 15:35	04/29/19 11:29	10

**Client Sample ID: D-1879,1880,1882 DIV STACK OUTLET R1**

**Lab Sample ID: 140-15034-2**

**M0010 BH**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	5.86		0.200	0.0400	ug/Sample		04/24/19 07:26	04/29/19 13:39	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	45	X	50 - 200				04/24/19 07:26	04/29/19 13:39	1

**Client Sample ID: D-1881 DIV STACK OUTLET R1 M0010 IMP**

**Lab Sample ID: 140-15034-3**

**1,2&3 CONDENSATE**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.198	0.0101	ug/Sample		04/24/19 03:41	04/29/19 12:17	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	66		50 - 200				04/24/19 03:41	04/29/19 12:17	1

**Client Sample ID: D-1883 DIV STACK OUTLET R1 M0010**

**Lab Sample ID: 140-15034-4**

**BREAKTHROUGH XAD-2 RESIN TUBE**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.0400	ug/Sample		04/24/19 07:26	04/29/19 13:43	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	49	X	50 - 200				04/24/19 07:26	04/29/19 13:43	1

# Client Sample Results

Client: Chemours Company FC, LLC The  
Project/Site: Division Stack

Job ID: 140-15034-1

**Client Sample ID: D-1884,1885 DIV STACK OUTLET R2 M0010**

**Lab Sample ID: 140-15034-5**

**FH**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	17.1		0.101	0.0109	ug/Sample		04/23/19 15:35	04/29/19 11:32	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	66		50 - 200				04/23/19 15:35	04/29/19 11:32	1

**Client Sample ID: D-1886,1887,1889 DIV STACK OUTLET R2**

**Lab Sample ID: 140-15034-6**

**M0010 BH**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	4.91		0.200	0.0400	ug/Sample		04/24/19 07:26	04/29/19 13:46	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	46	X	50 - 200				04/24/19 07:26	04/29/19 13:46	1

**Client Sample ID: D-1888 DIV STACK OUTLET R2 M0010 IMP**

**Lab Sample ID: 140-15034-7**

**1,2&3 CONDENSATE**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.196	0.00999	ug/Sample		04/24/19 03:41	04/29/19 12:21	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	65		50 - 200				04/24/19 03:41	04/29/19 12:21	1

**Client Sample ID: D-1890 DIV STACK OUTLET R2 M0010**

**Lab Sample ID: 140-15034-8**

**BREAKTHROUGH XAD-2 RESIN TUBE**

Date Collected: 04/17/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.0400	ug/Sample		04/24/19 07:26	04/29/19 13:49	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	50		50 - 200				04/24/19 07:26	04/29/19 13:49	1

# Client Sample Results

Client: Chemours Company FC, LLC The  
Project/Site: Division Stack

Job ID: 140-15034-1

**Client Sample ID: D-1891,1892 DIV STACK OUTLET R3 M0010**

**Lab Sample ID: 140-15034-9**

**FH**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	58.7		1.01	0.109	ug/Sample		04/23/19 15:35	04/29/19 11:38	10
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	77	D	50 - 200				04/23/19 15:35	04/29/19 11:38	10

**Client Sample ID: D-1893,1894,1896 DIV STACK OUTLET R3**

**Lab Sample ID: 140-15034-10**

**M0010 BH**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	6.66		0.200	0.0400	ug/Sample		04/24/19 07:26	04/29/19 13:52	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	33	X	50 - 200				04/24/19 07:26	04/29/19 13:52	1

**Client Sample ID: D-1895 DIV STACK OUTLET R3 M0010 IMP**

**Lab Sample ID: 140-15034-11**

**1,2&3 CONDENSATE**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0788	J	0.192	0.00979	ug/Sample		04/24/19 03:41	04/29/19 12:24	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	71		50 - 200				04/24/19 03:41	04/29/19 12:24	1

**Client Sample ID: D-1897 DIV STACK OUTLET R3 M0010**

**Lab Sample ID: 140-15034-12**

**BREAKTHROUGH XAD-2 RESIN TUBE**

Date Collected: 04/18/19 00:00

Matrix: Air

Date Received: 04/19/19 07:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.0400	ug/Sample		04/24/19 07:26	04/29/19 13:55	1
<i>Surrogate</i>	<i>%Recovery</i>	<i>Qualifier</i>	<i>Limits</i>				<i>Prepared</i>	<i>Analyzed</i>	<i>Dil Fac</i>
13C3 HFPO-DA	48	X	50 - 200				04/24/19 07:26	04/29/19 13:55	1

# Default Detection Limits

Client: Chemours Company FC, LLC The  
Project/Site: Division Stack

Job ID: 140-15034-1

---

## Method: 8321A - HFPO-DA

Prep: None

---

Analyte	RL	MDL	Units
HFPO-DA	0.00250	0.00128	ug/Sample

---

## Method: 8321A - PFOA and PFOS

Prep: None

---

Analyte	RL	MDL	Units
HFPO-DA	0.0250	0.00270	ug/Sample
HFPO-DA	0.100	0.0200	ug/Sample

---



---

**APPENDIX D**  
**SAMPLE CALCULATIONS**

---

**SAMPLE CALCULATIONS FOR  
HFPO DIMER ACID (METHOD 0010)**

**Client: Chemours**  
**Test Number: Run 1**  
**Test Location: CBed Inlet**

**Plant: Fayetteville, NC**  
**Test Date: 4/17/2019**  
**Test Period: 0925-1148**

**1. HFPO Dimer Acid concentration, lbs/dscf.**

$$\text{Conc1} = \frac{W \times 2.2046 \times 10^{-9}}{V_m(\text{std})}$$

$$\text{Conc1} = \frac{198.7 \times 2.2046 \times 10^{-9}}{35.267}$$

$$\text{Conc1} = 1.24\text{E-}08$$

Where:

W = Weight of HFPO Dimer Acid collected in sample in ug

Conc1 = HFPO Dimer Acid concentration, lbs/dscf.

$2.2046 \times 10^{-9}$  = Conversion factor from ug to lbs.

**2. HFPO Dimer Acid concentration, ug/dscm.**

$$\text{Conc2} = W / (V_m(\text{std}) \times 0.02832)$$

$$\text{Conc2} = 198.7 / (35.267 \times 0.02832)$$

$$\text{Conc2} = 198.9$$

Where:

Conc2 = HFPO Dimer Acid concentration, ug/dscm.

0.02832 = Conversion factor from cubic feet to cubic meters.

