
DAM OPERATION, MAINTENANCE, and INSPECTION MANUAL

**1985 (revised 2007)
prepared by**

**North Carolina Department of Environment and Natural
Resources
Division of Land Resources
Land Quality Section**

SUMMARY OF DAM EMERGENCY ACTIONS

If your dam is failing or appears to be rapidly approaching failure, you should immediately activate the Emergency Action plan. As a minimum take the following actions:

- 1. Call 911 and the State Warning Point 1-800-858-0368 (this will mobilize assistance). Also, let the 911 operator know if there are roads below the dam that need to be blocked and if you need assistance in warning downstream residents.**
- 2. Make sure that people living below the dam are warned to move out.**
- 3. Call the Land Quality Regional Engineer in your area (see phone numbers on pages 3 & 4).**
- 4. Open drain valves or spillway gates and begin lowering the reservoir. Warn downstream property owners of the increased flow.**

Common indicators of approaching failure are:

- **Muddy water flowing from downstream slope or toe.**
- **Cracks or depressions forming on the dam or spillway.**
- **Movement or sliding on the surface of an earthen dam.**
- **Water flowing over the top of the dam, or rapidly approaching overflow.**

If you are in doubt about the seriousness of a problem, notify the nearest Land Quality Regional Engineer (see phone numbers on pages 3 & 4).

A more detailed discussion of emergency actions and procedures is on pages 9-12.

PREFACE

PREFACE

This manual was developed to assist owners in their regular maintenance, operation, and inspection activities. The information presented should also be valuable to many engineers. Emphasis has been placed on small earth structures, the dams most commonly found in North Carolina. However, much of the information will apply to dams of all types and sizes and also to dikes and levees.

The manual is divided into four basic sections: dam failures and emergency procedures; maintenance of embankments; maintenance of spillway and control structures; and operation. Each of the sub-sections on maintenance also covers items to look for during an inspection. The section on dam failures and emergency procedures covers indicators of potential failure and what to do in an emergency to save the dam and recommended procedures for warning downstream areas. An Index of Common Problems has been included at the front of the manual following the Contents.

Throughout the manual, there are numerous recommendations to contact an engineer experienced with dams when certain observations are made. The importance of these recommendations cannot be over emphasized. Dams are complex structures and the

causes and remedies of certain problems may not be obvious to a layperson.

This manual has been prepared for placement in a notebook. The use of a notebook will provide space for the owner to include such items as past inspection reports and correspondence, current inspection observations, operation and maintenance records, plans and other construction records, if available, and any other information pertinent to the dam. This should provide a means whereby owners can keep accurate and up-to-date records of their dams.

This manual is an update of the 1985 version that was based on the 1983 manual developed by the Ohio Department of Natural Resources, Division of Water, Dam Inspection Section entitled "Operation Maintenance and Inspection Manual for Dams, Dikes and Levees". Special thanks are extended to Mr. J. Bruce Pickens, Administrator, Ohio Dam Safety Section for allowing this privilege.

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COMMON
PROBLEMS**

PART

INTRODUCTION

I

INTRODUCTION

INTRODUCTION

In this manual the word dam refers to an artificial barrier together with its associated (or appurtenant) works, constructed to impound or divert water or liquefied material. The artificial barrier may be composed of timber, rock, concrete, earth, steel, or a combination of these materials. Associated works include spillways, and water supply and lake drain structures. Most dams in North Carolina have an earth embankment, one or two spillways, and a lake drain.



Dams are complex structures subject to several forces that can cause failure. These forces are active over the entire life of the dam, and the fact that a dam has stood safely for years is not necessarily an indication that it will not fail. One of the forces inducing failure is seepage through the dam or its foundation. All dams seep, but if the seepage is too high in the dam it can cause a structural failure ("landslide" of the materials in the dam). If the seepage comes to the ground surface on or below the dam and exits too fast, it can carry soil out of the dam or foundation, and cause an internal erosion or "piping" failure. Another way a dam can fail is by being overtopped and washed out. Overtopping is the result of having inadequate emergency spillway capacity or a clogging of spillways. Causes and prevention of dam failure are discussed throughout this manual.

How important is maintenance? If designed and constructed properly, should not all dams be maintenance-free? The answers to these questions may seem obvious, but several small dams in North Carolina fail every year due to the lack of timely maintenance. In most cases, failure could have been prevented if these structures had been properly maintained. Dams must not be thought of as part of the natural landscape, but as man-made structures, which must be designed, inspected, operated, and maintained accordingly. Maintenance is an ongoing process that not only involves such routine items as mowing the grass and clearing the trash rack, but also includes regularly inspecting the structure and properly operating its components.

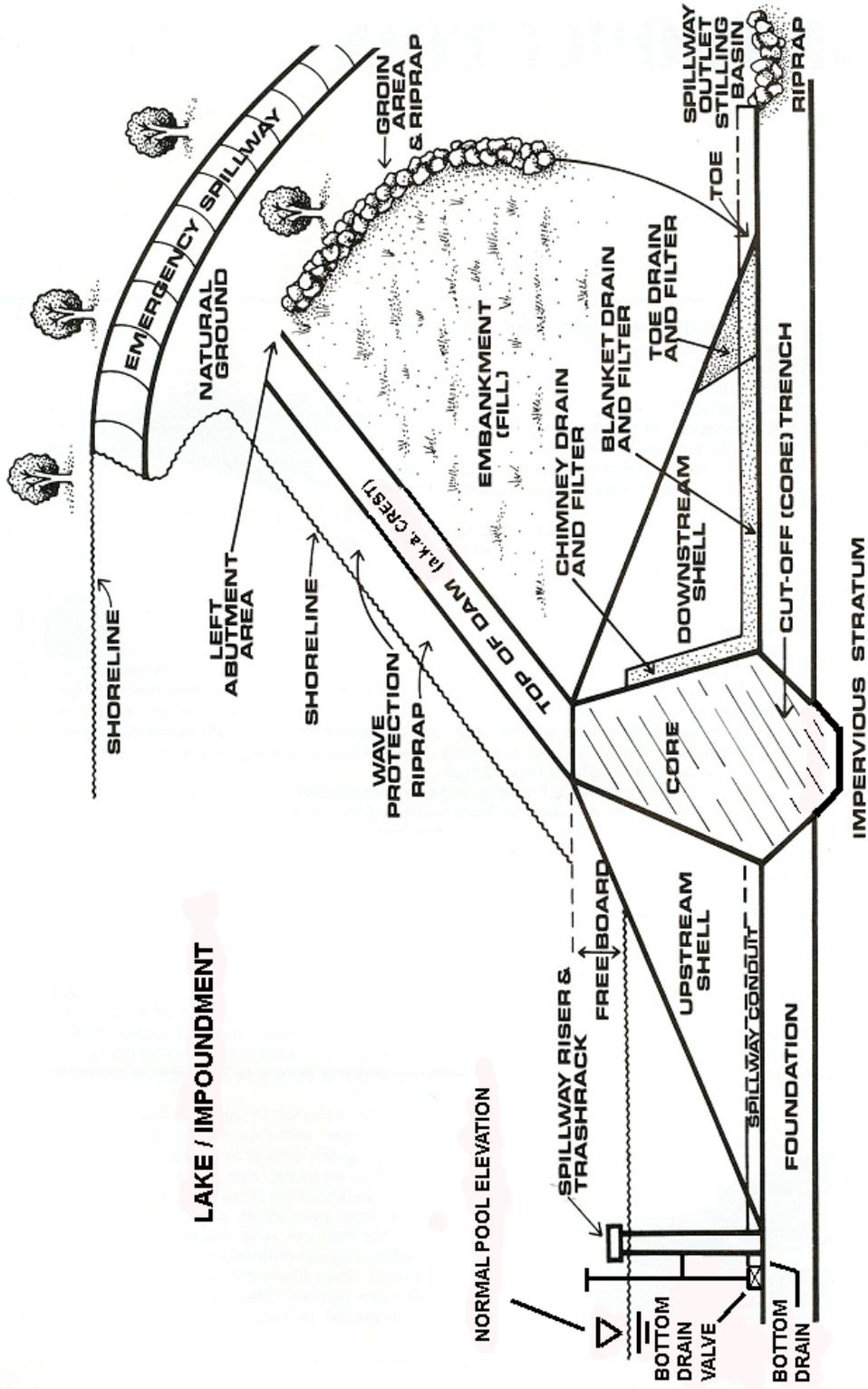
Major rehabilitation of a dam is not normally necessary if the dam was designed in accordance with good engineering practice, was built using good construction standards, and is operated and maintained properly.



Engineers generally agree that the design of a dam is not complete until after the dam has been built and the reservoir has filled with water. Design engineers should inspect their dams periodically after construction to ensure that the design is working and the structure is properly operated and maintained.

The objective of the North Carolina Department of Environment and Natural Resources (NCDENR) dam safety program is to provide for safe dams in North Carolina. However, this objective cannot be accomplished without the continued cooperation of owners and their personnel, engineers, and contractors. This manual was developed to assist owners in their regular maintenance, operation, and inspection activities. Many of the ideas for this manual came from owners. The information provided herein is intended to help owners maintain safe dams.

PARTS OF AN EARTH DAM (SEE GLOSSARY FOR TERM DEFINITIONS)



DAM SAFETY LAWS

DAM SAFETY LAWS

North Carolina General Statute 143-215.23 (The Dam Safety Law of 1967) and supplementary North Carolina Administrative Code Title 15A

Subchapter 2K require that application be made and subsequent approval obtained prior to the construction of new dams or the repair or removal of existing dams. In addition this legislation requires that all dams under jurisdiction be periodically inspected to ensure that their continued operation and use does not constitute a hazard to life and property downstream. Dams under federal jurisdiction are exempt from the provisions of the Dam Safety Law of 1967, as are non-federal, non-high hazard potential dams, which are less than 15 feet in height or that impound a volume of less than 10 acre-feet. The height of a dam is measured from the highest point on the crest of the dam to the lowest point on the downstream toe. The volume impounded by a dam is measured at the highest point on the crest of the dam. (Note: one acre-foot equals 43,560 cubic feet.) In addition, all dams licensed by the Federal Energy Regulatory Commission (FERC) are exempt from the Dam Safety Law except those dams operating under an FERC exemption status. The Land Quality Section of the North Carolina Department of Environment and Natural Resources is responsible for administration of the dam safety law in North Carolina.

As a result of the legislative mandate to periodically inspect all dams under jurisdiction, the Land Quality Section maintains a computerized inventory of dams.

The dam safety program is administered in the field through seven regional departmental offices.

Each office is responsible for certain counties as follows:

1. Asheville Regional Office
Land Quality Section
2090 US Highway 70
Swannanoa, North Carolina 28778
(828) 296-4500

Responsible for: Avery, Buncombe, Burke, Caldwell, Cherokee, Clay, Graham, Haywood, Henderson, Jackson, Macon, Madison, McDowell, Mitchell, Polk, Rutherford, Swain, Transylvania and Yancey Counties.

2. Mooresville Regional Office
Land Quality Section
601 E. Center Avenue
Suite 301
Mooresville, North Carolina 28115
(704) 663-1699

Responsible for: Alexander, Cabarrus, Catawba, Cleveland, Gaston, Iredell, Lincoln, Mecklenburg, Rowan, Stanly and Union Counties.

3. Winston-Salem Regional Office
Land Quality Section
585 Waughtown Street
Winston-Salem, North Carolina 27107
(336) 771-5000

Responsible for: Alamance, Alleghany, Ashe, Caswell, Davidson, Davie, Forsyth, Guilford, Rockingham, Randolph, Stokes, Surry, Watauga, Wilkes and Yadkin Counties.



A well maintained embankment slope.



An embankment with associated works (principal spillway, emergency spillway and lake drain control tower).

**DAM
SAFETY LAWS**

4. Raleigh Regional Office
Land Quality Section
3800 Barrett Drive
Raleigh, North Carolina 27609
(919) 791-4200

Responsible for: Chatham, Durham, Edgecombe, Franklin, Granville, Halifax, Johnston, Lee, Nash, Northampton, Orange, Person, Vance, Wake, Warren, and Wilson Counties.

5. Fayetteville Regional Office
Land Quality Section
225 Green, Suite 714
Fayetteville, North Carolina 28301
(910) 433-3300

Responsible for: Anson, Bladen, Cumberland, Harnett, Hoke, Montgomery, Moore, Richmond, Robeson, Sampson and Scotland Counties.

6. Wilmington Regional Office
Land Quality Section
127 Cardinal Drive Extension
Wilmington, North Carolina 28405-3845
(910) 796-7215

Responsible for: Brunswick, Carteret, Columbus, Duplin, New Hanover, Onslow and Pender Counties.

7. Washington Regional Office
Land Quality Section
943 Washington Square Mall
Washington, North Carolina 27889
(252) 946-6481

Responsible for: Beaufort, Bertie, Camden, Chowan, Craven, Currituck, Dare, Gates, Greene, Hertford, Hyde, Jones, Lenoir, Martin, Pamlico, Pasquotank, Perquimans, Pitt, Tyrrell, Washington and Wayne Counties.

Applications for approval to construct new dams or repair or remove existing dams must be developed by a North Carolina Professional Engineer and submitted directly to:

Dam Safety Engineer
DENR - Land Quality Section
512 North Salisbury Street
Raleigh, North Carolina 27604
(919) 733-4574

Additional information on dam safety can be found at the Dam Safety Program web site:

<http://www.dlr.enr.state.nc.us/pages/damsafetyprogram.html>

PART

**FAILURE
AND
EMERGENCY
ACTIONS**

II

EARTH DAM FAILURES

EARTH DAM FAILURES

Owners of dams and operating and maintenance personnel must be knowledgeable of the potential problems which can lead to failure of a dam. These people regularly view the structure and, therefore, need to be able to recognize potential problems so that failure can be avoided. If a problem is noted early enough, an engineer experienced in dam design, construction, and inspection can be contacted to recommend corrective measures, and such measures can be implemented. IF THERE IS ANY QUESTION AS TO THE SERIOUSNESS OF AN OBSERVATION, AN ENGINEER EXPERIENCED WITH DAMS SHOULD BE CONTACTED. Acting promptly may avoid possible dam failure and the resulting catastrophic effect on downstream areas. Engineers from the Land Quality Section are available at any time to inspect a dam if a serious problem is detected or if failure may be imminent. During regular business hours contact the appropriate Land Quality Section regional office as noted in PART I of this manual. During non-business hours contact the North Carolina State Warning Point 1-800-858-0368 (in Wake County (919) 733-3861). The State Warning Point is operated by the North Carolina Division of Emergency Management 24 hours per day, 7 days per week. If immediate evacuation of people below the dam is needed, contact 911 for assistance.

Since only superficial inspections of a dam can usually be made, it is imperative that owners and maintenance personnel be aware of the prominent types of failures and their telltale signs. Earth dam failures can be grouped into three general categories. These are: overtopping failures, seepage failures, and structural failures. A brief discussion of each type follows.



Overtopping Failures

Overtopping failures result from the erosive action of water on the embankment. Erosion is due to uncontrolled flow of

water over, around, and adjacent to the dam. Earth embankments are not designed to be over-topped and therefore are particularly susceptible to erosion. Once erosion has begun during over-topping, it is almost impossible to stop. A well vegetated earth embankment may withstand limited overtopping if its top is level and water flows over the top and down the face as an evenly distributed sheet without becoming concentrated. The owner should closely monitor the reservoir pool level during severe storms.



Seepage Failures

All earth dams have seepage resulting from water percolating slowly through the dam and its foundation. Seepage must, however, be controlled in both velocity and quantity. If uncontrolled, it can progressively



erode soil from the embankment or its foundation, resulting in rapid failure of the dam. Erosion of the soil begins at the downstream side of the embankment, either in the dam proper or the foundation, progressively works toward the reservoir, and eventually develops a "pipe" or direct conduit to the reservoir. This phenomenon is known as "piping". Piping action can be recognized by an increased seepage flow rate, the

EARTH DAM FAILURES

discharge of muddy or discolored water, sinkholes on or near the embankment, and a whirlpool in the reservoir. Once a whirlpool (eddy) is observed on the reservoir surface, complete failure of the dam will probably follow. As with overtopping, fully developed piping is virtually impossible to control and will likely cause failure.



Seepage can cause slope failure by creating high pressures in the soil pores or by saturating the slope. The pressure of seepage within an embankment is difficult to determine without proper instrumentation. A slope which becomes saturated and develops slides may be showing signs of excessive seepage pressure.

Structural Failures

Structural failures can occur in either the embankment or the appurtenances such as spillways. Structural failure of a spillway, lake drain or other appurtenance may lead to failure of the embankment. Cracking, settlement, and slides are the more common signs of structural failure of embankments. Large cracks in either an appurtenance or the embankment, major settlement, and major slide will require emergency measures to ensure safety, especially if these problems occur suddenly. The lake level should

be lowered, the appropriate authorities notified (see page 10), and professional advice sought. If the observer is uncertain as to the seriousness of the problem, the appropriate Land Quality Section field office or State Warning Point should be contacted immediately.

The three types of failure previously described are often interrelated in a complex manner. For example, uncontrolled seepage may weaken the soil and lead to a structural failure. A structural failure may shorten the seepage path and lead to a piping failure. Surface erosion may result in structural failure.



