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6.60



TEMPORARY SEDIMENT TRAP

Definition A small, temporary ponding basin formed by an embankment or excavation to capture sediment.

Purpose To detain sediment-laden runoff and trap the sediment to protect receiving streams, lakes, drainage systems, and protect adjacent property.

Conditions Where Practice Applies Specific criteria for installation of a temporary sediment trap are as follows:

- At the outlets of diversions, channels, slope drains, or other runoff conveyances that discharge sediment-laden water.
- Below areas that are draining 5 acres or less.
- Where access can be maintained for sediment removal and proper disposal.
- In the approach to a stormwater inlet located below a disturbed area as part of an inlet protection system.
- Structure life limited to 2 years.

A temporary sediment trap should not be located in an intermittent or perennial stream.

Planning Considerations Select locations for sediment traps during site evaluation. Note natural drainage divides and select trap sites so that runoff from potential sediment-producing areas can easily be diverted into the traps. Ensure the drainage areas for each trap does not exceed 5 acres. Install temporary sediment traps before land disturbing takes place within the drainage area.

Make traps readily accessible for periodic sediment removal and other necessary maintenance. Plan locations for sediment disposal as part of trap site selection. Clearly designate all disposal areas on the plans.

In preparing plans for sediment traps, it is important to consider provisions to protect the embankment from failure from storm runoff that exceeds the design capacity. Locate bypass outlets so that flow will not damage the embankment. Direct emergency bypasses to undisturbed natural, stable areas. If a bypass is not possible and failure would have severe consequences, consider alternative sites.

Sediment trapping is achieved primarily by settling within a pool formed by an embankment. The sediment pool may also be formed by excavation, or by a combination of excavation and embankment. Sediment-trapping efficiency is a function of surface area and inflow rate (Practice 6.61, *Sediment Basin*). Therefore, maximize the surface area in the design. Because porous baffles improve flow distribution across the basin, high length to width ratios are not necessary to reduce short-circuiting and to optimize efficiency.

Because well planned sediment traps are key measures to preventing off-site sedimentation, they should be installed in the first stages of project development.

Design Criteria

Summary:

Primary Spillway:
 Maximum Drainage Area:
 Minimum Volume:
 Minimum Surface Area:
 Minimum L/W Ratio:
 Minimum Depth:
 Maximum Height:
 Dewatering Mechanism:
 Minimum Dewatering Time:
 Baffles Required:

Temporary Sediment Trap

Stone Spillway
 5 acres
 3600 cubic feet per acre of disturbed area
 435 square feet per cfs of Q_{10} peak inflow
 2:1
 3.5 feet, 1.5 feet excavated below grade
 Weir elevation 3.5 feet above grade
 Stone Spillway
 N/A
 3

Storage capacity—Provide a minimum volume of 3600 ft³/acre of disturbed area draining into the basin. Required storage volume may also be determined by modeling the soil loss with the Revised Universal Soil Loss Equation or other acceptable methods. Measure volume to the crest elevation of the stone spillway outlet.

Trap cleanout—Remove sediment from the trap, and restore the capacity to original trap dimensions when sediment has accumulated to one-half the design depth.

Trap efficiency—The following design elements must be provided for adequate trapping efficiency:

- Provide a surface area of 0.01 acres (435 square feet) per cfs based on the 10-year storm;
- Convey runoff into the basin through stable diversions or temporary slope drains;
- Locate sediment inflow to the basin away from the dam to prevent short circuits from inlets to the outlet;
- Provide porous baffles (Practice 6.65, *Porous Baffles*);
- Excavate 1.5 feet of the depth of the basin below grade, and provide minimum storage depth of 2 feet above grade.

Embankment—Ensure that embankments for temporary sediment traps do not exceed 5 feet in height. Measure from the center line of the original ground surface to the top of the embankment. Keep the crest of the spillway outlet a minimum of 1.5 feet below the settled top of the embankment. Freeboard may be added to the embankment height to allow flow through a designated bypass location. Construct embankments with a minimum top width of 5 feet and side slopes of 2:1 or flatter. Machine compact embankments.

Excavation—Where sediment pools are formed or enlarged by excavation, keep side slopes at 2:1 or flatter for safety.

Outlet section—Construct the sediment trap outlet using a stone section of the embankment located at the low point in the basin. The stone section serves two purposes: (1) the top section serves as a non-erosive spillway outlet for flood flows; and (2) the bottom section provides a means of dewatering the basin between runoff events.

Stone size—Construct the outlet using well-graded stones with a d_{50} size of 9 inches (Class B erosion control stone is recommended,) and a maximum stone

size of 14 inches. The entire upstream face of the rock structure should be covered with fine gravel (NCDOT #57 or #5 wash stone) a minimum of 1 foot thick to reduce the drainage rate.

Side slopes—Keep the side slopes of the spillway section at 2:1 or flatter. To protect the embankment, keep the sides of the spillway at least 21 inches thick.

Depth—The basin should be excavated 1.5 feet below grade.

Stone spillway height—The sediment storage depth should be a minimum of 2 feet and a maximum of 3.5 feet above grade.

Protection from piping—Place filter cloth on the foundation below the riprap to prevent piping. An alternative would be to excavate a keyway trench across the riprap foundation and up the sides to the height of the dam.

Weir length and depth—Keep the spillway weir at least 4 feet long and sized to pass the peak discharge of the 10-year storm (Figure 6.60a). A maximum flow depth of six inches, a minimum freeboard of 1 foot, and maximum side slopes of 2:1 are recommended. Weir length may be selected from Table 6.60a shown for most site locations in North Carolina.

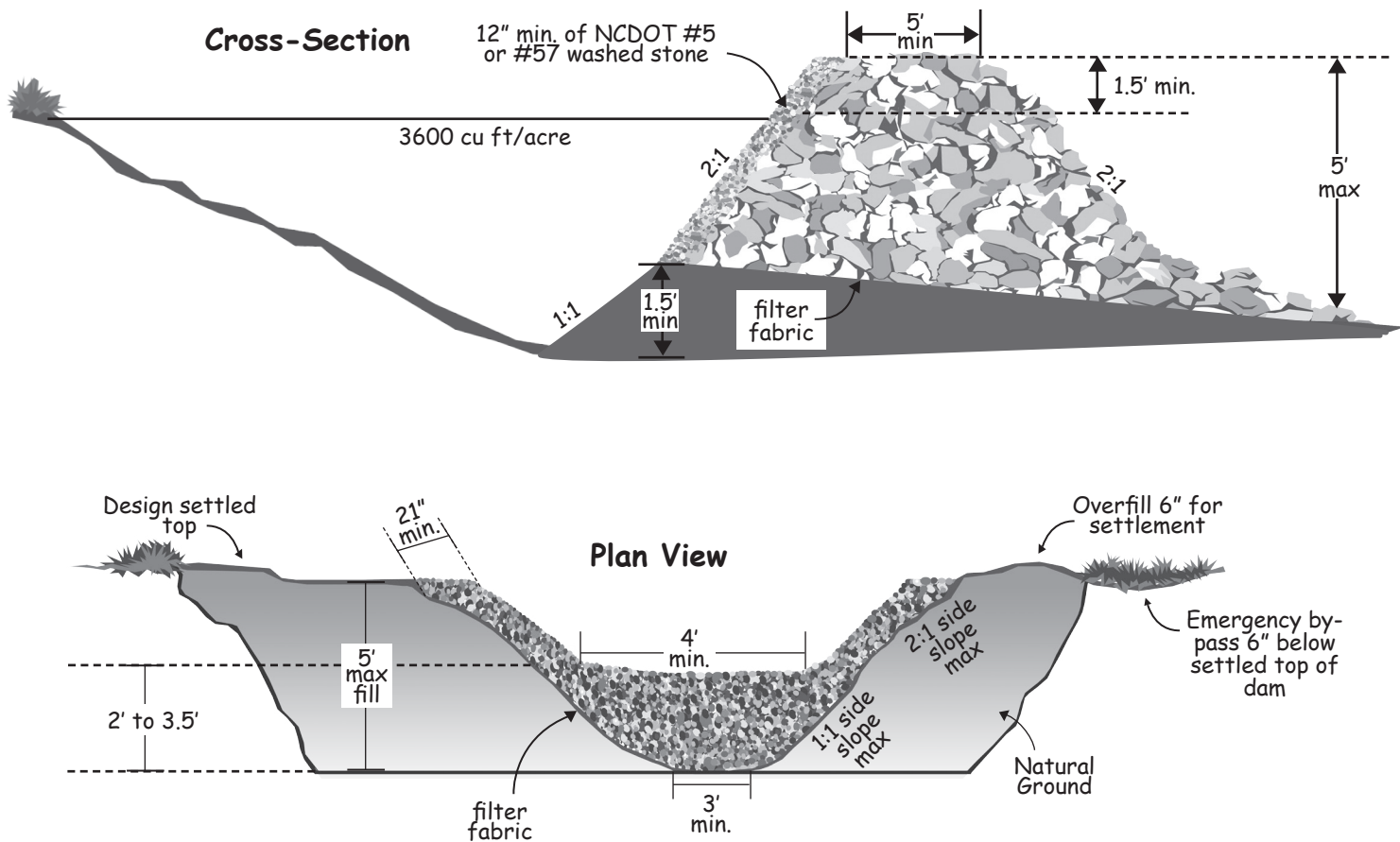


Figure 6.60a Plan view and cross-section view of a temporary sediment trap.

Table 6.60a
Design of Spillways

Drainage Area (acres)	Weir Length¹ (ft)
1	4.0
2	6.0
3	8.0
4	10.0
5	12.0

¹ Dimensions shown are minimum.

Construction Specifications

1. Clear, grub, and strip the area under the embankment of all vegetation and root mat. Remove all surface soil containing high amounts of organic matter, and stockpile or dispose of it properly. Haul all objectionable material to the designated disposal area.
2. Ensure that fill material for the embankment is free of roots, woody vegetation, organic matter, and other objectionable material. Place the fill in lifts not to exceed 9 inches, and machine compact it. Over fill the embankment 6 inches to allow for settlement.
3. Construct the outlet section in the embankment. Protect the connection between the riprap and the soil from piping by using filter fabric or a keyway cutoff trench between the riprap structure and soil.
 - Place the filter fabric between the riprap and the soil. Extend the fabric across the spillway foundation and sides to the top of the dam; or
 - Excavate a keyway trench along the center line of the spillway foundation extending up the sides to the height of the dam. The trench should be at least 2 feet deep and 2 feet wide with 1:1 side slopes.
4. Clear the pond area below the elevation of the crest of the spillway to facilitate sediment cleanout.
5. All cut and fill slopes should be 2:1 or flatter.
6. Ensure that the stone (drainage) section of the embankment has a minimum bottom width of 3 feet and maximum side slopes of 1:1 that extend to the bottom of the spillway section.
7. Construct the minimum finished stone spillway bottom width, as shown on the plans, with 2:1 side slopes extending to the top of the over filled embankment. Keep the thickness of the sides of the spillway outlet structure at a minimum of 21 inches. **The weir must be level and constructed to grade to assure design capacity.**
8. Material used in the stone section should be a well-graded mixture of stone with a d_{50} size of 9 inches (class B erosion control stone is recommended) and a maximum stone size of 14 inches. The stone may be machine placed and the smaller stones worked into the voids of the larger stones. The stone should be hard, angular, and highly weather-resistant.
9. Discharge inlet water into the basin in a manner to prevent erosion. Use temporary slope drains or diversions with outlet protection to divert sediment-laden water to the upper end of the pool area to improve basin trap efficiency (*References: Runoff Control Measures and Outlet Protection*).

10. Ensure that the stone spillway outlet section extends downstream past the toe of the embankment until stable conditions are reached and outlet velocity is acceptable for the receiving stream. Keep the edges of the stone outlet section flush with the surrounding ground, and shape the center to confine the outflow stream (*References: Outlet Protection*).

11. Direct emergency bypass to natural, stable areas. Locate bypass outlets so that flow will not damage the embankment.

12. Stabilize the embankment and all disturbed areas above the sediment pool and downstream from the trap immediately after construction (*References: Surface Stabilization*).

13. Show the distance from the top of the spillway to the sediment cleanout level (1/2 the design depth) on the plans and mark it in the field.

14. Install porous baffles as specified in Practice 6.65, *Porous Baffles*.

Maintenance

Inspect temporary sediment traps at least weekly and after each significant (1/2 inch or greater) rainfall event and repair immediately. Remove sediment, and restore the trap to its original dimensions when the sediment has accumulated to one-half the design depth of the trap. Place the sediment that is removed in the designated disposal area, and replace the part of the gravel facing that is impaired by sediment.

Check the structure for damage from erosion or piping. Periodically check the depth of the spillway to ensure it is a minimum of 1.5 feet below the low point of the embankment. Immediately fill any settlement of the embankment to slightly above design grade. **Any riprap displaced from the spillway must be replaced immediately.**

After all sediment-producing areas have been permanently stabilized, remove the structure and all unstable sediment. Smooth the area to blend with the adjoining areas, and stabilize properly (*References: Surface Stabilization*).

References

Outlet Protection

6.41, Outlet Stabilization Structure

Runoff Control Measures

6.20, Temporary Diversions

6.21, Permanent Diversions

6.22, Diversion Dike (Perimeter Protection)

6.23, Right-of-way Diversion (Water Bars)

Surface Stabilization

6.10, Temporary Seeding

6.11, Permanent Seeding

6.15, Riprap

Sediment Traps and Barriers

6.61, Sediment Basins

6.64, Skimmer Basins

6.65, Porous Baffles

North Carolina Department of Transportation

Standard Specifications for Roads and Structures

6.61

SEDIMENT BASIN



Definition An earthen embankment suitably located to capture sediment with a primary spillway system consisting of a riser and barrel pipe.

Purpose To retain sediment on the construction site, and prevent sedimentation in off-site streams, lakes, and drainageways.

Conditions Where Practice Applies

Special limitation – This practice applies only to the design and installation of sediment basins where failure of the structure would not result in the loss of life, damage to homes or buildings, or interrupt the use of public roads or utilities. All high hazard potential dams and structures taller than 25 feet, and that also have a maximum storage capacity of 50 acre-feet or more are subject to the N.C. Dam Safety Law of 1967.

Sediment basins are needed where drainage areas exceed design criteria of other measures. Specific criteria for installation of a sediment basin are as follows:

- Keep the drainage area less than 100 acres;
- Ensure that basin location provides a convenient concentration point for sediment-laden flows from the area served;
- Ensure that basin location allows access for sediment removal and proper disposal under all weather conditions; and
- Keep the basin life limited to 3 years, unless it is designed as a permanent structure;

Do not locate sediment basins in intermittent or perennial streams.

Planning Considerations

Select key locations for sediment basins during initial site evaluation. Install basins before any land-disturbance takes place within the drainage area.

Select basin sites to capture sediment from all areas that are not treated adequately by other sediment controls. Always consider access for cleanout and disposal of the trapped sediment. Locations where a pond can be formed by constructing a low dam across a natural swale are generally preferred to sites that require excavation. Where practical, divert sediment-free runoff away from the basin.

Sediment trapping efficiency is primarily a function of sediment particle size and the ratio of basin surface area to inflow rate. Therefore, design the basin to have a large surface area for its volume. Figure 6.61a shows the relationship between the ratio of surface area to peak inflow rate and trap efficiency observed by Barfield and Clar (1986).

Sediment basins with an expected life greater than 3 years should be designed as permanent structures. Often sediment basins are converted to stormwater ponds. In these cases, the structure should be designed by a qualified professional engineer experienced in the design of dams. Permanent ponds and artificial lakes are beyond the scope of this practice standard. USDA Soil Conservation Services Practice Standard Ponds Code No. 378 provides criteria for design of permanent ponds.