**3. HFPO Dimer Acid mass emission rate, lbs/hr.**

$$MR1_{(Inlet)} = Conc1 \times Qs(std) \times 60 \text{ min/hr}$$

$$MR1_{(Inlet)} = 1.24E-08 \times 9244 \times 60$$

$$MR1_{(Inlet)} = 6.89E-03$$

Where:

$$MR1_{(Inlet)} = \text{HFPO Dimer Acid mass emission rate, lbs/hr.}$$

**4. HFPO Dimer Acid mass emission rate, g/sec.**

$$MR2_{(Inlet)} = MR1_{(Inlet)} \times 453.59 / 3600$$

$$MR2_{(Inlet)} = 6.89E-03 \times 453.59 / 3600$$

$$MR2_{(Inlet)} = 8.67E-04$$

Where:

$$MR2_{(Inlet)} = \text{HFPO Dimer Acid mass emission rate, g/sec.}$$

$$453.59 = \text{Conversion factor from pounds to grams.}$$

$$3600 = \text{Conversion factor from hours to seconds.}$$

**5. HFPO Dimer Acid Removal Efficiency, %**

$$RE = \frac{MR1_{(Inlet)} - MR1_{(Outlet)}}{MR1_{(Inlet)}}$$

$$RE = \frac{(6.89E-03) - (2.09E-03)}{6.89E-03}$$

$$RE = 69.7$$

Where:

$$RE = \text{Carbon Bed Removal Efficiency.}$$

$$MR1_{(Inlet)} = \text{Carbon Bed Inlet HFPO Dimer Acid mass rate, lbs/hr.}$$

$$MR1_{(Outlet)} = \text{Carbon Bed Outlet HFPO Dimer Acid mass rate, lbs/hr.}$$

**EXAMPLE CALCULATIONS FOR  
VOLUMETRIC FLOW AND MOISTURE AND ISOKINETICS**

Client: Chemours

Test Number: Run 1

Test Location: VEN-Carbon Bed Inlet

Facility: Fayetteville, NC

Test Date: 4/17/19

Test Period: 0925-1148

**1. Volume of dry gas sampled at standard conditions (68 deg F, 29.92 in. Hg), dscf.**

$$Vm(std) = \frac{17.64 \times Y \times Vm \times \left( Pb + \frac{\Delta H}{13.6} \right)}{(Tm + 460)}$$

$$Vm(std) = \frac{17.64 \times 1.0100 \times 35.309 \times \left( 30.17 + \frac{0.451}{13.6} \right)}{78.75 + 460} = 35.267$$

Where:

- $Vm(std)$  = Volume of gas sample measured by the dry gas meter, corrected to standard conditions, dscf.
- $Vm$  = Volume of gas sample measured by the dry gas meter at meter conditions, def.
- $Pb$  = Barometric Pressure, in Hg.
- $\Delta H$  = Average pressure drop across the orifice meter, in H<sub>2</sub>O
- $Tm$  = Average dry gas meter temperature, deg F.
- $Y$  = Dry gas meter calibration factor.
- $17.64$  = Factor that includes ratio of standard temperature (528 deg R) to standard pressure (29.92 in. Hg), deg R/in. Hg.
- $13.6$  = Specific gravity of mercury.

**2. Volume of water vapor in the gas sample corrected to standard conditions, scf.**

$$Vw(std) = (0.04707 \times Vwc) + (0.04715 \times Wwsg)$$

$$Vw(std) = (0.04707 \times -4.0) + (0.04715 \times 6.6) = 0.12$$

Where:

- $Vw(std)$  = Volume of water vapor in the gas sample corrected to standard conditions, scf.
- $Vwc$  = Volume of liquid condensed in impingers, ml.
- $Wwsg$  = Weight of water vapor collected in silica gel, g.
- $0.04707$  = Factor which includes the density of water (0.002201 lb/ml), the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft<sup>3</sup>/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), ft<sup>3</sup>/ml.
- $0.04715$  = Factor which includes the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft<sup>3</sup>/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), and 453.6 g/lb, ft<sup>3</sup>/g.

### 3. Moisture content

$$bws = \frac{Vw(std)}{Vw(std) + Vm(std)}$$
$$bws = \frac{0.12}{0.12 + 35.267} = 0.003$$

Where:

$bws$  = Proportion of water vapor, by volume, in the gas stream, dimensionless.

### 4. Mole fraction of dry gas.

$$Md = 1 - bws$$
$$Md = 1 - 0.003 = 0.997$$

Where:

$Md$  = Mole fraction of dry gas, dimensionless.

### 5. Dry molecular weight of gas stream, lb/lb-mole.

$$MWd = (0.440 \times \% CO_2) + (0.320 \times \% O_2) + (0.280 \times (\% N_2 + \% CO))$$
$$MWd = (0.440 \times 0.0) + (0.320 \times 20.9) + (0.280 \times (79.1 + 0.0))$$
$$MWd = 28.84$$

Where:

$MWd$  = Dry molecular weight, lb/lb-mole.  
 $\% CO_2$  = Percent carbon dioxide by volume, dry basis.  
 $\% O_2$  = Percent oxygen by volume, dry basis.  
 $\% N_2$  = Percent nitrogen by volume, dry basis.  
 $\% CO$  = Percent carbon monoxide by volume, dry basis.  
0.440 = Molecular weight of carbon dioxide, divided by 100.  
0.320 = Molecular weight of oxygen, divided by 100.  
0.280 = Molecular weight of nitrogen or carbon monoxide, divided by 100.

### 6. Actual molecular weight of gas stream (wet basis), lb/lb-mole.

$$MWs = (MWd \times Md) + (18 \times (1 - Md))$$
$$MWs = (28.84 \times 0.997) + (18 \times (1 - 0.997)) = 28.80$$

Where:

$MWs$  = Molecular weight of wet gas, lb/lb-mole.  
18 = Molecular weight of water, lb/lb-mole.

**7. Average velocity of gas stream at actual conditions, ft/sec.**

$$V_s = 85.49 \times C_p \times ((\Delta p)^{1/2})_{\text{avg}} \times \left( \frac{T_s (\text{avg})}{P_s \times MW_s} \right)^{1/2}$$

$$V_s = 85.49 \times 0.84 \times 0.44122 \times \left( \frac{541}{29.96 \times 28.80} \right)^{1/2} = 25.1$$

Where:

- $V_s$  = Average gas stream velocity, ft/sec.
- 85.49 = Pitot tube constant, ft/sec x  $\frac{(\text{lb/lb-mole})(\text{in. Hg})^{1/2}}{(\text{deg R})(\text{in H}_2\text{O})}$
- $C_p$  = Pitot tube coefficient, dimensionless.
- $T_s$  = Absolute gas stream temperature, deg R =  $T_s$ , deg F + 460.
- $P_s$  = Absolute gas stack pressure, in. Hg. =  $P_b + \frac{P(\text{static})}{13.6}$
- $\Delta p$  = Velocity head of stack, in. H<sub>2</sub>O.

**8. Average gas stream volumetric flow rate at actual conditions, wacf/min.**

$$Q_s(\text{act}) = 60 \times V_s \times A_s$$

$$Q_s(\text{act}) = 60 \times 25.1 \times 6.31 = 9487$$

Where:

- $Q_s(\text{act})$  = Volumetric flow rate of wet stack gas at actual conditions, wacf/min.
- $A_s$  = Cross-sectional area of stack, ft<sup>2</sup>.
- 60 = Conversion factor from seconds to minutes.

**9. Average gas stream dry volumetric flow rate at standard conditions, dscf/min.**

$$Q_s(\text{std}) = 17.64 \times M_d \times \frac{P_s}{T_s} \times Q_s(\text{act})$$

$$Q_s(\text{std}) = 17.64 \times 0.997 \times \frac{29.96}{540.5} \times 9487$$

$$Q_s(\text{std}) = 9244$$

Where:

- $Q_s(\text{std})$  = Volumetric flow rate of dry stack gas at standard conditions, dscf/min.