Minor defects such as cracks in the embankment may be the first visual sign of a major problem which could lead to failure of the structure. The seriousness of all deficiencies should be evaluated by someone experienced in dam design and construction. A qualified professional engineer can recommend appropriate permanent remedial measures.

The next section on Emergency Actions and Procedures includes information on what to do in the event that a serious problem is detected or failure of the dam appears imminent. Also described are temporary actions and repairs which can be tried if any of the three types of failure are identified.



EMERGENCY ACTIONS AND PROCEDURES

EMERGENCY ACTIONS AND PROCEDURES

Dam owners and operating personnel must be prepared to act promptly and effectively when a dam begins to show signs of failure. Early identification of a Hazardous Situation may provide additional time to warn and evacuate downstream residents and to implement measures to prevent or delay dam failure. Because failure of a dam may take only minutes or hours, it is imperative to have a detailed plan of action ready to use. This plan, an emergency action plan (EAP), should include procedures for notification and coordination with local law enforcement and other governmental agencies, information on potential areas of inundation, plans for warning and evacuation, and information on resources and procedures for making emergency repairs.

Identification of Emergency Conditions

Early identification of hazardous conditions at a dam will allow prompt implementation of emergency actions and procedures. Dam owners and operators should be familiar with the principal types of failure and



"Piping" in progress. Note bales of straw for plugging "pipe."



their telltale signs as described in this and the preceding section on Earth Dam Failures. If any of the following conditions are noted, the EAP should be implemented immediately.

1. *The dam is overtopping or nearly overtopping.* The dam owner or operator should closely monitor the level of the reservoir during periods of heavy rainfall and runoff. If the spillway and reservoir storage capacities are exceeded, overtopping will occur. Overtopping could result if a large slide in the upstream or downstream slope of the embankment significantly lowers the dam crest. Blockage of spillways may also cause overtopping of a dam.

2. *Piping (internal erosion of soil from the dam or its foundation) has developed.* Piping is usually indicated by a rapid increase in seepage rate, a muddy discharge at or near the downstream toe, sinkholes on or near the embankment, and/or a whirlpool (eddy) in the reservoir. Boils at or near the downstream toe may be indications that piping is beginning.

3. A large slide develops in either the upstream or downstream slope of the embankment and threatens to release the impounded water.



4. Sudden and rapid failure of an appurtenant structure threatens complete failure of the dam and release of its impoundment.

Identification of any of these conditions at a dam should be cause for alarm and the EAP should be implemented promptly. If there is a question as to the severity or urgency of the suspected problem, contact the appropriate Land Quality Section field office and the State Warning Point 1-800-858-0368 (in Wake County (919) 733-3861).

Response to and Notification of Emergency Conditions (Emergency Action Plan)

The response to an identified emergency situation should proceed in three steps. First, the owner or person who identifies the emergency should notify local law enforcement officials and those persons residing immediately downstream

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from the dam. Law enforcement and local officials should then proceed with warning and evacuation procedures for potentially affected areas. Second, the owner or operator should notify the Land Quality Section of the emergency. Third, after notifying local law enforcement and state dam officials, the owner should initiate efforts to prevent or delay the failure. This sequence of actions is summarized as follows:

- Owner/Observer*
1. Contact 911 to Notify local officials and warn residents living immediately downstream from the dam.
 2. Notify the appropriate Land Quality Section field office and the State Warning Point 1-800-858-0368.
 3. Implement the EAP and actions to prevent or delay failure.
- Local Officials*
1. Determine affected area.
 2. Implement warning/evacuation plan.

More detailed guidelines for an Emergency Action Plan can be found in "FEMA 64, Federal Guidelines for Dam Safety: Emergency Action Planning for Dam Owners", and from the North Carolina Department of Environment and Natural Resources, Land Resources Division, Land Quality Section.

Notification

The first step in developing an Emergency Action Plan for a dam is for the owner to establish a list of agencies/persons to be contacted. Input for this list should be obtained from and coordinated with local law enforcement officials and county disaster assistance personnel. The following agencies can offer emergency assistance in the event failure of the dam appears imminent.

1. Local sheriff, police, Emergency Management Office, rescue squad, and/or fire departments. These should be contacted via the 911 system in an emergency.
2. North Carolina Division of Emergency Management (call the State Warning Point 1-800-858-0368, in Wake County (919) 733-3861)
3. North Carolina Department of Environment and Natural Resources, Land Resources Division, Land Quality Section.

A copy of the notification list should be posted in a prominent, readily accessible location at the dam near a telephone and/or radio transmitter, if possible. This list should be periodically (once or twice a year) verified and updated as necessary. The list should include individual names and titles, locations, office

and home telephone numbers, and radio frequencies and call signals as appropriate. Special procedures should be developed for nighttime, holiday, and weekend notification and for notification during a severe storm when telephones may not be working or highways may be impassable.

The notification plan should be brief, simple, and easy to implement under any set of emergency conditions.

Warning and Evacuation Plans

Certain key elements of information must be included in every warning and evacuation plan. Information about potential inundation (flooding) areas and travel times for the breach (flood) wave is essential to the development and implementation of these emergency plans. Inundation maps showing potential areas of flooding as a result of dam failure are especially useful. The development of inundation maps requires the assistance of an engineer with expertise in this area.

Local officials and dam owners will have to use common sense in determining necessary areas of evacuation. Areas nearest to the dam must be evacuated first. Flood Prone Area maps can provide route approximations of necessary evacuation areas. However, the evacuation areas should be extended beyond the limits of the maximum flood area shown on these maps, as floods resulting from dam failures are usually more widespread and destructive. In making these determinations, it is always better to err on the conservation side.

Whenever possible, warning of a dam failure or an impending dam failure should follow procedures already established for other emergencies. However, it must be stressed that warning and evacuation times will be limited and that immediate evacuation must follow. Warnings delivered through personal modes such as telephones, loudspeakers, and face-to-face communications are more effective than warnings delivered impersonally, by sirens for example. Persons delivering the warnings should always say "the dam is failing," and not "flooding is expected." Warnings should be clear and concise. Residents should be advised to move to safety immediately. Radio and television news media should be used to the extent available and appropriate. Residents are more likely to respond if they receive warnings from several sources.

Resources and Procedures for Making Emergency Repairs

After making appropriate notifications of a possible dam failure, and implementing warning/evacuation procedures, the owner should initiate efforts to prevent or delay failure of the dam. Because of the likely limitation on time, it is important to identify in the EAP the location of available resources with

which to attempt to avoid (delay or prevent) the failure. Any emergency repair will require equipment, materials, labor, and expertise. For large reservoirs where failure could result in loss of life or severe damage to high-value property, materials (clay, sand, gravel, stone, riprap, sandbags, cement, plastic sheeting, etc.) and equipment for handling these materials should be kept at the site. If this provision is not possible, then prior arrangements for use of locally available off-site materials and equipments should be made in case of emergency. A list of contractors and other labor sources should be maintained.

It is also important to know what types of emergency repairs should be attempted for the different modes of failure. The following descriptions of possible actions to take to avoid failure are offered. Caution must be exercised by those working around the dam during the implementation of any of these emergency measures.

Overtopping

If overtopping appears imminent, the following actions should be taken:

1. Notify local authorities and state dam safety officials of possible failure.
2. Be sure that the spillways are not plugged with debris and are functioning as efficiently as possible. Debris removal may be difficult due to pressure from the high velocity flow and should be accomplished by using long poles or hooks. Personnel should not be allowed close to spillway inlets.
3. Open all lake drains or other gates to lower the pool level. Pumps and/or siphons may also be helpful on small reservoirs.
4. Dig a by-pass channel around the dam through an abutment. The location for this channel should be chosen with extreme caution so that the embankment will not be affected by rapid erosion of the channel. This action should not be undertaken without the supervision of an experienced professional engineer.

Great care should be taken when attempting to temporarily raise the top of embankments with sand-



A dam being overtopped.

sandbags or by other means to try to prevent overtopping during a severe storm. This is because the flood inflow may still increase and result in the overtopping of the raised dam. If the temporarily raised dam fails, the release of an even greater volume and depth of water would result. If damage has occurred, as the result of overtopping, the reservoir must be drained until repairs are completed and approval to impound is given by the Division of Land Resources.

Piping

If piping has developed, the following actions should be taken:

1. Notify local authorities and state dam safety officials of possible failure.
2. Open all lake drains and other gates to lower the pool level. Pumps and/or siphons may also be helpful on small reservoirs.
3. If the "pipe" has not developed too far upstream, a temporary remedy may be to cover the discharge area with sand and gravel and riprap to prevent soil from washing out of the dam.
4. If a whirlpool is visible in the reservoir, attempt to plug the "pipe" at the upstream end by dumping material into the whirlpool or sinkhole. Straw has been used effectively for this purpose. If straw is not readily available, anything (earth, rock, sandbags, etc.) should be tried.

If the "pipe" is plugged, the owner should be aware that this is only a temporary repair. The reservoir must be fully drained, and a professional engineer contacted to develop plans for permanent remedial measures.

Structural Failure of Embankment or Appurtenances

If a sudden and rapid failure of an appurtenance or a large slide in the embankment has occurred, the following actions should be taken:



*Left:
Scarp - The
exposed slope
above a
slide.*

1. Notify local authorities and state dam safety officials of possible failure.

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2. Open all lake drains and other gates to lower the pool level. Pumps and/or siphons may be helpful on small reservoir. The impoundment shall remain drained until approval to impound is given by the Division of Land Resources.

3. Attempt emergency repairs to prevent or delay failure.

Slides may be caused by seepage pressures, a saturated slope, a slope, which is too steep, or possibly an earthquake. Earthquakes, although not common in North Carolina, can cause structural damage to the embankment or appurtenances, which might lead to complete failure of the dam. If a large slide in the upstream or downstream slope has occurred which significantly lowers the dam crest and threatens to release impounded water, sandbags can be used to temporarily raise the crest to prevent overtopping. On large reservoirs, beaching and rapid erosion of the upstream slope by wave action could occur due to high winds. A complete breach of the dam crest may result if the slope protection fails and bare soil is exposed to wave action. A supply of large rock should be available for use during this type of

emergency.

Temporary repair of appurtenant structures will depend on the nature of the problem.

Permanent repairs must be made in accordance with plans developed by a professional engineer with experience in dam design. The plans must be approved by the Director of the Division of Land Resources.

Summary

Once again extreme caution should be exercised by those working around the dam during emergency conditions when there is uncontrolled flow of water.

Owners should not allow temporary actions to become permanent repairs. This practice is dangerous because the chance of a rapid and catastrophic failure may increase if the repairs are not adequate. A qualified professional engineer should be contacted to recommend appropriate permanent remedial measures.

PART

**MAINTENANCE
OF
EMBANKMENTS**

III

VEGETATION

VEGETATION

The establishment and control of proper vegetation is an important part of dam maintenance. Properly maintained vegetation can help prevent erosion of embankment and earth channel surfaces, and aid in the control of groundhogs and muskrats. The uncontrolled growth of vegetation can damage embankments and concrete structures and make close inspection difficult.

Grass Vegetation

Grass vegetation is an effective and inexpensive way to prevent erosion of embankment surfaces. If properly maintained, it also enhances the appearance of the dam and provides a surface that can be easily inspected. Roots and stems tend to trap fine sand and soil particles, forming an erosion-resistant layer once the plants are well established. Grass vegetation is least effective in areas of concentrated runoff, such as the contact of the embankment and abutments, or in areas subject to wave action.

While constructing a dam, temporary seeding or mulching may be necessary to provide temporary erosion and sediment control. An excellent guide for the preparation of a temporary seeding specification is Practice Standard 6.10, Temporary Seeding, found in the NCDENR's "Erosion and Sediment Control Planning and Design Manual". When a permanent seeding specification is needed for a newly constructed, modified, or repaired dam, Practice Standard 6.11, Permanent Seeding, found in the same Design Manual, can be used as a guide for the preparation of the specification.

Although crown vetch (a perennial plant with small pink flowers) and sericea lespedeza are listed in several of the seeding mixtures found in Practice Standard 6.11 and in the past have been used on some dams in North Carolina, they are no longer acceptable on dams. Both obscure the embankment surface, preventing early detection of cracks, erosion, and other damage. With crown vetch, large weeds, brush and trees can become established and periodic hand labor is then required to remove unwanted tall vegetation. Crown vetch is not effective in preventing erosion in some areas and is also expensive to establish.

Deep-rooted grasses should be planted in vegetated earth spillways. One hundred percent Ken-

tucky 31 Fescue is excellent for erosion protection. Legumes and crown vetch are not recommended.

Before seeding, fertilizer (analysis 12-12-12) should be applied at a minimum rate of 12 to 15 pounds per 1,000 square feet (500 to 600 lbs. per acre). Lime should be applied at the approximate rate of 100 pounds per 1,000 square feet. Exact quantities necessary will vary with soil type and condition, and can be determined by having the soil tested. The fertilizer and lime should be raked, disked, or harrowed into the soil to a depth of not less than 4 inches. Periodic fertilization is necessary to maintain vigorous vegetation.

The seed should be evenly sown at the rate of 3 pounds per 1,000 square feet. The seed should be covered with soil to a depth of approximately 1/4 inch. Immediately following planting, the area should be mulched with hay or straw at a rate of 2 to 3 tons per acre. Mulching materials should be kept in place with a mulch-anchoring device or with asphalt emulsion. Generally, if permanent seeding cannot be made by September 15 for the western half of the state, or October 15 for the eastern half, two bushels per acre of rye grain or wheat should be sown to provide temporary cover until spring. Seeding late in the year may result in winterkill of young seedlings. The following spring an inspection of the seeded area should be made to determine if plant survival is satisfactory.

Trees and Brush

Trees and brush should not be permitted on



Left: Tree roots in an Embankment.

VEGETATION

embankment surfaces or in vegetated earth spillways. Extensive root systems can provide seepage paths for water. Trees that blow down or fall over can leave large holes in the embankment surface that will weaken the embankment and can lead to increased erosion. Brush obscures the surface limiting visual inspection, provides a haven for burrowing animals, and retards growth of grass vegetation. Tree and brush growth adjacent to concrete walls and structures may eventually cause damage and should be removed.

Stumps of cut trees should be removed so vegetation can be established and the surface mowed. Remove the entire stump and as much of the root system as practical. Stump holes must be filled with select compacted earth fill materials and the embankment graded to provide a smooth surface. As the remaining roots rot, seepage paths may form and a piping failure of the dam can occur. To provide a means of collecting this seepage and trapping soil particles that may move through these seepage paths, a sand blanket drain of the appropriate gradation must be placed against the smoothed downstream embankment surface. The drain must be covered with a layer of compacted earth fill having a downstream slope no steeper than 2.5 horizontal to 1 vertical. Grass vegetation shall then be established on all bare surfaces.

Stumps of trees in riprap cannot usually be pulled or ground down, but can be chemically treated so they will not continually form new sprouts. Certain herbicides are effective for this purpose. Details concerning "general purpose" and "restricted use" pesticides and licensing or certification requirements can be obtained from:

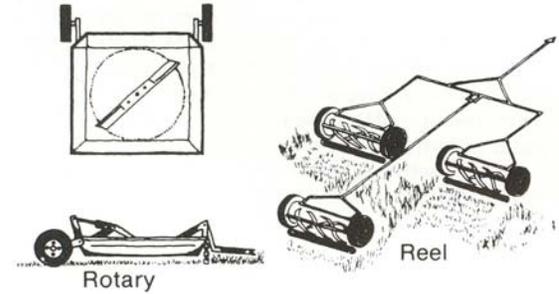
North Carolina Department of Agriculture
& Consumer Services
Food & Drug Protection Division
Pesticide Section
4000 Reedy Creek Road
Raleigh, North Carolina 27607
(919) 733-7366

These products should be painted, not sprayed, on the stumps. Other instructions found on the label should be strictly followed when handling and applying these materials. Only a few commercially available chemicals can be used along shorelines or near water.

MOWING AND BRUSH REMOVAL

Embankments, areas adjacent to spillway structures, vegetated channels, and other areas associated with a dam require continual maintenance of the vegetal cover. Grass-mowing, brush-cutting, and removal

of woody vegetation (including trees) are necessary for the proper maintenance of a dam, dike, or levee. All embankment slopes and vegetated earth spillways should be mowed at least once a year. Aesthetics, unobstructed viewing during inspections, maintenance of a non-erodible surface, and discouragement of burrowing animal habitation are reasons for proper maintenance of the vegetal cover.

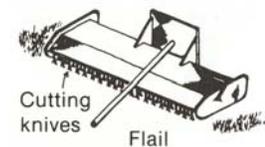


Methods used in the past for control of vegetation but now considered unacceptable include chemical spraying, burning, and using hand scythes. More acceptable methods include the use of weed whips or power brush-cutters and mowers. Chemical spraying to first kill small trees and brush is acceptable if precautions are taken to protect the local environment.

A wide variety of tools, attachments, and power equipment is available for satisfactory maintenance of vegetation. Hand-held brush cutters or weed whips range in weight from about 13 to 28 pounds. Cutting widths range up to about 21 inches, and there are various cutting blades including nylon string, plastic blades, and metal knife blades. These units can be used to cut grass, brush, woody vegetation up to 4 inches in diameter and can be used on almost any slope.

Hand mowers are available in both push and self-propelled models. Width of cut varies up to a maximum of about 36 inches while maximum cutting height is about 4 inches. Hand mowers can be used safely on many slopes.