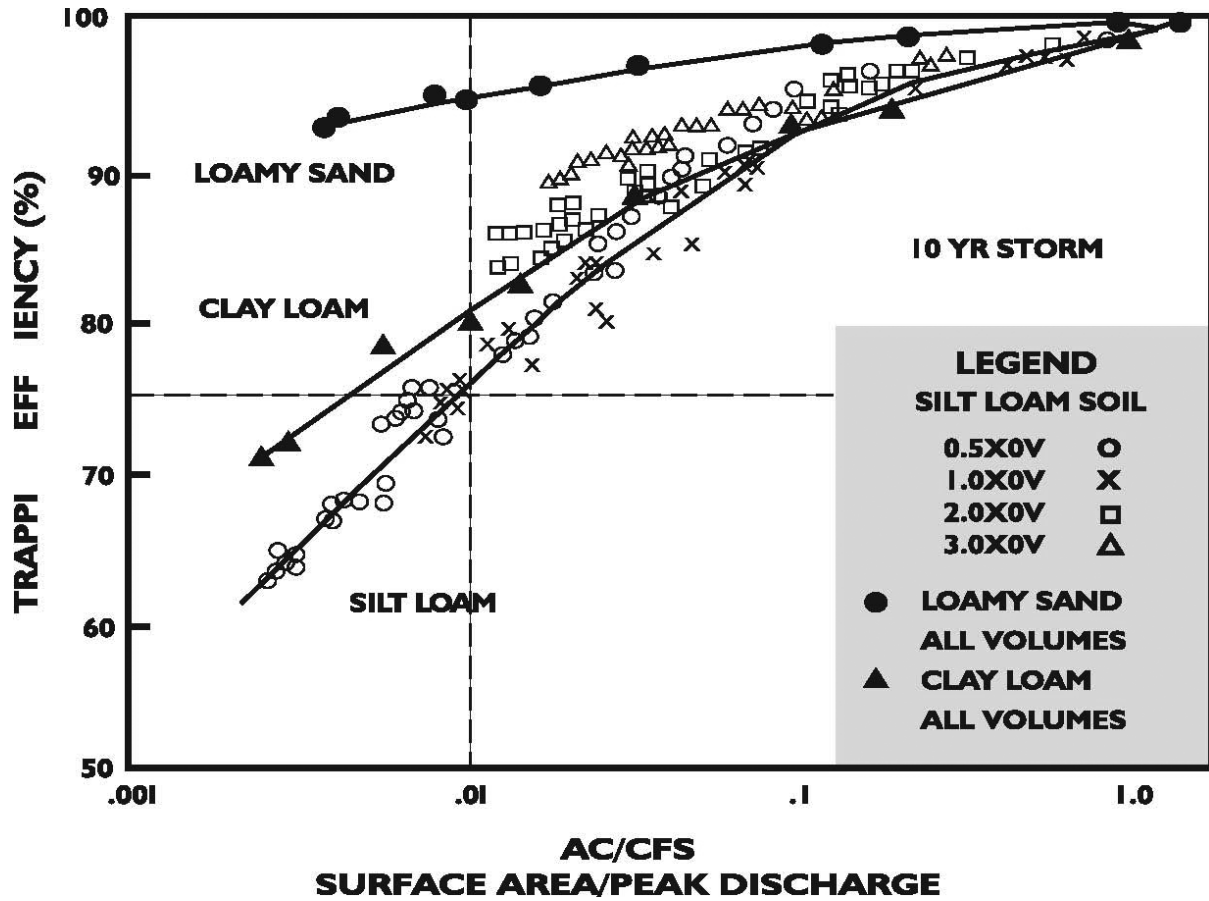


Figure 6.61a Relationship between the ratio of surface area to peak inflow rate and trap efficiency.

Design Criteria

Summary:

Primary Spillway:
 Maximum Drainage Area:
 Minimum Sediment Storage Volume:
 Minimum Surface Area:
 Minimum L/W Ratio:
 Maximum L/W Ratio:
 Minimum Depth:
 Dewatering Mechanism:

Minimum Dewatering Time:
 Baffles Required:

Temporary Sediment Basin:

Riser/Barrel Pipe
 100 acres
 1800 cubic feet per acre of disturbed area
 435 square feet per cfs of Q₁₀ peak inflow
 2:1
 6:1
 2 feet
 Skimmer(s) attached at bottom of riser pipe or flashboard riser
 48 hours
 3 baffles*
 (*Note: Basins less than 20 feet in length may use 2 baffles.)

Drainage areas- Limit drainage areas to 100 acres.

Design basin life- Ensure a design basin life of 3 years or less.

Dam height- Limit dam height to 15 feet. Height of a dam is measured from the top of the dam to the lowest point at the downstream toe. Volume is measured from the top of the dam when determining if the dam impounds enough water to be regulated by the Dam Safety Law.

Basin locations- Select areas that:

- Provide capacity for sediment storage from as much of the planned disturbed area as practical;
- Exclude runoff from undisturbed areas where practical;
- Provide access for sediment removal throughout the life of the project and;
- Interfere minimally with construction activities.

Basin shape- Ensure that the flow length to basin width ratio is at least 2:1 to improve trapping efficiency. This basin shape may be attained by site selection or excavation. Length is measured at the elevation of the principal spillway.

Storage volume- Ensure that the sediment storage volume of the basin, as measured to the elevation of the crest of the principal spillway, is at least 1,800 ft³/acre for the disturbed area draining into the basin (1,800 ft³ is equivalent to a ½ inch of sediment per acre of basin drainage area).

Remove sediment from the basin when approximately one-half of the storage volume has been filled.

Spillway capacity- The spillway system must carry the peak runoff from the 10-year storm with a minimum 1 foot freeboard in the emergency spillway.

Base runoff computations on the disturbed soil cover conditions expected during the effective life of the structure.

Principal spillway- Construct the principal spillway with a vertical riser connected to a horizontal barrel that extends through the embankment and outlets beyond the downstream toe of the dam, or an equivalent design.

- **Capacity-** The primary spillway system must carry the peak runoff from the 2-year storm, with the water surface at the emergency spillway crest elevation.

Sediment cleanout elevation- Show the distance from the top of the riser to the pool level when the basin is 50 percent full. This elevation should also be marked in the field with a permanent stake set at this ground elevation (not the top of the stake).

Crest elevation- Keep the crest elevation of the riser a minimum of 1 foot below the crest elevation of the emergency spillway.

Riser and Barrel- Keep the minimum barrel size at 15 inches for corrugated metal pipe or 12 inches for smooth wall pipe to facilitate installation and reduce potential for failure from blockage. Ensure that the pipe is capable of withstanding the maximum external loading without yielding, buckling or cracking. To improve the efficiency of the principal spillway system, make the cross-sectional area of the riser at least 1.5 times that of the barrel. The riser should be sized to minimize the range of stages when orifice flow will occur.

Pipe Connections- Ensure that all conduit connections are watertight. Rod and lug type connector bands with gaskets are preferred for corrugated metal pipe to assure watertightness under maximum loading and internal pressure. Do not use dimple (universal) connectors under any circumstances.

- **Trash guard-** It is important that a suitable trash guard be installed to prevent the riser and barrel pipes from becoming clogged. Install a trash guard on the top of the riser to prevent trash and other debris from

clogging the conduit. A combination anti-vortex device and trash guard improves the efficiency of the principal spillway and protects against trash intake.

- **Protection against piping-** Install at least one watertight anti-seep collar with a minimum projection of 1.5 feet around the barrel of principal spillway conduits, 8 inches or larger in diameter. Locate the anti-seep collar slightly downstream from the dam center line. A properly designed drainage diaphragm installed around the barrel may be used instead of an anti-seep collar when it is appropriate.
- **Protection against flotation-** Secure the riser by an anchor with buoyant weight greater than 1.1 times the water displaced by the riser.
- **Outlet-** Protect the outlet of barrel against erosion.

Discharge velocities must be within allowable limits for the receiving stream (*References: Outlet Protection*).

Basin dewatering- The basin should be provided with a mechanism to dewater the basin from the water surface. Previously sediment basins were dewatered with a perforated riser. These were designed to dewater relatively quickly and draw water from the entire water column. Dewatering from the surface provides greater trapping efficiency. Two common methods are a skimmer and flashboard riser.

- **Skimmer-** A floating skimmer should be attached to the base of the riser. The orifice in the skimmer will control the rate of dewatering. The skimmer should be sized to dewater the basin in 2-5 days. A chart to determine the appropriate skimmer and orifice size is included on page 6.64.3. See Practice 6.64, *Skimmer Basins* for details on the installation of skimmers.



Figure 6.61b Sediment basin with skimmer attached to riser for dewatering.
Photo Credit: Town of Apex

- Flashboard Riser- A different approach is to use a flashboard riser, which forces the basin to fill to a given level before the water tops the riser. In this way it is similar to a solid riser, but with the option of being able to lower the water level in the basin when accumulated sediment must be removed. Flashboard risers are usually fabricated as a box or as a riser pipe cut in half. The open face has slots on each side into which boards or “stop logs” are placed, forcing the water up and over them. This device should be sized the same way as a typical riser.

Forcing the water to exit the sediment basin from the top of the water column has the same advantages in sediment capture as the skimmer. A flashboard riser basin will have an adjustable, permanent pool which also improves basin efficiency. This method is a disadvantage when the sediment needs to be removed because the operator may need to remove the boards down to the sediment level to drain the basin. Flashboard risers are a good option for stilling basins for pump discharges, or when sandy soil conditions will allow dewatering of the basin through infiltration. They should not be selected when the basin will have to be cleaned frequently, or when located in clay soils.



Figure 6.61c Flashboard Riser installation example.
Photo credit: NC State University

Emergency spillway- Construct the entire flow area of the emergency spillway in undisturbed soil (not fill). Make the cross section trapezoidal with side slopes of 3:1 or flatter. Make the control section of the spillway straight and at least 20 feet long. The inlet portion of the spillway may be curved to improve alignment, but ensure that the outlet section is straight due to supercritical flow in this portion.

- Capacity- The minimum design capacity of the emergency spillway must be the peak rate of runoff from the 10-year storm, less any reduction due to flow in the principal spillway. In no case should freeboard of the emergency spillway be less than 1 foot above the design depth of flow.
- Velocity- Ensure that the velocity of flow discharged from the basin is non-erosive for the existing conditions. When velocities exceed that allowable for the receiving areas, provide outlet protection (*References: Outlet Protection*).

Embankment-

- Cut-off trench- Excavate a trench at the center line of the embankment. Ensure that the trench is in undisturbed soil and extends through the length of the embankment to the elevation of the riser crest at each end. A minimum of depth of 2 feet is recommended.
- Top width- The minimum top width of the dam is shown in Table 6.61a.
- Freeboard- Ensure that the minimum difference between the design water elevation in the emergency spillway and the top of the settled embankment is 1 foot.
- Side slopes- Make the side slopes of the impoundment structure 2.5:1 or flatter (Figure 6.61d).
- Allowance for settlement- Increase the constructed height of the fill at least 10 percent above the design height to allow for settlement.
- Erosion protection- Stabilize all areas disturbed by construction (except the lower ½ of the sediment pool) by suitable means immediately after completing the basin (*References: Surface Stabilization*).

Design information included in the Appendices may be used to develop final plans for sediment basins (*References: Appendices*).

Trap efficiency- Improve sediment basin trapping efficiency by employing the following considerations in the basin design:

- Surface area- In the design of the settling pond, allow the largest surface area possible. Studies of Barfield and Clar (1986) indicate that surface area (in acres) should be larger than 0.01 times the peak inflow rate in cfs, or 435 sq. ft. per cfs of peak flow.
- Length- The length to width ratio should be between 2:1 to 6:1.

Table 6.61a
Acceptable Dimensions for
Basin Embankment

Fill Height	Minimum Top Width
less than 10 ft	8.0 ft
10 ft to 15 ft	10.0 ft

- Baffles- Provides a minimum of three porous baffles to evenly distribute flow across the basin and reduces turbulence. Basins less than 20 feet in length may use 2 baffles .
- Inlets- Locate the sediment inlets to the basin the greatest distance from the principal spillway.
- Dewatering- Allow the maximum reasonable detention period before the basin is completely dewatered-at least 48 hours.
- Inflow rate- Reduce the inflow velocity and divert all sediment-free runoff.

Construction Specifications

1. Site preparations- Clear, grub, and strip topsoil from areas under the embankment to remove trees, vegetation, roots, and other objectionable material. Delay clearing the pool area until the dam is complete and then remove brush, trees, and other objectionable materials to facilitate sediment cleanout. Stockpile all topsoil or soil containing organic matter for use on the outer shell of the embankment to facilitate vegetative establishment. Place temporary sediment control measures below the basin as needed.

2. Cut-off trench- Excavate a cut-off trench along the center line of the earth fill embankment. Cut the trench to stable soil material, but in no case make it less than 2 feet deep. The cut-off trench must extend into both abutments to at least the elevation of the riser crest. Make the minimum bottom width wide enough to permit operation of excavation and compaction equipment, but in no case less than 2 feet. Make side slopes of the trench no steeper than 1:1. Compaction requirements are the same as those for the embankment. Keep the trench dry during backfilling and compaction operations.

3. Embankment- Take fill material from the approved areas shown on the plans. It should be clean mineral soil, free of roots, woody vegetation, rocks, and other objectionable material. Scarify areas on which fill is to be placed before placing fill. The fill material must contain sufficient moisture so it can be formed by hand into a ball without crumbling. If water can be squeezed out of the ball, it is too wet for proper compaction. Place fill material in 6 to 8 inch continuous layers over the entire length of the fill area and compact it. Compaction may be obtained by routing the construction hauling equipment over the fill so that the entire surface of each layer is traversed by at least one wheel or tread track of heavy equipment, or a compactor may be used. Construct the embankment to an elevation 10 percent higher than the design height to allow for settling.

4. Conduit spillways- Securely attach the riser to the barrel or barrel stub to make a watertight structural connection. Secure all connections between barrel sections by approved watertight assemblies. Place the barrel and riser on a firm, smooth foundation of impervious soil. Do not use pervious material such as sand, gravel, or crushed stone as backfill around the pipe or anti-seep collars. Place the fill material around the pipe spillway in 4-inch layers, and compact it under and around the pipe to at least the same density as the adjacent embankment. **Care must be taken not to raise the pipe from firm contact with its foundation when compacting under the pipe haunches.**

Place a minimum depth of 2 feet of compacted backfill over the pipe spillway before crossing it with construction equipment. Anchor the riser in place by concrete or other satisfactory means to prevent flotation. In no case should the pipe conduit be installed by cutting a trench through the dam after the embankment is complete.

5. Emergency spillway- Install the emergency spillway in undisturbed soil. The achievement of planned elevations, grade, design width, and entrance and exit channel slopes are critical to the successful operation of the emergency spillway.

6. Inlets- Discharge water into the basin in a manner to prevent erosion. Use diversions with outlet protection to divert sediment-laden water to the upper end of the pool area to improve basin trap efficiency (*References: Runoff Control Measures and Outlet Protection*).

7. Erosion control- Construct the structure so that the disturbed area is minimized. Divert surface water away from bare areas. Complete the embankment before the area is cleared. Stabilize the emergency spillway embankment and all other disturbed areas above the crest of the principal spillway immediately after construction (*References: Surface Stabilization*).