**10. Isokinetic variation calculated from intermediate values, percent.**

$$I = \frac{17.327 \times T_s \times V_m(\text{std})}{V_s \times O \times P_s \times M_d \times (D_n)^2}$$

$$I = \frac{17.327 \times 541 \times 35.267}{25.1 \times 96 \times 29.96 \times 0.997 \times (0.215)^2} = 99.4$$

Where:

- I = Percent of isokinetic sampling.
- O = Total sampling time, minutes.
- Dn = Diameter of nozzle, inches.
- 17.327 = Factor which includes standard temperature (528 deg R), standard pressure (29.92 in. Hg), the formula for calculating area of circle  $D^{2/4}$ , conversion of square feet to square inches (144), conversion of seconds to minutes (60), and conversion to percent (100),  $\frac{(\text{in. Hg})(\text{in}^2)(\text{min})}{(\text{deg R})(\text{ft}^2)(\text{sec})}$

**SAMPLE CALCULATIONS FOR  
HFPO DIMER ACID (METHOD 0010)**

**Client: Chemours**  
**Test Number: Run 1**  
**Test Location: CBed Outlet**

**Plant: Fayetteville, NC**  
**Test Date: 4/17/19 Test**  
**Period: 0925-1148**

**1. HFPO Dimer Acid concentration, lbs/dscf.**

$$C_1 = \frac{W \times 2.2046 \times 10^{-9}}{V_m(\text{std})}$$

$$C_1 = \frac{63.7 \times 2.2046 \times 10^{-9}}{42.731}$$
$$= 3.29\text{E-}09$$

Where:

W = Weight of HFPO Dimer Acid collected in sample in ug.

C<sub>1</sub> = HFPO Dimer Acid concentration, lbs/dscf.

2.2046x10<sup>-9</sup> = Conversion factor from ug to lbs.

**2. HFPO Dimer Acid concentration, ug/dscm.**

$$C_2 = W / ( V_m(\text{std}) \times 0.02832 )$$

$$C_2 = 63.7 / ( 42.731 \times 0.02832 )$$
$$= 5.26\text{E+}01$$

Where:

C<sub>2</sub> = HFPO Dimer Acid concentration, ug/dscm.

0.02832 = Conversion factor from cubic feet to cubic meters.



**3. HFPO Dimer Acid mass emission rate, lbs/hr.**

$$\begin{aligned} \text{PMR1} &= C_1 \times Q_s(\text{std}) \times 60 \text{ min/hr} \\ \text{PMR1} &= 3.29\text{E-}09 \times 10606 \times 60 \\ &= 2.09\text{E-}03 \end{aligned}$$

Where:

$$\text{PMR1} = \text{HFPO Dimer Acid mass emission rate, lbs/hr.}$$

**4. HFPO Dimer Acid mass emission rate, g/sec.**

$$\begin{aligned} \text{PMR2} &= \text{PMR1} \times 453.59 / 3600 \\ \text{PMR2} &= 2.09\text{E-}03 \times 453.59 / 3600 \\ &= 2.63\text{E-}04 \end{aligned}$$

Where:

$$\text{PMR2} = \text{HFPO Dimer Acid mass emission rate, g/sec.}$$

$$453.6 = \text{Conversion factor from pounds to grams.}$$

$$3600 = \text{Conversion factor from hours to seconds.}$$

**SAMPLE CALCULATIONS FOR  
HFPO DIMER ACID (METHOD 0010)**

**Client: Chemours**  
**Test Number: Run 3**  
**Test Location: Divison Stack**

**Plant: Fayetteville, NC**  
**Test Date: 4/18/2019**  
**Test Period: 0922-1116**

**1. HFPO Dimer Acid concentration, lbs/dscf.**

$$\text{Conc1} = \frac{W \times 2.2046 \times 10^{-9}}{V_m(\text{std})}$$

$$\text{Conc1} = \frac{65.4 \times 2.2046 \times 10^{-9}}{45.294}$$

$$\text{Conc1} = 3.19\text{E-}09$$

Where:

W = Weight of HFPO Dimer Acid collected in sample in ug.

Conc1 = Division Stack HFPO Dimer Acid concentration, lbs/dscf.

$2.2046 \times 10^{-9}$  = Conversion factor from ug to lbs.

**2. HFPO Dimer Acid concentration, ug/dscm.**

$$\text{Conc2} = W / ( V_m(\text{std}) \times 0.02832 )$$

$$\text{Conc2} = 65.4 / ( 45.294 \times 0.02832 )$$

$$\text{Conc2} = 5.10\text{E+}01$$

Where:

Conc2 = Division Stack HFPO Dimer Acid concentration, ug/dscm.

0.02832 = Conversion factor from cubic feet to cubic meters.

**3. HFPO Dimer Acid mass emission rate, lbs/hr.**

$$MR1_{(Outlet)} = \text{Conc1} \times Qs(\text{std}) \times 60 \text{ min/hr}$$

$$MR1_{(Outlet)} = 3.19\text{E-}09 \times 22208 \times 60$$

$$MR1_{(Outlet)} = 4.24\text{E-}03$$

Where:

$$MR1_{(Outlet)} = \text{Division Stack HFPO Dimer Acid mass emission rate, lbs/hr.}$$

**4. HFPO Dimer Acid mass emission rate, g/sec.**

$$MR2_{(Outlet)} = PMR1 \times 453.59 / 3600$$

$$MR2_{(Outlet)} = 4.24\text{E-}03 \times 453.59 / 3600$$

$$MR2_{(Outlet)} = 5.34\text{E-}04$$

Where:

$$MR2_{(Outlet)} = \text{Division Stack HFPO Dimer Acid mass emission rate, g/sec.}$$

$$453.6 = \text{Conversion factor from pounds to grams.}$$

$$3600 = \text{Conversion factor from hours to seconds.}$$

**EXAMPLE CALCULATIONS FOR  
VOLUMETRIC FLOW AND MOISTURE AND ISOKINETICS**

Client: Chemours  
Test Number: Run 3  
Test Location: Division Stack

Facility: Fayetteville, NC  
Test Date: 4/18/2019  
Test Period: 0922-1116

**1. Volume of dry gas sampled at standard conditions (68 deg F, 29.92 in. Hg), dscf.**

$$Vm(std) = \frac{17.64 \times Y \times Vm \times \left( Pb + \frac{\Delta H}{13.6} \right)}{(Tm + 460)}$$

$$Vm(std) = \frac{17.64 \times 1.0021 \times 45.391 \times \left( 29.92 + \frac{0.698}{13.6} \right)}{72.00 + 460} = 45.294$$

Where:

$Vm(std)$  = Volume of gas sample measured by the dry gas meter, corrected to standard conditions, dscf.  
 $Vm$  = Volume of gas sample measured by the dry gas meter at meter conditions, def.  
 $Pb$  = Barometric Pressure, in Hg.  
 $\Delta H$  = Average pressure drop across the orifice meter, in H<sub>2</sub>O  
 $Tm$  = Average dry gas meter temperature, deg F.  
 $Y$  = Dry gas meter calibration factor.  
 $17.64$  = Factor that includes ratio of standard temperature (528 deg R) to standard pressure (29.92 in. Hg), deg R/in. Hg.  
 $13.6$  = Specific gravity of mercury.

