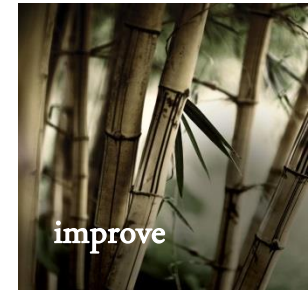
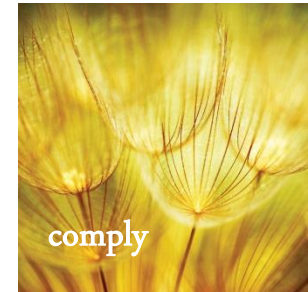


## The **ecosystem** Daimler Trucks North America



**commit** as a company.

“Our Blue Sky Vision is our road map for achieving sustainable operations. DTNA’s overall success is measured by our accomplishments and also by our continued commitment to **environmentally conscious operations.**” – Roger Nielsen, COO



Only empowered people produce powerful performance



Motivated people can influence their peers.



Recycling (the act of doing ) grows environmentally conscious operations. What's next?



Campaigns build excitement and make it fun!

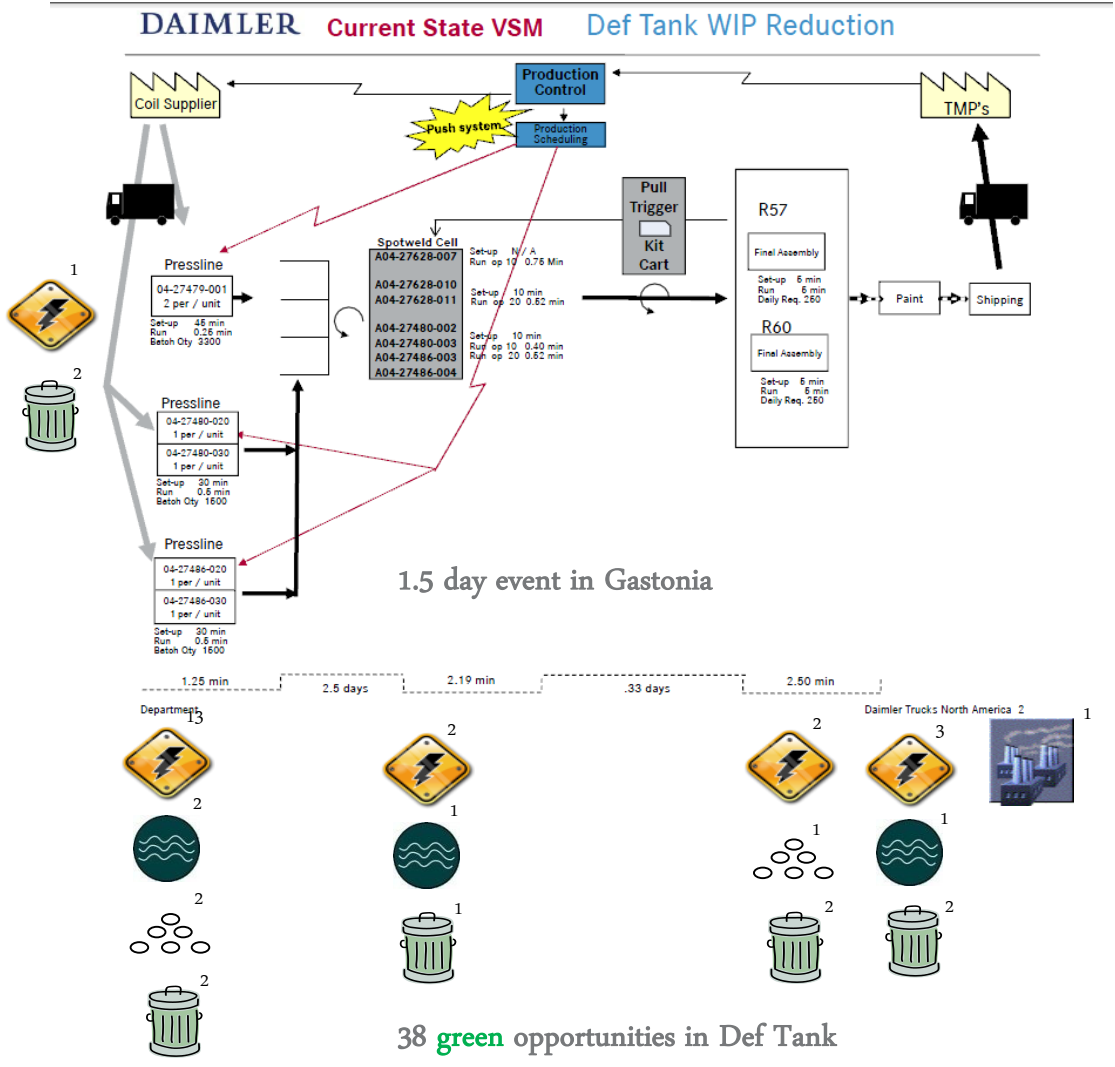
## Lean and Green at Daimler Trucks North America