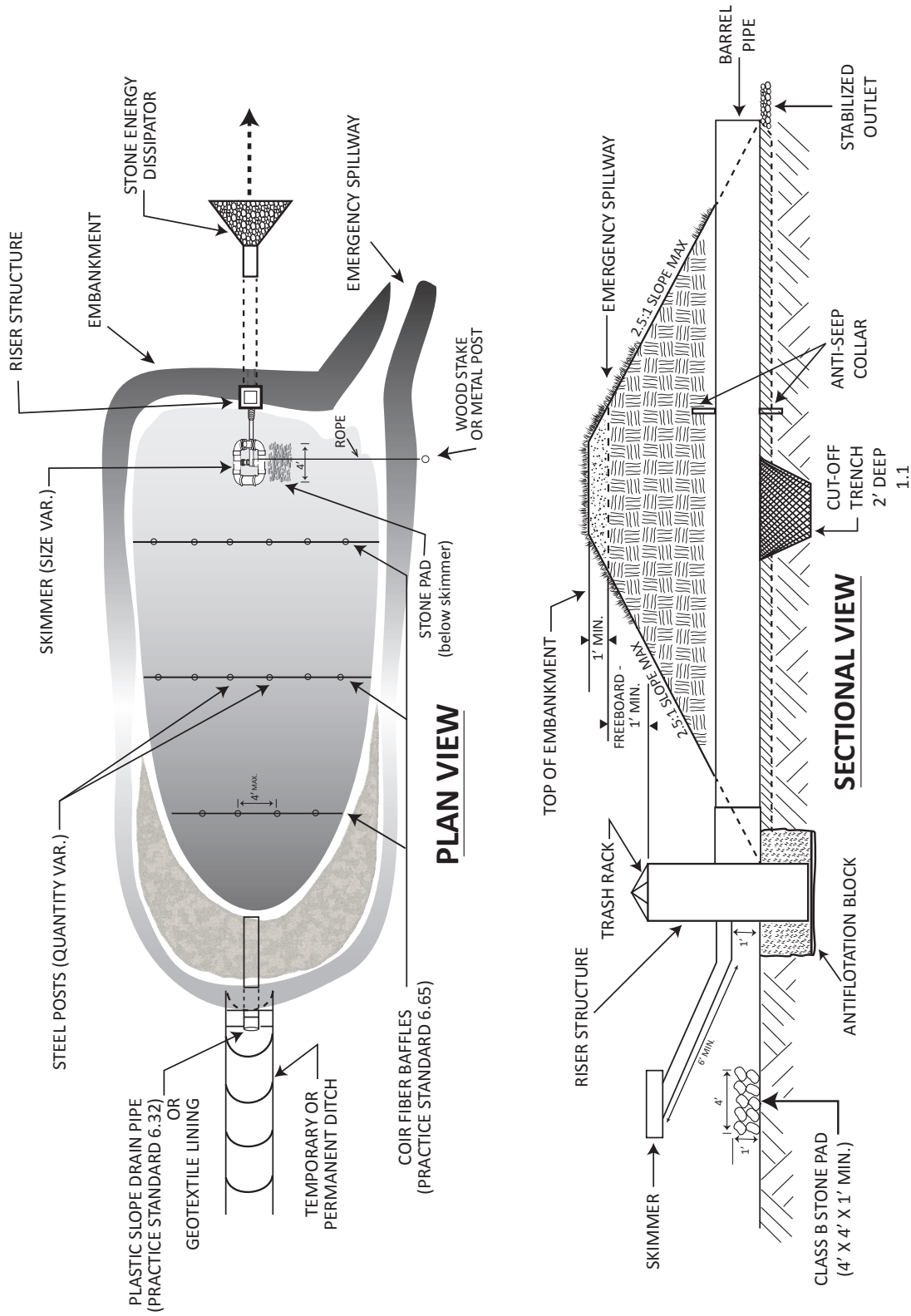
8. Install porous baffles as specified in Practice 6.65, Porous Baffles.

9. Safety- Sediment basins may attract children and can be dangerous. Avoid steep side slopes, and fence and mark basins with warning signs if trespassing is likely. **Follow all state and local requirements.**

Maintenance

Inspect temporary sediment basins at least weekly and after each significant (1/2 inch or greater) rainfall event and repair immediately. Remove sediment and restore the basin to its original dimensions when it accumulates to one-half the design depth. Place removed sediment in an area with sediment controls.

Check the embankment, spillways, and outlet for erosion damage, and inspect the embankment for piping and settlement. Make all necessary repairs immediately. Remove all trash and other debris from the riser and pool area.



NOT TO SCALE

NOTES

1. SEED AND PLACE MATTING FOR EROSION CONTROL ON INTERIOR AND EXTERIOR SIDESLOPES.
2. INSTALL A MINIMUM OF 3 COIR FIBER BAFFLES IN ACCORDANCE WITH PRACTICE STANDARD 6.65.
3. INSTALL SKIMMER AND COUPLING TO RISER STRUCTURE OR DIRECTLY INTO EMBANKMENT 1 FT. FROM BOTTOM OF BASIN.
4. THE ARM PIPE SHALL HAVE A MINIMUM LENGTH OF 6 FT. BETWEEN THE SKIMMER AND COUPLING.

Figure 6.61d Sediment Basin (with Riser Barrel Pipe)

References

Surface Stabilization

- 6.10, Temporary Seeding
- 6.11, Permanent Seeding
- 6.12, Sodding
- 6.13, Trees, Shrubs, Vines, and Ground Covers

Runoff Control Measures

- 6.20, Temporary Diversions
- 6.21, Permanent Diversions
- 6.22, Perimeter Dike

Outlet Protection

- 6.40, Level Spreader
- 6.41, Outlet Stabilization Structure

Sediment Traps and Barriers

- 6.64, Skimmer Sediment Basin
- 6.65, Porous Baffles

Appendices

- 8.01, Soil Information
- 8.02, Vegetation Tables
- 8.03, Estimating Runoff
- 8.04, Estimating Roughness Coefficients
- 8.05, Design of Stable Channels and Diversions
- 8.06, Design of Riprap Outlet Protection
- 8.07, Sediment Basin Design
- 8.08, The Sediment Control Law

Barfield, B.J. and M.L. Clar. Erosion and Sediment Control Practices. Report to the Sediment and Stormwater Division – Maryland Water Resources Administration, 1986.

6.62



SEDIMENT FENCE

Definition A temporary sediment control measure consisting of fabric buried at the bottom, stretched, and supported by posts.

Purpose To retain sediment from small disturbed areas by reducing the velocity of sheet flows to allow sediment deposition.

Conditions Where Practice Applies Below small-disturbed areas that are less than $\frac{1}{4}$ acre per 100 feet of fence. Where runoff can be stored behind the sediment fence without damaging the fence or the submerged area behind the fence.

Do not install sediment fences across streams, ditches, or waterways, or other areas of concentrated flow.

Sediment fence should be placed along topographic elevation contours, where it can intercept stormwater runoff that is in dispersed sheet flow. Sediment fence should not be used alone below graded slopes greater than 10 feet in height.

Planning Considerations A sediment fence is a system to retain sediment on the construction site. The fence retains sediment primarily by retarding flow and promoting deposition. In operation, generally the fence becomes clogged with fine particles, which reduce the flow rate. This causes a pond to develop behind the fence. The designer should anticipate ponding and provide sufficient storage areas and overflow outlets to prevent flows from overtopping the fence. Since sediment fences are not designed to withstand high water levels, locate them so that only shallow pools can form. Tie the ends of a sediment fence into higher ground to prevent flow around the end of the fence before the pool reaches design level. Curling each end of the fence uphill in a “J” pattern may be appropriate to prevent end flow. Provide stabilized outlets to protect the fence system and release storm flows that exceed the design storm.

Deposition occurs as the storage pool forms behind the fence. The designer can direct flows to specified deposition areas through appropriate positioning of the fence or by providing an excavated area behind the fence. Plan deposition areas at accessible points to promote routine cleanout and maintenance. Show deposition areas in the erosion and sedimentation control plan. A sediment fence acts as a diversion if placed slightly off the contour. A maximum slope of 2 percent is recommended. This technique may be used to control shallow, uniform flows from small disturbed areas and to deliver sediment-laden water to deposition areas. The anchoring of the toe of the fence should be reinforced with 12 inches of NC DOT #5 or #57 washed stone when flow will run parallel to the toe of the fence.

Sediment fences serve no function along ridges or near drainage divides where there is little movement of water. Confining or diverting runoff unnecessarily with a sediment fence may create erosion and sedimentation problems that would not otherwise occur.

Straw barriers have only a 0-20% trapping efficiency and are inadequate. Straw bales may not be used in place of sediment fence. Prefabricated sediment fence with the fabric already stapled to thin wooden posts does not meet minimum standards specified later in this section.

Anchoring of sediment fence is critical. The toe of the fabric must be anchored in a trench backfilled with compacted earth. Mechanical compaction must be provided in order for the fence to effectively pond runoff.

Design Criteria

Ensure that drainage area is no greater than ¼ acre per 100 feet of fence. This is the maximum drainage area when the slope is less than 2 percent. Where all runoff is to be stored behind the fence, ensure that the maximum slope length behind a sediment fence does not exceed the specifications shown in Table 6.62a. The shorter slope length allowed for steeper slopes will greatly reduce the maximum drainage area. For example, a 10–20 % slope may have a maximum slope length of 25 feet. For a 100-foot length of sediment fence, the drainage area would be 25ft X 100ft = 2500sq.ft., or 0.06 acres.

Table 6.62a Maximum Slope Length and Slope for which Sediment Fence is Applicable

Slope	Slope Length (ft)	Maximum Area (ft ²)
<2%	100	10,000
2 to 5%	75	7,500
5 to 10%	50	5,000
10 to 20%	25	2,500
>20%	15	1,500

Make the fence stable for the 10-year peak storm runoff.

Ensure that the depth of impounded water does not exceed 1.5 feet at any point along the fence.

If non-erosive outlets are provided, slope length may be increased beyond that shown in Table 6.62a, but runoff from the area should be determined and bypass capacity and erosion potential along the fence must be checked. The velocity of the flow at the outlet or along the fence should be in keeping with Table 8.05d, Appendix 8.05.

Provide a riprap splash pad or other outlet protection device for any point where flow may overtop the sediment fence, such as natural depressions or swales. Ensure that the maximum height of the fence at a protected, reinforced outlet does not exceed 2 feet and that support post spacing does not exceed 4 feet.

The design life of a synthetic sediment fence should be 6 months.

Construction Specifications

MATERIALS

1. Use a synthetic filter fabric of at least 95% by weight of polyolefins or polyester, which is certified by the manufacturer or supplier as conforming to the requirements in ASTM D 6461, which is shown in part in Table 6.62b.

Synthetic filter fabric should contain ultraviolet ray inhibitors and stabilizers to provide a minimum of 6 months of expected usable construction life at a temperature range of 0 to 120° F.

2. Ensure that posts for sediment fences are 1.25 lb/linear ft minimum steel with a minimum length of 5 feet. Make sure that steel posts have projections to facilitate fastening the fabric.
3. For reinforcement of standard strength filter fabric, use wire fence with a minimum 14 gauge and a maximum mesh spacing of 6 inches.

Table 6.62b Specifications For Sediment Fence Fabric

Temporary Silt Fence Material Property Requirements					
	Test Material	Units	Supported ¹ Silt Fence	Un-Supported ¹ Silt Fence	Type of Value
Grab Strength	ASTM D 4632	N (lbs)			
Machine Direction			400 (90)	550 (90)	MARV
X-Machine Direction			400 (90)	450 (90)	MARV
Permittivity ²	ASTM D 4491	sec-1	0.05	0.05	MARV
Apparent Opening Size ²	ASTM D 4751	mm (US Sieve #)	0.60 (30)	0.60 (30)	Max. ARV ³
Ultraviolet Stability	ASTM D 4355	% Retained Strength	70% after 500h of exposure	70% after 500h of exposure	Typical

¹ Silt Fence support shall consist of 14 gage steel wire with a mesh spacing of 150 mm (6 inches), or prefabricated polymer mesh of equivalent strength.

² These default values are based on empirical evidence with a variety of sediment. For environmentally sensitive areas, a review of previous experience and/or site or regionally specific geotextile tests in accordance with Test Method D 5141 should be performed by the agency to confirm suitability of these requirements.

³ As measured in accordance with Test Method D 4632.

CONSTRUCTION

1. Construct the sediment barrier of standard strength or extra strength synthetic filter fabrics.
2. Ensure that the height of the sediment fence does not exceed 24 inches above the ground surface. (Higher fences may impound volumes of water sufficient to cause failure of the structure.)
3. Construct the filter fabric from a continuous roll cut to the length of the barrier to avoid joints. When joints are necessary, securely fasten the filter cloth only at a support post with 4 feet minimum overlap to the next post.
4. Support standard strength filter fabric by wire mesh fastened securely to the **upslope** side of the posts. Extend the wire mesh support to the bottom of the trench. Fasten the wire reinforcement, then fabric on the upslope side of the fence post. Wire or plastic zip ties should have minimum 50 pound tensile strength.
5. When a wire mesh support fence is used, space posts a maximum of 8 feet apart. Support posts should be driven securely into the ground a minimum of 24 inches.
6. Extra strength filter fabric with 6 feet post spacing does not require wire mesh support fence. Securely fasten the filter fabric directly to posts. Wire or plastic zip ties should have minimum 50 pound tensile strength.

7. Excavate a trench approximately 4 inches wide and 8 inches deep along the proposed line of posts and upslope from the barrier (Figure 6.62a).
8. Place 12 inches of the fabric along the bottom and side of the trench.
9. Backfill the trench with soil placed over the filter fabric and compact. Thorough compaction of the backfill is critical to silt fence performance.
10. Do not attach filter fabric to existing trees.

SEDIMENT FENCE INSTALLATION USING THE SLICING METHOD

Instead of excavating a trench, placing fabric and then backfilling trench, sediment fence may be installed using specially designed equipment that inserts the fabric into a cut sliced in the ground with a disc (Figure 6.62b).

Installation Specifications

1. The base of both end posts should be at least one foot higher than the middle of the fence. Check with a level if necessary.
2. Install posts 4 feet apart in critical areas and 6 feet apart on standard applications.
3. Install posts 2 feet deep on the downstream side of the silt fence, and as close as possible to the fabric, enabling posts to support the fabric from upstream water pressure.
4. Install posts with the nipples facing away from the silt fabric.
5. Attach the fabric to each post with three ties, all spaced within the top 8 inches of the fabric. Attach each tie diagonally 45 degrees through the fabric, with each puncture at least 1 inch vertically apart. Also, each tie should be positioned to hang on a post nipple when tightened to prevent sagging.
6. Wrap approximately 6 inches of fabric around the end posts and secure with 3 ties.
7. No more than 24 inches of a 36 inch fabric is allowed above ground level.
8. The installation should be checked and corrected for any deviations before compaction.
9. Compaction is vitally important for effective results. Compact the soil immediately next to the silt fence fabric with the front wheel of the tractor, skid steer, or roller exerting at least 60 pounds per square inch. Compact the upstream side first, and then each side twice for a total of 4 trips.