**2. Volume of water vapor in the gas sample corrected to standard conditions, scf.**

$$Vw(std) = (0.04707 \times Vwc) + (0.04715 \times Wwsg)$$

$$Vw(std) = (0.04707 \times 14.0) + (0.04715 \times 14.6) = 1.35$$

Where:

$Vw(std)$  = Volume of water vapor in the gas sample corrected to standard conditions, scf.  
 $Vwc$  = Volume of liquid condensed in impingers, ml.  
 $Wwsg$  = Weight of water vapor collected in silica gel, g.  
 $0.04707$  = Factor which includes the density of water (0.002201 lb/ml), the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft<sup>3</sup>/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), ft<sup>3</sup>/ml.  
 $0.04715$  = Factor which includes the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft<sup>3</sup>/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), and 453.6 g/lb, ft<sup>3</sup>/g.

### 3. Moisture content

$$bws = \frac{Vw(std)}{Vw(std) + Vm(std)}$$
$$bws = \frac{1.35}{1.35 + 45.294} = 0.029$$

Where:

bws = Proportion of water vapor, by volume, in the gas stream, dimensionless.

### 4. Mole fraction of dry gas.

$$Md = 1 - bws$$
$$Md = 1 - 0.029 = 0.971$$

Where:

Md = Mole fraction of dry gas, dimensionless.

### 5. Dry molecular weight of gas stream, lb/lb-mole.

$$MWd = (0.440 \times \% CO_2) + (0.320 \times \% O_2) + (0.280 \times (\% N_2 + \% CO))$$
$$MWd = (0.440 \times 0.0) + (0.320 \times 20.9) + (0.280 \times (79.1 + 0.0))$$
$$MWd = 28.84$$

Where:

MWd = Dry molecular weight, lb/lb-mole.  
% CO<sub>2</sub> = Percent carbon dioxide by volume, dry basis.  
% O<sub>2</sub> = Percent oxygen by volume, dry basis.  
% N<sub>2</sub> = Percent nitrogen by volume, dry basis.  
% CO = Percent carbon monoxide by volume, dry basis.  
0.440 = Molecular weight of carbon dioxide, divided by 100.  
0.320 = Molecular weight of oxygen, divided by 100.  
0.280 = Molecular weight of nitrogen or carbon monoxide, divided by 100.

### 6. Actual molecular weight of gas stream (wet basis), lb/lb-mole.

$$MWs = (MWd \times Md) + (18 \times (1 - Md))$$
$$MWs = (28.84 \times 0.971) + (18 \times (1 - 0.971)) = 28.52$$

Where:

MWs = Molecular weight of wet gas, lb/lb-mole.  
18 = Molecular weight of water, lb/lb-mole.

**7. Average velocity of gas stream at actual conditions, ft/sec.**

$$V_s = 85.49 \times C_p \times ((\Delta p)^{1/2})_{\text{avg}} \times \left( \frac{T_s (\text{avg})}{P_s \times MW_s} \right)^{1/2}$$

$$V_s = 85.49 \times 0.84 \times 0.96682 \times \left( \frac{542}{29.94 \times 28.52} \right)^{1/2} = 55.3$$

Where:

- $V_s$  = Average gas stream velocity, ft/sec.
- 85.49 = Pitot tube constant, ft/sec x  $\frac{(\text{lb/lb-mole})(\text{in. Hg})^{1/2}}{(\text{deg R})(\text{in H}_2\text{O})}$
- $C_p$  = Pitot tube coefficient, dimensionless.
- $T_s$  = Absolute gas stream temperature, deg R =  $T_s$ , deg F + 460.
- $P_s$  = Absolute gas stack pressure, in. Hg. =  $P_b + \frac{P(\text{static})}{13.6}$
- $\Delta p$  = Velocity head of stack, in. H<sub>2</sub>O.

**8. Average gas stream volumetric flow rate at actual conditions, wacf/min.**

$$Q_s(\text{act}) = 60 \times V_s \times A_s$$

$$Q_s(\text{act}) = 60 \times 55.3 \times 7.07 = 23458$$

Where:

- $Q_s(\text{act})$  = Volumetric flow rate of wet stack gas at actual conditions, wacf/min.
- $A_s$  = Cross-sectional area of stack, ft<sup>2</sup>.
- 60 = Conversion factor from seconds to minutes.

**9. Average gas stream dry volumetric flow rate at standard conditions, dscf/min.**

$$Q_s(\text{std}) = 17.64 \times M_d \times \frac{P_s}{T_s} \times Q_s(\text{act})$$

$$Q_s(\text{std}) = 17.64 \times 0.971 \times \frac{29.94}{541.8} \times 23458$$

$$Q_s(\text{std}) = 22208$$

Where:

- $Q_s(\text{std})$  = Volumetric flow rate of dry stack gas at standard conditions, dscf/min.

**10. Isokinetic variation calculated from intermediate values, percent.**

$$I = \frac{17.327 \times Ts \times Vm(std)}{Vs \times O \times Ps \times Md \times (Dn)^2}$$

$$I = \frac{17.327 \times 542 \times 45.294}{55.3 \times 96 \times 29.94 \times 0.971 \times (0.160)^2} = 107.6$$

Where:

- I = Percent of isokinetic sampling.
- O = Total sampling time, minutes.
- Dn = Diameter of nozzle, inches.
- 17.327 = Factor which includes standard temperature (528 deg R), standard pressure (29.92 in. Hg), the formula for calculating area of circle  $D^2/4$ , conversion of square feet to square inches (144), conversion of seconds to minutes (60), and conversion to percent (100),  $\frac{(in. Hg)(in^2)(min)}{(deg R)(ft^2)(sec)}$

---

**APPENDIX E**  
**EQUIPMENT CALIBRATION RECORDS**

---



## INTERFERENCE CHECK

**Date:** 12/4/14-12/5/14

**Analyzer Type:** Servomex - O<sub>2</sub>

**Model No:** 4900


**Serial No:** 49000-652921

**Calibration Span:** 21.09 %

**Pollutant:** 21.09% O<sub>2</sub> - CC418692

INTERFERENT GAS	ANALYZER RESPONSE		% OF CALIBRATION SPAN <sup>(a)</sup>
	INTERFERENT GAS RESPONSE (%)	INTERFERENT GAS RESPONSE, WITH BACKGROUND POLLUTANT (%)	
CO <sub>2</sub> (30.17% CC199689)	0.00	-0.01	0.00
NO (445 ppm CC346681)	0.00	0.02	0.11
NO <sub>2</sub> (23.78 ppm CC500749)	NA	NA	NA
N <sub>2</sub> O (90.4 ppm CC352661)	0.00	0.05	0.24
CO (461.5 ppm XC006064B)	0.00	0.02	0.00
SO <sub>2</sub> (451.2 ppm CC409079)	0.00	0.05	0.23
CH <sub>4</sub> (453.1 ppm SG901795)	NA	NA	NA
H <sub>2</sub> (552 ppm ALM048043)	0.00	0.09	0.44
HCl (45.1 ppm CC17830)	0.00	0.03	0.14
NH <sub>3</sub> (9.69 ppm CC58181)	0.00	0.01	0.03
<b>TOTAL INTERFERENCE RESPONSE</b>			<b>1.20</b>
<b>METHOD SPECIFICATION</b>			<b>&lt; 2.5%</b>

<sup>(a)</sup> The larger of the absolute values obtained for the interferent tested with and without the pollutant present was used in summing the interferences.