Garden and lawn tractors are available from 10 to a maximum of about 20 horsepower. They can be provided with wheels of different widths and with turf or agricultural tires. These type tractors may be equipped with four-wheel drive. Power take-off drives are available for attachment to mowers and other accessories. Tractor speeds range to a maximum of about 7 miles per hour. Mower units are



	Cutting Height	Width of Cut (Single Units)	Width of Cut (Gang Units)
Rotary	1 1/2" to 15"	42" to 84"	15' (Batwing)
Flail	3/4" to 5"	36" to 88"	19' (5 units)
Reel	1/2" to 2 1/2"	18" to 30"	11' (5 units)
Sickle Bar	---	48" to 108"	

normally rotary, but pull-type flail and reel-type units are also available. Cutting height is a maximum of 7 inches and width of cut is from 36 to 60 inches. A garden tractor equipped with a 48-inch mower can mow about one acre an hour, depending on the slope.

Larger farm tractors are available in engine sizes ranging from 22 horsepower up to 50 horsepower and higher. They are available in low-profile models with four-wheel drives, adjustable front and rear wheel widths, agricultural or turf tires, and power take-off drives for various accessory units. Maximum speeds are around 12 miles per hour.

Mowing units, including rotary, reel, flail, and sickle bar types, are available for the larger tractors. The following table indicates the available widths and cutting heights. The tractor horse-power should be matched to the mowing unit needed for the job per the manufacturer's recommendations.



The garden and farm tractors described in this manual cannot be used safely on slopes steeper than 2 1/2 horizontal to 1 vertical (40% or 21.8° slope). The larger tractors should be obtained with the lowest profile (or center of gravity) necessary for the type of slope to be mowed. Dual wheels or wider tires can be used to increase stability. All of these units should be equipped with safety roll bars designed to support the full weight of the tractor. The following table is a conversion for typical slope terminology:

Slope	Percent of Grade	Slope Angle
1H:1V	100%	45°
1 1/2H:1V	67%	33.7°
2H:1V	50%	26.6°
2 1/2H:1V	40%	21.8°
3H:1V	33%	18.4°



Self-contained mowing units are also available with self-leveling suspension for mowing very steep slopes.

It is important to remember to use the proper equipment for the slope and type of vegetation to be cut, to always follow the manufacturer's recommended safe operation procedures, and to not mow when the

vegetation is wet.

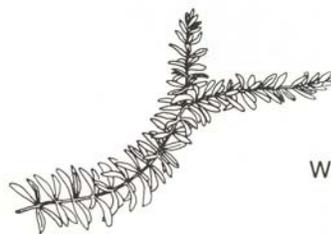
Livestock Control

Livestock should not be allowed to graze on the embankment surface. When the soil is wet, livestock can damage the vegetation and destroy the smooth surface resulting in ponded water or erosion from concentrated runoff. The resulting rough surface is difficult to mow.

Aquatic Vegetation

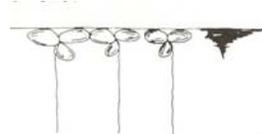
Control of most aquatic vegetation can be accomplished through the use of chemical herbicides. Aquatic vegetation is classified into three major groups: floating growth, submerged growth, and emergent growth.

The most common floating growth is filamentous algae - a floating dense mat of hair-like fibers. Most species can be controlled with very low concentrations of cooper sulfate, 2.7 pounds per acre-foot of water, or for hard water (over 200mg/l total hardness), 5.4 pounds per acre-foot of water. Application instructions can be found on the product label. Caution should be exercised as copper sulfate can kill new hatches of fish if applied when fish are spawning.

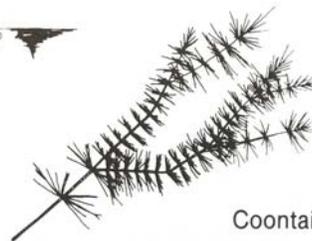


Waterweed

Submerged growth is attached to the lake bottom and has most of its growth below the water surface. It grows mostly in clear, calm, shallow water. Species include Potamogetons (pondweed), Ceratophyllum (coontail), Myriophyllum (water milfoil), Elodea (water weeds), and Najas.



Duckweed



Coontail

Herbicides for submerged weeds are available as liquids, powders (to be mixed with water), and granules. Liquids and powders release their active ingredients immediately and work best when used spring through midsummer. Granular herbicides release their active ingredients more slowly and should be used early in the growing season and/or on a spot-treatment basis. The local county extension agent or other know-

VEGETATION

ledgeable person should be contacted for brand name recommendations and information on regulations.

Emergent growth is found along the shoreline and in shallow water where the stems and leaves extend out of the water. Cattails, bulrushes, and spatterdock are frequently found in these areas. A non-chemical method of control is to increase the water depth in the area of growth by maintaining a steep slope, at least 3H:1V, along the shore.

Most herbicides used for land weed control can also be used for emergent growth if combined with a wetting and sticking agent. In addition to commercially available wetting and sticking agents, two tablespoons of liquid household detergent per gallon of herbicide may be used. The mixture is then sprayed until a thin film covers the leaves.

Chara (muskgrass, stonewort), duckweed, and

watermeal are growths that do not fit the above categories. Chara grows in dense clumps in shallow areas and is a form of algae. Duckweed has small three-lobed leaves with rootlets that hang down in the water. Watermeal consists of small green grains floating in the water.

With most commercial herbicides, application instructions, environmental precautions, and a list of weeds controlled will be found on the label. Always read the label and never mix different herbicides. Herbicides can be purchased from a local agricultural chemical center. For a more complete discussion of aquatic weed control, see Pond Management Guide; available from the North Carolina Wildlife Resources Commission, Division of Inland Fisheries, 1751 Varsity Drive, NCSU Centennial Campus, Raleigh, NC 27606-2576, (919) 707-0220.

EROSION

Whether on a slope, at a groin area, or at a spillway outlet, erosion is one of the most common maintenance problems of embankment structures. Erosion is a natural process, and its continuous forces will eventually wear down almost any surface or structure. Periodic and timely maintenance is essential in preventing continuous deterioration and possible failure.



Vegetated Surfaces

A sturdy sod, free of weeds and brush, is one of the most effective means of erosion protection. Embankment slopes are normally designed and constructed so that the surface drainage will be spread out in thin layers as "sheet flow" on the grassy cover. When the sod is in poor condition or flows are concentrated at one or more locations, the resulting erosion will leave rills and gullies in the embankment slope. The owner or inspector should look for these areas and be aware of the problems that may develop.

Prompt repair of vegetated areas that develop erosion is required to prevent more serious damage to the embankment. Rills and gullies should be filled with suitable soil (the upper 4 inches should be topsoil, if

available), compacted, and then seeded. Methods described in the section on Vegetation should be used to properly establish the grassed surface. Constructing



rock check dams across the gully until permanent repairs can be made can slow erosion in large gullies.



Not only should the eroded areas be repaired, but also the cause of the erosion should be addressed to prevent a continuing maintenance problem. Erosion might be aggravated by improper drainage, settlement, pedestrian traffic, animal burrows, or other forces. The cause of the erosion will have a direct bearing on the type of repair needed.

Paths from pedestrian traffic are problems common to many embankments. If a path has become established, vegetation in this area will not provide adequate protection and more durable cover will be required, unless the traffic is eliminated. Small stones, asphalt, or concrete have been used effectively to cover footpaths. Embedding railroad ties or other treated wood beams into an embankment slope to form steps is one of the most successful and inexpensive methods used to provide a protected pathway.

EROSION

Left: Rock Check Dams.

Far Left: Erosion rills on the downstream slope of an embankment.

Left: Footpath.

Worn areas also result from unwanted two-wheel and four-wheel vehicle traffic. Control of these vehicles is discussed in the section on Vandalism.

Upper right:
Groundhog burrow and
undermining of
a concrete gutter



Left: Settlement and
erosion adjacent to a
spillway wall.



EROSION

Lower right:
Large void beneath
slabs of concrete.



Another area where erosion commonly occurs is the contact between the embankment and the concrete walls of the spillway or other structures. Poor compaction adjacent to the wall during construction and subsequent settlement could leave an area lower than the grade of the embankment. Runoff often concentrates along these structures, resulting in erosion. People frequently walk along these walls, wear down the vegetation cover. Possible solutions include regrading the area to slope away from the wall, adding more resistant surface protection, or constructing wood beam steps.

Groin Areas

Adequate erosion protection is required along the contact between the downstream face of the embankment and the abutments. Runoff from rainfall concentrates in these gutter areas and can reach erosive velocities because of the steep slopes. Berms on the downstream face that collect surface water and empty into these gutters add to the runoff volume. Sod gutters may not adequately prevent erosion in these areas. Paved concrete gutters do not hold up well, will not slow the velocity of the water, can become undermined, and therefore are not recommended. Groundhogs often construct burrows underneath these gutters, possibly since burrowing is easier due to existing undermining.

A well graded mixture of rock with stones 9 to 12 inches in diameter or larger placed on a sand filter generally provides the best protection on small dams.

Slush-grouted riprap (riprap slushed with a thin concrete slurry) has also been successful in preventing erosion and should be used if large stone is not available, or for groins of larger dams.

Erosion adjacent to gutters results from improper construction or design, where the finished flow line of the gutter is too high with respect to adjacent ground. This condition prevents all or much of the runoff water from entering the gutter. The flow concentrates alongside the gutter, erodes a gully, and may eventually undermine the gutter.

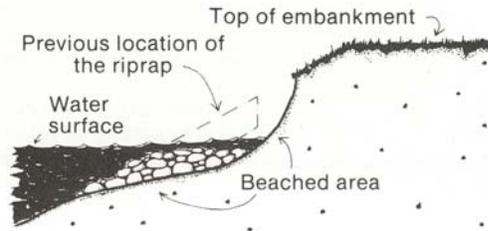
Care should be taken when replacing failed gutters or designing new gutters to assure that:

1. The channel has adequate capacity.
2. Adequate protection and a satisfactory filter have been provided.
3. Surface runoff can enter the gutter, and
4. Its outlet is adequately protected from erosion.

Upstream Slope

A serious erosion problem, which can develop on the upstream slope, is "beaching." Waves caused by winds or high-speed powerboats can erode the exposed face of the embankment. Waves repeatedly strike the surface just above the pool elevation, rush up the slope, then tumble downward into the pool. This action erodes material from the

face of the embankment and displaces it farther down the slope, creating a "beach." Erosion of unprotected soil can be rapid, and during a severe storm could lead to complete failure of a dam.



The upstream face of a dam is commonly protected against wave erosion and resultant beaching by placement of a layer of rock riprap over a layer of filter material. In some cases other materials such as steel, bituminous or concrete facing, bricks or concrete blocks are used. Beaches are sometimes constructed into small dams by placing a berm (8 to 10 feet wide) along the upstream face a few inches below normal pool. This provides a surface on which the wave energy can dissipate.

Beaching can also occur in existing riprap if a filter does not properly protect the embankment surface. Water running down the slope under the riprap can erode the embankment. Sections of riprap slumped downward are often signs of beaching. Concrete facing used to protect slopes often fails because the wave action washes soil particles from beneath the slabs through joints and cracks. Detection, in this case, is difficult because the voids are hidden and failure may be sudden and extensive. Effective slope protection must prevent soil particles from being removed from the embankment.

When erosion occurs and beaching develops on the upstream slope of a dam, repairs should be made as soon as possible. The pool level should be lowered and the surface of the dam prepared for replacing the slope protection. A small berm or "bench" should be made across the face of the dam to help hold the protective layer in place. The bench should be placed at the base of the new layer of protection. Depth of the bench will depend on the thickness of the protective layer.

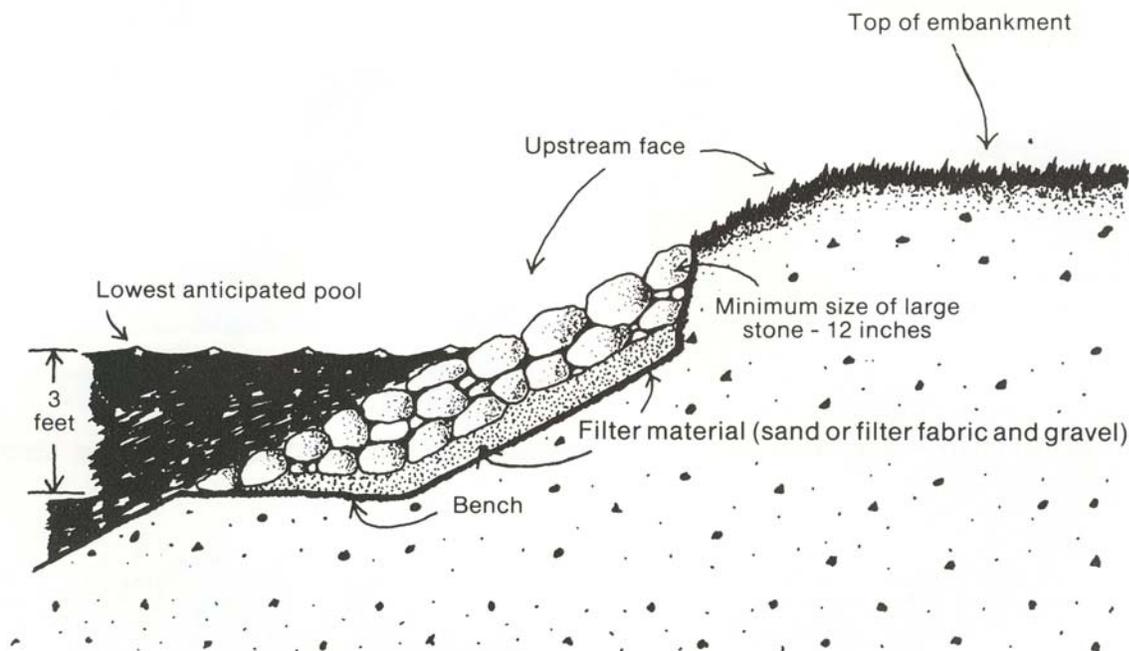


Left: Beaching of an upstream slope.

EROSION

The layer should extend a minimum of 3 feet below the lowest anticipated pool level. Otherwise, wave action during periods when the lake level is drawn down can undermine and destroy the protective layer.

If rock riprap is used, it should consist of a heterogeneous mixture of irregular shapes placed over a sand or geotextile and gravel filter. The maximum rock size and weight must be large enough to break up the energy of the maximum anticipated wave action and hold the smaller stones in place. Generally, the largest stones should be at least 12 inches in diameter. The smaller rocks help to fill the spaces between the larger pieces, forming a resistant mass. The filter prevents soil particles on the embankment surface from being washed out through the spaces (or voids) between the riprap. If the filter



EROSION

material can be washed out through these voids, and beaching develops, two filter layers will be required. The lower layer should be composed of sand or filter fabric to protect the soil surface. The upper layer should be composed of coarser materials that prevent washout through the voids in the riprap.

A dam owner should expect some deterioration (weathering) of riprap. Freezing and thawing, wetting and drying, abrasive wave action, and other natural processes will eventually break down the riprap. Its

useful life varies with the characteristics of the stone used. Stone for riprap should be rock that is dense and well cemented. In North Carolina, practically all unweathered rock types in the Piedmont and mountains are acceptable for riprap. Sufficient maintenance funds should be allocated for the regular replacement of riprap. When riprap breakdown, erosion, and breaching occur more often than once every three to five years, professional advice should be sought to design more effective slope protection.

SEEPAGE

SEEPAGE

Contrary to popular opinion, wet areas downstream from dams are not usually natural springs, but seepage areas. Even if natural springs exist, they should be treated with suspicion and carefully observed. Flows from ground-water springs in existence prior to the reservoir would probably increase due to the pressure caused by a pool of water behind the dam.

All dams have some seepage as the impounded water seeks paths of least resistance through the dam and its foundation. Seepage must, however, be controlled in both velocity and quantity.

Detection



Seepage can emerge anywhere on the downstream face, beyond the toe, or on the downstream abutments at elevations below normal pool. Seepage may vary in appearance from a "soft," wet area to a flowing "spring." It may show up first as only an area where the vegetation is more lush and darker green. Cattails, reeds, mosses, and other marsh vegetation often become established in a seepage area. Downstream groin areas (the areas where the downstream face contacts the abutments) should always be inspected closely for signs of seepage. Seepage can also occur along the contact between the embankment and a conduit spillway, drain, or other appurtenance. Slides in the embankment or an abutment may be the result of seepage causing soil saturation or pressures in the soil pores.

At most dams, some water will seep from the reservoir through the foundation. Where it is not intercepted by a subsurface drain, the seepage will emerge downstream from or at the toe of the embankment. If the seepage forces are large enough, soil will be eroded from the foundation and be deposited in the shape of a cone around the outlet. If these "boils" appear, professional advice should be sought immed-



Seepage boil.

ately. Seepage flow, which is muddy and carrying soil particles, is evidence of "piping," and complete failure could occur within hours. Piping can occur along a spillway and other conduits through the embankment, and these areas should be closely inspected. Sinkholes that develop on the embankment are signs that piping has begun, and will soon be followed by a whirlpool in the lake surface and then a rapid and complete failure of the dam. Emergency procedures, including downstream evacuation, must be implemented if this condition is noted. (See sections on Earth Dam Failures, and Emergency Actions and Procedures.)