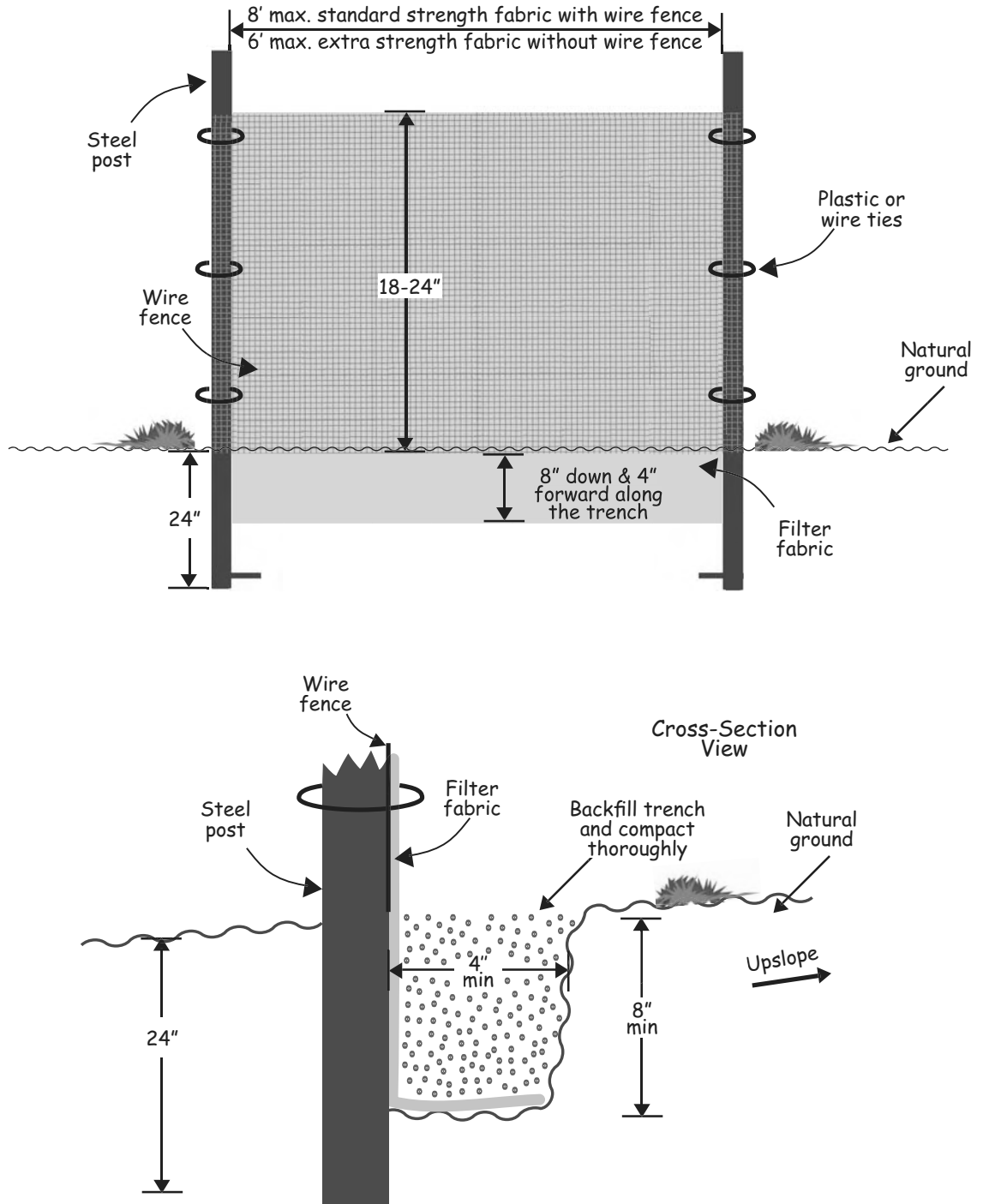
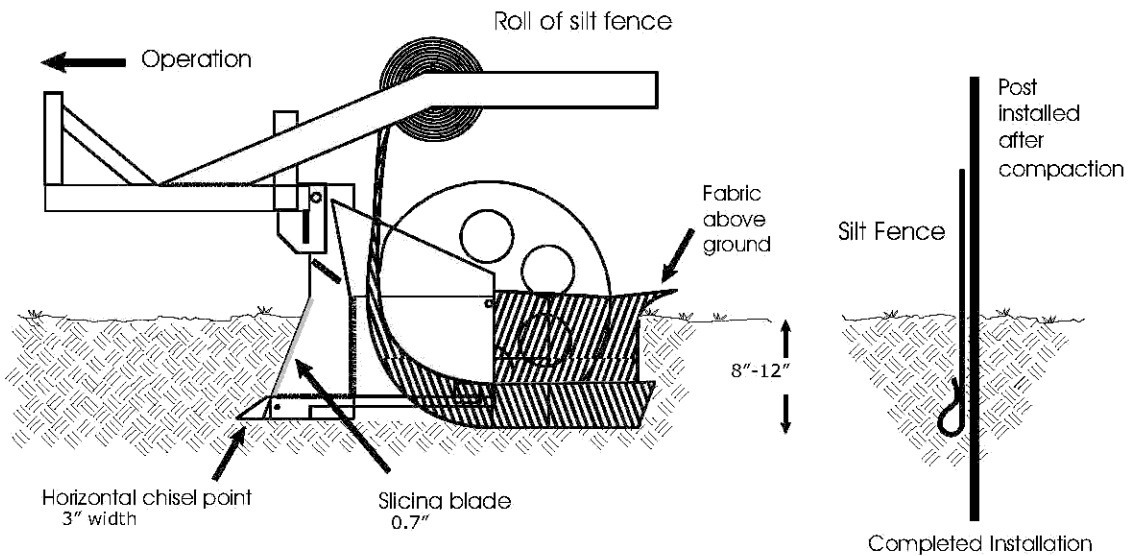
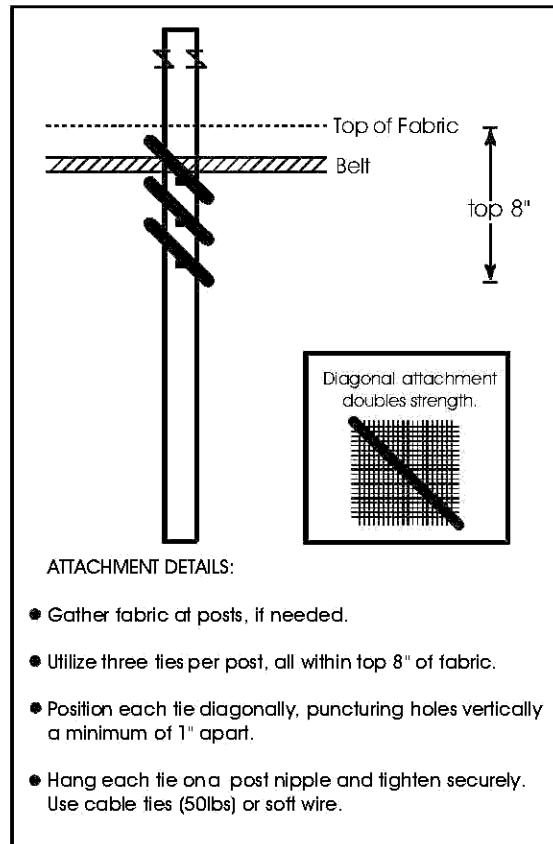
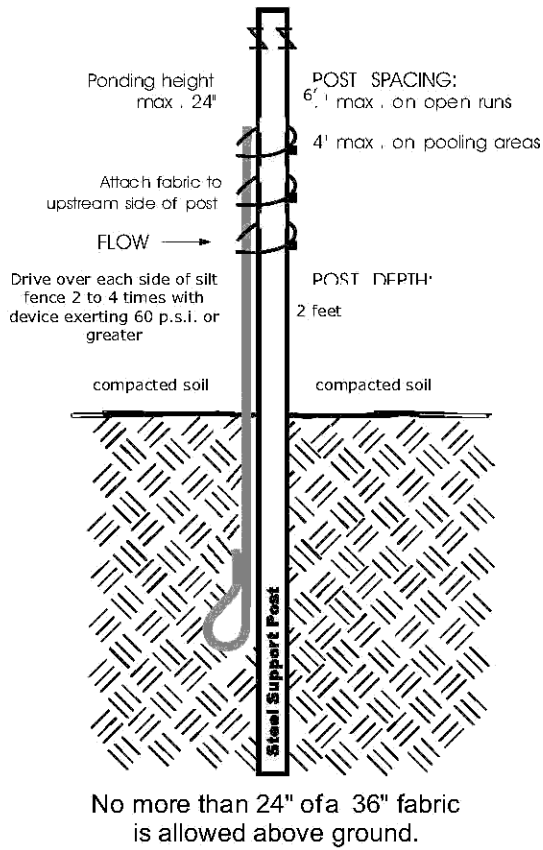


Figure 6.62a Installation detail of a sediment fence.

The Slicing Method



Vibratory plow is not acceptable because of horizontal compaction

Figure 6.62b Schematics for using the slicing method to install a sediment fence. Adapted from *Silt Fence that Works*

Maintenance Inspect sediment fences at least once a week and after each rainfall. Make any required repairs immediately.

Should the fabric of a sediment fence collapse, tear, decompose or become ineffective, replace it promptly.

Remove sediment deposits as necessary to provide adequate storage volume for the next rain and to reduce pressure on the fence. Take care to avoid undermining the fence during cleanout.

Remove all fencing materials and unstable sediment deposits and bring the area to grade and stabilize it after the contributing drainage area has been properly stabilized.

References ASTM D 6461 – 99. “Standard Specification for Silt Fence Materials” ASTM International. For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard’s Document Summary page on the ASTM website.

ASTM D 6462 – 03. “Standard Practice for Silt Fence Installation” ASTM International. For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard’s Document Summary page on the ASTM website.

C. Joel Sprague, PE, Silt Fence Performance Limits and Installation Requirements. Sprague and Sprague Consulting Engineers and TRI/Environmental, Inc.

Carpenter Erosion Control. <http://www.tommy-sfm.com/>

Kentucky Erosion Prevention and Sediment Control Field Manual, 2004.

Runoff Control Measures
6.20, Temporary Diversions

Outlet Protection
6.41, Outlet Stabilization Structure

Appendix
8.03, Estimating Runoff

6.63

SEDIMENT BASIN WITH ROCK DAM



Definition A rock embankment located to capture sediment in a naturally formed drainage feature.

Purpose To trap sediment on the construction site, and prevent off-site sedimentation in streams, lakes, and drainageways.

Conditions Where Practice Applies The rock dam may be used in drainage areas too large for the use of a temporary sediment trap. The height of the dam is limited to 8 feet, and drainage area should be no larger than 10 acres.

The rock dam is preferred where a stable, earthen embankment would be difficult to construct, and riprap and gravel are readily available. The site must be accessible for periodic sediment removal.

A rock dam should not be located in a intermittent or perennial stream.

Planning Considerations A sediment basin formed by a rock embankment is used primarily where it is desirable to have the top of the structure serve as the overflow outlet and where suitable rock is readily available. A long weir crest is designed to keep flow depth shallow and discharge velocities low. The inside face of the rock dam must be covered with gravel to reduce the rate of seepage through the dam so that a sediment pool will form during runoff events. The pool should drain slowly through the gravel.

The abutments of the rock dam must be higher than the top of the dam to prevent any water from flowing against the soil. Suitable filter fabric should be placed between the rock structure and its soil base and abutments. This practice prevents “piping” or soil movement in the foundation and abutments. Rock should extend downstream from the toe of the dam, on zero grade, and a sufficient distance to stabilize flow and prevent erosion.

For other planning considerations see Practice 6.61, *Sediment Basin*.

Design Criteria	<u>Summary:</u>	<u>Temporary Rock Dam</u>
	Primary Spillway:	Stone Spillway
	Maximum Drainage Area:	10 acres
	Minimum Sediment Storage Volume:	3600 cubic feet per acre of disturbed area
	Minimum Surface Area:	435 square feet per cfs of Q ₁₀ peak inflow
	Minimum L/W Ratio:	2:1
	Minimum Depth:	3.5 feet, 1.5 feet excavated below grade
	Maximum Height:	Weir elevation 6 feet above grade
	Dewatering Mechanism:	Stone Spillway
	Minimum Dewatering Time:	N/A
	Baffles Required:	3
	Design basin life —3 years or less.	
	Dam height —limited to 8 feet.	

Basin locations—select areas that:

- provide a large surface area to trap sediment;
- intercept runoff from disturbed areas;
- are accessible for periodic sediment removal; and
- interfere minimally with construction activities.

Basin volume—The volume of the basin should be at least 3600 cubic feet per acre based on disturbed area draining into the basin, and measured 1 foot below the spillway crest. A sediment cleanout elevation, where the sediment pool is 50% full, should be marked in the field with a permanent stake.

Trap efficiency—The following design elements must be provided for adequate trapping efficiency:

- provide a surface area of 0.01 acres (435 square feet) per cfs based on the area draining to the rock dam.
- locate sediment inflow to the basin away from the dam to prevent short circuits from inlets to the outlet;
- provide porous baffles (Practice 6.65, *Porous Baffles*); and
- excavate 1.5 feet of the depth of the basin below grade, and a minimum of 2 feet above grade.

Spillway capacity—The spillway should carry peak runoff for a 10-year storm with maximum flow depth of 6 inches and a minimum freeboard of 1 foot. The top of the rock embankment may serve as the spillway.

Embankment—

Top width— 5 feet minimum

Side Slopes— Maximum: 2:1 upstream slope
3:1 downstream slope

Rock abutments should extend to an elevation at least 2 feet above the spillway. Abutments should be 2 feet thick with 2:1 side slopes. The rock abutments should extend down the downstream face of the dam to the toe, at least 1 foot higher than the rest of the dam to protect the earth abutments from scour.

Outlet protection—A rock apron, at least 1.5 feet thick, should extend downstream from the toe of the dam on zero grade. A sufficient distance or a distance equal to the height of the dam (whichever is greater) is needed to prevent channel erosion.

Rock fill—Rock should be well graded, hard, erosion resistant stone with a minimum d_{50} size of 12 inches. Typically, a rock dam should be constructed of a downstream layer of Class II riprap providing 3 feet of the crest width and an upstream layer of Class I riprap providing 2 feet of the crest width.

Protection from “piping”—To prevent soil movement and piping under the dam, the entire foundation including both earth abutments must be covered by filter fabric. Overlap 1 foot at all joints, with the upstream strip over the downstream strip.

Basin dewatering—The entire upstream face of the rock structure should be covered with fine gravel (NC DOT #57 or #5 washed stone) a minimum of 1 foot thick to reduce the drainage rate.