  
 Chad Walker

## INTERFERENCE CHECK

Date: 12/4/14-12/5/14  
Analyzer Type: Servomex - CO<sub>2</sub>  
Model No: 4900  
Serial No: 49000-652921  
Calibration Span: 16.65%  
Pollutant: 16.65% CO<sub>2</sub> - CC418692

INTERFERENT GAS	ANALYZER RESPONSE		% OF CALIBRATION SPAN <sup>(a)</sup>
	INTERFERENT GAS RESPONSE (%)	INTERFERENT GAS RESPONSE, WITH BACKGROUND POLLUTANT (%)	
CO <sub>2</sub> (30.17% CC199689)	NA	NA	NA
NO (445 ppm CC346681)	0.00	0.02	0.10
NO <sub>2</sub> (23.78 ppm CC500749)	0.00	0.00	0.02
N <sub>2</sub> O (90.4 ppm CC352661)	0.00	0.01	0.04
CO (461.5 ppm XC006064B)	0.00	0.01	0.00
SO <sub>2</sub> (451.2 ppm CC409079)	0.00	0.11	0.64
CH <sub>4</sub> (453.1 ppm SG901795)	0.00	0.07	0.44
H <sub>2</sub> (552 ppm ALM048043)	0.00	0.04	0.22
HCl (45.1 ppm CC17830)	0.10	0.06	0.60
NH <sub>3</sub> (9.69 ppm CC58181)	0.00	0.02	0.14
<b>TOTAL INTERFERENCE RESPONSE</b>			<b>2.19</b>
<b>METHOD SPECIFICATION</b>			<b>&lt; 2.5%</b>

<sup>(a)</sup> The larger of the absolute values obtained for the interferent tested with and without the pollutant present was used in summing the interferences.

  
 Chad Walker

# CERTIFICATE OF ANALYSIS

## Grade of Product: EPA Protocol

Part Number: E03NI79E15A00E4	Reference Number: 82-401288926-1
Cylinder Number: CC18055	Cylinder Volume: 150.5 CF
Laboratory: 124 - Riverton (SAP) - NJ	Cylinder Pressure: 2015 PSIG
PGVP Number: B52018	Valve Outlet: 590
Gas Code: CO2,O2,BALN	Certification Date: Sep 04, 2018

**Expiration Date: Sep 04, 2026**

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.

Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS					
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON DIOXIDE	9.000 %	8.864 %	G1	+/- 0.7% NIST Traceable	09/04/2018
OXYGEN	12.00 %	12.00 %	G1	+/- 0.4% NIST Traceable	09/04/2018
NITROGEN	Balance			-	

CALIBRATION STANDARDS					
Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	13060629	CC413730	13.359 % CARBON DIOXIDE/NITROGEN	+/- 0.6%	May 09, 2019

ANALYTICAL EQUIPMENT		
Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
Horiba VIA 510-CO2-19GYCXEG	NDIR	Aug 09, 2018
Horiba MPA 510-O2-7TWMJ041	Paramagnetic	Aug 09, 2018

Triad Data Available Upon Request



\_\_\_\_\_  
Signature on file  
Approved for Release

# CERTIFICATE OF ANALYSIS

## Grade of Product: EPA Protocol

Part Number:	E03NI62E15A0224	Reference Number:	82-401044874-1
Cylinder Number:	SG9169108	Cylinder Volume:	157.2 CF
Laboratory:	124 - Riverton (SAP) - NJ	Cylinder Pressure:	2015 PSIG
PGVP Number:	B52017	Valve Outlet:	590
Gas Code:	CO2,O2,BALN	Certification Date:	Nov 18, 2017

**Expiration Date: Nov 18, 2025**

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.

Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS					
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON DIOXIDE	17.00 %	16.58 %	G1	+/- 0.7% NIST Traceable	11/18/2017
OXYGEN	21.00 %	21.00 %	G1	+/- 0.5% NIST Traceable	11/18/2017
NITROGEN	Balance			-	

CALIBRATION STANDARDS					
Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	12061336	CC360792	11.002 % CARBON DIOXIDE/NITROGEN	+/- 0.6%	Jan 11, 2018
NTRM	09061415	CC273526	22.53 % OXYGEN/NITROGEN	+/- 0.4%	Mar 08, 2019

ANALYTICAL EQUIPMENT		
Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
Horiba VIA 510-CO2-19GYCXEG	NDIR	Oct 30, 2017
Horiba MPA 510-O2-7TWMJ041	Paramagnetic	Oct 27, 2017

Triad Data Available Upon Request



\_\_\_\_\_  
Signature on file  
Approved for Release

# Long Cal and Temperature Cal Datasheet for Standard Dry Gas Meter Console

Calibrator MDW

Meter Box Number 25

Ambient Temp 72

Date 22-Feb-19

Wet Test Meter Number P-2952

Temp Reference Source Thermocouple Simulator  
(Accuracy +/- 1°F)

Dry Gas Meter Number 16300943

Baro Press, in Hg ( Pb )	30.18
--------------------------	-------

Setting	Gas Volume		Temperatures				Time, min (O)	Calibration Results	
	Orifice Manometer	Wet Test Meter	Dry gas Meter	Wet Test Meter	Dry Gas Meter			Y	ΔH
in H <sub>2</sub> O (ΔH)	ft <sup>3</sup> (Vw)	ft <sup>3</sup> (Vd)	°F (Tw)	Outlet, °F (Tdo)	Inlet, °F (Tdi)	Average, °F (Td)			
0.5	5.0	216.260	72.0	71.00	71.00	71.5	13.0	0.9978	1.8905
		221.260		72.00	72.00				
		5.000		71.50	71.50				
1.0	5.0	222.260	72.0	72.00	72.00	72.5	9.2	0.9975	1.8901
		227.265		73.00	73.00				
		5.005		72.50	72.50				
1.5	10.0	228.450	72.0	73.00	73.00	74.0	15.4	0.9941	1.9804
		238.510		75.00	75.00				
		10.060		74.00	74.00				
2.0	10.0	239.180	71.0	75.00	75.00	75.5	13.6	1.0076	2.0459
		249.140		76.00	76.00				
		9.960		75.50	75.50				
3.0	10.0	257.725	70.0	76.00	76.00	76.0	11.2	1.0134	2.0715
		267.632		76.00	76.00				
		9.907		76.00	76.00				
<b>Average</b>								<b>1.0021</b>	<b>1.9757</b>