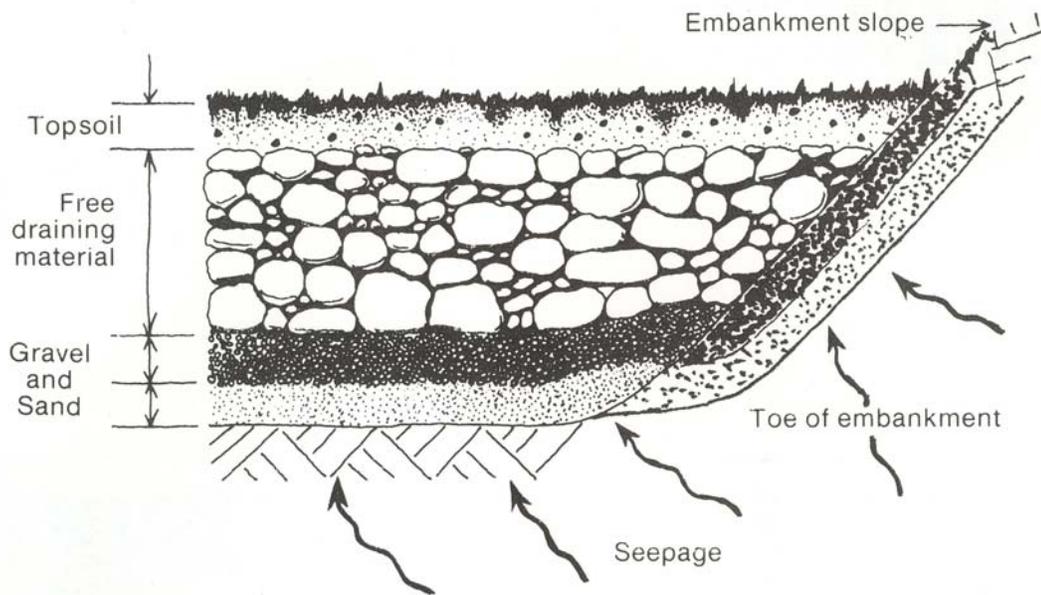
A continuous or sudden drop in the normal lake level may be an indication that seepage is occurring.



A large sinkhole on the downstream slope and the corresponding sinkhole on the upstream slope at the waterline next to the spillway inlet.

Far left: Uncontrolled seepage along the exterior of a pipe spillway.

SEEPAGE

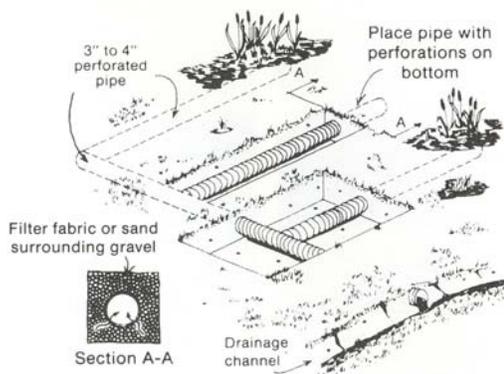


In this case, one or more locations of flowing water are usually noted downstream from the dam. This condition in itself may not be a serious problem, but will require frequent and close monitoring and professional assistance.

Control

The need for seepage control will depend on the quantity, content, and/or location of the seepage. Controlling the quantity of seepage that occurs after construction is difficult, quite expensive, and not usually attempted unless drawdown of the pool level has occurred or the seepage is endangering the embankment or appurtenant structures. Typical methods used to control the quantity of seepage are grouting, installation of an upstream blanket, or installation of relief wells. Of these methods, grouting is probably the least effective and is most applicable to leakage zones in bedrock, abutments, and foundations. All of these methods must be designed and constructed under the supervision of a professional engineer experienced with dams.

Controlling the content of the seepage or preventing seepage flow from removing soil particles is



extremely important. Modern design practice incorporates this control into the embankment through the use of cutoffs, internal filters, and adequate drainage provisions. Control at points of seepage exit can be accomplished after construction by using weighted filters and providing proper drainage. The filter and drainage system should be designed to prevent migration of soil particles and still provide for passage of the seepage flow. The bottom layer of the weighted filter should be 6 to 12 inches of sand placed over the seepage area. The sand layer should be covered with a gravel layer of similar thickness. Larger rock should be placed next, to complete the berm. This method will permit the seepage to drain freely, but prevent piping (removal) of soil particles. The weight of the berm will hold the filter in place and may also provide additional stability to the embankment and/or foundation.

The location of the seepage or wet area on the embankment or abutment is often a primary concern. Excessive seepage pressure or soil saturation can threaten the stability of the downstream slope of the dam or the abutment slopes. An abutment slide might block or damage the spillway outlet or other appurtenances. In these cases, not only must the seepage be controlled but the area must also be dried out. This is sometimes accomplished by installing finger drains (lateral drains for specific locations). Seepage control systems must always be free-draining to be effective.

Monitoring

Regular monitoring is essential to detect seepage and prevent failure. Without knowledge of the dam's history, the owner or the inspector has no idea whether the seepage condition is in a steady or changing state. It is important to keep written records of points of seepage exit, quantity and content of flow, size of wet area, and type of vegetation for later comparison. Photographs provide invaluable records of

seepage. The inspector should always look for increases in flow and evidence of flow carrying soil particles. The control methods described previously are often designed to facilitate observation of flows. At some locations, v-notch weirs can be used to measure flow rates.

Regular surveillance and maintenance of internal

embankment and foundation drainage outlets is also required. Normal maintenance consists of removing any soil or other material that obstructs flow. Internal repair is complicated and often impractical and should not be attempted without professional advice. The rate and content of flow emerging from these outlets should be monitored regularly.

SEEPAGE

TREATMENT OF CRACKS, SLIDES, SLOUGHING, AND SETTLEMENT

TREATMENT OF CRACKS, SLIDES, SLOUGHING, AND SETTLEMENT

The embankment and any appurtenant dikes must safely contain the reservoir. Cracks, slides, sloughing, and settlement are signs of embankment distress and should indicate to the owner that maintenance or remedial work is required. The cause of the distress must be determined by an experienced engineer before undertaking repairs. This step is important because a so-called "home remedy" may also cause greater and more serious damage to the embankment and can cause failure of the dam.

Cracks

The entire embankment must be closely inspected for cracks. Short, isolated cracks are not usually significant, but larger (wider than 1/4 inch), well-defined cracks indicate a serious problem. There

are two types of cracks: transverse and longitudinal.

-Transverse cracks appear across the embankment and indicate differential settlement within the embankment. Such cracks provide avenues for seepage water and piping could develop quickly.

-Longitudinal cracks run parallel to the embankment and may signal the early stages of a slide or slump on either face of the embankment. In recently built structures, these cracks may indicate inadequate compaction of the embankment during construction.

Small cracks, as they appear, should be documented, examined by an engineer, and then sealed. The seal will prevent surface water from entering the cracks, causing saturation of embankment material,



Longitudinal crack.

and possible triggering a slide or other serious problem. Sealing can be accomplished by compacting clay in the cracks. Unless the cracks are large (wider than an inch), this can usually be done in few minutes using a shovel and a compacting tool. After the cracks have been sealed, the areas should be monitored frequently to determine if movement is still occurring. Slides or crack locations can be documented by staking and/or with photographs. Continued movement is an indication of a more serious problem such as a slide.

Slides

Slides and slumps are serious threats to the safety of a dam. A massive slide can initiate catastrophic failure of a dam. Slides can be detected easily unless obscured by tall vegetation. Arc-shaped cracks are indications that a slide or slump is beginning. These cracks soon develop into a large scarp in the slope at the top of the slide.



If a slide develops, the reservoir should be drained. The scarp should be sealed to prevent rainfall and surface runoff from lubricating the interior slide surface, saturating the embankment, and causing future sliding. Sealing the scarp is only a temporary measure. The need for immediate professional assistance to determine the cause of cracks and slides and to recommend remedial action cannot be overemphasized.

Slides in spillway and outlet areas should be removed immediately since their presence reduces hydraulic capacities. Shallow surface slides can be repaired by removing the slide material and rebuilding the slope to original grade with well compacted previously excavated material. The cause for any slide should be fully determined before implementing permanent repairs to the slope.

Settlement

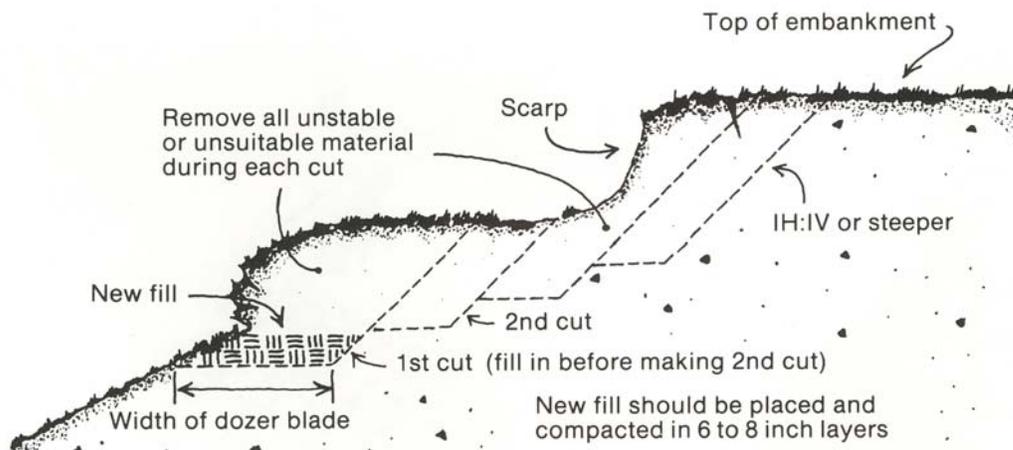
Settlement occurs both during construction and after the embankment has been completed and placed in service. To a certain degree, this is normal and should be expected. It is usually most pronounced at locations of maximum foundation depth or embankment height. Excessive settlement will reduce the freeboard (the difference in elevation between the water surface and the top of the dam) and may increase the probability of overtopping. Any areas of excessive settlement should be restored to original elevations and conditions to reduce the risk of overtopping. A relatively large amount of settlement (more than one foot) within a small area could indicate serious problems in the foundation or perhaps in the lower part of the embankment. Settlement accompanied by cracking often precedes failure. When either condition is observed, professional advice should be sought. Settlement can be monitored by measuring the differences in elevation between the problem area and permanent reference monuments located away from the dam. Land surveying instruments are required to make these measurements.

Repair

Repair of cracks, slides, and settlement must be done under the supervision of an engineer registered to practice in North Carolina, subsequent to written approval from the Division of Land Resources, and will require the removal of all unsuitable material and the addition of good material to the embankment. Filters and drains may also be necessary to correct these problems. Soil added to restore an embankment should be properly "keyed" into the base material. This can best be accomplished by removing

TREATMENT OF CRACKS, SLIDES, SLOUGHING, AND SETTLEMENT

Far left: Slide on the downstream slope of an embankment



**TREATMENT
OF CRACKS,
SLIDES,
SLOUGHING,
AND
SETTLEMENT**

vegetative cover and all unsuitable material until a good, firm base in undisturbed soil is uncovered. Unsuitable materials include wet, soft, porous, organic, and improperly compacted soils. The surface should then be roughened with a disk or similar device to obtain a good bond between "old" and "new" materials. The new soil should be successively placed

in thin layers (6 to 8 inches thick) and each layer compacted before adding more material. Compaction of each layer to 95 percent or above of maximum dry density at 1 percentage point below to 3 percentage points above optimum moisture content based on the Standard Proctor Density Test (ASTM D 698) is recommended for cohesive soils used in small dams.

RODENT CONTROL

RODENT CONTROL

Rodents such as the groundhog (woodchuck), muskrat, and beaver are attracted to dams and reservoirs, and can be quite dangerous to the structural integrity and proper performance of the embankment and spillway. Groundhog and muskrat burrows weaken the embankment and can serve as pathways for seepage. Beavers may plug the spillway and raise the pool level. Rodent control is essential in preserving a well-maintained dam.

The Groundhog or Woodchuck

The groundhog is the largest member of the squirrel family. Its coarse fur is a grizzled grayish brown with a reddish cast. Typical foods include grasses, clover, alfalfa, soybeans, peas, lettuce, and apples. Breeding takes place during early spring (beginning at the age of one year) with an average of four or five young per litter, one litter per year. The average life expectancy is two or three years with a maximum of six years.

Occupied groundhog burrows are easily recognized in the spring due to the groundhog's habit of keeping them "cleaned out." Fresh dirt is generally found at the mouth of active burrows. Half-round mounds, paths leading from the den to nearby fields, and clawed or girdled trees and shrubs also help identify inhabited burrows and dens.

When burrowing into an embankment, groundhogs stay above the phreatic surface (upper surface of seepage or saturation) to stay dry. The burrow is rarely a single tunnel. It is usually forked,



with more than one entrance and with several side passages or rooms from 1 to 12 feet long.

Groundhog Control

Control methods should be implemented during early spring when active burrows are easy to find, young groundhogs have not scattered, and there is less likelihood of damage to other wildlife. In later summer, fall, and winter, game animals will scurry into groundhog burrows for brief protection and may even take up permanent abode during the period of groundhog hibernation.

Groundhogs can be controlled by using fumigants or by shooting. Fumigation is the most practical method of controlling groundhogs. Around buildings or other high fire hazard areas, shooting may be preferable. Groundhogs will be discouraged from inhabiting the embankment if the vegetative cover is kept mowed.

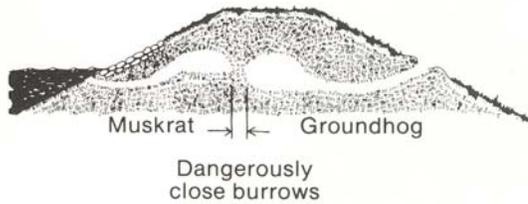
Muskrat

The muskrat is a stocky rodent with a broad head, short legs, small eyes, and rich dark brown fur. Muskrats are chiefly nocturnal. Their principal food includes stems, roots, bulbs, and foliage of aquatic plants. They also feed on snails, mussels, crustaceans, insects, and fish. Usually three to five litters, averaging six to eight young per litter, are produced each year. Adult muskrats average one foot in length and three pounds in weight. The life expectancy is less than two years, with a maximum of four years. Muskrats can be found wherever there are marshes, swamps, ponds, lakes, and streams having calm or very slowly moving water with vegetation in the water and along the banks.

Muskrats make their homes by burrowing into the banks of lakes and streams or by building "houses" of rushes and other plants. Their burrows begin from 6 to 18 inches below the water surface and penetrate the embankment on an upward slant. At distances up to 15 feet from the entrance, a dry chamber is hollowed out above the water level. Once a muskrat den is occupied, a rise in the water level will cause the muskrat to dig farther and higher to excavate a new dry chamber. Damage (and the potential for prob-

Far left: Groundhog hole in dam.

lems) is compounded where groundhogs or other burrowing animals construct their dens in the embankment opposite muskrat dens.



Far right: Beaver dam constructed across a spillway channel.

cuttings is one way to alleviate the problem. Another successful remedy is the placement of electrically charged wire or wires around the spillway inlet. Trapping beaver may be done by the owner during the appropriate season.



Muskrat Control

Barriers to prevent burrowing offer the most practical protection to earthen structures. A properly constructed riprap and filter layer will discourage burrowing. The filter and riprap should extend at least 3 feet below the water line. As the muskrat attempts to construct a burrow, the sand and gravel of the filter layer cave in and thus discourage den building. Heavy wire fencing laid flat against the slope and extending above and below the waterline can also be effective. Eliminating or reducing aquatic vegetation along the shoreline will discourage muskrat habitation (see section on Vegetation).



RODENT CONTROL

Far right: Beaver cuttings plugging a principal spillway riser.

Eliminating a Burrow

The recommended method of backfilling a burrow on an embankment is mud-packing. This simple, inexpensive method can be accomplished by placing one or two lengths of metal stove or vent pipe in a vertical position over the entrance of the den. Making sure that the pipe connection to the den does not leak, the mud-pack mixture is then poured into the pipe until the burrow and pipe are filled with the earth-water mixture.

The pipe is removed and dry earth is tamped into the entrance. The mud-pack is made by adding water to a 90 percent earth and 10 percent cement mixture until a slurry or thin cement consistency is attained. All entrances should be plugged with well-compacted earth, and vegetation re-established. Dens should be eliminated without delay because damage from just one hole can lead to failure of a dam.

Beaver

Beaver will try to plug primary and emergency spillways with their cuttings. Routinely removing the

Hunting and Trapping Regulations

Because hunting and trapping regulations change from year to year you should consult:

North Carolina Wildlife Resources Commission
 Division of Wildlife Management
 1751 Varsity Drive
 NCSU Centennial Campus
 Raleigh, NC 27606-2576
 (919) 707-0050

ROAD ON THE CREST OF THE DAM

Roads along or on the crest of dams should be maintained not only to keep the road in passable condition, but, more importantly, to prevent damage to the embankment. Roads on dams should be constructed with the proper subbase, base, and wearing surface.

If a designed wearing surface has not been provided, traffic should not be allowed on the crest during wet conditions. Water collected in ruts may cause localized saturation thereby weakening the embankment. Ruts that develop in the crest should be repaired as soon as possible. The crest of the dam should be graded to direct all surface drainage into the impoundment. Road drainage should not be concentrated at one location.