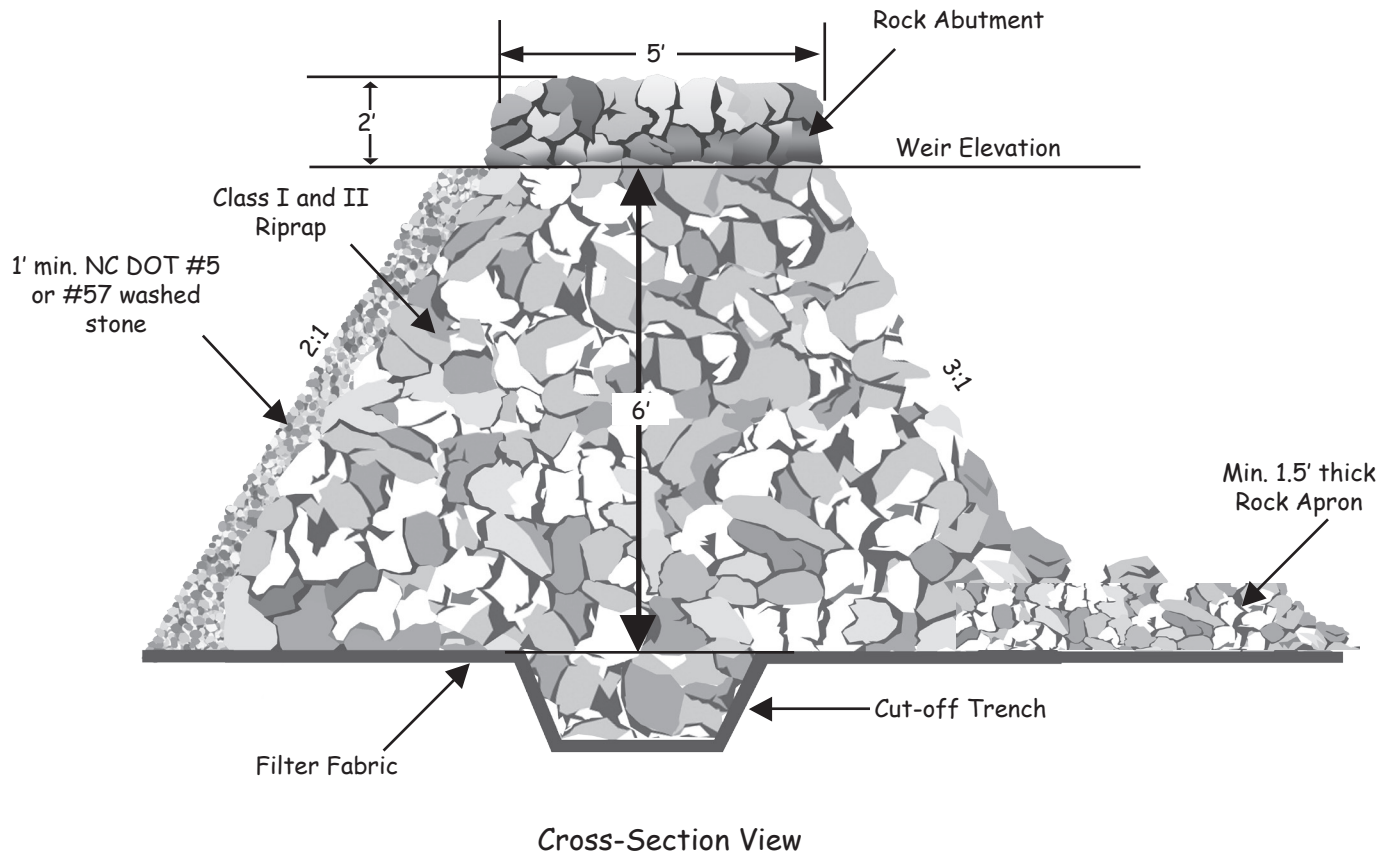
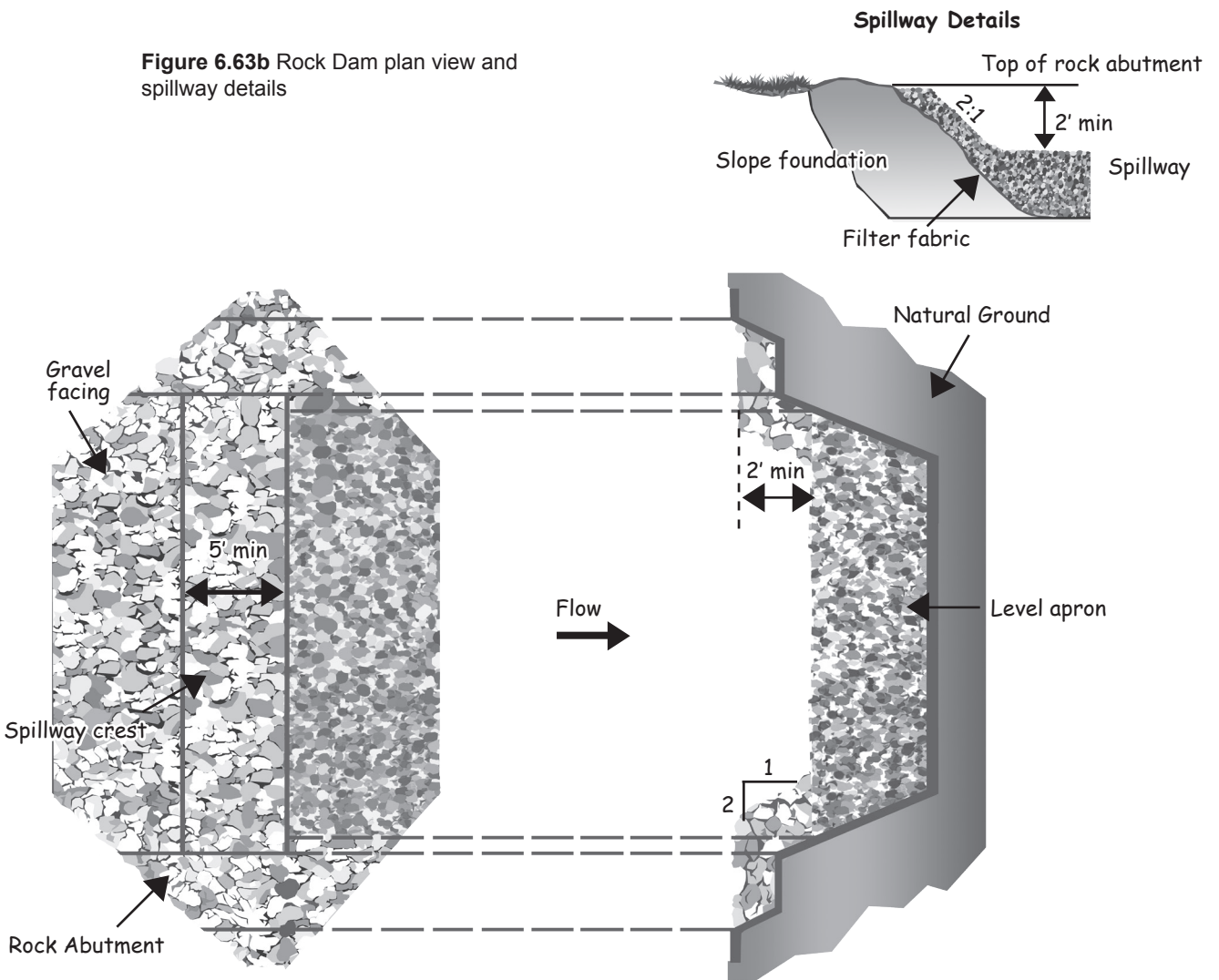


Figure 6.63a Rock Dam cross section

Construction Specifications

1. Clear the areas under the embankment and strip of roots and other objectionable material. Delay cleaning the reservoir area until the dam is in place.
2. Cover the foundation area including the abutments with extra-strength filter fabric before backfilling with rock. If a cutoff trench is required, excavate at center line of dam, extending all the way up the earth abutments. Apply filter fabric under the rockfill embankment from the upstream edge of the dam to the downstream edge of the apron. Overlap fill material a minimum of 1 foot at all joints, with the upstream strip laid over the downstream strip.
3. Construct the embankment with well-graded rock and gravel to the size and dimensions shown on the drawings. It is important that rock abutments be at least 2 feet higher than the spillway crest and at least 1 foot higher than the dam, all the way to the downstream toe, to prevent scour and erosion at the abutments.

Figure 6.63b Rock Dam plan view and spillway details



4. Sediment-laden water from the construction site should be diverted into the basin reservoir at the furthest area from the dam.

5. Construct the rock dam before the basin area is cleared to minimize sediment yield from construction of the basin. Immediately stabilize all areas disturbed during the construction of the dam except the sediment pool (*References: Surface Stabilization*).

6. **Safety**—Sediment basins should be considered dangerous because they attract children. Steep side slopes should be avoided. Fences with warning signs may be needed if trespassing is likely. All state and local requirements must be followed.

Maintenance Check sediment basins after each rainfall. Remove sediment and restore original volume when sediment accumulates to about one-half the design volume. Sediment should be placed above the basin and adequately stabilized.

Check the structure for erosion, piping, and rock displacement weekly and after each significant ($\frac{1}{2}$ inch or greater) rainstorm and repair immediately.

Remove the structure and any unstable sediment immediately after the construction site has been permanently stabilized. Smooth the basin site to blend with the surrounding area and stabilize. All water and sediment should be removed from the basin prior to dam removal. Sediment should be placed in designated disposal areas and not allowed to flow into streams or drainage ways during structure removal.

References *Surface Stabilization*

- 6.10, Temporary Seeding
- 6.11, Permanent Seeding
- 6.12, Sodding
- 6.13, Trees, Shrubs, Vines, and Ground Covers

Sediment Traps and Barriers

- 6.61, Sediment Basins
- 6.65, Porous Baffles

North Carolina Department of Transportation
Standard Specifications for Roads and Structures

6.64



SKIMMER SEDIMENT BASIN

Definition An earthen embankment suitably located to capture runoff, with a trapezoidal spillway lined with an impermeable geotextile or laminated plastic membrane, and equipped with a floating skimmer for dewatering.

Purpose Sediment basins are designed to provide an area for runoff to pool and settle out a portion of the sediment carried down gradient. Past designs used a perforated riser for dewatering, which allowed water to leave the basin from all depths. One way to improve the sediment capture rate is to have an outlet which dewater the basin from the top of the water column where the water is cleanest. A skimmer is probably the most common method to dewater a sediment basin from the surface. The basic concept is that the skimmer does not dewater the basin as fast as runoff enters it, but instead allows the basin to fill and then slowly drain over hours or days. This process has two effects. First, the sediment in the runoff has more time to settle out prior to discharge. Second, a pool of water forms early in a storm event and this further increases sedimentation rates in the basin. Many of the storms will produce more volume than the typical sediment basin capacity and flow rates in excess of the skimmer capability, resulting in flow over the emergency spillway. This water is also coming from the top of the water column and has thereby been “treated” to remove sediment as much as possible. (Adapted from SoilFacts: Dewatering Sediment Basins Using Surface Outlets. N. C. State University, Soil Science Department.)

Conditions Where Practice Applies Skimmer sediment basins are needed where drainage areas are too large for temporary sediment traps. Do not locate the skimmer sediment basin in intermittent or perennial streams.

Planning Considerations Select locations for skimmer basins during initial site evaluation. Install skimmer sediment basins before any site grading takes place within the drainage area.

Select skimmer sediment basin sites to capture sediment from all areas that are not treated adequately by other sediment control measures. Always consider access for cleanout and disposal of the trapped sediment. Locations where a pond can be formed by constructing a low dam across a natural swale are generally preferred to sites that require excavation. Where practical, divert sediment-free runoff away from the basin.

A skimmer is a sedimentation basin dewatering control device that withdraws water from the basin’s water surface, thus removing the highest quality water for delivery to the uncontrolled environment. A skimmer is shown in Figure 6.64a. By properly sizing the skimmer’s control orifice, the skimmer can be made to dewater a design hydrologic event in a prescribed period. Because the spillway is actually used relatively frequently, it should be carefully stabilized using geotextiles, or rock if necessary, that can withstand the expected flows. The spillway should be placed as far from the inlet of the basin as possible to maximize sedimentation before discharge. The spillway should be located in natural groundcover to the greatest extent possible

The costs of using a skimmer system are similar, or occasionally less, than a conventional rock outlet or perforated riser. However, the basin is more efficient in removing sediment. Another advantage of the skimmer is that it can be reused on future projects. The main disadvantage of the skimmer is that it does require frequent maintenance, primarily in removing debris from the inlet.

A skimmer must dewater the basin from the top of the water surface. The rate of dewatering must be controlled. A dewatering time of 2-5 days is required. **Any skimmer design that dewateres from the surface at a controlled rate is acceptable.**

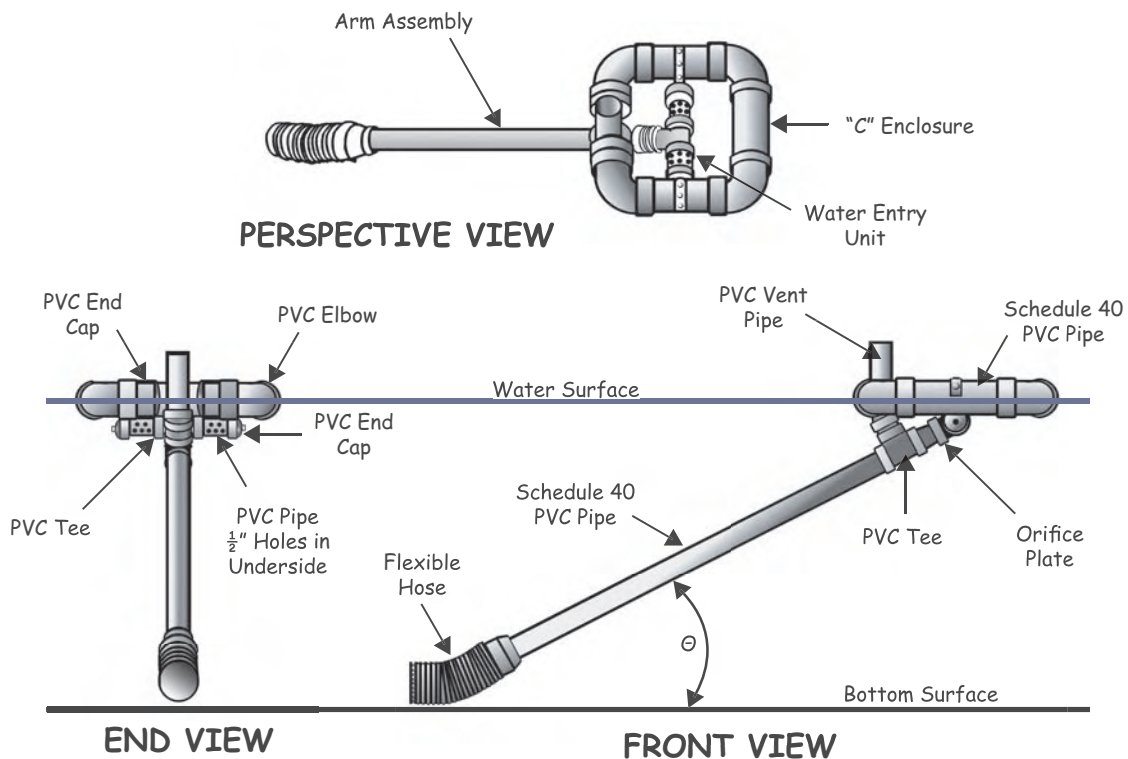


Figure 6.64a Schematic of a skimmer, from Pennsylvania Erosion and Sediment Pollution Control Manual, March, 2000.

SKIMMER ORIFICE DIAMETER

The orifice of a skimmer should be selected in order to achieve the desired dewatering time. **Three days** is probably the optimal length of time for temporary sediment controls. It allows longer settling time for suspended solids remaining in the basin after a storm event, while dewatering the basin in less time than the average interval between rainfall events. Design criteria for permanent stormwater detention basins in the Division of Water Quality Stormwater BMP Manual require 2-5 days for dewatering.

Procedure

First determine the desired dewatering time in days (t_d) and the volume (V) of water to be released in that time period. Dividing the volume in cubic feet by the dewatering time in days gives a flow rate Q_d in cubic feet per day.

$$Q_d = V / t_d \text{ (ft}^3\text{/day)}$$

Next determine the head on the skimmer orifice. Table 6.64a has the values for various sizes of the Faircloth skimmer.

Table 6.64a Head on orifice of various skimmer sizes

Skimmer Size (in.)	Head on Orifice (ft.)
1.5	0.125
2	0.167
2.5	0.208
3	0.25
4	0.333
5	0.333
6	0.417
8	0.5

The desired orifice diameter (D) in inches can now be calculated using the equation

$$D = \sqrt{Q_d / (2310 * \sqrt{H})} \text{ (inches)}$$

Example: Select a skimmer that will dewater a 20,000 ft³ skimmer basin in 3 days.