Vw - Gas Volume passing through the wet test meter  
 Vd - Gas Volume passing through the dry gas meter  
 Tw - Temp of gas in the wet test meter  
 Tdi - Temp of the inlet gas of the dry gas meter  
 Tdo - Temp of the outlet gas of the dry gas meter  
 Td - Average temp of the gas in the dry gas meter

O - Time of calibration run  
 Pb - Barometric Pressure  
 ΔH - Pressure differential across orifice  
 Y - Ratio of accuracy of wet test meter to dry gas meter

$$Y = \frac{Vw * Pb * (td + 460)}{Vd * \left[ Pb + \frac{(\Delta H)}{13.6} \right] * (tw + 460)}$$

$$\Delta H = \left[ \frac{0.0317 * \Delta H}{Pb * (td + 460)} \right] * \left[ \frac{(tw + 460) * O}{Vw} \right]^2$$

Reference Temperature Select Temperature ○ °C    ● °F	Temperature Reading from Individual Thermocouple Input <sup>1</sup>						Average Temperature Reading	Temp Difference <sup>2</sup> (%)
	Channel Number							
	1	2	3	4	5	6		
32	32	32	32	32	32	32.0	0.0%	
212	212	213	213	212	212	212.4	-0.1%	
932	933	933	933	933	933	933.0	-0.1%	
1832	1829	1829	1829	1829	1829	1829.0	0.1%	

1 - Channel Temps must agree with +/- 5°F or 3°C  
 2 - Acceptable Temperature Difference less than 1.5 %

$$\text{Temp Diff} = \left[ \frac{(\text{Reference Temp}(\text{°F}) + 460) - (\text{Test Temp}(\text{°F}) + 460)}{\text{Reference Temp}(\text{°F}) + 460} \right]$$

## Post Test Calibration

Calibrator PM

Meter Box Number 25

Client Chemours Fayetteville

Date 5/29/19

Wet Test Meter Number P-2952

Location/Plant Fayetteville, NC

Dry Gas Meter Number 16300943

PreTest Y 1.0021

<b>Baro Press, in Hg ( Pb )</b>	<b>29.52</b>
---------------------------------	--------------

Setting	Gas Volume		Temperatures				Time, min (O)	Y
	Orifice Manometer	Wet Test Meter	Dry gas Meter	Wet Test Meter	Dry Gas Meter			
in H <sub>2</sub> O (ΔH)	ft <sup>3</sup> (Vw)	ft <sup>3</sup> (Vd)	°F (Tw)	Outlet, °F (Tdo)	Inlet, °F (Tdi)	Average, °F (Td)		
0.80	7.0	499.139	71.5	71.00	72.00	71.5	14.3	1.0206
		505.984						
		6.845						
0.80	7.0	505.984	71.5	72.00	73.00	72.5	14.2	1.0331
		512.759						
		6.775						
0.80	7.0	512.759	71.5	73.00	74.00	73.5	14.3	1.0320
		519.554						
		6.795						
<b>Average</b>							<b>1.0286</b>	
<b>Difference<sup>1</sup></b>							<b>0.0265</b>	

1 - Tolerance for Y is less than 0.0500

Vw - Gas Volume passing through the wet test meter  
 Vd - Gas Volume passing through the dry gas meter  
 Tw - Temp of gas in the wet test meter  
 Tdi - Temp of the inlet gas of the dry gas meter  
 Tdo - Temp of the outlet gas of the dry gas meter  
 Td - Average temp of the gas in the dry gas meter

O - Time of calibration run  
 Pb - Barometric Pressure  
 ΔH - Pressure differential across orifice  
 Y - Ratio of accuracy of wet test meter to dry gas meter

$$Y = \frac{Vw * Pb * (td + 460)}{Vd * \left[ Pb + \frac{(\Delta H)}{13.6} \right] * (tw + 460)}$$

$$\Delta H = \left[ \frac{0.0317 * \Delta H}{Pb * (td + 460)} \right] * \left[ \frac{(tw + 460) * O}{Vw} \right]^2$$

**No Long Calibration Required**



# Long Cal and Temperature Cal Datasheet for Standard Dry Gas Meter Console

Calibrator PM

Meter Box Number 26

Ambient Temp 71

Date 18-Jan-19

Wet Test Meter Number P-2952

Temp Reference Source Thermocouple Simulator  
(Accuracy +/- 1°F)

Dry Gas Meter Number 16300942

Baro Press, in Hg ( Pb)	29.79
-------------------------	-------

Setting	Gas Volume		Temperatures				Time, min (O)	Calibration Results	
	Orifice Manometer	Wet Test Meter	Dry gas Meter	Wet Test Meter	Dry Gas Meter			Y	ΔH
in H <sub>2</sub> O (ΔH)	ft <sup>3</sup> (Vw)	ft <sup>3</sup> (Vd)	°F (Tw)	Outlet, °F (Tdo)	Inlet, °F (Tdi)	Average, °F (Td)			
0.5	5.0	4.524	71.0	72.00	72.00	72.5	13.5	1.0044	2.0538
		9.510		73.00	73.00				
		4.986		72.50	72.50				
1.0	7.0	9.510	71.0	72.00	72.00	72.5	13.3	1.0083	2.0341
		16.455		73.00	73.00				
		6.945		72.50	72.50				
1.5	10.0	16.455	71.0	73.00	73.00	73.5	16.0	1.0105	2.1596
		26.361		74.00	74.00				
		9.906		73.50	73.50				
2.0	10.0	26.361	71.0	74.00	74.00	75.0	13.5	1.0156	2.0442
		36.233		76.00	76.00				
		9.872		75.00	75.00				
3.0	10.0	36.233	71.0	76.00	76.00	76.5	11.3	1.0145	2.1423
		46.119		77.00	77.00				
		9.886		76.50	76.50				
<b>Average</b>								<b>1.0107</b>	<b>2.0868</b>

Vw - Gas Volume passing through the wet test meter  
 Vd - Gas Volume passing through the dry gas meter  
 Tw - Temp of gas in the wet test meter  
 Tdi - Temp of the inlet gas of the dry gas meter  
 Tdo - Temp of the outlet gas of the dry gas meter  
 Td - Average temp of the gas in the dry gas meter

O - Time of calibration run  
 Pb - Barometric Pressure  
 ΔH - Pressure differential across orifice  
 Y - Ratio of accuracy of wet test meter to dry gas meter

$$Y = \frac{Vw * Pb * (td + 460)}{Vd * \left[ Pb + \frac{(\Delta H)}{13.6} \right] * (tw + 460)}$$

$$\Delta H = \left[ \frac{0.0317 * \Delta H}{Pb * (td + 460)} \right] * \left[ \frac{(tw + 460) * O}{Vw} \right]^2$$

Reference Temperature Select Temperature <input type="radio"/> °C <input checked="" type="radio"/> °F	Temperature Reading from Individual Thermocouple Input <sup>1</sup>						Average Temperature Reading	Temp Difference <sup>2</sup> (%)
	Channel Number							
	1	2	3	4	5	6		
32	31	31	31	31	31		31.0	0.2%
212	212	212	212	212	212		212.0	0.0%
932	931	931	931	931	931		931.0	0.1%
1832	1830	1830	1830	1830	1830		1830.0	0.1%