Heavily traveled paved roads may require special means for collection and drainage of surface water. If properly designed and constructed, guardrails, curbs, gutters, and rigid pavement may also be located on the crest of an embankment. Guardrails or right-of-way fences that would be perpendicular to flow should not extend across the emergency spillway channel. These structures can collect debris and trash that restrict the emergency spillway flow, thereby causing the dam to overtop for storms less than the required design storm.

Roads should not be allowed on the embankment slopes unless properly designed and constructed.

ROAD ON THE CREST OF THE DAM



*Left:
A road on the
crest of a dam.*

foundation soil pores and are installed at various levels in a drill hole. Readings are usually taken by measuring the elevation of water in a standpipe. Seepage pressure can be determined from piezometer readings.

Some piezometers are set in manhole type covers that are flush with the dam surface as shown by the detail on the previous page, while others have casings that extend above the dam surface as shown in the photograph below.



Settlement monuments - Settlement monuments are usually installed along the crest of the dam to check its vertical and horizontal alignments (with known reference points and elevations) Measurements of these monuments must be precise and are obtained using surveying instruments.

Observation Wells – Observation wells can be in-



Right: Observation well cover.

stalled in the embankment or foundation and are used to determine the ground-water level.

Inclinometers - Inclinometers are instruments that are lowered into a vertical casing and measure horizontal deflection. Inclinometers are often used to determine the rate of movement of a slide.

Monitoring by a private owner is usually limited to visual observation. It is very important that the observations are accurate, made periodically, and recorded. An inspection checklist for this purpose has been included at the end of this manual. Owners are encouraged to use photographs with identifying dates and labels as a permanent record to be filed with other dam records.

Left: Piezometers on downstream slope of dam.

MONITORING DEVICES

PART

**MAINTENANCE OF
SPILLWAYS AND
CONTROL
STRUCTURES**

IV

INSPECTION AND REPAIR OF SPILLWAY CONDUITS

Many dams have pipes (or conduits) that serve as principal spillways. These conduits are required to carry normal stream and small flood flows safely past the embankment throughout the life of the structure. Pipes through embankments are difficult to construct properly, can be extremely dangerous to the embankment if problems develop after construction, and are usually difficult to repair because of their location and size. Maximum attention should be directed to maintaining these structures.

Inspection

Frequent inspection is necessary to ensure the spillway conduit is functioning properly. All conduits should be inspected thoroughly once a year. Conduits which are 24 inches or more in diameter can be entered and visually inspected. Conduits having a diameter less than 24 inches can be inspected by remote controlled equipment such as a video camera



mounted on a mobile vehicle. The conduits should be inspected for improper alignment (sagging), elongation and displacement at joints, cracks, leaks, surface wear, loss of protective coatings, corrosion, and blockage.

Problems with conduits occur most often at joints, and special attention should be given to them during inspection. The joints should be checked for gaps caused by elongation or settlement and loss of joint-filler material. Open joints can permit erosion of embankment material or cause leakage of water into the embankment during pressure flow. The outlet should be checked for signs of water seeping along the exte-

rior surface of the pipe. A depression in the soil surface over the pipe may be a sign that soil is being removed from around the pipe.

Repair

Effective repair of the internal surface or joint of a conduit is difficult, and should not be attempted without careful planning and proper professional supervision. Listed below are comments regarding pipe repairs.

1. Asphalt mastic used as joint filler becomes hard and brittle, is easily eroded, and will generally provide a satisfactory seal for only about five years. Mastic should not be used if the pipe is expected to flow under pressure. For these reasons asphalt mastic is not recommended for other than temporary repairs.
2. The instructions on the label should be followed when using the new thermosetting plastics (epoxy). Most of these products must be applied to a very clean and dry surface to establish an effective bond.
3. Material used as joint filler should be impervious to water, and should be flexible throughout the range of expected air and water temperatures.
4. The internal surfaces of the conduit should be made as smooth as possible when repairs are made so that high-velocity flow will not damage the repair material.
5. Oakum or gasket-type material jacked, hammered, or forced into an open crack or joint is one of the most effective methods used to repair large openings (see section on Concrete Repair).
6. Hairline cracks in concrete are not generally considered a dangerous problem, and repair is not needed unless the cracks open up.



INSPECTION AND REPAIR OF SPILLWAY CONDUITS

Left: Separation at a pipe joint and erosion of embankment material

Far left: Video camera mounted on a mobile vehicle.

**INSPECTION
AND
REPAIR OF
SPILLWAY
CONDUITS**

Corrosion

Corrosion is a common problem of pipe spillways and other conduits made of metal. Exposure to moisture, acid conditions, or salt will accelerate the corrosion process. In these areas, pipe made of non-corrosive materials such as concrete or plastic should be used.

Metal pipes are available which have been coated to resist accelerated corrosion. Coatings can be of epoxy, aluminum, zinc (galvanized), or bituminous asphalt. Coatings applied to pipes in service are generally not very effective because of the difficulty in establishing a bond. Bituminous coatings cannot be expected to last more than one or two years on flowways.



Right: Corroded pipe spillway.

Corrosion can also be controlled or arrested by installing cathodic protection. A metallic anode such as magnesium is buried in the soil and is connected to the metal pipe by wire. Natural voltage current flows from the magnesium (anode) to the pipe (cathode) and will cause the magnesium to corrode and not the pipe.

Corrosion of metal parts of operating mechanisms can be effectively treated and prevented by keeping these parts greased and/or painted.

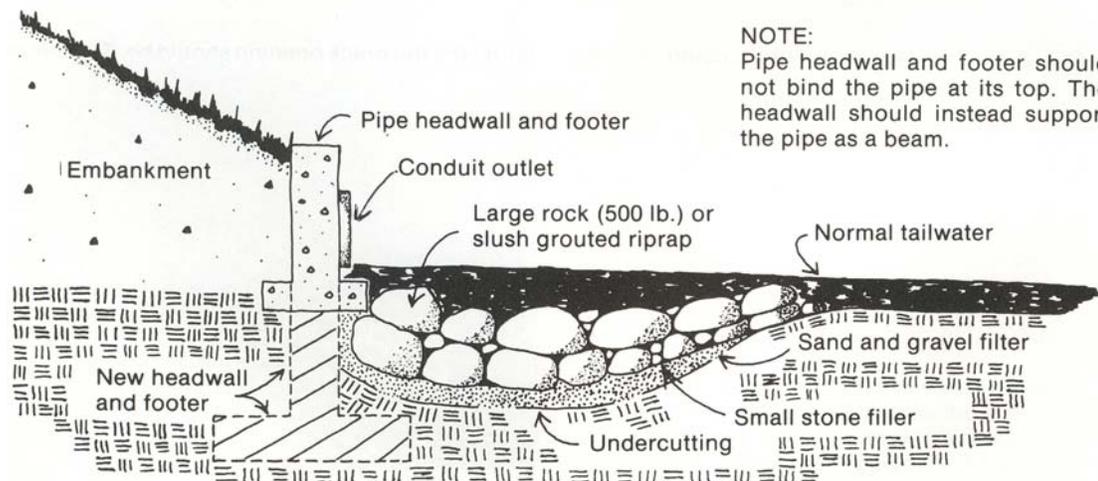
Undermining of the Spillway Outlet

Erosion at the spillway outlet, whether it be a pipe or overflow spillway, is one of the most common spillway problems encountered. Severe undermining of the outlet can displace sections of pipe, cause slides in the downstream slope of the dam as erosion continues, and eventually lead to complete failure of a dam. Water must be conveyed safely from the lake to a point downstream of the dam without endangering the spillway or embankment. Often the spillway outlet is adequately protected for normal flow conditions, but not for extreme flows. It is easy to underestimate the energy and force of flowing water and/or overestimate the resistance of the outlet material (earth, rock, concrete, etc). The required level of protection is hard to establish by visual inspection, but can usually be determined by hydraulic calculations performed by a professional engineer.

Structures that provide complete erosion control at a spillway outlet are usually expensive to construct, but often necessary. Less expensive types of protection can be effective, but require more extensive periodic maintenance. As areas of erosion and deterioration develop, repairs must be promptly initiated.

The following four factors, often interrelated, contribute to erosion at the spillway outlet.

1. Flows emerging from the outlet are at an elevation above the stream channel. If the outlet flows emerge at the correct elevation, tailwater in the stream channel can be used to absorb a substantial amount of the high velocity flow, and the hydraulic jump will be contained in the stilling basin.
2. Flows emerging from the spillway are generally free of sediment, and therefore have substantial sediment-carrying capacity. In obtaining the appropriate sediment load, the moving water will scour soil material from the channel and leave eroded areas. Such erosion is difficult to design for, and requires the outlet be protected for a safe distance downstream from the dam.



NOTE:
Pipe headwall and footer should not bind the pipe at its top. The headwall should instead support the pipe as a beam.

3. Flows leaving the outlet at high velocity can create negative pressures that can cause material to be loosened and removed from the floor and walls of the outlet channel. This action is called "cavitation" when it occurs on concrete or metal surfaces. Venting can sometimes be used to relieve negative pressures.

4. Water leaking through pipe joints and/or flowing along a pipe from the reservoir may weaken the soil structure around the pipe. Inadequate compaction adjacent to the structure during construction would compound the problem.

Eroded and undermined areas at spillway outlets

can sometimes be repaired by filling these areas with large stone. Stone that are large enough to be effective may weigh 300-500 pounds (18 to 24 inches in diameter). Often stone this size is not available or is expensive to buy and haul. Concrete slurry can be used to bind smaller stones together to increase their effective size and weight. Gabions have been used successfully in areas where the velocity is low, but should not be used where high velocity and turbulence are expected. Gabions require careful foundation preparation and experienced personnel for installation.

In many cases, professional help should be sought for complete redesign and construction of the outlet.

**INSPECTION
AND
REPAIR OF
SPILLWAY
CONDUITS**

TRASHRACKS ON PIPE SPILLWAYS

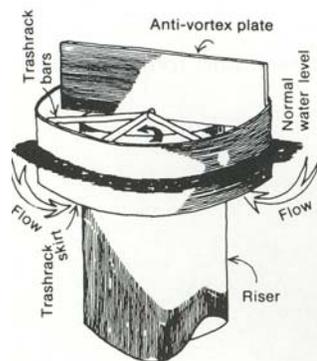
TRASHRACKS ON PIPE SPILLWAYS

Many dams have pipe and riser spillways. Pipe spillway inlets that become plugged with debris or trash reduce spillway capacity. As a result, the potential for overtopping the dam is greatly increased, particularly if there is only one spillway. If the dam has an emergency spillway channel, a plugged principal spillway will cause more frequent and greater than normal flow in the emergency spillway. Since emergency spillways are generally designed for infrequent flows of short duration, serious damage will likely result. For these reasons trash collectors or racks must be installed at the inlets to pipe spillways and lake drains.

diameter. The larger the principal spillway conduit, the larger the trashrack opening should be. The largest possible openings should be used, up to a maximum size of about 2 feet.

Far right: A damaged trashrack caused by the hammering forces of debris.

Right: The accumulation of debris around a trashrack after a large storm.



A well-designed trashrack will stop large debris that could plug the pipe but allow unrestricted passage of water and smaller debris. Some of the most effective racks allow flow to pass beneath the trash into the riser inlet as the pool level rises. Racks usually become plugged because the openings are too small, or the head loss at the rack causes material and sediment to settle out and accumulate. Small openings will stop small debris such as pine needles, twigs, and leaves, which in turn cause a progression of larger items to build up, eventually completely blocking the inlet. Trashrack openings should be no greater than $\frac{1}{2}$ the conduit

The trashrack should be properly attached to the riser inlet, and strong enough to withstand the hammering forces of debris being carried by high velocity flow, a heavy load of debris, and ice forces. If the riser is readily accessible, vandals will throw riprap stone into it. To prevent such vandalism, the size of the trashrack openings should not be decreased, but rock that is larger than the openings or too large to handle should be used.

Maintenance should include periodically checking the rack for rusted and broken sections, and repairing as needed. The trashrack should be checked frequently during and after storm events, to ensure it is functioning properly, and to remove accumulated debris.

INSPECTION AND REPAIR OF VEGETATED EARTH SPILLWAYS

Vegetated earth spillways are commonly used as an economical means to provide emergency spillway capacity. Normal flows are carried by the principal spillway, and infrequent large flood flows pass primarily through the emergency spillway. For dams with pipe-conduit spillways, an emergency spillway is almost always required as a back-up in case the pipe becomes plugged. These spillways are often neglected because the owner rarely sees them flow.

Maintenance should include:

1. *Periodic mowing to prevent trees, brush, and weeds from becoming established, and to encourage the growth of grass.* Poor vegetative cover usually results in extensive, rapid erosion when the spillway flows, and requires more costly repairs. Trees and brush may reduce the discharge capacity of the spillway.
2. *Repair of erosion damage, particularly after high flows.* Erosion can be expected in the spillway channel during high flows, and can also occur as a result of rainfall and local runoff. The latter is more of a problem in large spillways, and may require

special treatment, such as terraces or drainage channels. Erosion of the side slopes deposits material in the spillway channel, especially where the side slopes meet the channel bottom. In small spillways, this can significantly reduce the spillway capacity. This condition often occurs immediately after construction, before vegetation becomes established. In these cases, it may be necessary to reshape the channel to provide the necessary capacity.

3. *Reseeding and fertilization as necessary to maintain a vigorous growth of vegetation.* In North Carolina, Kentucky 31 Fescue is an excellent grass for erosion protection (see section on Vegetation).
4. *Removal or relocation of obstructions.* Emergency spillways often are used for purposes other than passage of flood flows. Among these uses are reservoir access, parking lots, boat ramps, boat storage, pasture and cropland. Permanent structures (buildings, fences, etc.) should not be constructed in these spillways. If fences are absolutely necessary, they should cross the spillway far enough away from its control crest so they do not interfere with flow.

INSPECTION AND REPAIR OF VEGETATED EARTH SPILLWAYS



Left:
A vegetated
earth spillway.

CONCRETE REPAIR

CONCRETE REPAIR

Concrete is an inexpensive, durable, strong and basic building material often used in dams for core walls, spillways, stilling basins, control towers, and slope protection. However, poor workmanship, construction procedures, and construction materials may cause imperfections that later require repair. Long-term deterioration or damage caused by flowing water, ice, or other natural forces must be corrected.

Far right: Concrete deterioration caused by weathering.

Inspection

Concrete surfaces should be examined for spalling and deterioration due to weathering, unusual or extreme stresses, alkali or other chemical action, erosion, cavitation, vandalism, and other destructive forces. Tapping the surface with a hammer or some device will locate "drummy," unsound concrete.



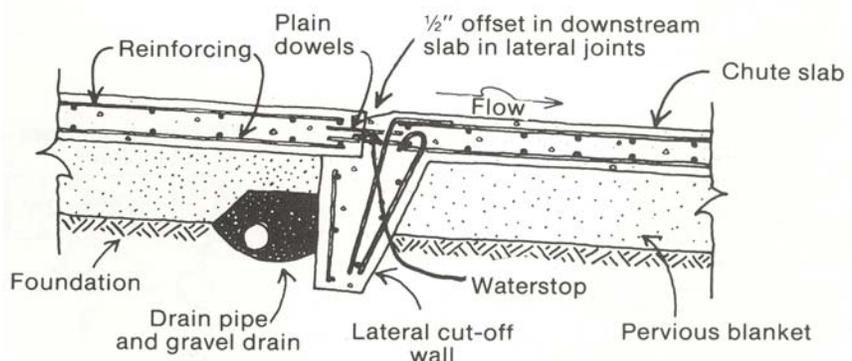
Right: Spalling Concrete.

Concrete wall and tower structures should be examined for settlement and their alignment checked. Concrete surfaces adjacent to contraction joints and subject to flowing water are of special concern. The



adjacent surfaces must be flush or the downstream one slightly lower to prevent erosion of the concrete, and to prevent water from being directed into the joint during high velocity flow. All joints should be kept free of vegetation. All weep holes should be checked for blockage, and concrete stain outlines on concrete surfaces studied for an indication of flow characteristics.

Structural problems are indicated by cracking, exposed reinforcing bars, large areas of broken-out concrete, misalignment at joints, undermining and settlement. Rust stains may indicate internal rusting and deterioration of reinforcement steel. Spillway floor slabs and upstream slope protection slabs should be checked for undermining (erosion of base material).



General Concrete Repair

Floor or wall movement, extensive cracking, improper alignments, settlement, joint displacement, and extensive undermining are signs of major structural problems. Drainage systems may be needed to relieve excessive water pressures under floors and behind walls. **Because of their complex nature, major structural repairs require professional advice and written approval under the Dam Safety Law.** They will not be addressed here.



Before attempting repair of a concrete surface, all unsound concrete should be removed by sawing or chipping, and the patch area thoroughly cleaned. A sawed edge is superior in every way to a chipped edge, and sawing is generally less costly than mechanical chipping.

The U.S. Bureau of Reclamation recommends the following six methods of repair. These techniques require expert and experienced assistance for the best results; therefore, the services of a professional engineer must be obtained to prepare a plan and obtain written approval from Dam Safety before repairs are made. The particular method of repair will depend on the size of the job and the type of repair required.