1. $Q_d = V / t_d \text{ (ft}^3\text{/day)} = 20,000 \text{ ft}^3 / 3 \text{ days} = 6670 \text{ (ft}^3\text{/day)}$.
2. Try a 4 inch skimmer, with $H = 0.333 \text{ ft}$. (Table 6.64a)

3. $D = \sqrt{Q_d / (2310 * \sqrt{H})} \text{ (in.)} = \sqrt{6670 \text{ ft}^3\text{/day} / (2310 * \sqrt{0.333 \text{ ft.}})} \text{ (in.)}$
 $= 2.24 \text{ inches (Use } 2 \frac{1}{4} \text{ inches)}$

The desired dewatering time can also be achieved by adjusting the skimmer size and orifice diameter using the spreadsheet entitled “Sediment Control Measures”, which is available at <http://portal.ncdenr.org/web/lr/links>

Figure 6.64b Example Excel Spreadsheet

4	Skimmer Size (inches)	Skimmer Size (Inches)	Head on Skimmer (Feet)
0.333	Head on Skimmer (feet)		
2.25	Orifice Size (1/4 in increment)	1.5	0.125
2.96	Dewatering Time (days)	2	0.167
		2.5	0.208
		3	0.25
		4	0.333
		5	0.333
		6	0.417
		8	0.5

Adapted from training materials developed by Albert R. Jarrett, Ph.D. for Erosion and Sediment Control/Stormwater Certification for NC DOT Projects Level IIIA and IIIB, N.C. State University, Department of Biological and Agricultural Engineering, 2007.

Design Criteria	Summary:	Skimmer Sediment Basin
	Primary Spillway:	Trapezoidal spillway with impermeable membrane
	Maximum Drainage Area:	10 acres
	Minimum Volume:	1800 cubic feet per acre of disturbed area
	Minimum Surface Area:	325 square feet per cfs of Q_{10} peak inflow
	Minimum L/W Ratio:	2:1
	Maximum L/W Ratio:	6:1
	Minimum Depth:	2 feet
	Dewatering Mechanism:	Skimmer
	Minimum Dewatering Time:	2 days
	Baffles Required:	3 baffles*

(*Note: Basins less than 20 feet in length may use 2 baffles.)

Drainage areas—Limit drainage areas to 10 acres.

Design basin life—Ensure a design basin life of 3 years or less.

Dam height—Limit dam height to 5 feet.

Basin locations—Select areas that:

- Provide capacity for storage of sediment from as much of the planned disturbed area as practical;
- Exclude runoff from undisturbed areas where practical;
- Provide access for sediment removal throughout the life of the project;
- Interfere minimally with construction activities.

Basin shape—Ensure that the flow length to basin width ratio is at least 2:1 to improve trapping efficiency. Length is measured at the elevation of the principal spillway.

Storage volume—Ensure that the sediment storage volume of the basin, as measured to the elevation of the crest of the principal spillway, is at least 1,800 cubic feet per acre for the disturbed area draining into the basin (1,800 cubic feet is equivalent to half an inch of sediment per acre of basin disturbed area).

Remove sediment from the basin when approximately one-half of the storage volume has been filled.

Spillway capacity—The spillway system must carry the peak runoff from the 10-year storm with a minimum 1 foot of freeboard in the spillway. Base runoff computations on the disturbed soil cover conditions expected during the effective life of the structure.

Sediment cleanout elevation—Determine the elevation at which the invert of the basin would be half-full. This elevation should also be marked in the field with a permanent stake set at this ground elevation (not the top of the stake).

Basin dewatering—The basin should be provided with a surface outlet. A floating skimmer should be attached to a Schedule 40 PVC barrel pipe of the same diameter as the skimmer arm. The orifice in the skimmer will control the rate of dewatering. The skimmer should be sized to dewater the basin in 2-5 days).

Outlet Protection—Discharge velocities must be within allowable limits for the receiving stream (References: *Outlet Protection*).

Basin spillway—Construct the entire flow area of the spillway in undisturbed soil if possible. Make the cross section trapezoidal with side slopes of 3:1 or flatter.

- **Capacity**—The minimum design capacity of the spillway must be the peak rate of runoff from the 10-year storm. Maximum depth of flow during the peak runoff should be 6 inches. In no case should the freeboard of the spillway be less than 1 foot above the design depth of flow.
- **Velocity**—Ensure that the velocity of flow discharged from the basin is nonerosive for the existing conditions. When velocities exceed that allowable for the receiving areas, provide outlet protection (References: *Outlet Protection*).

Embankment—Ensure that embankments for skimmer sediment basins do not exceed 5 feet in height (measured at the center line from the original ground surface to the top of the embankment). Keep the crest of the spillway outlet a minimum of 1.5 feet below the top of the embankment. Additional freeboard may be added to the embankment height which allows flow through a designated bypass location. Construct embankments with a minimum top width of 5 feet and side slopes of 2:1 or flatter. Machine compact the embankments.

Excavation—Where sediment pools are formed or enlarged by excavation, keep side slopes at 2:1 or flatter for safety.

Erosion protection—Stabilize all areas disturbed by construction (except the lower half of the sediment pool) by suitable means immediately after completing the basin (References: *Surface Stabilization*).

Trap efficiency—Improve sediment basin trapping efficiency by employing the following considerations in the basin design:

- **Surface area**—In the design of the settling pond, allow the largest surface area possible.
- **Length**—Maximize the length-to-width ratio of the basin to prevent short circuiting, and ensure use of the entire design settling area.
- **Baffles**—Provide a minimum of three porous baffles to evenly distribute flow across the basin and reduce turbulence.
- **Inlets**—Area between the sediment inlets and the basin should be stabilized by geotextile material, with or without rocks (Figure 6.64c shows the area with rocks). The inlet to basin should be located the greatest distance possible from the principal spillway.

- Dewatering—Allow the maximum reasonable detention period before the basin is completely dewatered (at least 48 hours).
- Inflow rate—Reduce the inflow velocity and divert all sediment-free runoff.

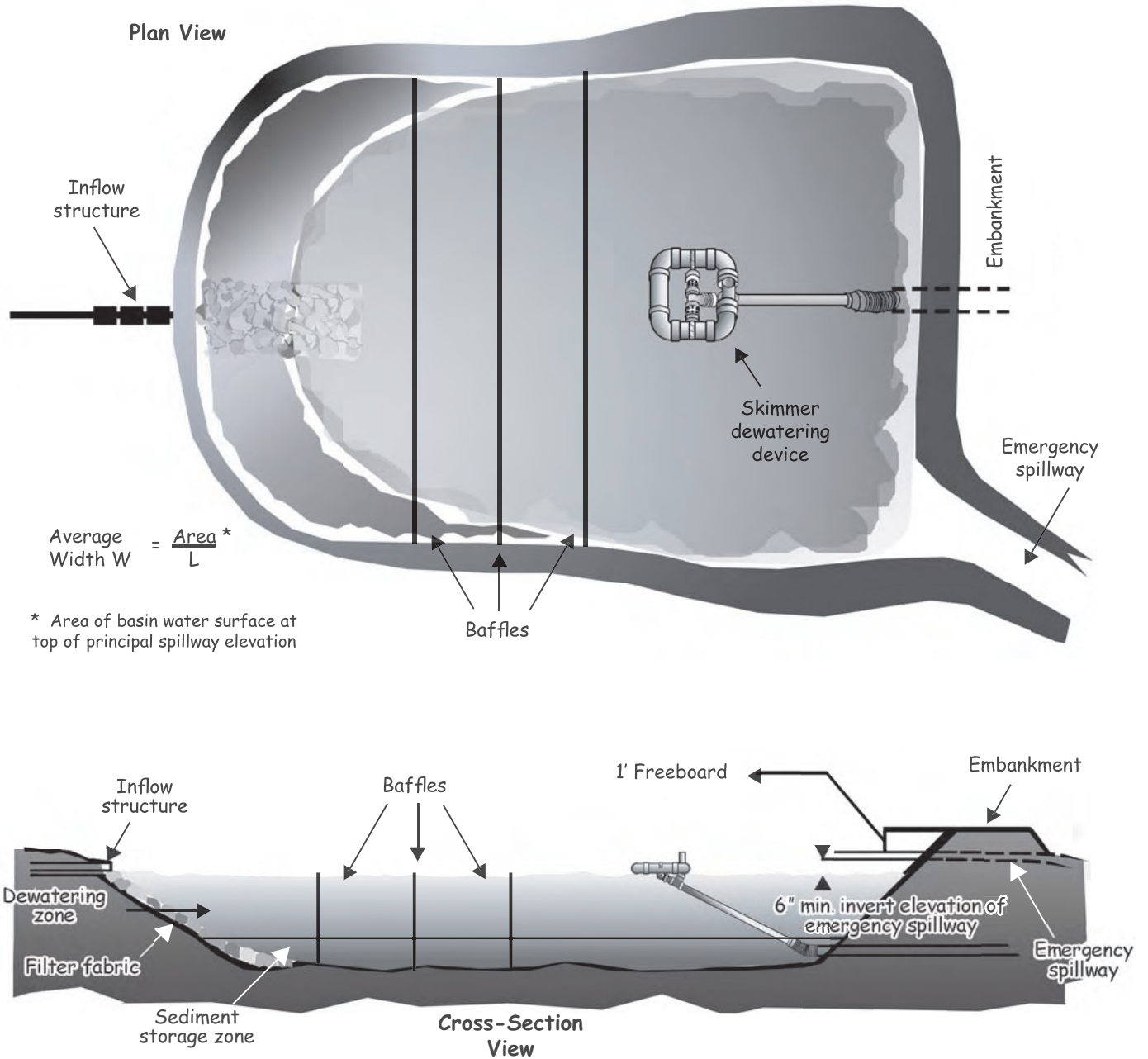


Figure 6.64c Example of a sediment basin with a skimmer outlet and emergency spillway. From Pennsylvania Erosion and Sediment Pollution Control Manual, March, 2000.

Construction Specifications

1. Clear, grub, and strip the area under the embankment of all vegetation and root mat. Remove all surface soil containing high amounts of organic matter and stockpile or dispose of it properly. Haul all objectionable material to the designated disposal area. Place temporary sediment control measures below basin as needed

2. Ensure that fill material for the embankment is free of roots, woody vegetation, organic matter, and other objectionable material. Place the fill in lifts not to exceed 9 inches, and machine compact it. Over fill the embankment 6 inches to allow for settlement.

3. Shape the basin to the specified dimensions. Prevent the skimming device from settling into the mud by excavating a shallow pit under the skimmer or providing a low support under the skimmer of stone or timber.

4. Place the barrel (typically 4-inch Schedule 40 PVC pipe) on a firm, smooth foundation of impervious soil. Do not use pervious material such as sand, gravel, or crushed stone as backfill around the pipe. Place the fill material around the pipe spillway in 4-inch layers and compact it under and around the pipe to at least the same density as the adjacent embankment. Care must be taken not to raise the pipe from the firm contact with its foundation when compacting under the pipe haunches.

Place a minimum depth of 2 feet of compacted backfill over the pipe spillway before crossing it with construction equipment. In no case should the pipe conduit be installed by cutting a trench through the dam after the embankment is complete.

5. Assemble the skimmer following the manufacturers instructions, or as designed.

6. Lay the assembled skimmer on the bottom of the basin with the flexible joint at the inlet of the barrel pipe. Attach the flexible joint to the barrel pipe and position the skimmer over the excavated pit or support. Be sure to attach a rope to the skimmer and anchor it to the side of the basin. This will be used to pull the skimmer to the side for maintenance.

7. Earthen spillways—Install the spillway in undisturbed soil to the greatest extent possible. The achievement of planned elevations, grade, design width, and entrance and exit channel slopes are critical to the successful operation of the spillway. The spillway should be lined with laminated plastic or impermeable geotextile fabric. The fabric must be wide and long enough to cover the bottom and sides and extend onto the top of the dam for anchoring in a trench. The edges may be secured with 8-inch staples or pins. The fabric must be long enough to extend down the slope and exit onto stable ground. The width of the fabric must be one piece, not joined or spliced; otherwise water can get under the fabric. If the length of the fabric is insufficient for the entire length of the spillway, multiple sections, spanning the complete width, may be used. The upper section(s) should overlap the lower section(s) so that water cannot flow under the fabric. Secure the upper edge and sides of the fabric in a trench with staples or pins. (Adapted from “A Manual for Designing, Installing and Maintaining Skimmer Sediment Basins.” February, 1999. J. W. Faircloth & Son.)

8. Inlets—Discharge water into the basin in a manner to prevent erosion. Use temporary slope drains or diversions with outlet protection to divert sediment-laden water to the upper end of the pool area to improve basin trap efficiency (References: *Runoff Control Measures and Outlet Protection*).

9. Erosion control—Construct the structure so that the disturbed area is minimized. Divert surface water away from bare areas. Complete the embankment before the area is cleared. Stabilize the emergency spillway embankment and all other disturbed areas above the crest of the principal spillway immediately after construction (References: *Surface Stabilization*).

10. Install porous baffles as specified in Practice 6.65, *Porous Baffles*.

11. After all the sediment-producing areas have been permanently stabilized, remove the structure and all the unstable sediment. Smooth the area to blend with the adjoining areas and stabilize properly (References: *Surface Stabilization*).

Maintenance

Inspect skimmer sediment basins at least weekly and after each significant (one-half inch or greater) rainfall event and repair immediately. Remove sediment and restore the basin to its original dimensions when sediment accumulates to one-half the height of the first baffle. Pull the skimmer to one side so that the sediment underneath it can be excavated. Excavate the sediment from the entire basin, not just around the skimmer or the first cell. Make sure vegetation growing in the bottom of the basin does not hold down the skimmer.

Repair the baffles if they are damaged. Re-anchor the baffles if water is flowing underneath or around them.

If the skimmer is clogged with trash and there is water in the basin, usually jerking on the rope will make the skimmer bob up and down and dislodge the debris and restore flow. If this does not work, pull the skimmer over to the side of the basin and remove the debris. Also check the orifice inside the skimmer to see if it is clogged; if so remove the debris.

If the skimmer arm or barrel pipe is clogged, the orifice can be removed and the obstruction cleared with a plumber's snake or by flushing with water. Be sure and replace the orifice before repositioning the skimmer.

Check the fabric lined spillway for damage and make any required repairs with fabric that spans the full width of the spillway. Check the embankment, spillways, and outlet for erosion damage, and inspect the embankment for piping and settlement. Make all necessary repairs immediately. Remove all trash and other debris from the skimmer and pool areas.

Freezing weather can result in ice forming in the basin. Some special precautions should be taken in the winter to prevent the skimmer from plugging with ice.

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- Reference** Jarrett, A. R. Proper Sizing of the Control Orifice for the Faircloth Skimmer. Pennsylvania State University Department of Agricultural and Biological Engineering Fact Sheet #252.
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- A Manual for Designing, Installing and Maintaining Skimmer Sediment Basins. February, 1999. J. W. Faircloth & Son.
- Surface Stabilization*
- 6.10, Temporary Seeding
 - 6.11, Permanent Seeding
 - 6.12, Sodding
 - 6.13, Trees, Shrubs, Vines, and Ground Covers
- Runoff Control Measures*
- 6.20, Temporary Diversions
 - 6.21, Permanent Diversions
 - 6.22, Perimeter Dike
- Outlet Protection*
- 6.41, Outlet Stabilization Structure
- Sediment Traps and Barriers*
- 6.65, Porous Baffles
- Appendices*
- 8.03, Estimating Runoff
 - 8.07, Sediment Basin Design

6.65



POROUS BAFFLES

Definition Porous barriers installed inside a temporary sediment trap, skimmer basin, or sediment basin to reduce the velocity and turbulence of the water flowing through the measure, and to facilitate the settling of sediment from the water before discharge.