1 - Channel Temps must agree with +/- 5°F or 3°C

2 - Acceptable Temperature Difference less than 1.5 %

$$\text{Temp Diff} = \left[ \frac{(\text{Reference Temp}(\text{°F}) + 460) - (\text{Test Temp}(\text{°F}) + 460)}{\text{Reference Temp}(\text{°F}) + 460} \right]$$

# Y Factor Calibration Check Calculation

## MODIFIED METHOD 0010 TEST TRAIN

### CARBON BED OUTLET

#### METER BOX NO. WC 26

4/17/2019 + 4/18/2019

	Run 1	Run 2	Run 3
MWd = Dry molecular weight source gas, lb/lb-mole.			
0.32 = Molecular weight of oxygen, divided by 100.			
0.44 = Molecular weight of carbon dioxide, divided by 100.			
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.			
% CO <sub>2</sub> = Percent carbon dioxide by volume, dry basis.	0.0	0.0	0.0
% O <sub>2</sub> = Percent oxygen by volume, dry basis.	20.9	20.9	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

<b>MWd =</b>	28.84	28.84	28.84
--------------	-------	-------	-------

Tma = Source Temperature, absolute(°C)			
Tm = Average dry gas meter temperature, deg F.	75.5	97.7	77.6

$$Tma = Ts + 460$$

$$Tma = 75.46 + 460$$

<b>Tma =</b>	535.46	557.71	537.58
--------------	--------	--------	--------

Ps = Absolute meter pressure, inches Hg.			
13.60 = Specific gravity of mercury.			
delta H = Avg pressure drop across the orifice meter during sampling, in H <sub>2</sub> O	0.73	0.87	0.47
Pb = Barometric Pressure, in Hg.	30.17	30.13	30.08

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 30.17 + (0.7320833333333334 / 13.6)$$

<b>Pm =</b>	30.22	30.19	30.11
-------------	-------	-------	-------

Yqa = dry gas meter calibration check value, dimensionless.			
0.03 = (29.92/528)(0.75) <sup>2</sup> (in. Hg <sup>0.5</sup> /R) cfm <sup>2</sup> .			
29.00 = dry molecular weight of air, lb/lb-mole.			
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	42.462	46.423	34.509
Y = Dry gas meter calibration factor (based on full calibration)	1.0107	1.0107	1.0107
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H <sub>2</sub> O.	2.0868	2.0868	2.0868
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H <sub>2</sub> O	0.8313	0.9116	0.6651
O = Total sampling time, minutes.	96	96	96

$$Yqa = (O / Vm) * \text{SQRT} (0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd) * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 42.46) * \text{SQRT} (0.0319 * 535.46 * 29) / (2.09 * 30.22 * 28.84) * 0.83$$

$$Yqa = 2.261 * \text{SQRT} 495.353 / 1,818.487 * 0.83$$

<b>Yqa =</b>	0.9809	1.0046	0.9693
--------------	--------	--------	--------

Diff = Absolute difference between Yqa and Y	2.95	0.60	4.10
--	------	------	------

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((1.0107 - 0.981) / 1.0107) * 100$$

**Average Diff = 2.55**

**Allowable = 5.0**





# Y Factor Calibration Check Calculation

## MODIFIED METHOD 0010 TEST TRAIN

### CARBON BED INLET

#### METER BOX NO. 29

4/17/2019 + 4/18/2019

	Run 1	Run 2	Run 3
MWd = Dry molecular weight source gas, lb/lb-mole.			
0.32 = Molecular weight of oxygen, divided by 100.			
0.44 = Molecular weight of carbon dioxide, divided by 100.			
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.			
% CO <sub>2</sub> = Percent carbon dioxide by volume, dry basis.	0.0	0.0	0.0
% O <sub>2</sub> = Percent oxygen by volume, dry basis.	20.9	20.9	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

<b>MWd =</b>	28.84	28.84	28.84
--------------	-------	-------	-------

Tma = Source Temperature, absolute(°C)			
Tm = Average dry gas meter temperature, deg F.	78.8	92.9	77.3

$$Tma = Ts + 460$$

$$Tma = 78.75 + 460$$

<b>Tma =</b>	538.75	552.92	537.33
--------------	--------	--------	--------

Ps = Absolute meter pressure, inches Hg.			
13.60 = Specific gravity of mercury.			
delta H = Avg pressure drop across the orifice meter during sampling, in H <sub>2</sub> O	0.45	0.56	0.32
Pb = Barometric Pressure, in Hg.	30.17	30.13	30.08

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 30.17 + (0.4508333333333333 / 13.6)$$

<b>Pm =</b>	30.20	30.17	30.10
-------------	-------	-------	-------

Yqa = dry gas meter calibration check value, dimensionless.			
0.03 = (29.92/528)(0.75) <sup>2</sup> (in. Hg <sup>0.5</sup> /R) cfm <sup>2</sup> .			
29.00 = dry molecular weight of air, lb/lb-mole.			
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	35.309	39.980	30.477
Y = Dry gas meter calibration factor (based on full calibration)	1.0100	1.0100	1.0100
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H <sub>2</sub> O.	1.9363	1.9363	1.9363
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H <sub>2</sub> O	0.6694	0.7471	0.5659
O = Total sampling time, minutes.	96	96	96

$$Yqa = (O / Vm) * \text{SQRT} (0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd) * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 35.31) * \text{SQRT} (0.0319 * 538.75 * 29) / (1.94 * 30.20 * 28.84) * 0.67$$

$$Yqa = 2.719 * \text{SQRT} 498.398 / 1,686.221 * 0.67$$

<b>Yqa =</b>	0.989	0.989	0.969
--------------	-------	-------	-------

Diff = Absolute difference between Yqa and Y	2.08	2.08	4.06
--	------	------	------

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((1.01 - 0.989) / 1.01) * 100$$

**Average Diff = 2.74**

**Allowable = 5.0**



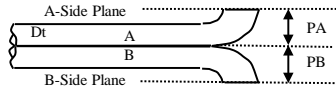
# Type S Pitot Tube Inspection Data Form

Pitot Tube Identification Number:           P-707          

If all Criteria PASS  
Cp is equal to 0.84

Inspection Date   6/15/18   Individual Conducting Inspection           KS          

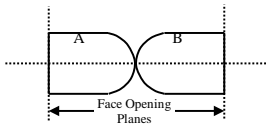
**PASS/FAIL**



Distance to A Plane (PA) - inches           0.44           **PASS**  
 Distance to B Plane (PB) - inches           0.44           **PASS**  
 Pitot OD (D<sub>t</sub>) - inches           0.375          