1. *The Dry-Pack Method* - The dry-pack method can be used on small holes in new concrete that have a depth equal to or greater than the surface diameter. Prepare a dry-pack mix consisting of 1 part cement to 2 1/2 parts sand. Add enough water to produce mortar that will stick together. Pack the mortar into the hole in thin layers.

2. *Concrete Replacement* - Concrete replacement is required when one-half to one square foot areas or larger extend entirely through the concrete section, or where the depth of damage exceeds 6 inches. Normal concrete placement methods should be used. Repair will be more effective if tied in with existing reinforcing steel (rebar).
3. *Replacement of Unformed Concrete* - The replacement of damaged or deteriorated areas in horizontal slabs involves no special procedures, other than those used in good construction practices for placement of new slabs. Repair work can be bonded to old concrete by use of a bond coat made of equal amounts of sand and cement. It should have the consistency of whipped cream, and should be applied immediately ahead of concrete placement so that it will not set or dry out. Latex emulsions with portland cement and epoxy resins are also used as bonding coats.
4. *Shotcrete (Gunitite)* - A popular concrete replacement technique for repairing large areas of severely deteriorated concrete and spalled vertical and overhead faces is the use of pneumatically placed concrete or shotcrete. Shotcrete consists of a mixture of moistened cement and fine aggregate (sand) that is sprayed onto the repair area under pressure. Professional assistance and sophisticated equipment are needed to apply shotcrete.
5. *Prepacked Aggregate with Intruded Mortar* - A special commercial technique has been used for massive repairs, particularly for underwater repairs of piers and abutments. The process consists of :1) removing the deteriorated concrete; 2) forming the sections to be repaired; 3) prepacking the repair area with coarse aggregate; and 4) pressure grouting the voids between the aggregate particles with a cement or sand-cement mortar.

6. *Synthetic Patches* - One of the most recent developments in concrete repair has been the use of synthetic materials for bonding and patching. Epoxy-resin compounds are used extensively because of their high bonding properties and great strength. In applying epoxy-resin patching mortars, a bonding coat of the epoxy-resin is thoroughly brushed onto the base of the old concrete. The mortar is then immediately applied and struck off to the elevation of the surrounding material.

When to Use Each Method

Epoxy-bonded epoxy mortar can be used when the depth of repair is less than 1/2 inch. Epoxies can be used to bond new concrete or mortar to old concrete whenever the depth of repair is between 1/2 and 6 inches. Concrete replacement techniques (methods 2, 3, 4, or 5) should be used when the depth

CONCRETE REPAIR

Far left:
Undermining
and settlement
of a floor slab.

Far left:
Structural crack
caused by wall
movement.

**CONCRETE
REPAIR**

of repair exceeds 6 inches or the repair area is large.

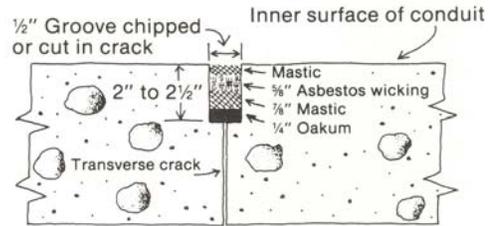
All concrete repairs must be adequately moist-cured to be effective. The bond strength of new concrete to old concrete develops much more slowly, and the tendency to shrink and loosen is reduced by a long moist-curing period.

Repair of Cracks

Repairs of cracks in structures that carry water require great care and preparation. The following steps are recommended by the U.S. Bureau of Reclamation (1):

1. Cut a groove along the crack 1/2 inch wide and 2 to 2 1/2 inches deep. A power-driven saw-tooth bit works satisfactorily.
2. Rub a thin layer of internal-set-type mastic onto the interior surfaces of the groove.

3. Tamp oakum tightly into the bottom 1/4 inch of the slot.
4. Fill in 7/8 inch of mastic on top of the oakum.
5. Place a 5/8 inch section of tightly twisted rope wicking into the groove and caulk tightly, using pneumatic tools.
6. Fill the groove with mastic and smooth the surface.



Flow entering the joint of a spillway floor slab.



Collapse of spillway wall section.

MECHANICAL EQUIPMENT

Mechanical equipment includes spillway gates, sluice gates or valves, stoplogs, sump pumps, flashboards, relief wells, emergency power sources, siphons and other equipment associated with spillways, drain structures, and water supply structures.



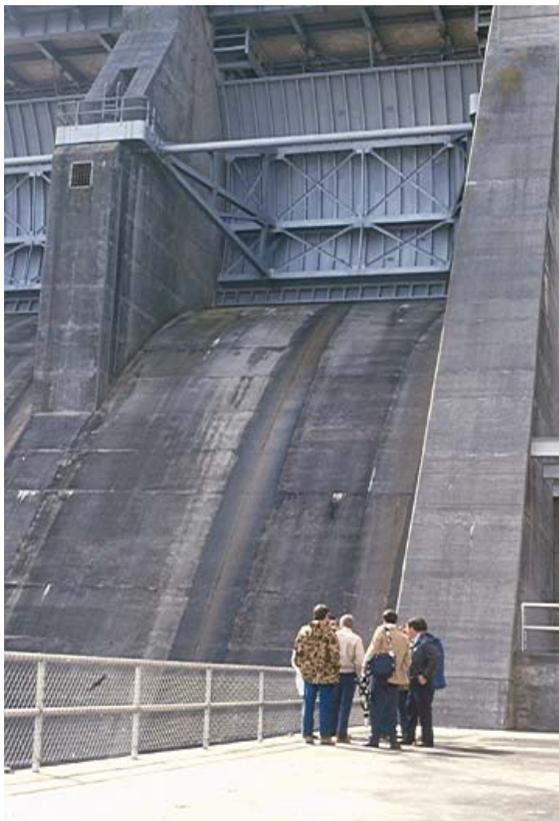
MECHANICAL EQUIPMENT

Left: Gate Valve.

Far Left Top: Sluice Gate.

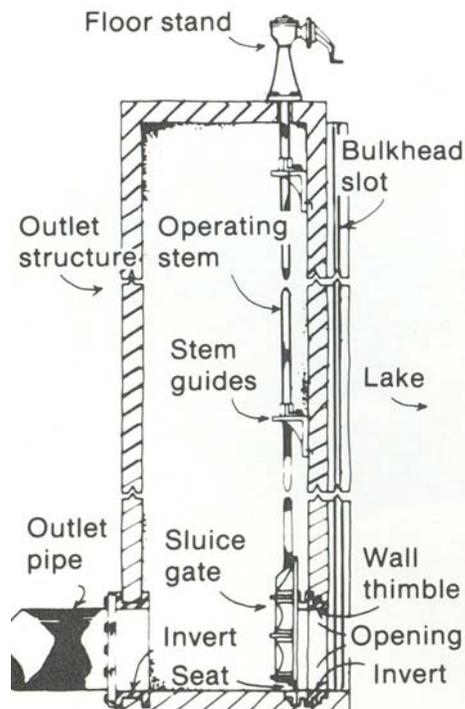
The adequacy and reliability of the power supply should also be checked during operation of the equipment. Auxiliary power sources and remote control systems should be tested for adequate and reliable operation. All equipment should be examined for damaged, deteriorated, corroded, cavitated, loose, worn, or broken parts.

Gate stems and couplings should be examined for corrosion, broken or worn parts, and damage to protective coatings. Fluidways, leaves, metal seats, guides, and seals of gates and valves should be



Far Left Bottom: Tainter (Radial) Gate.

Mechanical and associated electrical equipment should be checked for proper lubrication, smooth operation, vibration, unusual noises, and overheating.



MECHANICAL EQUIPMENT

examined for damage due to cavitation, wear, misalignment, corrosion, and leakage. Sump pumps should be examined and operated to verify reliability and satisfactory performance. Air vents for pipes, gates and valves should be checked to confirm that they are open and protected. Wire rope or chain connections at gates should be examined for proper lubrication and worn or broken parts. Rubber or neoprene gate seals should be examined for deterioration, cracking, wear, and leakage. Hydraulic hoists and controls should be checked for oil leaks and wear. Hoist piston and indicator stems should be examined for contamination and for rough areas that could damage packings.

Many dams have structures above and below ground that require some type of access. Water supply outlet works, lake drains, gated spillways, drop box spillways, and toe drain manhole interceptors are typical structures that will require bridges, ladders, or walkways. Care should be taken to properly design, install, and maintain these means of access for the safety of persons using them. State and local codes on safety should be followed. Requirements for walkways may include toe plates and handrails. Fixed ladders should have proper rung spacing and safety climbing devices, if necessary. Access ladders, walkways, and handrails should be examined for deteriorated or broken parts or other unsafe conditions.

Stoplogs, bulkhead gates, and lifting frames or beams should be examined to determine their availability and condition. The availability and locations of equipment for moving, lifting, and placing stoplogs, bulkheads, and trash racks should also be verified.

Flashboards

Flashboards are usually wood boards installed in an upright position along the crest of the spillway to raise the normal pool level. Flashboards should not be installed or allowed unless professional investigation indicates there is sufficient freeboard remaining to safely pass the design flood. Some flashboard installations are designed to fail when subjected to a certain depth of flowing water, thereby recovering the original spillway capacity. However, flashboards designed to fail may not be reliable and are not recommended.

Maintenance generally consists of repairing or replacing broken boards. The support structure for the flashboards should be examined for damage due to wear, misalignment, corrosion, and leakage, and repaired as necessary. The flashboards should be removed periodically (at least once a year) as a check for freedom of movement.



Right: Flashboards on the crest of a spillway

PART

OPERATION

V

The operation of a dam may include adjusting reservoir levels, keeping records, ensuring public safety, controlling litter, and opening and closing valves. Proper operational procedures are extremely important in maintaining a safe structure. Many small dams do not require a full-time operator, but should be checked on a regular basis. Special operational procedures to be followed during an emergency should be posted in the event the owner/operator is not available (see section on Emergency Actions and Procedures).

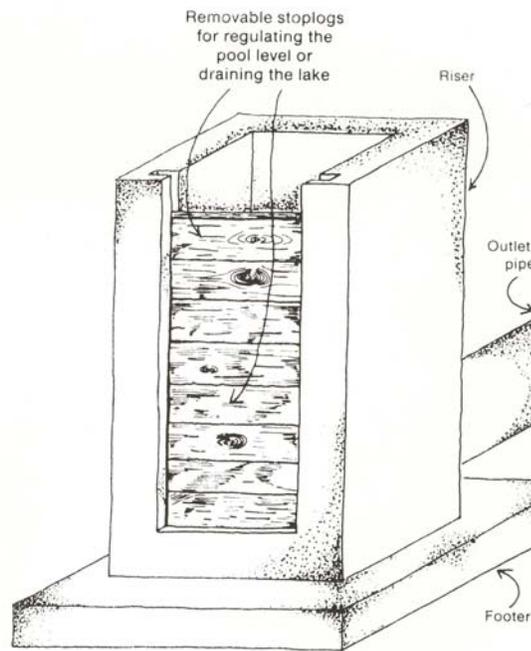
Information on items such as sedimentation, contacting professional engineers, and stocking fish is also covered in this section.

LAKE DRAINS

The lake drain should always be operable in order that the pool level can be drawn down in case of an emergency or for necessary repair. Lake drain valves or gates that have not been operated for a long time present a special problem for owners. If the valve cannot be closed after it is opened, the impoundment could be completely drained. An uncontrolled and rapid drawdown could also induce more serious problems such as slides in the saturated upstream slope of the embankment. Drawdown rates should not exceed 1 foot per week for slopes of clay or silt material except for emergency situations. Very flat slopes or slopes with free-draining upstream zones can withstand more rapid drawdown rates. Large discharges could also cause downstream flooding. Therefore, before operating a valve or gate, it should be inspected and all appropriate parts lubricated and repaired. It is also prudent to advise downstream residents of large and/or prolonged discharges.



To test a valve or gate without risking that the lake will be drained, one must somehow physically block the drain inlet upstream from the valve. Some drain structures have been designed with this capability and have dual valves or gates, or slots for stoplogs (sometimes call bulkheads) located upstream of the



drain valve. Divers can be hired to inspect the drain inlet, and may be able to construct a temporary block at the inlet for testing purposes.

Other problems may be encountered when operating the lake drain. Sediment can build up and block the drain inlet. Debris can be carried into the valve chamber, hindering its function if an effective trash rack is not present. The potential that these problems will occur is greatly decreased if the valve or gate is operated and maintained periodically. The gate or valve controlling the lake drain should be operated from the fully closed to fully opened position at least twice a year. It is preferable that the drain be operated four times a year. Early detection of equipment problems or breakdowns, and confidence in equipment operability, are benefits of periodic operation.

Many older dams have drains with valves at the downstream end. If the valve is located at the downstream end of a conduit extending through the

LAKE DRAINS

Far left: A sluice gate bottom drain on a riser.

Far left: A gate valve bottom drain on a riser.

LAKE DRAINS

Right: A gate valve at outlet end of bottom drain.



embankment, the conduit is under the constant pressure of the reservoir. If a leak in the conduit develops within the embankment, saturation, erosion, and possibly failure of the embankment could occur in a short period of time. A depression in the soil surface over the pipe may be a sign soil is being removed from around the pipe. These older structures should be monitored closely and owners should plan to relocate the valve upstream or install a new drain structure. Inspectors should closely examine the drain outlet for signs of possible problems. Unless it is an emergency situation, devices for sediment control should be provided during drainage of a reservoir, lake or pond.

MECHANICAL EQUIPMENT

MECHANICAL EQUIPMENT

Mechanical equipment includes spillway gates, sluice gates or valves for lake drains or water supply pipes, stoplogs, sump pumps, flashboards, relief wells, emergency power sources, siphons, and other devices. All mechanical and associated electrical equipment should be operated at least once a year and preferably more often. The annual test should be conducted through the full operating range under actual operating conditions

to determine that the equipment performs satisfactorily. Operating instructions should be checked for clarity, and maintained in a secure but readily accessible location. Each operating device should be permanently marked for easy identification. All operating equipment should be accessible. All equipment controls should be checked for proper security to prevent vandalism.

RESERVOIR LEVELS

RESERVOIR LEVELS

Reservoir pool levels are often controlled by spillway gates, lake drain and release structures, and flashboards. Pool level drawdown rates should not exceed 1 foot per week for slopes composed of clay or silt material, except for emergency situations. Very flat slopes or slopes with free-draining upstream zones can withstand more rapid drawdown rates. Listed below are conditions or instances in which the pool level might be permanently or temporarily adjusted.

1. A problem develops that requires the pool be lowered. Drawdown is temporary until the problem is solved.
2. Some dams in North Carolina have minimum releases. The Land Quality Section Regional office can supply this information. Water is released to the downstream channel, supplementing streamflow during dry conditions. This may temporarily lower the lake level.
3. Water supply reservoir levels will fluctuate according to the service area's demand for water. Flashboards are sometimes used to permanently

or temporarily raise the pool level of water supply reservoirs. Flashboards should not be installed or allowed unless there is sufficient freeboard remaining to safely pass the design flood.

4. The pool level is drawn down in the winter to facilitate repair of boat docks, to retard growth of aquatic vegetation along the shoreline, or to allow additional storage for spring runoff.
5. Pool levels are sometimes adjusted for recreation, hydropower, or waterfowl and fish management.

Riparian Rights

Care should be taken by owners when releasing or impounding water to protect the rights of downstream property owners. The system of riparian rights has been established through the courts, and permits each riparian owner to make a "reasonable" use of the water, having regard to the same rights existing for the other downstream riparian owners. An owner could be legally responsible if a sudden release of water caused damages downstream.

RECORD KEEPING

RECORD KEEPING

Operation of a dam should include keeping accurate records of the following:

1. *Observations:* All observations should be recorded. Of particular importance is the periodic observation of existing seepage to detect any changes. Photographs are valuable for recording observations and changes.
2. *Maintenance:* Written records of maintenance and major repairs will be important in periodic safety evaluations of the dam.
3. *Rainfall and Pool Levels:* A record of the date, hour, and maximum elevation of extreme high water events and the associated rainfall is especially helpful in evaluating the performance of the dam and its spillway system. Rain gages are available at any local farm or garden store. Lake level staff gauges can be easily made, or measurement numbers can be painted

on existing structures in the pool area. Records should be kept for all lakes that have widely fluctuating water levels.

4. *Drawdown:* A record should be kept of the amount, rate, and reason for pool level drawdown.
5. *Other Operational Procedures:* A complete listing of operational procedures should be maintained.

Suggested checklists are included at the back of this manual for recording inspection observations and maintenance, operation, rainfall, and pool level events.

The owner should maintain a complete and up-to-date set of plans and specifications ("as-built" drawings) for the dam, which should show all changes made over time. Knowing how a dam, its spillways, and other appurtenances were constructed and/or modified is very helpful in diagnosing problems.



Right:
Recording
observations.

WINTERIZING TECHNIQUES AND PROBLEMS



**WINTERIZING
TECHNIQUES
AND PROBLEMS**

*Left:
Walkway support
pier displaced by ice*

The pool level of a reservoir is often lowered for the winter months for various reasons: to facilitate repair of boat dock and other structures; to retard growth of aquatic vegetation; to provide additional spring flood storage; or to prevent ice damage. Rapid drawdown of the pool will leave the upstream slope saturated and without support, and could result in sloughs and slides. Unless there is an emergency, the maximum recommended rate of pool level drawdown is 1 foot per week for slopes of clay or silt material. This should allow time for the saturated soil to drain. If there is a question about the allowable drawdown rate, the design engineer should be contacted.