the 7 green wastes

	Energy
	Water
	Materials
	Garbage
	Transportation
	Emissions
<b>B</b>	Biodiversity



www.greenenterprise.ca

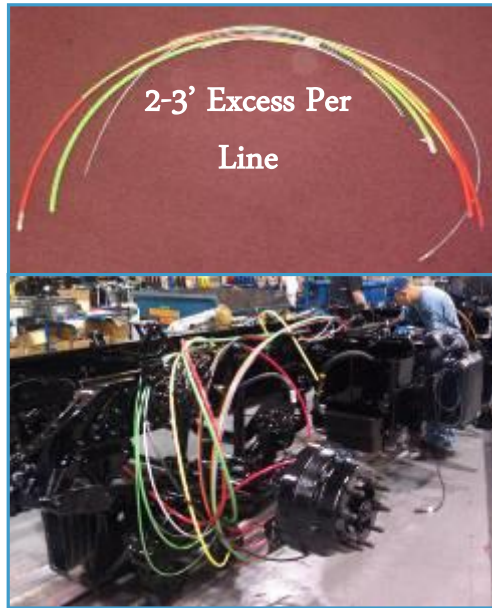




## Choose the process focus

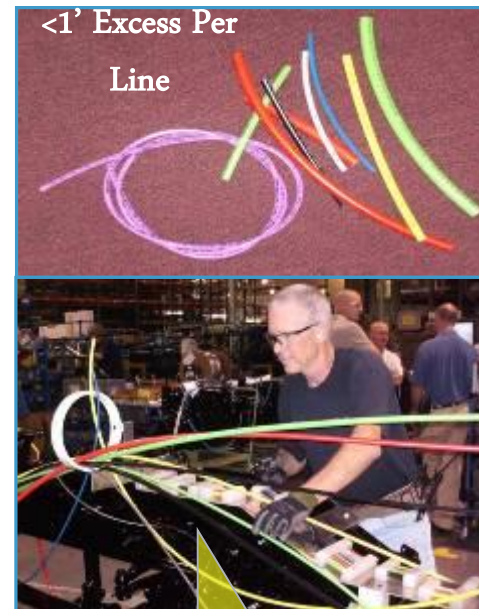
Build eco into Six Sigma and Continuous Improvement Events.

Before



Excess pulled to allow hoses to reach cab connections

After



Easy to use template insures proper length with minimal waste

	Old Process	New Process	Savings
Average Waste/Truck	\$6.01	\$2.15	\$3.86
Waste Per Year	\$67,736.40	\$24,277.07	<b>\$43,459.33</b>



## Respect, Support, Challenge your partners and supplier

Returnable containers and racking systems.



Partnerships for higher rebates and lower costs.

Freightliner Standard Returnable Containers						
Unit Dimensions: 12" H x 20" W x 24" D	Unit Dimensions: 12" H x 20" W x 24" D	Unit Dimensions: 24" H x 20" W x 24" D	Unit Dimensions: 24" H x 20" W x 24" D	Unit Dimensions: 24" H x 20" W x 24" D	Unit Dimensions: 24" H x 20" W x 24" D	Unit Dimensions: 24" H x 20" W x 24" D
Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.
<b>Notes</b>						
Unit Dimensions: 32" H x 20" W x 24" D	Unit Dimensions: 32" H x 20" W x 24" D	Unit Dimensions: 48" H x 20" W x 24" D	Unit Dimensions: 48" H x 20" W x 24" D	Unit Dimensions: 48" H x 20" W x 24" D		
Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.		
<b>Plastic Baskets</b>						
Unit Dimensions: 29" H x 20" W x 24" D	Unit Dimensions: 29" H x 20" W x 24" D	Unit Dimensions: 29" H x 20" W x 24" D	Unit Dimensions: 29" H x 20" W x 24" D			
Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.			
<b>Steel Baskets</b>						
Unit Dimensions: 29" H x 20" W x 24" D	Unit Dimensions: 29" H x 20" W x 24" D	Unit Dimensions: 29" H x 20" W x 24" D				
Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.	Unit Capacity: 1.5 cu. yd.				

Team driven 'dumpster dives.'



Training for all – contractors, custodians, managers, shop floor, etc.



## Share Openly and Borrow Proudly

Benchmarking with other manufacturers.



Working with organizations to spread the word.



Paying it forward to local schools and universities.