Purpose Sediment traps and basins are designed to temporarily pool runoff water to allow sediment to settle before the water is discharged. Unfortunately, they are usually not very efficient due to high turbulence and “short-circuiting” flows which take runoff quickly to the outlet with little interaction with most of the basin. Porous baffles improve the rate of sediment retention by distributing the flow and reducing turbulence. This process can improve sediment retention.

Conditions Where Practice Applies This practice should be used in any temporary sediment trap, skimmer basin, or temporary sediment basin.

Planning Considerations Porous baffles effectively spread the flow across the entire width of a sediment basin or trap. Water flows through the baffle material, but is slowed sufficiently to back up the flow, causing it to spread across the entire width of the baffle (Figure 6.65a).

Spreading the flow in this manner utilizes the full cross section of the basin, which in turn reduces flow rates or velocity as much as possible. In addition, the turbulence is also greatly reduced. This combination increases sediment deposition and retention and also decreases the particle size of sediment captured.

The installation should be similar to a sediment fence (Figure 6.65b). The fabric should be 700 g/m² coir erosion blanket (Figure 6.65c) or equal. A support wire across the top will help prevent excessive sagging if the material is attached to it with appropriate ties.

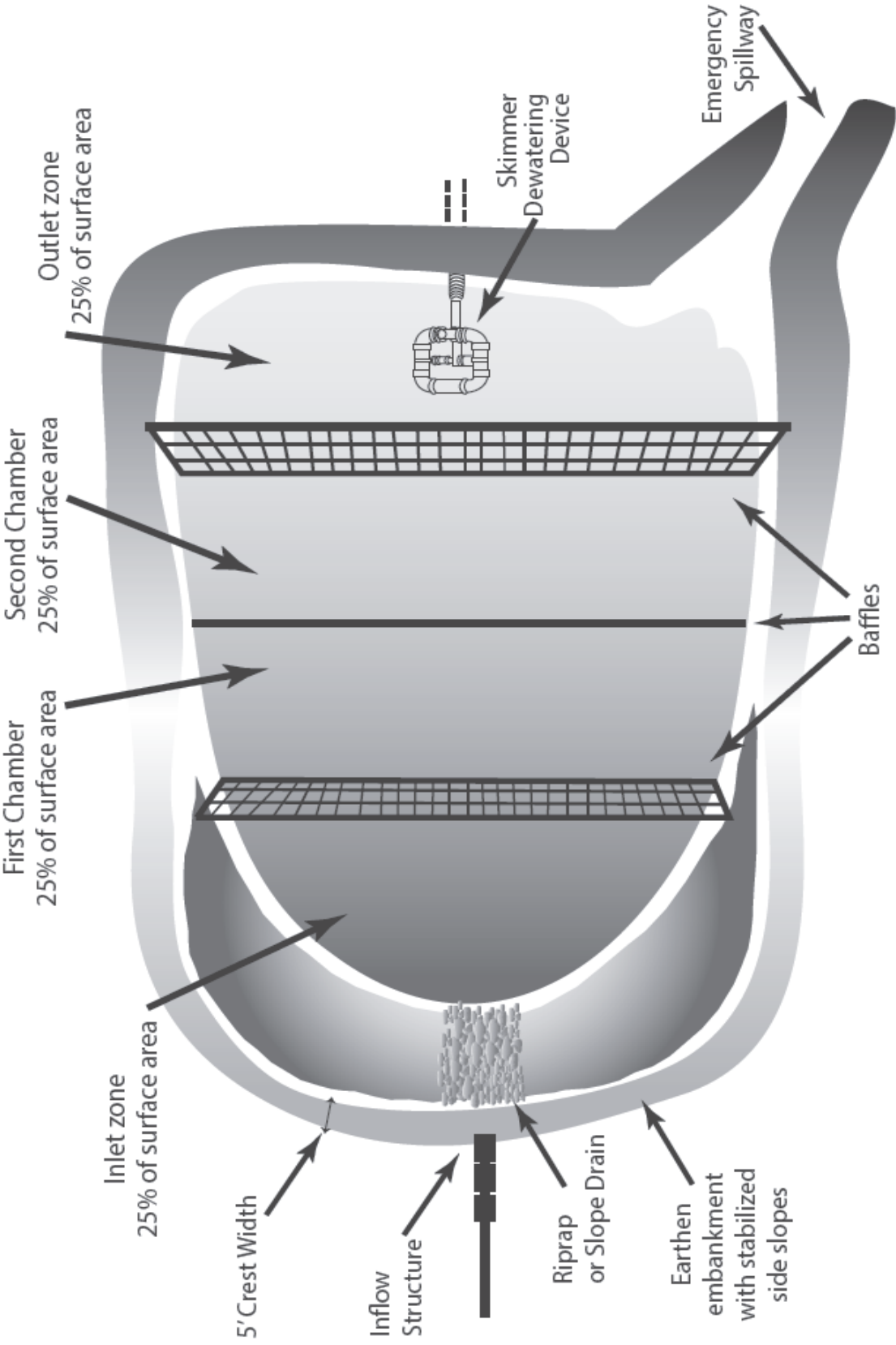
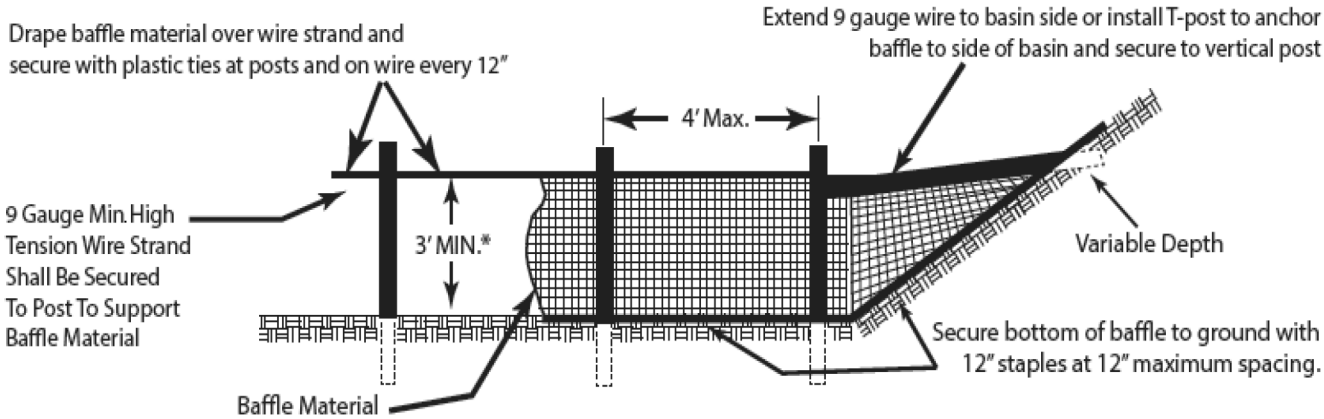


Figure 6.65a Porous baffles in a sediment basin. The flow is distributed evenly across the basin to reduce flow rates and turbulence, resulting in greater sediment retention.

Baffles need to be installed correctly in order to fully provide their benefits. Refer to Figure 6.65b and the following key points:

- The baffle material needs to be secured at the bottom and sides using staples.
- Most of the sediment will accumulate in the first bay, so this should be readily accessible for maintenance.



* If the temporary sediment basin will be converted to a permanent stormwater basin of greater depth, the baffle height should be based on the pool depth during use as a temporary sediment basin.

Note: Install three (3) coir fiber baffles in basins at drainage outlets with a spacing of 1/4 the basin length. Two (2) coir fiber baffles can be installed in the basins less than 20 ft. in length with a spacing of 1/3 the basin length.

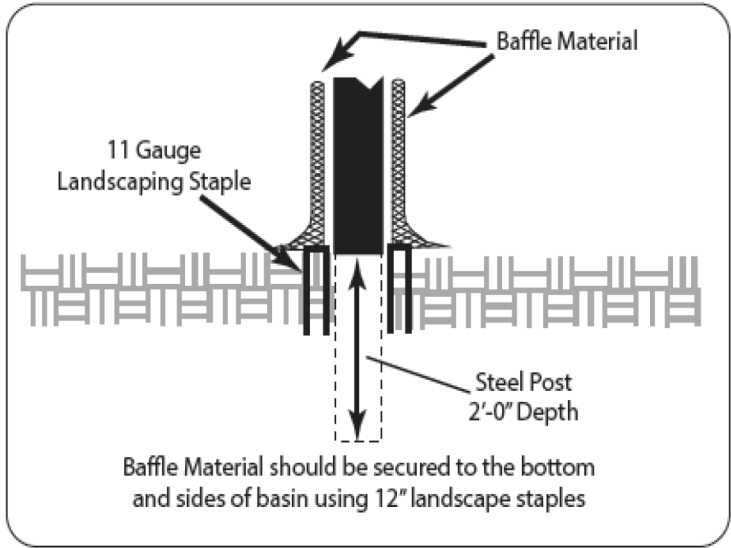


Figure 6.65b Coir Fiber Baffle Detail
Cross section of a porous baffle in a sediment basin.



Figure 6.65c Example of porous baffles made of 700 g/m² coir erosion blanket as viewed from the outlet.



Figure 6.65d Close-up of a porous baffle.

Design Criteria The temporary sediment trap or temporary sediment basin should be sized using the appropriate design criteria.

The percent of surface area for each section of the baffle is as follows:

- inlet zone: 25%
- first cell: 25%
- second cell: 25%
- outlet zone: 25%

Baffle spacing in future permanent stormwater basins is beyond forebay.

Be sure to construct baffles up the sides of the trap or basin banks so water does not flow around the structures. Most of the sediment will be captured in the inlet zone. Smaller particle size sediments are captured in the latter cells. Be sure to maintain access to the trap for maintenance and sediment removal.

The design life of the fabric is 6-12 months, but may need to be replaced more often if damaged or clogged.

Construction Specifications

MATERIALS

1. Use matting made of 100% coconut fiber (coir) twine woven into high strength matrix with the properties shown in Table 6.65a.
2. Staples should be made of 0.125 inch diameter new steel wire formed into a 'U' shape not less than 12 inches in length with a throat of 1 inch in width. The staples anchor the porous baffles into the sides and bottom of the basin.
3. Ensure that steel posts for porous baffles are of a sufficient height to support baffles at desired height. Posts should be approximately 1-3/8" wide measured parallel to the fence, and have a minimum weight of 1.25 lb/linear ft. The posts must be equipped with an anchor plate having a minimum area of 14.0 square inches and be of the self-fastener angle steel type to have a means of retaining wire and coir fiber mat in the desired position without displacement.
4. Use 9-gauge high tension wire for support wire.

Table 6.65a Specifications for Porous Baffle Material

Coir Fiber Baffle Material Property Requirements	
Thickness	0.30 in. minimum
Tensile Strength (Wet)	900 x 680 lb/ft minimum
Elongation (Wet)	69% x 34% maximum
Flow Velocity	10-12 ft/sec
Weight	20 oz/SY (680 g/m ²) minimum
Minimum Width	6.5 feet
Open Area	50% maximum

CONSTRUCTION

1. Grade the basin so that the bottom is level front to back and side to side.
2. Install the coir fiber baffles immediately upon excavation of the basins.
3. Install posts across the width of the sediment trap (Practice 6.62, *Sediment Fence*).
4. Steel posts should be driven to a depth of 24 inches and spaced a maximum of 4 feet apart. The top of the fabric should be a minimum of 6 inches higher than the invert of the spillway. Tops of baffles should be a minimum of 2 inches lower than the top of the earthen embankment.
5. Install at least three rows of baffles between the inlet and outlet discharge point. Basins less than 20 feet in length may use 2 baffles.
6. Attach a 9 gauge high tension wire strand to the steel posts at a height of 6 inches above the spillway elevation with plastic ties or wire fasteners to prevent sagging. If the temporary sediment basin will be converted to a permanent stormwater basin of a greater depth, the baffle height should be based on the pool depth during use as a temporary sediment basin.

7. Extend 9 gauge minimum high tension wire strand to side of basin or install steel T-posts to anchor baffle to side of basin and secure to vertical end posts as shown in Figure 6.65b.

8. Drape the coir fiber mat over the wire strand mounted at a height of 6 inches above the spillway elevation. Secure the coir fiber mat to the wire strand with plastic ties or wire fasteners. Anchor the matting to the sides and floor of the basin with 12 inch wire staples, approximately 1 ft apart, along the bottom and side slopes of the basin.

9. Do not splice the fabric, but use a continuous piece across the basin

10. Adjustments may be required in the stapling requirements to fit individual site conditions.

Maintenance

Inspect baffles at least once a week and after each rainfall. Make any required repairs immediately.

Be sure to maintain access to the baffles. Should the fabric of a baffle collapse, tear, decompose, or become ineffective, replace it promptly.

Remove sediment deposits when it reaches half full, to provide adequate storage volume for the next rain and to reduce pressure on the baffles. Take care to avoid damaging the baffles during cleanout, and replace if damaged during cleanout operations. Sediment depth should never exceed half the designed storage depth.

After the contributing drainage area has been properly stabilized, remove all baffle materials and unstable sediment deposits, bring the area to grade, and stabilize it.

References

Sediment Traps and Barriers

6.60, Temporary Sediment Trap

6.61, Sediment Basins

6.62, Sediment Fence

6.64, Skimmer Sediment Basin

McLaughlin, Richard, "Soil Facts: Baffles to Improve Sediment Basins." N.C. State University Cooperative Extension Service Fact Sheet AGW-439-59, 2005.

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6.66

COMPOST SOCK



Definition

A compost sock is a three-dimensional tubular sediment control and storm water runoff device typically used for perimeter control of sediment and soluble pollutants (such as phosphorous and petroleum hydrocarbon), on and around construction activities. Compost socks trap sediment and other pollutants in runoff water as it passes through the matrix of the sock and by allowing water to temporarily pond behind the sock, allowing deposition of suspended solids. Compost socks are also used to reduce runoff flow velocities on sloped surfaces.

Compost products acceptable for this application should meet the chemical, physical and biological properties specified for Practice 6.18, *Compost Blankets*.



Figure 6.66a – Compost Sock

Photo Credit – Filtrexx International

Conditions Where Practice Applies

Compost socks are to be installed down slope of disturbed areas requiring erosion and sediment control. Compost socks are effective when installed perpendicular to sheet flow, in areas where sediment accumulation of less than six inches is anticipated. Acceptable applications include (Fifield, 2001):

- Site perimeters
- Below disturbed areas subject to sheet runoff, with minor sheet or rill erosion. Compost socks should not be used alone below graded slopes greater than 10 feet in height.
- Above graded slopes to serve as a diversion berm.

- Check dams
- Along the toe of stream and channel banks
- Around area drains or inlets located in a storm drain system
- Around sensitive trees where trenching of silt fence is not beneficial for tree survival or may unnecessarily disturb established vegetation.
- On paved surfaces where trenching of silt fence is impossible.

A compost sock can be applied to areas of sheet runoff, on slopes up to a 2:1 grade with a maximum height of 10 feet, around inlets, and in other disturbed areas of construction sites requiring sediment control. Compost socks may also be used in sensitive environmental areas, or where trenching may damage roots.

The weight of a filled sock (40 lbs / linear ft. for 8" diameter) effectively prevents sediment migration beneath the sock. It is possible to drive over a compost sock during construction (although not recommended); however, these areas should be immediately repaired by manually moving the sock back into place, if disturbed. Continued heavy construction traffic may destroy the fabric mesh, reduce the dimensions, and reduce the effectiveness of the compost sock. Vegetating the compost sock should be considered.