Ice can pose problems at spillways and around other structures. Ice formation can be prevented by heaters, aeration equipment, or forced movement of

water. Ice in conduit outlets or stilling basins can impair their proper functioning. The owner should be aware of these potential problems and take appropriate action during extended periods of severe cold weather. Ice damage from impact can also occur during thaw when large chunks of ice begin to break free.

Other winterizing activities may include:

1. Seeding bare areas so that vegetation is established before onset of winter.
2. Removing flashboards for storage.
3. Opening valves slightly to provide a small flow to prevent freezing.

VANDALISM

VANDALISM

Vandalism is a common problem faced by all dam owners. Particularly susceptible to damage are the vegetated surfaces of the embankment, mechanical equipment, manhole covers, and riprap. Every precaution should be taken to limit access to the dam by unauthorized persons and vehicles.

Unauthorized Vehicles



Right:
Damage from off-
road vehicles.

Dirt bikes (motorcycles) and four-wheel drive vehicles can severely damage the vegetation on embankments. Worn areas could lead to erosion and more serious problems. Constructed barriers such as fences, gates, and cables strung between poles are effective ways to limit access of these

vehicles. A highway metal guardrail constructed immediately adjacent to the toe of the downstream slope is an excellent means for keeping vehicles off embankments. However, this may interfere with the operation of mowing equipment.

Mechanical Equipment

Mechanical equipment and its associated control mechanisms should be protected. Buildings housing mechanical equipment should be sturdy, have protected windows, have heavy-duty doors, and should be secured with deadbolt locks or padlocks. Detachable controls such as handles and wheels should be removed when not in use and stored inside. Other controls should be secured with locks and heavy chains, where possible. Manhole covers are also subject to removal and are often thrown into the lake or spillway by vandals.

Riprap

Rock used as riprap around dams is often thrown into the lake, spillways, stilling basins, pipe spillway risers, and elsewhere. Riprap is often displaced by fishermen to form benches. The best way to prevent this abuse is to use rock too large

and heavy to move easily or to slush grout the riprap. Otherwise, the rock must be constantly replenished and other damages repaired.



Locked control wheel.



Danger – Keep Off!!!

Public Safety

Owners should be aware of their responsibility for public safety, including the safety of people not authorized to use the facility. "No Trespassing" signs should be posted and fences and warning signs should be erected around dangerous areas. Liability insurance can be purchased to protect the owner in the event of accidents.

DESIGN MODIFICATIONS

DESIGN MODIFICATIONS

Alteration of a dam or spillway without adequate engineering design and supervision could result in the spillway or dam being inadequate in capacity or function. This could lead to a costly repair or complete failure of the structure. In addition, approval by the North Carolina Department of Environment and Natural Resources of any proposed changes is required by state law.

One of the more common "errors" made by dam owners is raising the normal pool elevation by permanently elevating the crest of the principal spillway. This action not only results in a decrease in storage available during a flood event, but also reduces the capacity of the spillway by reducing the total depth available to "push" water through the spill-

way. Raising the normal pool will usually cause the emergency spillway to flow more frequently than its design allows, thus increasing its maintenance cost. Furthermore, raising the normal pool may be in violation of the North Carolina dam safety law and associated administrative rules.

Emergency spillways usually are designed to flow only once every 10 to 100 years. Because the spillway flows so infrequently, owners are tempted to find other uses for it. Temporary uses such as parking or boat launching are acceptable. Permanent alteration of the spillway shape or construction of a building or other structure in the spillway could seriously affect the spillway's ability to function properly and should not be undertaken.



An emergency spillway being used as a parking lot and boat launching ramp.

SEDIMENTATION AND DREDGING

SEDIMENTATION AND DREDGING



Sediment collected by silt fence used to slow the velocity of flowing water.

Erosion and sedimentation are natural processes in which soil particles are detached from the earth by raindrops or flowing water and carried away by streamflow. The velocity of the flowing stream carries the sediment load. When streams enter lakes, their velocities suddenly drop and the sediment load is deposited on the lake bottom. Typically, about 90 percent of the sediment load carried by incoming streams is deposited in a lake.

Sedimentation occurs in every lake, regardless of whether the lake is natural or created by a dam. Sedimentation rates vary widely and depend on many factors of the watershed areas. Among these are soil type, land cover, land slope, land use, stream slope, size of watershed, total annual precipitation, number and intensity of severe storm events, material in the streambed, and volume of the lake with respect to size of the drainage area. In North Carolina most of the sediment enters lakes and reservoirs during a few large flood events that occur each year. Sediment deposits first become apparent when deltas build up at the mouths of streams entering the lake. Aquatic vegetation, such as cattails and lily pads, soon develops in the shallow water over these deltas. As sediment deposition continues, the delta will rise above the normal water surface.

The best way to avoid sediment problems is to reduce erosion in the watershed area. As most dam owners do not control the watershed land, other means must be found to minimize the effects of sedimentation. One way is by dredging. However, this is expensive and will eventually have to be repeated because the sedimentation process never stops. Disposal of the dredged material is often a problem. Under certain conditions, dredging and disposing of dredged material in a lake or adjacent to a

stream requires a permit from the U.S. Army Corps of Engineers. Before undertaking such work, the owner should check with the appropriate Corps District Office.

One commonly used plan for dredging is to create a relatively narrow channel through the delta and into deeper water. Flow velocities in the narrow channel remain high enough to carry sediment particles into deeper water before they are deposited. The narrow channel is created by placing dredged material along the sides of the channel to build peninsulas. Location and shape of the peninsulas will depend on the configuration of the lake at the point the stream enters. This process will eventually have to be repeated as deposits build in the channel and new deposition area.

Another way to control sedimentation is to lower the lake level during the winter and early spring when many of the large floods occur. Sediments will then be carried farther into the lake and deposited several feet below the normal pool. Periodically opening the drain valve will help keep sediment from obstructing or burying the drain inlet. Sediment control devices are not required by the Dam Safety Regulations during emergencies.

For ponds with smaller drainage areas, vegetated strips around the pond will act as filters and trap much of the sediment. These are especially effective for ponds where much of the runoff enters as sheet flow rather than in small streams.

Many private landowners ask if financial assistance is available for removing sediment from their lake. As of the date of this publication, no state or federal funds are available to private landowners for this purpose.

The N.C. Sedimentation Pollution Control Act prohibits sedimentation of streams and lakes by construction activities. This law applies to construction and repair of a dam, when the dam is used for any purposes other than agriculture. It also provides the dam owner some protection from sedimentation

caused by upstream construction activities. For more information on this, contact your Land Quality Section Regional Engineer. Unless it is an emergency situation, devices for sediment control are required by the Dam Safety Regulations.

**SEDIMENTATION
AND DREDGING**

ACCESS ROADS

ACCESS ROADS

The safe operation of a dam depends on reliable and safe means of access. Usually this involves maintaining a road to the dam. The road should be of all weather construction, suitable for the passage of automobiles and any required equipment for servicing the dam. Cut-and-fill slopes, both

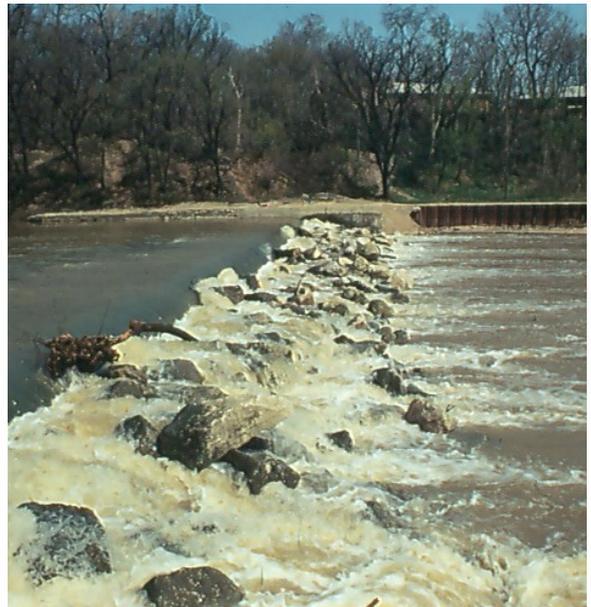
uphill and downhill from the road, should be stable under all conditions. The road surface should be located above the projected high-water elevations of any adjacent streams and the reservoir pool, so access can be maintained at times of flooding.

LOW~HEAD DAMS

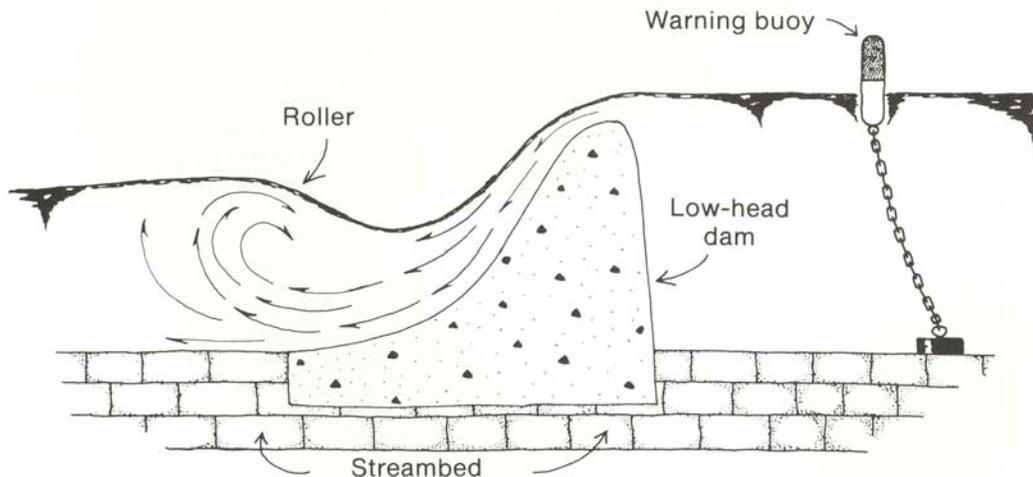
LOW~HEAD DAMS

Owners of low-head dams should be aware these dams are potentially dangerous to boaters and canoeists. During high flow conditions the dam may appear as only a "bump" or ripple in the water surface. This tranquil scene is very deceptive and does not indicate the truly dangerous conditions that exist. If a canoe safely negotiates the "bump," backflow just downstream from the dam can act to pull the canoe into the dam and overturn it. The hydraulic action of water passing over the dam creates a "roller" that can trap the victims, continuously pulling them beneath the surface and preventing them from swimming downstream or to the banks.

Extremely large riprap (stones weighing 2 to 4 tons each) placed immediately downstream from the dam is effective in breaking up the "roller". A hydraulic engineer should be contacted to properly design any similar corrective measures. Warning buoys, signs, or cable with warning signs stretched across the stream can be effective in discouraging canoeists, but these are often ignored and are difficult to maintain.



Large rock used to break up roller.



CONTACTING A PROFESSIONAL ENGINEER

CONTACTING A PROFESSIONAL ENGINEER

Solutions to many of the problems noted in this manual require the services of a registered professional engineer. Because dams and their associated works are complex structures, engineers who are fully experienced in the design, construction, and inspection of dams should be engaged. Several sources for locating professional engineers are listed below.

The State Board of Registration for Professional Engineers and Land Surveyors publishes a roster of registered professional engineers and surveyors of the State of North Carolina. The roster can be obtained by calling or writing to:

North Carolina State Board of Registration for
Professional Engineers and Land Surveyors
4601 Six Forks Road, Suite 310
Raleigh, North Carolina 27609
(919) 792-2000

A directory of engineering firms and consulting engineers in the state can be found at the following web site:

<http://www.progressiveengineer.com/firms/firmsNC.html>

The local county engineer may know of engineers or firms in the owner's immediate area who would be qualified to provide assistance.

The Association of State Dam Safety Officials (ASDSO) is an excellent source for information on dams. They have a pamphlet titled "PROCURING THE SERVICES OF A PROFESSIONAL ENGINEER" that can be obtained free of charge. Additional information can be found at the following web site:

<http://www.damsafety.org/>

On dams where engineer design and construction supervision was originally provided by the Natural Resources Conservation Service (formerly the Soil Conservation Service) the owner may want to first contact that agency to see if assistance can be given.

Assistance in the form of technical advice can be provided by engineers with the North Carolina Department of Environment and Natural Resources, Land Resources Division, Land Quality Section (919) 733-4574.

STOCKING FISH

STOCKING FISH

Pond owners can receive advice on managing their ponds for fishing from the NC Wildlife Resources Commission. Brochures are available that describe management activities, such as fertilization, liming, and stocking, as well as common problems associated with ponds, and recommended

solutions. These publications are available at no charge from the North Carolina Wildlife Resources Commission, Division of Inland Fisheries, 1751 Varsity Drive, NCSU Centennial Campus, Raleigh, NC 27606-2576, (919) 707-0220.

DAM SECURITY

DAM SECURITY

The Dam Safety and Security Act of 2002, (Public Law 107-310) provides a federal statutory mandate to incorporate security within the current structure of the dam safety program.

Using a guide established by FEMA, the State Dam Safety Engineer (SDSE) will implement a security and anti-terrorism (S/AT) program. This guide provides the latest tools and references for the SDSE to screen the dams' inventory, obtain a list of the most hazardous and vulnerable dams, and provide owners with requirements to perform detailed assessments.

The responsibility for maintaining a safe dam rests primarily with the owner. Dam owners are responsible for implementing appropriate and prudent measures to safeguard and secure critical assets. When assessing liability, the standard of care exercised by an owner will be closely examined. The standard of care should be in proportion to the downstream hazards involved. The Association of State Dam Safety Officials (ASDSO), in the pamphlet "Dam Ownership, Responsibility, and Liability," counsel dam owners within their organization to exercise "reasonable care", which according to the legal definition, is the care that most reasonably prudent people would be expected to take under a certain set of circumstances, in the operation and maintenance of

a dam and reservoir. Security would be considered "reasonable care." To exercise prudent safeguard measures, dam owners should implement the following:

1. Ensure physical security responsibilities are identified and delegated to one individual.
2. Provide security instructions and training to individuals and employees who are in the possession of, and control access, to critical information and assets.
3. Carefully select employees, contractors, and volunteer workers, who would require access to controlled-access facilities and who have custodianship or possession of keys and combinations to locks securing these areas.
4. Take actions to deny access to controlled-access facilities and information to employees whose situation pose a security risk to the organization. Examples of this may include administrative or disciplinary actions.
5. Establish escort procedures and designate escort personnel, if possible, by name or duty position, and restrict access of unauthorized people.

PART

**INSPECTION
OPERATION AND
MAINTENANCE
CHECKLISTS**

VI

Periodic inspection of dams is extremely important. Owners are encouraged to make a thorough visual inspection of their dams at least twice a year, once in the summer and once in the winter, and to have their dams inspected by a registered professional engineer at least once every 5 years. A closer inspection of the embankment surface can usually be made during the winter months when the vegetative cover is dormant and during the summer immediately after mowing. Throughout this manual, items to look for during inspection have been emphasized.

Included in this section are suggested forms to record inspection observations. Operation, maintenance, rainfall and pool level records are covered. The inspection forms have been set up with common problems identified for each area inspected.

Four forms are provided on which to record inspection observations: one for embankments, dikes, or levees; one for spillways and drains or outlet works; one for miscellaneous items such as the watershed, lake shoreline, downstream area, monitoring devices, etc.; and a separate form for concrete dams. General instructions are provided on the back of each sheet. The fifth form is for recording operation, maintenance, rainfall, and pool level events.

DAM INSPECTION CHECKLIST

Date _____
Time _____

NAME OF DAM _____
 COUNTY _____ CLASS _____
 WEATHER & SITE CONDITIONS _____
 INSPECTORS _____
 OTHERS _____

CHECK AREA AS INSPECTED	EMBANKMENT • DIKE • LEVEE		ACTION		
	CHECK/CIRCLE CONDITION NOTED	OBSERVATIONS	REPAIR	MONITOR	INVESTIGATE
<input type="checkbox"/> U/S SLOPE	vegetation/riprap				
	beaching/slides/cracks				
	undermining/erosion				
<input type="checkbox"/> CREST	ruts/erosion				
	cracks/settlement				
	poor alignment				
<input type="checkbox"/> D/S SLOPE	vegetation/erosion				
	rodent burrows				
	sloughs/slides/cracks				
	seepage/wetness				
<input type="checkbox"/> GROINS	vegetation/riprap				
	erosion				
	seepage/wetness				
<input type="checkbox"/> ABUTMENTS	vegetation/erosion				
	sloughs/slides/cracks				
	seepage/wetness				
<input type="checkbox"/> TOE	cracks/slumps				
	embankment drains				
	seepage/wetness				

GENERAL COMMENTS, SKETCHES & FIELD MEASUREMENTS

GENERAL INSTRUCTIONS

1. HEADING

Class refers to hazard classification as defined in North Carolina Administrative Code Title 15A Subchapter 2K Rule .0105 (low hazard, intermediate hazard, or high hazard).

Inspectors and Other should include names and affiliations.