$1.05 D_t < P < 1.5 D_t$

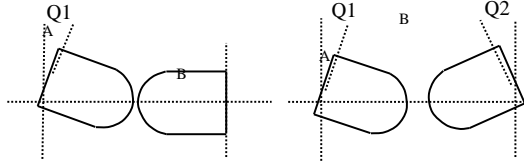
PA must Equal PB



Are Open Faces Aligned  
Perpendicular to the Tube Axis

YES     NO

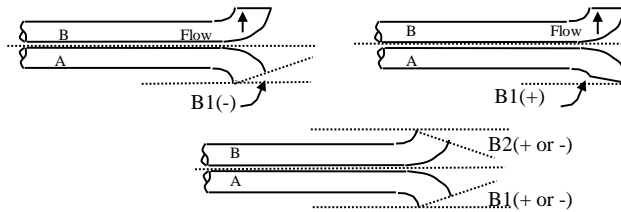
**PASS**



Angle of Q1 from vertical A Tube-  
degrees (absolute)           0           **PASS**

Angle of Q2 from vertical B Tube-  
degrees (absolute)           0           **PASS**

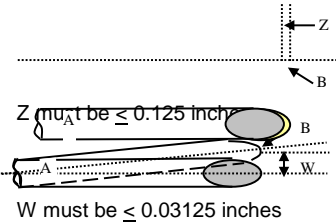
Q1 and Q2 must be  $\leq 10^\circ$



Angle of B1 from  
vertical A Tube-  
degrees (absolute)           0           **PASS**

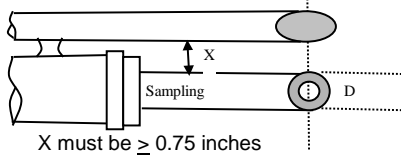
Angle of B1 from  
vertical B Tube-  
degrees (absolute)           0           **PASS**

B1 or B2 must be  $\leq 5^\circ$

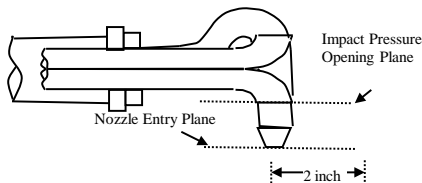


Horizontal offset between A and  
B Tubes (Z) - inches           0.007           **PASS**

Vertical offset between A and B  
Tubes (W) - inches           0.018           **PASS**

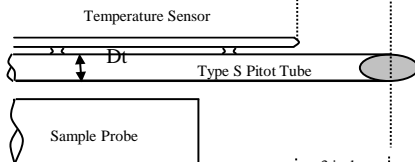


Distance between Sample  
Nozzle and Pitot (X) - inches           0.86           **PASS**



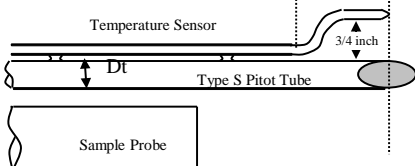
Impact Pressure  
Opening Plane is  
above the Nozzle  
Entry Plane

YES     NO  
 NA



Thermocouple meets  
the Distance Criteria  
in the adjacent figure

YES     NO  
 NA



Thermocouple meets  
the Distance Criteria  
in the adjacent figure

YES     NO  
 NA

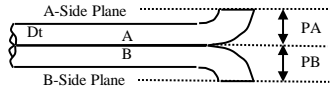
# Type S Pitot Tube Inspection Data Form

Pitot Tube Identification Number: P-703

If all Criteria PASS  
Cp is equal to 0.84

Inspection Date 5/30/18 Individual Conducting Inspection SR

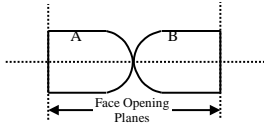
**PASS/FAIL**



Distance to A Plane (PA) - inches 0.453 **PASS**  
 Distance to B Plane (PB) - inches 0.453 **PASS**  
 Pitot OD (Dt) - inches 0.375

$1.05 D_t < P < 1.5 D_t$

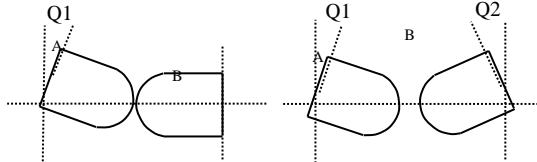
PA must Equal PB



Are Open Faces Aligned  
Perpendicular to the Tube Axis

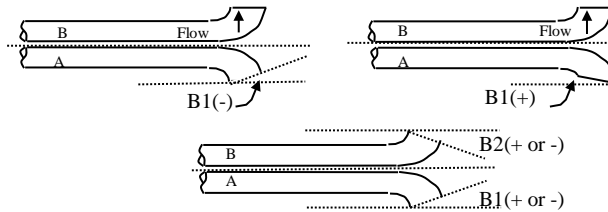
YES  NO

**PASS**



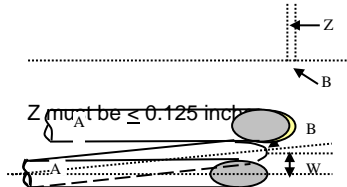
Angle of Q1 from vertical A  
Tube- degrees (absolute) 0 **PASS**  
 Angle of Q2 from vertical B  
Tube- degrees (absolute) 0 **PASS**

Q1 and Q2 must be  $\leq 10^\circ$



Angle of B1 from  
vertical A Tube-  
degrees (absolute) 0 **PASS**  
 Angle of B1 from  
vertical B Tube-  
degrees (absolute) 0 **PASS**

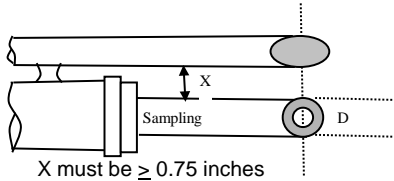
B1 or B2 must be  $\leq 5^\circ$



Horizontal offset between A and  
B Tubes (Z) - inches 0.006 **PASS**

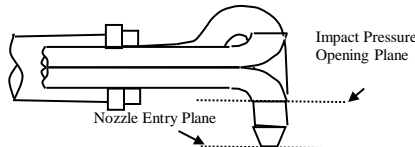
Vertical offset between A and B  
Tubes (W) - inches 0.022 **PASS**

W must be  $\leq 0.03125$  inches



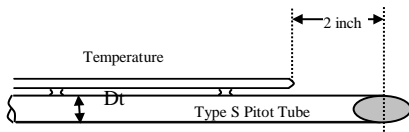
Distance between Sample  
Nozzle and Pitot (X) - inches 0.84 **PASS**

X must be  $\geq 0.75$  inches



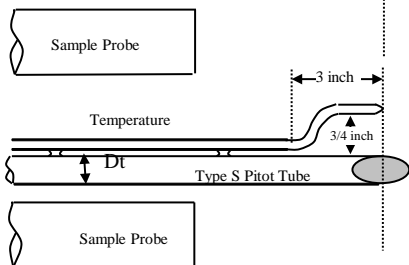
Impact Pressure  
Opening Plane is  
above the Nozzle  
Entry Plane

YES  NO  
 NA



Thermocouple  
meets the Distance  
Criteria in the  
adjacent figure

YES  NO  
 NA



Thermocouple  
meets the Distance  
Criteria in the  
adjacent figure

YES  NO  
 NA

---

**APPENDIX F**  
**LIST OF PROJECT PARTICIPANTS**

---

The following WESTON employees participated in this project.

Paul Meeter	Senior Project Manager
Matt Winkeler	Team Member
Robert Scroggins	Team Member
Jacob Little	Team Member
Austin Squires	Team Member
Kris Ansley	Team Member