Planning Considerations

Compost socks shall either be made on site or delivered to the jobsite assembled. The sock shall be produced from a 5 mil thick continuous HDPE or polypropylene, woven into a tubular mesh netting material, with openings in the knitted mesh of $\frac{1}{8}$ " - $\frac{3}{8}$ " (3-10mm). This shall then be filled with compost meeting the specifications outlined in Practice 6.18, *Compost Blankets*, with the exception of particle size, to the diameter of the sock. Compost sock netting materials are also available in biodegradable plastics for areas where removal and disposal are not desired (i.e., when using pre-seeded socks). Compost socks contain the compost, maintaining its density and shape.

Compost socks should be installed parallel to the base of the slope or other affected area, perpendicular to sheet flow. The sock should be installed a minimum of 10 feet beyond the top of graded slopes. When runoff flows onto the disturbed area from a land above the work zone, a second sock may be constructed at the top of the slope in order to dissipate flows.

On locations where greater than a 200-foot long section of ground is to be treated with a compost sock, the sock lengths should be sleeved. After one sock section (200 feet) is filled and tied off (knotted) or zip tied, the second sock section shall be pulled over the first 1-2 feet and 'sleeved' creating an overlap. Once overlapped, the second section is filled with compost starting at the sleeved area to create a seamless appearance. The socks may be staked at the overlapped area (where the sleeve is) to keep the sections together. Sleeving at the joints is necessary because it reduces the opportunity for water to penetrate the joints when installed in the field.




Compost Sock BMP	Conventional Application	Product Description	Example
Silt Socks	Silt Fence (on smaller areas)	A 3-dimensional sediment control measure used for sediment removal	
Inlet Socks	Inlet Protection	Designed to allow stormwater to enter inlets while removing sediment and protecting inlets from clogging	
Ditch Check	Rock Check Dams	Contours to ditch shape and eliminates gullies	

Table 6.66a Compost Sock BMPs as Replacements for Current Erosion Control Practices

Photo credits: Filtrexx International

After filling, the compost sock must be staked in place. Oak or other durable hardwood stakes 2”x 2” in cross section should be driven vertically plumb, through the center of the compost sock. Stakes should be placed at a maximum interval of 4 feet, or a maximum interval of 8 feet if the sock is placed in a 4 inch trench. See Figure 6.66b. The stakes should be driven to a minimum depth of 12 inches, with a minimum of 3 inches protruding above the compost sock.

If the compost sock is to be left as part of the natural landscape, it may be seeded at time of installation for establishment of permanent vegetation using the seeding specification in the erosion and sedimentation control plan. A maximum life of 2 years for photodegradable netting and 6 months for biodegradable netting should be used for planning purposes.

Compost socks may be used as check dams in ditches not exceeding 3 feet in depth. Normally, 8 to 12 inch diameter socks should be used. Be sure to stake the sock perpendicular to the slope of the ditch. When used as check dams, installation should be similar to that of natural fiber wattles. The ends and middle of the sock should be staked, and additional stakes placed at a 2-foot maximum interval. See Table 6.66b for spacing.

Design Criteria

The sediment and pollutant removal process characteristic to a compost sock allows deposition of settling solids. Ponding occurs when water flowing to the sock accumulates faster than the hydraulic flow through rate of the sock. Typically, initial hydraulic flow-through rates for a compost sock are 50% greater than geotextile fabric (silt fence). However, installation and maintenance is especially important for proper function and performance. Design consideration should be given to the duration of the project, total area of disturbance, rainfall/runoff potential, soil erosion potential, and sediment loading when specifying a compost sock.

Runoff Flow:

The depth of runoff ponded above the compost sock should not exceed the height of the compost sock. If overflow of the device is a possibility, a larger diameter sock should be constructed, other sediment control devices may be used, or management practices to reduce runoff should be installed. Alternatively, a second sock may be constructed or used in combination with Practice 6.17, *Rolled Erosion Control Products* or Practice 6.18, *Compost Blankets* to slow runoff and reduce erosion.

Level Contour:

The compost sock should be placed on level contours to assist in dissipating low concentrated flow into sheet flow and reducing runoff flow velocity. Do not construct compost socks to concentrate runoff or channel water. Sheet flow of water should be perpendicular to the sock at impact and un-concentrated. Placing compost socks on undisturbed soil will reduce the potential for undermining by concentrated runoff flows.

Runoff and Sediment Accumulation:

The compost sock should be placed at a 10 foot minimum distance away from the toe of the slope to allow for proper runoff accumulation for sediment deposition and to allow for maximum sediment storage capacity behind the device. On flat areas, the sock should be placed at the edge of the land-disturbance.

End Around Flow:

In order to prevent water flowing around the ends of the compost sock, the ends of the sock must be constructed pointing upslope so the ends are at a higher elevation. A minimum of 10 linear feet at each end placed at a 30 degree angle is recommended.

Vegetated Compost Sock:

For permanent areas the compost sock can be directly seeded to allow vegetation established directly on the device. Vegetation on and around the compost sock will assist in slowing runoff velocity for increased deposition of pollutants. The option of adding vegetation should be shown on the erosion and sedimentation control plan. No additional soil amendments or fertilizer are required for vegetation establishment in the vegetated compost sock.

Slope Spacing & Drainage Area:

Maximum drainage area to and spacing between the compost socks is dependent on rainfall intensity and duration used for specific design/plan, slope steepness, and width of area draining to the sock.

A compost sock across the full length of the slope is normally used to ensure that stormwater does not break through at the intersection of socks placed end-to-end. Ends are jointed together by sleeving one sock end into the other. The diameter of the compost sock used will vary depending upon the steepness and length of the slope; example slopes and slope lengths used with different diameter compost socks are presented in Table 6.66b.

Table 6.66b - Compost Sock Spacing versus Channel Slope

Channel Slope (%)	Spacing Between Socks (feet)	
	8-inch Diameter Sock	12-inch Diameter Sock
1	67	100
2	33	50
3	22	33
4	17	25
5	13	20

Source: B. Faucette – 2010

Material:

The compost media shall be derived from well-decomposed organic matter source produced by controlled aerobic (biological) decomposition that has been sanitized through the generation of heat and stabilized to the point that it is appropriate for this particular application. Compost material shall be processed through proper thermophilic composting, meeting the US Environmental Protection Agency’s definition for a ‘Process to Further Reduce Pathogens’ (PFRP), as defined at 40 CFR Part 503. The compost portion shall meet the chemical, physical and biological properties specified in Practice 6.18, *Compost Blankets* Table 6.18a, with the exception of particle size. Slightly more coarse compost is recommended for the socks, as follows:

Particle Size Distribution

Sieve Size	Percent Passing Selected Sieve Mesh Size, Dry Weight Basis
2”	99 % (3” Maximum Particle Size)
3/8”	30-50 %

See Practice 6.18, *Compost Blankets* for complete information on compost parameters and tests. Installer should provide documentation to support compliance of testing required in the compost specification.

This specification covers compost produced from various organic by-products, for use as an erosion and sediment control measure on sloped areas. The product's parameters will vary based on whether vegetation will be established on the treated slope. Only compost products that meet all applicable state and federal regulations pertaining to its production and distribution may be used in this application. Approved compost products must meet related state and federal chemical contaminant (e.g., heavy metals, pesticides, etc.) and pathogen limit standards pertaining to the feedstocks (source materials) in which it are derived.

In regions subjected to higher rates of precipitation and/or greater rainfall intensity, larger compost socks should be used. In these particular regions, coarser compost products are preferred as the compost sock must allow for an improved water percolation rate. The designer should check the flow rate per foot of sock in order to ensure drainage rate of the compost sock being used is adequate. The required flow rates are outlined in Table 6.66c.

Table 6.66c – Compost Sock Initial Flow Rates

Compost Sock Design Diameter	8 inch (200mm)	12 inch (300mm)	18 inch (450mm)	24 inch (600mm)	32 inch (800mm)
Maximum Slope Length (<2%)	600 ft (183m)	750 ft (229m)	1,000 ft (305m)	1,300 ft (396m)	1,650 ft (500m)
Hydraulic Flow Through Rate	7.5 gpm/ft (94 l/m/m)	11.3 gpm/ft (141 l/m/m)	15.0 gpm/ft (188 l/m/m)	22.5gpm/ft (281 l/m/m)	30.0 gpm/ft (374 l/m/m)

Source: B. Faucette-2010

Construction Specifications

INSTALLATION

1. Materials used in the compost sock must meet the specifications outlined above and in Practice 6.18, Compost Blankets.
2. Compost socks should be located as shown on the erosion and sedimentation control plan.
3. Prior to installation, clear all obstructions including rocks, clods, and other debris greater than one inch that may interfere with proper function of the compost sock.
4. Compost socks should be installed parallel to the toe of a graded slope, a minimum of 10 feet beyond the toe of the slope. Socks located below flat areas should be located at the edge of the land-disturbance. The ends of the socks should be turned slightly up slope to prevent runoff from going around the end of the socks.
5. Fill sock netting uniformly with compost to the desired length such that logs do not deform.
6. Oak or other durable hardwood stakes 2" X 2" in cross section should be driven vertically plumb, through the center of the compost sock. Stakes should be placed at a maximum interval of 4 feet, or a maximum interval of 8 feet if the sock is placed in a 4 inch trench. See Figure 6.66b. The stakes

should be driven to a minimum depth of 12 inches, with a minimum of 3 inches protruding above the compost sock.

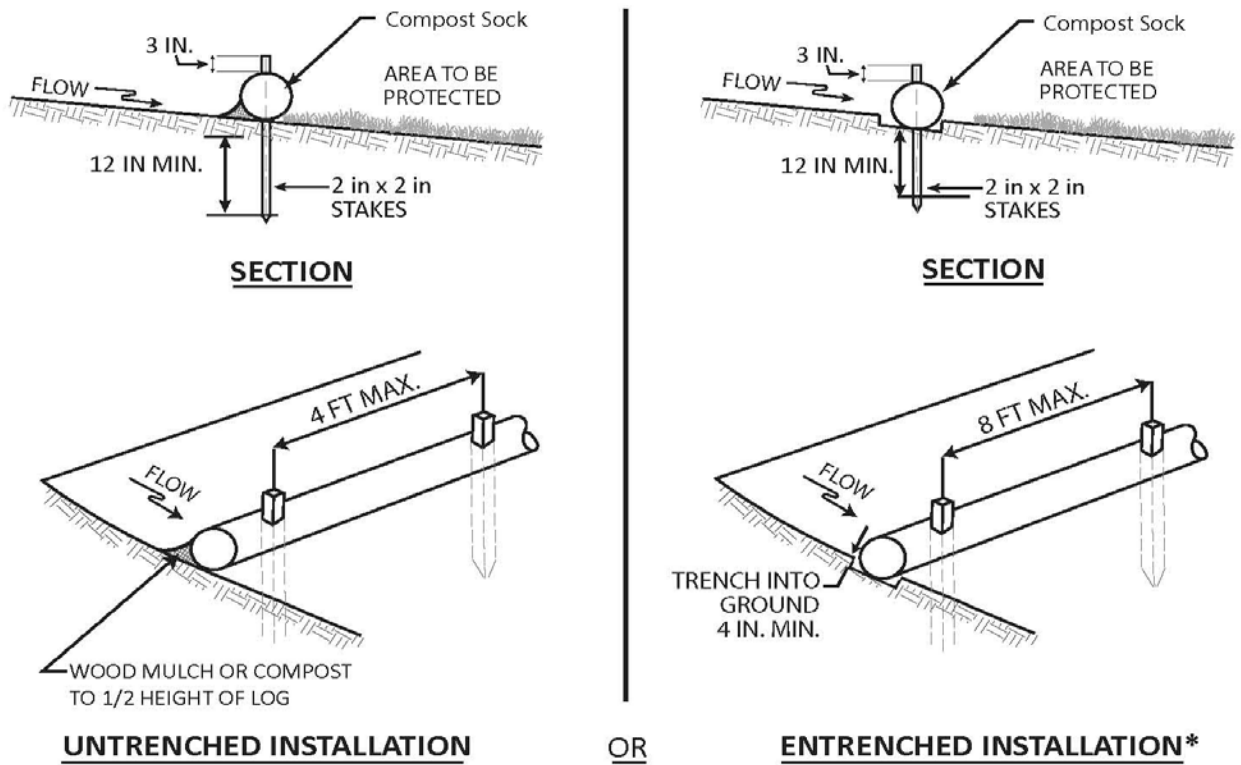
7. In the event staking is not possible (i.e., when socks are used on pavement) heavy concrete blocks shall be used behind the sock to hold it in place during runoff events.
8. If the compost sock is to be left as part of the natural landscape, it may be seeded at time of installation for establishment of permanent vegetation using the seeding specification in the erosion and sedimentation control plan.
9. Compost socks are not to be used in perennial or intermittent streams.

Maintenance

Inspect compost socks weekly and after each significant rainfall event (1/2 inch or greater). Remove accumulated sediment and any debris. The compost sock must be replaced if clogged or torn. If ponding becomes excessive, the sock may need to be replaced with a larger diameter or a different measure. The sock needs to be reinstalled if undermined or dislodged. The compost sock shall be inspected until land disturbance is complete and the area above the measure has been permanently stabilized.

DISPOSAL/RECYCLING

Compost media is a composted organic product recycled and manufactured from locally generated organic, natural, and biologically based materials. Once all soil has been stabilized and construction activity has been completed, the compost media may be dispersed with a loader, rake, bulldozer or similar device and may be incorporated into the soil as an amendment or left on the soil surface to aid in permanent seeding or landscaping. Leaving the compost media on site reduces removal and disposal costs compared to other sediment control devices. The mesh netting material will be extracted from the media and disposed of properly. The photodegradable mesh netting material will degrade in 2 to 5 years if left on site. Biodegradable mesh netting material is available and does not need to be extracted and disposed of, as it will completely decompose in approximately 6 to 12 months. Using biodegradable compost socks completely eliminates the need and cost of removal and disposal.

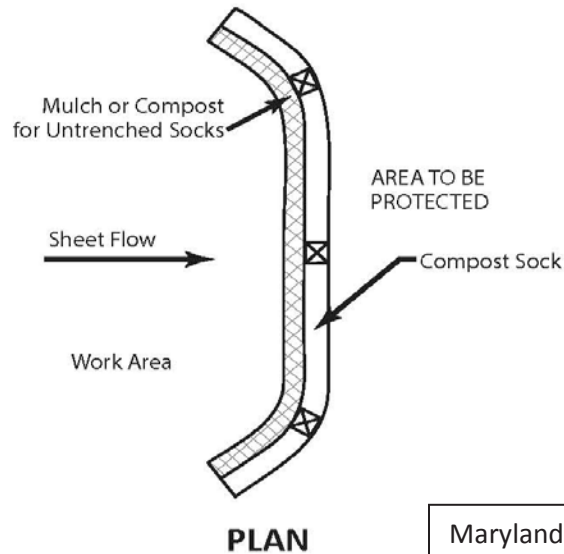


OR

ENTRENCHED INSTALLATION*

*THIS APPLICATION MAY NOT BE USED WITH COMPOST SOCKS SMALLER THAN 12 IN.

ISOMETRIC VIEW



Maryland Standards and Specifications for Soil Erosion and Sediment Control, 2011, Maryland Department of Environment, Water Management Administration

Figure 6.66b Compost Sock Installation

References

Chapter 3 Vegetative Considerations

Chapter 6 Practice Standard and Site Specifications

6.10, Temporary Seeding

6.11, Permanent Seeding

6.17, Rolled Erosion Control Products

6.18, Compost Blankets

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