Weather and Site Conditions should include weather conditions and the condition of the ground surface (wet, snow-covered, muddy, dry, etc.) at the time of the inspection.

2. CHECKLIST

Check the appropriate box along the left-hand side as the AREA is inspected. Check the appropriate box if that CONDITION/ITEM is noted and/or inspected. The specific item should be circled. Further description should be provided under OBSERVATIONS. Check the appropriate box for the required ACTION. Obvious problems will require repair. Monitoring will be recommended if there is potential for a problem to occur in the future. Investigation is necessary if the reason the problem is occurring is not obvious. More than one box can be checked.

3. OBSERVATIONS

A brief description of any noted irregularities, needed maintenance or problems for each CONDITION/ITEM checked or circled should be made. Use blank row for any ITEMS not listed. Abbreviations and short descriptions are recommended. Examples: VEGETATION - Dense brush and trees. SEEPAGE/WETNESS - 10-foot diameter area, at toe near left abut., cattails, no flowing water. EROSION - 3 feet deep gullies at both d/s groins. If more room is needed for a description, the bottom of the page may be used.

4. GENERAL COMMENTS, SKETCHES, AND FIELD MEASUREMENTS

Explanatory sketches, measurements of cracks, slides and settlement, and additional explanation of observation should be placed in this section.

Definitions:

U/S - Upstream

D/S - Downstream

Gallery - Inspection/Access hall inside of concrete dam

Groin - Intersection of embankment face with the valley abutment

DAM INSPECTION CHECKLIST

Date _____
Time _____

NAME OF DAM _____
 COUNTY _____ CLASS _____
 WEATHER & SITE CONDITIONS _____
 INSPECTORS _____
 OTHERS _____

CHECK AREA AS INSPECTED	CONCRETE DAM TYPE _____		ACTION		
	CHECK/CIRCLE CONDITION NOTED	OBSERVATIONS	REPAIR	MONITOR	INVESTIGATE
U/S FACE	deteriorated joints				
	cracking/spalling				
CREST	deteriorated joints				
	cracking/spalling				
	poor alignment				
D/S FACE	deteriorated joints				
	cracking/spalling				
	seepage				
ABUT-MENTS	vegetation/erosion				
	sloughs/slides/cracks				
	seepage/wetness				
TOE	erosion/undermining				
	seepage/wetness				
	foundation drains				
GAL-LERY	deteriorated joints				
	cracking/spalling				
	seepage				

GENERAL COMMENTS, SKETCHES & FIELD MEASUREMENTS

GENERAL INSTRUCTIONS

5. HEADING

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6. CHECKLIST

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7. OBSERVATIONS

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Definitions:

U/S - Upstream

D/S - Downstream

Gallery - Inspection/Access hall inside of concrete dam

Groin - Intersection of embankment face with the valley abutment

DAM INSPECTION CHECKLIST

Date _____
Time _____

NAME OF DAM _____
INSPECTORS _____

CHECK AREA AS INSPECTED	SPILLWAYS • DRAINS • OUTLETS		ACTION		
	CHECK/CIRCLE CONDITION NOTED	OBSERVATIONS	REPAIR	MONITOR	INVESTIGATE
Principal Spillway		Type: _____			
INLET- RISER	trashrack/debris				
	gates/flashboards				
	cracks/deterioration				
FLOW- WAY	improper alignment				
	cracks/deterioration				
	joint deterioration				
STILLING BASIN/ OUTLET	type				
	cracks/deterioration				
	seepage/piping				
	undercutting				
	erosion				
Emergency Spillway		Type: _____			
ALL AREAS	vegetation/cover				
	erosion				
	obstructions				
Lake Drains/Other Outlets		Type: _____			
DRAINS, OUTLETS	gates/valves				
	joints/flow surface				
	inlet tower				
	outlet area				
	operability				
TOE DRAIN	flow amounts				
	flow clear/muddy				

GENERAL COMMENTS, SKETCHES & FIELD MEASUREMENTS

GENERAL INSTRUCTIONS

9. HEADING

Class refers to hazard classification as defined in North Carolina Administrative Code Title 15A Subchapter 2K Rule .0105 (low hazard, intermediate hazard, or high hazard).

Inspectors and Other should include names and affiliations.

Weather and Site Conditions should include weather conditions and the condition of the ground surface (wet, snow-covered, muddy, dry, etc.) at the time of the inspection.

10. CHECKLIST

Check the appropriate box along the left-hand side as the AREA is inspected. Check the appropriate box if that CONDITION/ITEM is noted and/or inspected. The specific item should be circled. Further description should be provided under OBSERVATIONS. Check the appropriate box for the required ACTION. Obvious problems will require repair. Monitoring will be recommended if there is potential for a problem to occur in the future. Investigation is necessary if the reason the problem is occurring is not obvious. More than one box can be checked.

11. OBSERVATIONS

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12. GENERAL COMMENTS, SKETCHES, AND FIELD MEASUREMENTS

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Definitions:

U/S - Upstream

D/S - Downstream

Gallery - Inspection/Access hall inside of concrete dam

Groin - Intersection of embankment face with the valley abutment

DAM INSPECTION CHECKLIST

Date _____
Time _____

NAME OF DAM _____
INSPECTORS _____

CHECK AREA AS INSPECTED	MISCELLANEOUS AREAS		ACTION		
	CHECK/CIRCLE CONDITION NOTED	OBSERVATIONS	REPAIR	MONITOR	INVESTIGATE
<input type="checkbox"/> MONITORING	piezometers				
	weirs				
	monuments				
<input type="checkbox"/> GAGES	rainfall				
	pool level				
	stream				
<input type="checkbox"/> POOL AND SHORELINE	erosion/ground cover				
	development				
	reservoir crossings				
	sedimentation				
	water quality				
<input type="checkbox"/> WATER-SHED	slopes				
	land use				
	other impoundments				
<input type="checkbox"/> D/S AREA	stream channel				
	channel crossings				
	flood plain				
	development				
<input type="checkbox"/> EMERG. PLAN	notification list				
	evacuation plan				
	materials/equipment				
	access road to dam				

GENERAL COMMENTS, SKETCHES & FIELD MEASUREMENTS

GENERAL INSTRUCTIONS

13. *HEADING*

Class refers to hazard classification as defined in North Carolina Administrative Code Title 15A Subchapter 2K Rule .0105 (low hazard, intermediate hazard, or high hazard).

Inspectors and Other should include names and affiliations.

Weather and Site Conditions should include weather conditions and the condition of the ground surface (wet, snow-covered, muddy, dry, etc.) at the time of the inspection.

14. *CHECKLIST*

Check the appropriate box along the left-hand side as the AREA is inspected. Check the appropriate box if that CONDITION/ITEM is noted and/or inspected. The specific item should be circled. Further description should be provided under OBSERVATIONS. Check the appropriate box for the required ACTION. Obvious problems will require repair. Monitoring will be recommended if there is potential for a problem to occur in the future. Investigation is necessary if the reason the problem is occurring is not obvious. More than one box can be checked.

15. *OBSERVATIONS*

A brief description of any noted irregularities, needed maintenance or problems for each CONDITION/ITEM checked or circled should be made. Use blank row for any ITEMS not listed. Abbreviations and short descriptions are recommended. Examples: VEGETATION - Dense brush and trees. SEEPAGE/WETNESS – 10-foot diameter area, at toe near left abut., cattails, no flowing water. EROSION - 3 feet deep gullies at both d/s groins. If more room is needed for a description, the bottom of the page may be used.

16. *GENERAL COMMENTS, SKETCHES, AND FIELD MEASUREMENTS*

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Definitions:

U/S - Upstream

D/S - Downstream

Gallery - Inspection/Access hall inside of concrete dam

Groin - Intersection of embankment face with the valley abutment

REFERENCES

1. "Concrete Manual", eighth edition (revised), Water and Power Resources Services (Bureau of Reclamation), Denver, Colorado, 1988.
2. "Critical Area Planting (342)," North Carolina Practice Standards and Specifications, Technical Guide Section IV, Natural Resources Conservation Service, Raleigh, NC, May 2006.
3. "Design of Small Dams," third edition, Bureau of Reclamation, Denver, Colorado, 1987.
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REFERENCES

GLOSSARY

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abutment - The valley wall that supports the end of a dam or embankment

agriculture tire - Tires that have large, raised tread of a herringbone pattern generally used on farm tractors.

anti-seepage collar - A projecting collar of concrete or other material built around the outside of a tunnel or conduit, under an embankment dam, to reduce the seepage potential along the outer surface of the conduit.

appurtenances - The associated works of a dam other than the embankment or main impoundment structure.

as-built drawings - Plans or drawings portraying the actual dimensions and conditions of a dam, dike, or levee as it was built. Field conditions and material availability during construction often require changes from the original design drawings.

beaching - The removal by wave action of a portion of the upstream (reservoir) side of the embankment and the resultant deposition of this material farther down the slope. Such deposition creates a relatively flat beach area.

berm - A horizontal step in the slope of an embankment.

blanket drain - A drain that extends in a generally horizontal direction (much like a blanket) under a relatively large area of the downstream portion of the embankment, intercepts seepage through the embankment and the foundation, and prevents further saturation of the downstream toe.

boil - A disturbance in the surface layer of soil caused by water escaping under pressure from behind a water-retaining structure such as a dam or a levee. The boil may be accompanied by deposition of soil particles (usually sand) in the form of a ring (miniature volcano) around the area where the water escapes.

breach - An opening or a breakthrough of a dam sometimes caused by rapid erosion of a section of earth embankment by water.

cavitation - Wear on hydraulic structures where a high hydraulic gradient is present. Cavitation is caused by the abrupt change in direction and velocity of the water so the pressure at some points is reduced to the vapor pressure and vapor pockets are created. These pockets collapse with great impact when they enter areas of higher pressure, producing very high impact pressures over small areas that eventually cause pits and holes in the surface. Noises and vibrations may be evident during high flows.

construction joint - The interface between two successive placings or pours of concrete where bonding, not permanent separation, is intended.

contraction joint - A joint constructed where shrinkage of the concrete would cause a crack.

core - The impervious or relatively impervious material forming the central part of a dam or embankment. Where a dam has a core, the outer zones are usually comprised of more pervious materials. Some dams are constructed entirely of a relatively homogeneous, impervious material with no distinct core. In this case, the entire dam is considered the core.

core wall - A wall of substantial thickness built of impervious materials, usually of concrete or asphaltic concrete, in the body of an embankment to prevent leakage.

corrosion - The chemical attack on a metal by its environment. Corrosion is a reaction in which metal is oxidized.

cutoff - A relatively impervious barrier of soil, concrete or steel constructed either to minimize the flow of water through pervious or weathered zones of the foundation, or to direct flow around such zones.

cutoff trench - The excavation later to be filled with impervious material so as to form the cutoff. The term is sometimes used incorrectly to describe the cutoff itself.

dam - An artificial barrier with appurtenant (or associated) works constructed to impound or divert water or liquefied material. Dams maybe constructed to retain normal runoff from streams and land surfaces; flood waters; brine; water pumped from a stream or a well; or wastes from industrial processes, chemical processes, and mining operations.

dike - See levee.

distress - A condition of severe stress, strain, or deterioration indicating possible or potential failure.

drainage well or relief well - Vertical wells or boreholes downstream of, or in the downstream berm of, an embankment to collect and control seepage through or under the dam and so reduce water pressure. A line of such wells forms a drainage curtain.

emergency action plan (EAP) - A document that identifies potential emergency conditions at a dam and specifies preplanned actions to be followed to minimize property damage and loss of life.

embankment - Fill material, usually earth or rock, placed with sloping sides and usually with a length greater than its height. An "embankment" is a part of a dam.

filter - A mass of relatively pervious or porous material through which water or other liquid will pass, but will restrain or collect materials held in suspension in the water or other liquid. Filters and associated drains with an earthen embankment permit drainage or removal of liquids to avoid saturation of the downstream toe of the embankment and/or to control underseepage forces, while preventing the removal of finer-sized particles. Filters associated with erosion protection on slopes of dams or in

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- channel linings prevent the removal of finer-sized particles by wave action or turbulence from beneath the larger-sized material (see blanket drain, and vertical or sloping filter).
- flashboards* - Lengths of timber, concrete, or steel placed on the crest of a spillway to raise the water level.
- foundation of dam* - The undisturbed material on which the dam structure is placed.
- freeboard* - The vertical dimension between the crest of the dam at its lowest point and the reservoir water surface.
- gabion* - A hollow cage or basket, usually of heavy wire, filled with stones or rock and used as a revetment or other protective device to sustain a wall or channel.
- gravity dam* - A dam constructed of concrete and/or masonry, that relies on its weight for stability.
- groin area* - The area at the intersection of either the upstream or downstream slope of an embankment and the valley wall or abutment.
- grout* - A thin cement mortar used to fill voids, fractures, or joints in masonry, rock, sand and gravel, and other materials. As a verb it refers to filling voids with grout. Grout is usually applied under pressure.
- homogeneous earthfill* - An embankment-type construction of more or less uniform earth materials throughout, except for possible inclusion of internal drains or blanket drains. The term is used to differentiate from a zoned earthfill embankment.
- hydraulic jump* - the abrupt rise in water surface that may occur in an open channel or stilling basin when water flowing at high velocity is retarded or suddenly slowed down.
- leaves* - Thin metal strips used to help seat and seal valves and gates.
- left abutment* - The abutment on the left-hand side of an observer when looking downstream.
- levee (or dike)* - Any artificial barrier together with appurtenant works that will divert or restrain the flow of a stream or other body of water for the purpose of protecting an area from inundation by flood waters.
- low-head dam* - A dam of low height (usually less than 15 feet) made of timbers, stone, concrete, or some combination thereof that extends across a stream channel.
- outlet* - An opening through which water can be freely discharged from a reservoir to the stream.
- phreatic surface* - The upper surface of seepage in an embankment. All the soil below this surface will be saturated when the steady-state seepage condition has been reached.
- pipe conduit* - Any tube or hollow channel that conveys water to or from a reservoir.
- pipng* - Progressive erosion and removal of soil by concentrated seepage flows through a dam, dike, or levee, its foundation, or its abutments. As material is eroded, the area of the "pipe" increases and the quantity and velocity of flow increase, which in turn erodes more material. The process continues at a progressively faster rate until controlled, or failure occurs.
- pore pressure* - The internal cellular pressure of a fluid (air and/or water) within the voids of a mass of soil, rock, or concrete.
- reservoir* - Any impoundment or potential impoundment created by a dam.
- right abutment* - The abutment on the right-hand side of an observer when looking downstream.
- riprap* - A layer of large uncoursed stones, broken rock, or precast blocks placed in random fashion on the upstream slope of an embankment dam, on a reservoir shore or in a channel as a protection against flows, wave and ice action.
- scarp* - The nearly vertical, exposed earth surface created at the upper edge of a slide or a beached area along the upstream slope.
- seepage* - The slow percolation (or oozing) of a fluid through a permeable material. A small amount of seepage will normally occur in any dam or embankment that retains water. The rate will depend on the relative permeability of the material in and under the structure, the depth of water behind the structure, and the length of the path the water must travel through or under the structure.
- slide* - The movement of a mass of earth and/or rock down a slope. In embankments and abutments, this involves the separation of a portion of the slope from the surrounding material.
- slope protection* - The protection of the embankment slope against wave action and erosion.
- slough* - The separation from the surrounding material and downhill movement of a small portion of the slope. Usually a slough refers to a shallow earth slide.
- spalling* - Breaking (or erosion) of small fragments from the surface of concrete masonry or stone under the action of weather or abrasive forces.
- spillway* - A passage to conduct excess water or other liquid safely through, over, or around a dam or other artificial barrier that impounds the liquid.
- stilling basin* - An energy-dissipating device located at the outlet of a spillway to dissipate the high velocity (energy) of the flowing water in order to protect the spillway structure and avoid serious erosion of the outlet channel and subsequent undermining.
- stoplogs* - Large logs, timbers or steel beams placed on top of each other with their ends held in guides on each side of a channel or conduit to provide an inexpensive and easily handled means of closure.
- structural joint* - A constructed joint to allow relative movement of two or more members of a structure, thereby relieving stress due to temperature or moisture variations, settlement, or any other cause, that would result in harmful displacement or damage of adjoining structural components.
- toe of dam* - The junction of a dam with the ground surface. Also referred to as "downstream toe."
- trash rack* - A structure of metal or reinforced concrete bars located at the intake of a waterway to prevent entrance of floating or submerged debris of a certain size and larger.
- turf tires* - Tires that have a pattern of closely spaced raised rectangular or circular areas and generally used on sod.

uplift - The upward pressure in the pores of a material (internal cellular pressure or on the base of a structure).

upstream blanket - An impervious blanket placed on the reservoir floor upstream of a dam. In the case of an embankment, the blanket may be connected to the impermeable element.

vertical or sloping filter - A filter placed in a generally vertical direction that extends longitudinally through an embankment to intercept seepage flows and prevent these flows from removing the soils from the embankment. Often placed with vertical or

sloping drainage zones and connected to the blanket drain.

weir - A type of spillway in which flow is constricted and caused to fall over a crest. Sometimes specially designed weirs are used to measure flow amounts. Types of weirs include "broadcrested weir," "ogee weir," and "v-notch weir."

zoned earthfill - An earthfill type embankment, the cross-section of which is composed of zones of selected materials having different degrees of porosity, permeability, and density.

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